



# LM Guide Actuator

## KR



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**THK CO., LTD.**  
TOKYO, JAPAN

CATALOG No.209-12E

**Integrated LM Guide and Ball Screw  
High-rigidity / High-precision Actuator**

# **LM Guide Actuator Model KR**

Model No. KR15 to 65



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# KR

## LM Guide Actuator Model KR

### LM Guide + Ball Screw = Integral-structure Actuator

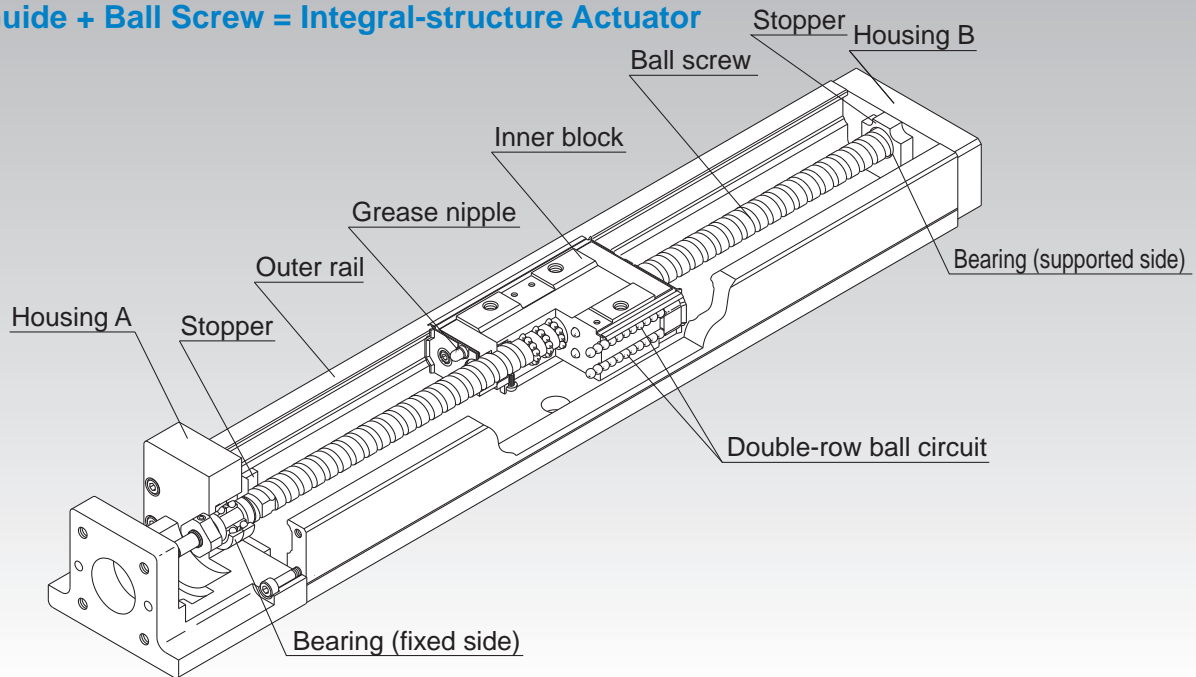


Fig.1 Structure of LM Guide Actuator Model KR

## Structure and Features

Because of its integral-structure inner block consisting of a highly rigid outer rail with a U-shaped cross section, LM Guide units on both side faces and a Ball Screw unit in the center, LM Guide Actuator model KR achieves a highly rigid and highly accurate actuator in a minimal space.

In addition, since the housings A and B also serve as support units and the inner block as a table, this model allows significant reduction of man-hours required for design and assembly, thus contributing to total cost cutting.



**[4-way Equal Load]**

Each row of balls is arranged at a contact angle of 45° so that the rated load on the inner block is uniform under loads applied to the inner block in the four directions (radial, reverse radial and lateral directions). As a result, model KR can be used in any mounting orientation.

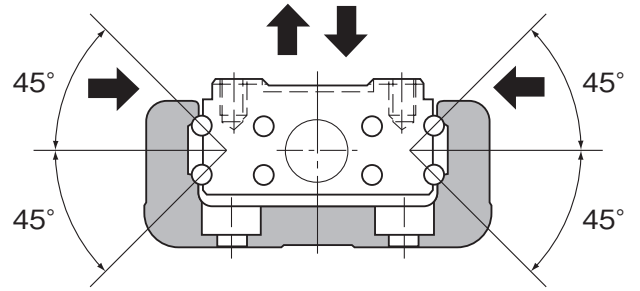


Fig.2 Load Capacity and Contact Angle of Model KR

**[High Rigidity]**

Use of an outer rail with a U-shaped cross section increases the rigidity against a moment and torsion.

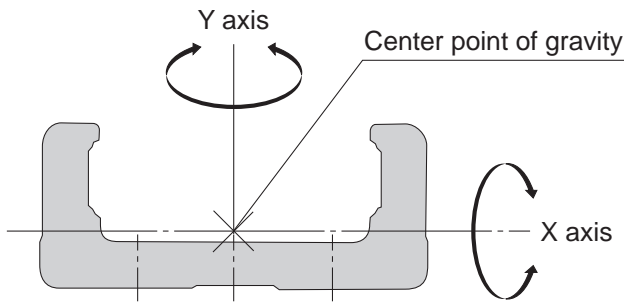


Fig.3 Cross Section of the Outer Rail

Table1 Cross-sectional Characteristics of the Outer rail Rail

Model No.	$I_x$ [mm <sup>4</sup> ]	$I_y$ [mm <sup>4</sup> ]	Mass [kg/m]
KR15	$9.08 \times 10^2$	$1.42 \times 10^4$	1.04
KR20	$6.1 \times 10^3$	$6.2 \times 10^4$	2.6
KR26	$1.7 \times 10^4$	$1.5 \times 10^5$	3.9
KR30H	$2.7 \times 10^4$	$2.8 \times 10^5$	5.0
KR33	$6.2 \times 10^4$	$3.8 \times 10^5$	6.6
KR45H	$8.4 \times 10^4$	$8.9 \times 10^5$	9.0
KR46	$2.4 \times 10^5$	$1.5 \times 10^6$	12.6
KR55	$2.2 \times 10^5$	$2.3 \times 10^6$	15.0
KR65	$4.6 \times 10^5$	$5.9 \times 10^6$	23.1

$I_x$ =geometrical moment of inertia around X axis  
 $I_y$ =geometrical moment of inertia around Y axis

**[High Accuracy]**

Since the linear guide section consists of 4 rows of circular-arc grooves that enable balls to smoothly move even under a preload, a highly rigid guide with no clearance is achieved. Additionally, variation in frictional resistance caused by load fluctuation is minimized, allowing the system to follow highly accurate feed.

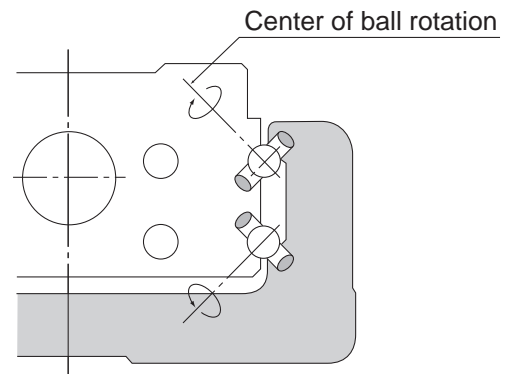


Fig.4 Contact Structure of Model KR

**[Space Saving]**

Use of an inner block integrating LM Guide units on both ends and a Ball Screw unit in the center makes model KR a highly rigid and highly accurate actuator in a minimal space.

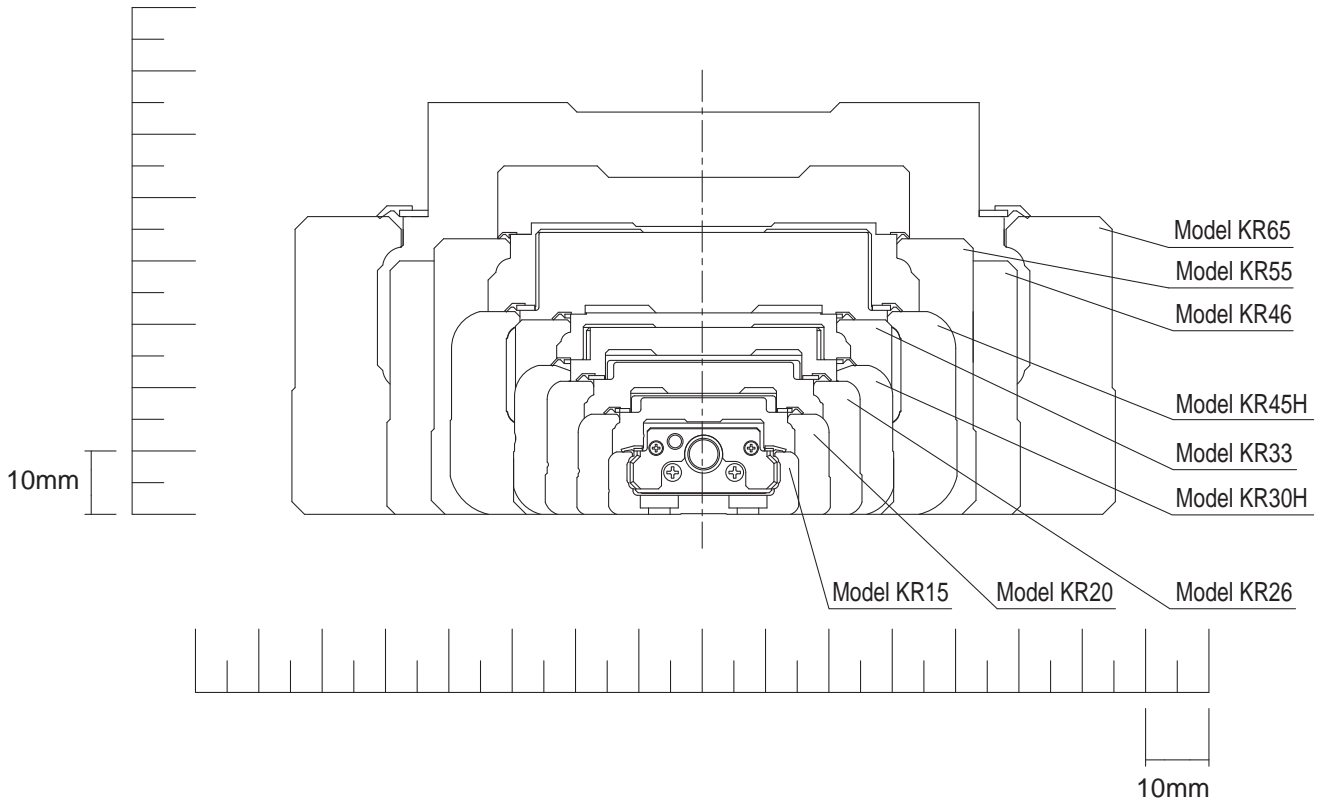


Fig.5 Cross Sectional Drawing

**[Seal]**

Model KR is equipped with end seals and side seals for dust prevention as standard.

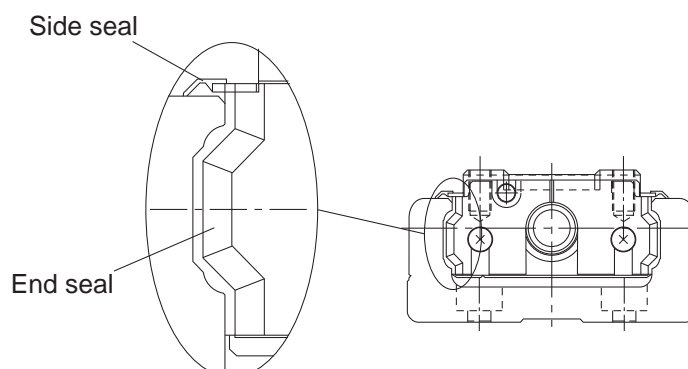


Table2 shows the rolling resistance and seal resistance per inner block (guide section).

Table2 Maximum Resistance Value Unit: N

Model No.	Rolling resistance value	Seal resistance value	Total
KR15	0.2	0.7	0.9
KR20	0.5	0.7	1.2
KR26	0.6	0.8	1.4
KR30H	1.5	2.0	3.5
KR33	1.5	1.9	3.4
KR45H	2.5	2.6	5.1
KR46	2.5	2.5	5
KR55	5.0	3.8	8.8
KR65	6.0	4.1	10.1

Note) The rolling resistance represents the value when a lubricant is not used.

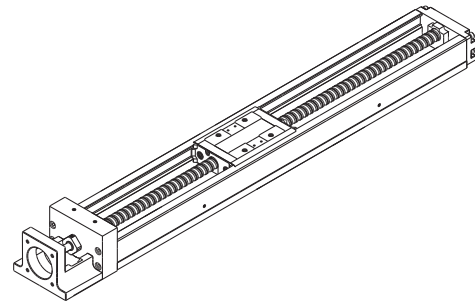
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## Types and Features

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### Model KR-A (with a Single Long Type Block)

Basic model of KR.

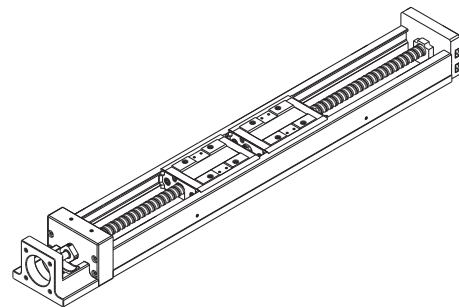


Model KR-A

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### Model KR-B (with Two Long Type Blocks)

Equipped with two inner blocks of model KR-A, this model achieves higher rigidity and higher load carrying capacity.

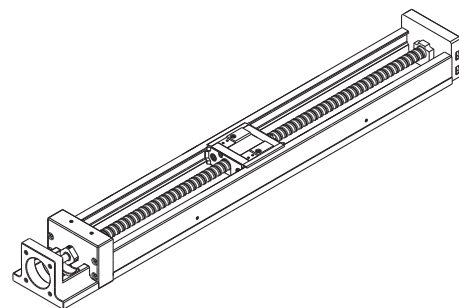


Model KR-B

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### Model KR-C (with a Single Short Type Block)

This model has a shorter inner block and a longer stroke than model KR-A.  
(Supported models: model KR30H, 33, 45H, 46)

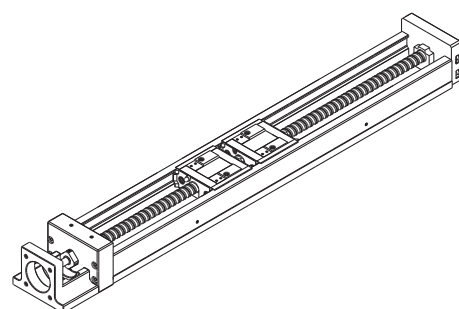


Model KR-C

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### Model KR-D (with Two Short Type Blocks)

Equipped with two inner blocks of model KR-C, this design allows a span between blocks that suits the equipment, thus to achieve high rigidity.  
(Supported models: model KR30H, 33, 45H, 46)

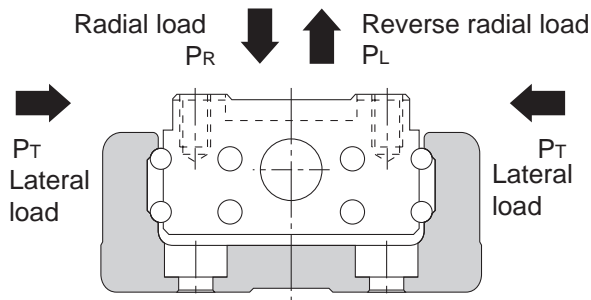


Model KR-D



## Load Ratings in All Directions and Static Permissible Moment

### [Load Rating]



#### ● LM Guide Unit

Model KR is capable of receiving loads in four directions (radial, reverse radial and lateral directions). Its basic load ratings are equal in all four directions (radial, reverse radial and lateral directions), and their values are indicated in Table3 on page9 and page10.

#### ● Ball Screw Unit

Since the inner block is incorporated with a ball screw nut, model KR is capable of receiving an axial load. The basic load rating value is indicated in Table3 on page9 and page10.

#### ● Bearing Unit (Fixed Side)

Since housing A contains an angular bearing, model KR is capable of receiving an axial load. The basic load rating value is indicated in Table3 on page9 and page10.

### [Equivalent Load (LM Guide Unit)]

The equivalent load when the LM Guide unit of model KR simultaneously receives loads in all directions is obtained from the following equation.

$$P_E = P_R (P_L) + P_T$$

$P_E$	: Equivalent load	(N)
	: Radial direction	
	: Reverse radial direction	
	: Lateral direction	
$P_R$	: Radial load	(N)
$P_L$	: Reverse radial load	(N)
$P_T$	: Lateral load	(N)

Table3 Load Rating of Model KR

Model No.			KR15		KR20		KR26		
			KR1501	KR1502	KR2001	KR2006	KR2602	KR2606	
LM guide unit	Basic dynamic load rating C (N)	Long type block	1930		3590		7240		
		Short type block	—		—		—		
	Basic static load rating C <sub>0</sub> (N)	Long type block	3450		6300		12150		
		Short type block	—		—		—		
	Radial clearance (mm)	Normal grade, high accuracy grade	-0.001 to +0.002		-0.003 to +0.002		-0.004 to +0.002		
		Precision grade	-0.005 to -0.002		-0.007 to -0.003		-0.01 to -0.004		
Ball screw unit	Basic dynamic load rating C <sub>a</sub> (N)	Normal grade, high accuracy grade	340	230	660	860	2350	1950	
		Precision grade	340	230	660	1060	2350	2390	
	Basic static load rating C <sub>0a</sub> (N)	Normal grade, high accuracy grade	660	410	1170	1450	4020	3510	
		Precision grade	660	410	1170	1600	4020	3900	
	Screw shaft diameter (mm)		5		6		8		
	Lead (mm)		1	2	1	6	2	6	
	Thread minor diameter (mm)		4.5		5.3	5.0	6.6	6.7	
	Ball center-to-center diameter (mm)		5.15		6.15	6.3	8.3	8.4	
Bearing unit (Fixed side)	Axial direction	Basic dynamic load rating C <sub>a</sub> (N)	590		1000		1380		
		Static permissible load P <sub>0a</sub> (N)	290		1240		1760		

Note1) The load ratings in the LM Guide unit each indicate the load rating per inner block.

Note2) The Ball Screw of precision grade (grade P) for models KR30H, KR33, KR45H10 and KR4610 is incorporated with spacer balls in the proportion of one to one.

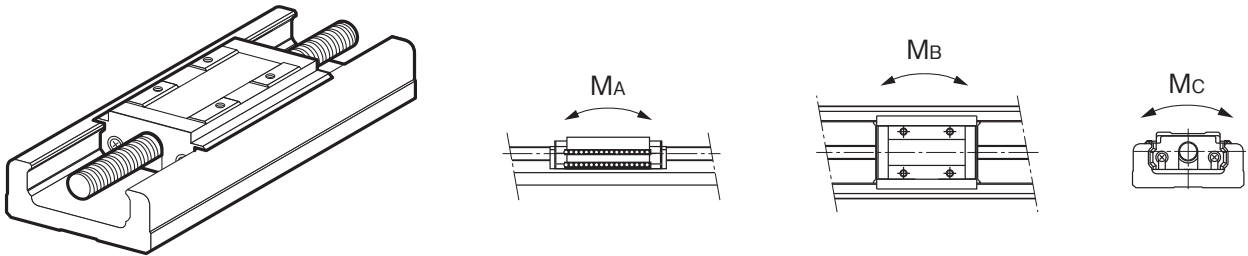
Note3) The Ball Screw of precision grade (grade P) for models KR45H20, KR4620, KR55 and KR65 is incorporated with spacer balls in the proportion of two to one.

	KR30H		KR33		KR45H		KR46		KR55	KR65
	KR30H06	KR30H10	KR3306	KR3310	KR45H10	KR45H20	KR4610	KR4620		
	11600		11600		23300		27400		38100	50900
	4900		4900		11900		14000		—	—
	20200		20200		39200		45500		61900	80900
	10000		10000		19600		22700		—	—
	-0.004 to +0.002		-0.004 to +0.002		-0.006 to +0.003		-0.006 to +0.003		-0.007 to +0.004	-0.008 to +0.004
	-0.012 to -0.004		-0.012 to -0.004		-0.016 to -0.006		-0.016 to -0.006		-0.019 to -0.007	-0.022 to -0.008
	2840	1760	2840	1760	3140	3040	3140	3040	3620	5680
	2250	1370	2250	1370	2940	3430	2940	3430	3980	5950
	4900	2840	4900	2840	6760	7150	6760	7150	9290	14500
	2740	1570	2740	1570	3720	5290	3720	5290	6850	10700
	10		10		15		15		20	25
	6	10	6	10	10	20	10	20	20	25
	7.8		7.8		12.5		12.5		17.5	22
	10.5		10.5		15.75		15.75		20.75	26
	1790		1790		6660		6660		7600	13700
	2590		2590		3240		3240		3990	5830

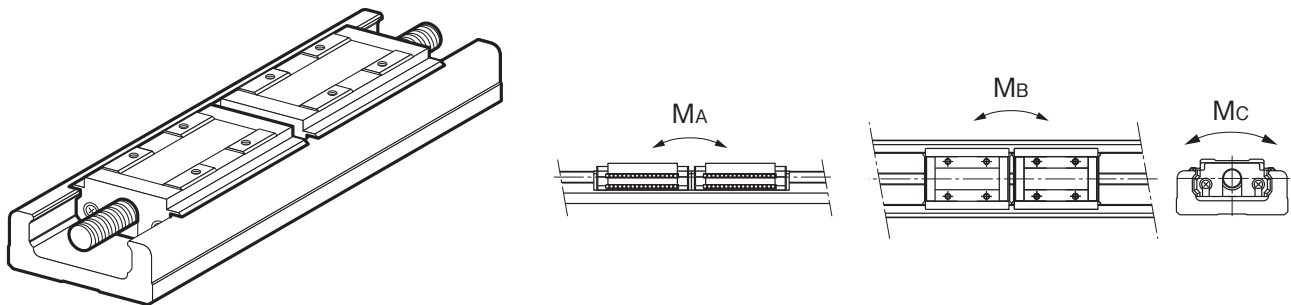
**[Static Permissible Moment (LM Guide Unit)]**

The Inner block is capable of receiving moment loads in all three (3) directions.

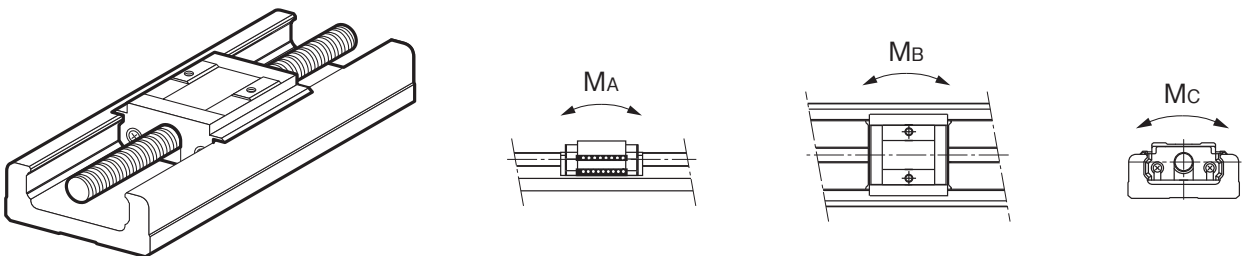
Table4 on page12 shows static permissible moments in the  $M_A$ ,  $M_B$  and  $M_C$  directions.



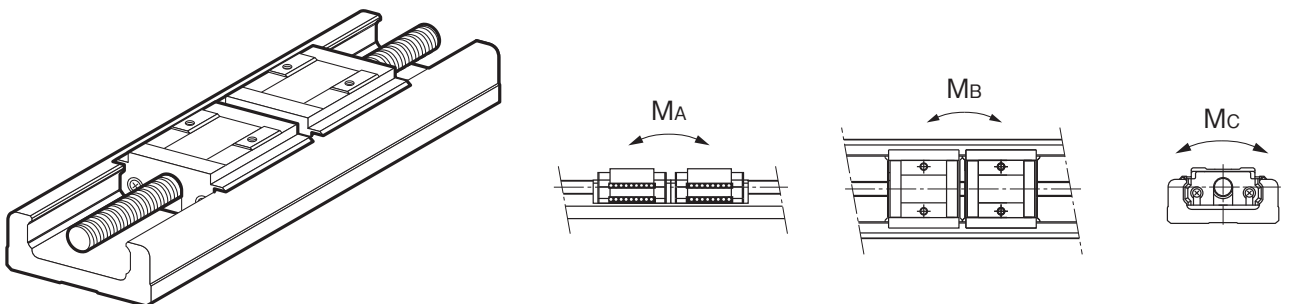
With a single long type block (Model KR-A)



With double long type blocks (Model KR-B)



With a single long type block (Model KR-C)



With double long type blocks (Model KR-D)



Table4 Static Permissible Moments of Model KR

Unit: N·m

Model No.	Static permissible moment		
	M <sub>A</sub>	M <sub>B</sub>	M <sub>C</sub>
KR15-A	12.1	12.1	38
KR15-B	70.3	70.3	76
KR20-A	31	31	83
KR20-B	176	176	165
KR26-A	84	84	208
KR26-B	480	480	416
KR30H-A	166	166	428
KR30H-B	908	908	857
KR30H-C	44	44	214
KR30H-D	319	319	427
KR33-A	166	166	428
KR33-B	908	908	857
KR33-C	44	44	214
KR33-D	319	319	427
KR45H-A	486	486	925
KR45H-B	2732	2732	1850
KR45H-C	130	130	463
KR45H-D	994	994	925
KR46-A	547	547	1400
KR46-B	2940	2940	2800
KR46-C	149	149	700
KR46-D	1010	1010	1400
KR55-A	870	870	2280
KR55-B	4890	4890	4570
KR65-A	1300	1300	3920
KR65-B	7230	7230	7840

Note1) Symbols A, B, C or D in the end of each model number indicates the inner block size and the number of inner blocks used.

- A: With a single long type block
- B: With double long type blocks
- C: With a single short type block
- D: With double short type blocks

Note2) The values for models KR-B/D indicate the values when double inner blocks are used in close contact with each other.

Note3) Static permissible moment is the maximum moment that can be permitted while the product is stationary.

## Maximum Speeds with Different Strokes

Table5 Maximum speed

Model No.	Ball Screw lead (mm)	Stroke* (mm)		Outer rail length (mm)	Maximum speed (mm/s)					
					Precision grade	High accuracy grade	Normal grade	Precision grade	High accuracy grade	Normal grade
		Long type block	Short type block		Long type block			Short type block		
KR15	01	25	—	75	100	100	—	—	—	
		50	—	100	100	100	—	—		
		75	—	125	100	100	—	—		
		100	—	150	100	100	—	—		
		125	—	175	100	100	—	—		
	02	150	—	200	100	100	—	—		
		25	—	75	200	200	—	—		
		50	—	100	200	200	—	—		
		75	—	125	200	200	—	—		
		100	—	150	200	200	—	—		
KR20	01	125	—	175	200	200	—	—		
		150	—	200	200	200	—	—		
		30	—	100	100	100	—	—		
	06	80	—	150	100	100	—	—		
		130	—	200	100	100	—	—		
		30	—	100	600	600	—	—		
KR26	02	80	—	150	600	600	—	—		
		130	—	200	600	600	—	—		
		60	—	150	200	200	—	—		
		110	—	200	200	200	—	—		
	06	160	—	250	200	200	—	—		
		210	—	300	200	200	—	—		
		60	—	150	600	590	—	—		
		110	—	200	600	590	—	—		
KR30H	06	160	—	250	600	590	—	—		
		210	—	300	600	590	—	—		
		50	70	150	600	470	600	470		
		100	120	200	600	470	600	470		
		200	220	300	600	470	600	470		
		300	320	400	600	470	600	470		
	10	400	420	500	590	470	530	470		
		500	520	600	390	390	360	360		
		50	70	150	1000	790	1000	790		
		100	120	200	1000	790	1000	790		
		200	220	300	1000	790	1000	790		
		300	320	400	1000	790	1000	790		
KR33	06	400	420	500	980	790	880	790		
		500	520	600	650	650	600	600		
		50	75	150	600	470	600	470		
		100	125	200	600	470	600	470		
		200	225	300	600	470	600	470		
		300	325	400	600	470	600	470		
	10	400	425	500	590	470	530	470		
		500	525	600	390	390	360	360		
		600	625	700	280	280	260	260		
		50	75	150	1000	790	1000	790		
		100	125	200	1000	790	1000	790		
		200	225	300	1000	790	1000	790		
KR33	10	300	325	400	1000	790	1000	790		
		400	425	500	980	790	880	790		
		500	525	600	650	650	600	600		
		600	625	700	470	470	430	430		
		50	75	150	1000	790	1000	790		
		100	125	200	1000	790	1000	790		

Model No.	Ball Screw lead (mm)	Stroke* (mm)		Outer rail length (mm)	Maximum speed (mm/s)					
					Precision grade	High accuracy grade	Normal grade	Precision grade	High accuracy grade	Normal grade
		Long type block	Short type block		Long type block			Short type block		
KR45H	10	200	230	340	740	520	740	520		
		300	330	440	740	520	740	520		
		400	430	540	740	520	740	520		
		500	530	640	740	520	740	520		
		600	630	740	730	520	640	520		
		700	730	840	—	520	—	490		
	20	800	830	940	—	430	—	380		
		200	230	340	1480	1050	1480	1050		
		300	330	440	1480	1050	1480	1050		
		400	430	540	1480	1050	1480	1050		
		500	530	640	1480	1050	1480	1050		
		600	630	740	1430	1050	1280	1050		
KR46	10	700	730	840	—	1050	—	980		
		800	830	940	—	840	—	770		
		190	220	340	740	520	740	520		
		290	320	440	740	520	740	520		
		390	420	540	740	520	740	520		
		490	520	640	740	520	740	520		
	20	590	620	740	730	520	650	520		
		690	720	840	—	520	—	490		
		790	820	940	—	430	—	390		
		190	220	340	1480	1050	1480	1050		
		290	320	440	1480	1050	1480	1050		
		390	420	540	1480	1050	1480	1050		
KR55	20	490	520	640	1480	1050	1480	1050		
		590	620	740	1440	1050	1300	1050		
		690	720	840	—	1050	—	990		
		790	820	940	—	850	—	780		
		800	—	980	1120	800	—	—		
KR65	25	900	—	1080	900	800	—	—		
		1000	—	1180	740	740	—	—		
		1100	—	1280	—	620	—	—		
		1200	—	1380	—	530	—	—		
KR65	25	790	—	980	1120	800	—	—		
		990	—	1180	1120	800	—	—		
		1190	—	1380	840	800	—	—		
		1490	—	1680	—	550	—	—		

\*Indicates a stroke when one inner block is incorporated.

Note1) The maximum speed is the value restricted by the motor rotation speed (at 6,000 min<sup>-1</sup>), or by the permissible rotation speed of the Ball Screw.

Note2) If you are considering using this product at the maximum travel speed of Table5 or faster, contact THK.

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## Lubrication

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Table6 shows standard greases used in model KR and grease nipple types.

Table6 Types of standard grease and grease nipples used

Model No.	Standard grease	Grease nipple used
KR15	THK AFF Grease	—
KR20	THK AFA Grease	PB107
KR26	THK AFA Grease	PB107
KR30H	THK AFB-LF Grease	PB107
KR33	THK AFB-LF Grease	PB107
KR45H	THK AFB-LF Grease	A-M6F
KR46	THK AFB-LF Grease	A-M6F
KR55	THK AFB-LF Grease	A-M6F
KR65	THK AFB-LF Grease	A-M6F



## Static Safety Factor

LM Guide Actuator Model KR consists of an LM Guide, a Ball Screw and a support bearing. The static safety factor and the service life of each component can be obtained from the basic load rating indicated in "Rated load of model KR" (see Table3 on page9).

### [Calculating the Static Safety Factor]

#### ● LM Guide Unit

To calculate a load applied to the LM Guide of model KR, the average load required for calculating the service life and the maximum load needed for calculating the static safety factor must be obtained first. In particular, if the system starts and stops frequently, or if a large moment caused by an overhung load is applied to the system, it may receive an unexpectedly large load.

When selecting a model number, make sure that the desired model is capable of receiving the required maximum load (whether stationary or in motion).

$$f_s = \frac{C_0}{P_{max}}$$

$f_s$  : Static safety factor

$C_0$  : Basic static load rating (N)

$P_{max}$  : Maximum applied load (N)

\*The basic static load rating is a static load with a constant direction and magnitude whereby the sum of the permanent deformation of the rolling element and that of the raceway on the contact area under the maximum stress is 0.0001 times the rolling element diameter.

#### ● Ball Screw Unit/Bearing Unit(Fixed Side)

If an unexpected external force is applied in the axial direction as a result of an inertia caused by an impact or start and stop while model KR is stationary or operating, it is necessary to take into account the static safety factor.

$$f_s = \frac{C_{0a}}{F_{max}}$$

$f_s$  : Static safety factor

$C_{0a}$  : Basic static load rating (N)

$F_{max}$  : Maximum applied load (N)

### [Standard Values for the Static Safety Factor ( $f_s$ )]

Machine type	Load conditions	Minimum Static Safety Factor ( $f_s$ )
General industrial machinery	Without vibration or impact	1.0 to 3.5
	With vibration or impact	2.0 to 5.0

\*The standard value of the static safety factor may vary depending on the load conditions as well as environment, lubrication status, mounting accuracy, and/or rigidity.

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## Service Life

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### [LM Guide Unit]

#### ● Nominal Life

$$L = \left( \frac{f_c \cdot C}{f_w \cdot P_c} \right)^3 \times 50$$

- L : Nominal life (km)  
(The total travel distance that 90% of a group of identical LM Guide units independently operating under the same conditions can achieve without showing flaking)
- C : Basic dynamic load rating (N)
- P<sub>c</sub> : Calculated applied load (N)
- f<sub>w</sub> : Load factor (see Table8 on page19)
- f<sub>c</sub> : Contact factor (see Table7 on page19)

- If a moment is applied to model KR-A/C or model KR-B/D using two inner blocks in close contact with each other, calculate the equivalent load by multiplying the applied moment by the equivalent factor indicated in Table9 on page19.

$$P_m = K \cdot M$$

- P<sub>m</sub> : Equivalent load (per inner block) (N)
- K : Equivalent moment factor (see Table9 on page19)
- M : Applied moment (N·m)  
(If planning to use the product with a wide inner block span, contact THK.)

- If moment M<sub>c</sub> is applied to model KR-B/D

$$P_m = \frac{K_c \cdot M_c}{2}$$

- If a radial load (P) and a moment are simultaneously applied to model KR

$$P_E = P_m + P$$

- P<sub>E</sub> : Total equivalent radial load (N)  
Perform a nominal life calculation using the above data.

### ● Service Life Time

When the nominal life (L) has been obtained, the service life time is obtained using the following equation (if the stroke length and the number of reciprocations per minute are constant).

$$L_h = \frac{L \times 10^6}{2 \cdot \ell_s \cdot n_1 \times 60}$$

$L_h$  : Service life time (h)  
 $\ell_s$  : Stroke length (mm)  
 $n_1$  : Number of reciprocations per minute ( $\text{min}^{-1}$ )

### [Ball Screw Unit/Bearing Unit(Fixed Side)]

#### ● Nominal Life

$$L = \left( \frac{C_a}{f_w \cdot F_a} \right)^3 \times 10^6$$

$L$  : Nominal life (rev)  
 (The total number of revolutions that 90% of a group of identical Ball Screw units independently operating under the same conditions can achieve without showing flaking)  
 $C_a$  : Basic dynamic load rating (N)  
 $F_a$  : Applied load (N)  
 $f_w$  : Load factor (see Table8 on page19)

#### ● Service Life Time

When the nominal life (L) has been obtained, the service life time is obtained using the following equation (if the stroke length and the number of reciprocations per minute are constant).

$$L_h = \frac{L \cdot \ell}{2 \cdot \ell_s \cdot n_1 \times 60}$$

$L_h$  : Service life time (h)  
 $\ell_s$  : Stroke length (mm)  
 $n_1$  : Number of reciprocations per minute ( $\text{min}^{-1}$ )  
 $\ell$  : Ball Screw lead (mm)

### ■ $f_c$ : Contact Factor

If two inner blocks are used in close contact with each other with model KR-B/D, multiply the basic load rating by the corresponding contact factor indicated in Table7.

Table7 Contact Factor ( $f_c$ )

Inner block types	Contact factor $f_c$
Model KR-B Model KR-D	0.81

### ■ $f_w$ : Load Factor

Table8 shows load factors.

Table8 Load Factor ( $f_w$ )

Vibrations/impact	Speed(V)	$f_w$
Faint	Very low $V \leq 0.25\text{m/s}$	1 to 1.2
Weak	Slow $0.25 < V \leq 1\text{m/s}$	1.2 to 1.5
Medium	Medium $1 < V \leq 2\text{m/s}$	1.5 to 2
Strong	High $V > 2\text{m/s}$	2 to 3.5

### ■ $K$ : Moment Equivalent Factor (LM Guide Unit)

When model KR travels under a moment, the distribution of load applied to the LM Guide is locally large. In such cases, calculate the load by multiplying the moment value by the corresponding moment equivalent factor indicated in Table9.

Symbols  $K_A$ ,  $K_B$  and  $K_C$  indicate the moment equivalent loads in the  $M_A$ ,  $M_B$  and  $M_C$  directions, respectively.

Table9 Equivalent moment factor(K)

Model No.	$K_A$	$K_B$	$K_C$
KR15-A	$3.2 \times 10^{-1}$	$3.2 \times 10^{-1}$	$9.09 \times 10^{-2}$
KR15-B	$5.96 \times 10^{-2}$	$5.96 \times 10^{-2}$	$9.09 \times 10^{-2}$
KR20-A	$2.4 \times 10^{-1}$	$2.4 \times 10^{-1}$	$7.69 \times 10^{-2}$
KR20-B	$4.26 \times 10^{-2}$	$4.26 \times 10^{-2}$	$7.69 \times 10^{-2}$
KR26-A	$1.73 \times 10^{-1}$	$1.73 \times 10^{-1}$	$5.88 \times 10^{-2}$
KR26-B	$3.06 \times 10^{-2}$	$3.06 \times 10^{-2}$	$5.88 \times 10^{-2}$
KR30H-A	$1.51 \times 10^{-1}$	$1.51 \times 10^{-1}$	$4.78 \times 10^{-2}$
KR30H-B	$2.76 \times 10^{-2}$	$2.76 \times 10^{-2}$	$4.78 \times 10^{-2}$
KR30H-C	$2.77 \times 10^{-1}$	$2.77 \times 10^{-1}$	$4.78 \times 10^{-2}$
KR30H-D	$3.99 \times 10^{-2}$	$3.99 \times 10^{-2}$	$4.78 \times 10^{-2}$
KR33-A	$1.51 \times 10^{-1}$	$1.51 \times 10^{-1}$	$4.93 \times 10^{-2}$
KR33-B	$2.57 \times 10^{-2}$	$2.57 \times 10^{-2}$	$4.93 \times 10^{-2}$
KR33-C	$2.77 \times 10^{-1}$	$2.77 \times 10^{-1}$	$4.93 \times 10^{-2}$
KR33-D	$3.55 \times 10^{-2}$	$3.55 \times 10^{-2}$	$4.93 \times 10^{-2}$
KR45H-A	$9.83 \times 10^{-2}$	$9.83 \times 10^{-2}$	$3.45 \times 10^{-2}$
KR45H-B	$1.87 \times 10^{-2}$	$1.87 \times 10^{-2}$	$3.45 \times 10^{-2}$
KR45H-C	$1.83 \times 10^{-1}$	$1.83 \times 10^{-1}$	$3.45 \times 10^{-2}$
KR45H-D	$2.81 \times 10^{-2}$	$2.81 \times 10^{-2}$	$3.45 \times 10^{-2}$
KR46-A	$1.01 \times 10^{-1}$	$1.01 \times 10^{-1}$	$3.38 \times 10^{-2}$
KR46-B	$1.78 \times 10^{-2}$	$1.78 \times 10^{-2}$	$3.38 \times 10^{-2}$
KR46-C	$1.85 \times 10^{-1}$	$1.85 \times 10^{-1}$	$3.38 \times 10^{-2}$
KR46-D	$2.5 \times 10^{-2}$	$2.5 \times 10^{-2}$	$3.38 \times 10^{-2}$
KR55-A	$8.63 \times 10^{-2}$	$8.63 \times 10^{-2}$	$2.83 \times 10^{-2}$
KR55-B	$1.53 \times 10^{-2}$	$1.53 \times 10^{-2}$	$2.83 \times 10^{-2}$
KR65-A	$7.55 \times 10^{-2}$	$7.55 \times 10^{-2}$	$2.14 \times 10^{-2}$
KR65-B	$1.35 \times 10^{-2}$	$1.35 \times 10^{-2}$	$2.14 \times 10^{-2}$

Note) The values for models KR-B/D indicate the values when double inner blocks are used in close contact with each other.

## Example of Calculating the Nominal Life

### [Condition (Horizontal Installation)]

Assumed model number	: KR 5520A
LM Guide unit	( $C = 38100\text{N}$ , $C_0 = 61900\text{N}$ )
Ball Screw unit	( $C_a = 3620\text{N}$ , $C_{0a} = 9290\text{N}$ )
Bearing unit(Fixed Side)	( $C_a = 7600\text{N}$ , $P_{0a} = 3990\text{N}$ )
Mass	: $m = 30\text{kg}$
Speed	: $v = 500\text{mm/s}$
Acceleration	: $\alpha = 2.4\text{m/s}^2$
Stroke	: $l_s = 1200\text{mm}$
Gravitational acceleration	: $g = 9.807\text{m/s}^2$
Velocity diagram	: see Fig.1

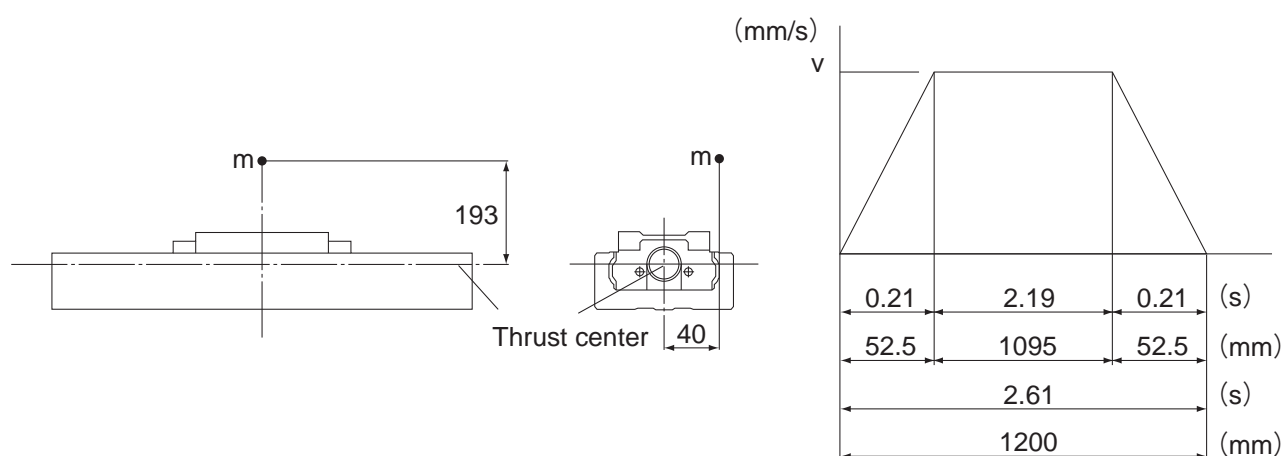


Fig.1 Velocity Diagram

### [Consideration]

#### ● Studying the LM Guide Unit

#### ■ Load Applied to the Inner Block

\* Assuming that a single inner block is used, convert applied moments  $M_A$  and  $M_B$  into applied load by multiplying them by the moment equivalent factor ( $K_A = K_B = 8.63 \times 10^{-2}$ ).

\* Assuming that a single shaft is used, convert applied moment  $M_C$  into applied load by multiplying it by the moment equivalent factor ( $K_C = 2.83 \times 10^{-2}$ ).

- During uniform motion:

$$P_1 = mg + K_C \cdot mg \times 40 = 627 \text{ N}$$

- During acceleration:

$$P_{1a} = P_1 + K_A \cdot m\alpha \times 193 = 1826 \text{ N}$$

$$P_{1aT} = -K_B \cdot m\alpha \times 40 = -249 \text{ N}$$

- During deceleration:

$$P_{1d} = P_1 - K_A \cdot m\alpha \times 193 = -572 \text{ N}$$

$$P_{1dT} = K_B \cdot m\alpha \times 40 = 249 \text{ N}$$

\* Since the groove under a load is different from the assumed groove, give "0" (zero) to  $P_{1aT}$  and  $P_{1d}$ .

### ■ Combined Radial And Thrust Load

- During uniform motion:  
 $P_{1E} = P_1 = 627 \text{ N}$
- During acceleration:  
 $P_{1aE} = P_{1a} + P_{1aT} = 1826 \text{ N}$
- During deceleration:  
 $P_{1dE} = P_{1d} + P_{1dT} = 249 \text{ N}$

### ■ Static Safety Factor

$$f_s = \frac{C_0}{P_{\max}} = \frac{C_0}{P_{1aE}} = 33.9$$

### ■ Nominal Life

- Average load

$$P_m = \sqrt[3]{\frac{1}{\ell_s} (P_{1E}^3 \times 1095 + P_{1aE}^3 \times 52.5 + P_{1dE}^3 \times 52.5)} = 790 \text{ N}$$

- Nominal life

$$L = \left( \frac{C}{f_w \cdot P_m} \right)^3 \times 50 = 3.25 \times 10^6 \text{ km}$$

$f_w$  : Load factor (1.2)

### ● Studying the Ball Screw Unit

#### ■ Axial load

- During forward uniform motion:  
 $F_{a1} = \mu \cdot mg + f = 11 \text{ N}$   
 $\mu$  : Friction coefficient(0.005)  
 $f$  : Rolling resistance of one KR inner block + seal resistance(10.0 N)
- During forward acceleration:  
 $F_{a2} = F_{a1} + m\alpha = 83 \text{ N}$
- During forward deceleration:  
 $F_{a3} = F_{a1} - m\alpha = -61 \text{ N}$
- During uniform backward motion  
 $F_{a4} = -F_{a1} = -11 \text{ N}$
- During backward acceleration:  
 $F_{a5} = F_{a4} - m\alpha = -83 \text{ N}$
- During backward deceleration:  
 $F_{a6} = F_{a4} + m\alpha = 61 \text{ N}$

\* Since the groove under a load is different from the assumed groove, give "0" (zero) to  $F_{a3}$ ,  $F_{a4}$  and  $F_{a5}$ .

### ■ Static Safety Factor

$$f_s = \frac{C_{0a}}{F_{\max}} = \frac{C_{0a}}{F_{a2}} = 111.9$$

### ■ Buckling Load

$$P_1 = \frac{n \cdot \pi^2 \cdot E \cdot I}{\ell_a^2} \times 0.5 = 11000 \text{ N}$$

$P_1$	: Buckling load	(N)
$\ell_a$	: Distance between two mounting surfaces	(1300 mm)
$E$	: Young's modulus	( $2.06 \times 10^5 \text{ N/mm}^2$ )
$n$	: Factor for mounting method	(fixed-fixed: 4.0)
0.5	: Safety factor	
$I$	: Minimum geometrical moment of inertia of the shaft	( $\text{mm}^4$ )

$$I = \frac{\pi}{64} \cdot d_1^4$$

$d_1$	: Screw-shaft thread minor diameter	(17.5 mm)
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### ■ Permissible tensile Compressive Load

$$P_2 = \delta \cdot \frac{\pi}{4} \cdot d_1^2 = 35300 \text{ N}$$

$P_2$	: Permissible tensile compressive load	(N)
$\delta$	: Permissible tensile compressive stress	( $147 \text{ N/mm}^2$ )
$d_1$	: Screw-shaft thread minor diameter	(17.5mm)

### ■ Dangerous Speed

$$N_1 = \frac{60 \cdot \lambda^2}{2\pi \cdot \ell_b^2} \cdot \sqrt{\frac{E \times 10^3 \cdot I}{\gamma \cdot A}} \times 0.8 = 1560 \text{ min}^{-1}$$

$N_1$	: Dangerous speed	( $\text{min}^{-1}$ )
$\ell_b$	: Distance between two mounting surfaces	(1300mm)
$\gamma$	: Density	( $7.85 \times 10^{-6} \text{ kg/mm}^3$ )
$\lambda$	: Factor according to the mounting method (fixed-supported 3.927)	
0.8	: Safety factor	

### ■ DN Value

$$\text{DN} = 31125 (\leq 50000)$$

$D$	: Ball center-to-center diameter	(20.75mm)
$N$	: Maximum working rotation speed	( $1500 \text{ min}^{-1}$ )

### ■ Nominal Life

- Average axial load

$$F_{am} = \sqrt[3]{\frac{1}{2 \cdot \ell_s} (F_{a1}^3 \times 1095 + F_{a2}^3 \times 52.5 + F_{a6}^3 \times 52.5)} = 26.2 \text{ N}$$

- Nominal life

$$L = \left( \frac{C_a}{f_w \cdot F_{am}} \right)^3 \cdot \ell = 3.05 \times 10^7 \text{ km}$$

$f_w$	: Load factor	(1.2)
$\ell$	: Ball Screw lead	(20mm)

● **Bearing Unit (Fixed Side)**

■ **Axial Load (Same as the Ball Screw Unit)**

- $F_{a1} = 11 \text{ N}$
- $F_{a2} = 83 \text{ N}$
- $F_{a3} = 0 \text{ N}$
- $F_{a4} = 0 \text{ N}$
- $F_{a5} = 0 \text{ N}$
- $F_{a6} = 61 \text{ N}$

■ **Static Safety Factor**

$$f_s = \frac{P_{0a}}{F_{a_{\max}}} = \frac{P_{0a}}{F_{a2}} = 48.0$$

■ **Nominal Life**

- Average axial load

$$F_{am} = \sqrt[3]{\frac{1}{2 \cdot l_s} (F_{a1}^3 \times 1095 + F_{a2}^3 \times 52.5 + F_{a6}^3 \times 52.5)} = 26.2 \text{ N}$$

- Nominal life

$$L = \left( \frac{C_a}{f_w \cdot F_{am}} \right)^3 \times 10^6 = 1.41 \times 10^{13} \text{ rev}$$

$f_w$  : Load factor (1.2)

\* Convert the above nominal life into the service life in travel distance of the Ball Screw.

$$L_s = L \cdot l \times 10^{-6} = 2.82 \times 10^8 \text{ km}$$

**[Result]**

The table below shows the result of the examination.

KR5520A	LM guide unit	Ball screw unit	Bearing unit (Fixed side)
Static safety factor	33.9	111.9	48.0
Buckling load(N)	—	11000	—
Permissible tensile compressive load(N)	—	35300	—
Dangerous speed(min <sup>-1</sup> )	—	1560	—
DN Value	—	31125	—
Nominal life(km)	$3.25 \times 10^6$	$3.05 \times 10^7$	$2.82 \times 10^8$
Maximum working rotation speed(min <sup>-1</sup> )	—	1500	—

Note1) From the static safety coefficient and other values above, it is judged that the assumed model can be used.

Note2) Of the rated lives of the three components, the shortest value (of LM Guide unit) is considered the nominal life of the assumed model KR 5520A.



**[Condition (Vertical Installation)]**

Assumed model number : KR 5520A  
 LM Guide Unit (C = 38100 N, C<sub>0</sub> = 61900N)  
 Ball Screw Unit (C<sub>a</sub> = 3620 N, C<sub>0a</sub> = 9290 N)  
 Bearing Unit(Fixed Side) (C<sub>a</sub> = 7600 N, P<sub>0a</sub> = 3990 N)  
 Mass : m = 30 kg  
 Speed : v = 500mm/s  
 Acceleration : α = 2.4 m/s<sup>2</sup>  
 Stroke : l<sub>s</sub> = 1200 mm  
 Gravitational acceleration : g = 9.807 m/s<sup>2</sup>  
 Velocity diagram see Fig.2

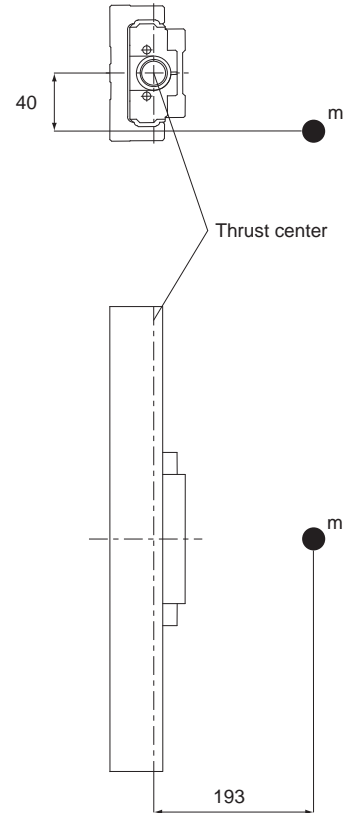
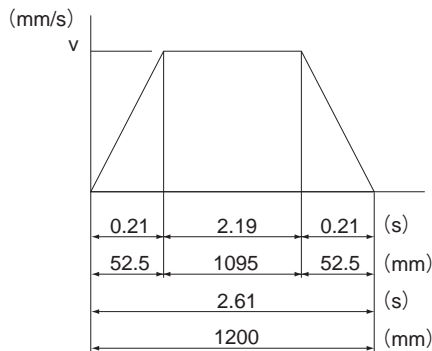


Fig.2 Velocity Diagram

**[Consideration]**

● Studying the LM Guide Unit

■ Load Applied to the Inner Block

\* Assuming that a single inner block is used, convert applied moments M<sub>A</sub> and M<sub>B</sub> into applied load by multiplying them by the moment equivalent factor (K<sub>A</sub> = K<sub>B</sub> = 8.63 × 10<sup>-2</sup>).

- During uniform motion:
  - $P_1 = K_A \cdot mg \times 193 = 4900 \text{ N}$
  - $P_{1T} = K_B \cdot mg \times 40 = 1016 \text{ N}$
- During acceleration:
  - $P_{1a} = P_1 + K_A \cdot m\alpha \times 193 = 6100 \text{ N}$
  - $P_{1aT} = P_{1T} + K_B \cdot m\alpha \times 40 = 1264 \text{ N}$
- During deceleration:
  - $P_{1d} = P_1 - K_A \cdot m\alpha \times 193 = 3701 \text{ N}$
  - $P_{1dT} = P_{1dT} - K_B \cdot m\alpha \times 40 = 767 \text{ N}$

■ Combined Radial And Thrust Load

- During uniform motion:
  - $P_{1E} = P_1 + P_{1T} = 5916 \text{ N}$
- During acceleration:
  - $P_{1aE} = P_{1a} + P_{1aT} = 7364 \text{ N}$
- During deceleration:
  - $P_{1dE} = P_{1d} + P_{1dT} = 4468 \text{ N}$

■ Static Safety Factor

$$f_s = \frac{C_0}{P_{\max}} = \frac{C_0}{P_{1aE}} = 8.4$$

### ■Nominal Life

- Average load

$$P_m = \sqrt[3]{\frac{1}{\ell_s} (P_{1E}^3 \times 1095 + P_{1aE}^3 \times 52.5 + P_{1dE}^3 \times 52.5)} = 5947 \text{ N}$$

- Nominal life

$$L = \left( \frac{C}{f_w \cdot P_m} \right)^3 \times 50 = 7.61 \times 10^3 \text{ km}$$

$f_w$  : Load factor (1.2)

### ● Studying the Ball Screw Unit

#### ■Axial Load

- During upward uniform motion:  
 $F_{a1} = mg + f = 304 \text{ N}$   
 $f$  : Sliding resistance per block (10.0 N)
- During upward acceleration:  
 $F_{a2} = F_{a1} + m\alpha = 376 \text{ N}$
- During upward deceleration:  
 $F_{a3} = F_{a1} - m\alpha = 232 \text{ N}$
- During downward uniform motion:  
 $F_{a4} = mg - f = 284 \text{ N}$
- During downward acceleration:  
 $F_{a5} = F_{a4} - m\alpha = 212 \text{ N}$
- During downward deceleration:  
 $F_{a6} = F_{a4} + m\alpha = 356 \text{ N}$

#### ■Static Safety Factor

$$f_s = \frac{C_{0a}}{F_{\max}} = \frac{C_{0a}}{F_{a2}} = 24.7$$

#### ■Buckling Load

Same as Horizontal Installation

#### ■Permissible Tensile Compressive Load

Same as Horizontal Installation

#### ■Dangerous Speed

Same as Horizontal Installation

#### ■DN Value

Same as Horizontal Installation

### ■Nominal Life

- Average axial load

$$F_m = \sqrt[3]{\frac{1}{2 \cdot \ell_s} (F_{a1}^3 \times 1095 + F_{a2}^3 \times 52.5 + F_{a3}^3 \times 52.5 + F_{a4}^3 \times 1095 + F_{a5}^3 \times 52.5 + F_{a6}^3 \times 52.5)} = 296 \text{ N}$$

- Nominal life

$$L = \left( \frac{C_a}{f_w \cdot F_m} \right)^3 \times \ell = 2.11 \times 10^4 \text{ km}$$

$f_w$  : Load factor (1.2)       $\ell$  : Ball Screw lead (20mm)

- **Bearing Unit (Fixed Side)**

- **Axial Load (Same as the Ball Screw Unit)**

$$F_{a1} = 304 \text{ N}$$

$$F_{a2} = 376 \text{ N}$$

$$F_{a3} = 232 \text{ N}$$

$$F_{a4} = 284 \text{ N}$$

$$F_{a5} = 212 \text{ N}$$

$$F_{a6} = 356 \text{ N}$$

- **Static Safety Factor**

$$f_s = \frac{P_{0a}}{F_{\max}} = \frac{P_{0a}}{F_{a2}} = 10.6$$

- **Nominal Life**

- Average axial load

$$F_m = \sqrt[3]{\frac{1}{2 \cdot \ell_s} (F_{a1}^3 \times 1095 + F_{a2}^3 \times 52.5 + F_{a3}^3 \times 52.5 + F_{a4}^3 \times 1095 + F_{a5}^3 \times 52.5 + F_{a6}^3 \times 52.5)} = 296 \text{ N}$$

- Nominal life

$$L = \left( \frac{C_a}{f_w \cdot F_m} \right)^3 \times 10^6 = 9.80 \times 10^9 \text{ rev}$$

$$f_w : \text{Load factor} \quad (1.2)$$

\* Convert the above nominal life into the service life in travel distance of the Ball Screw.

$$L_s = L \cdot \ell \times 10^{-6} = 1.95 \times 10^5 \text{ km}$$

**[Result]**

The table below shows the result of the examination.

KR5520A	LM guide unit	Ball screw unit	Bearing unit (Fixed side)
Static safety factor	8.4	24.7	10.6
Buckling load(N)	—	11000	—
Permissible tensile compressive load(N)	—	35300	—
Dangerous speed(min <sup>-1</sup> )	—	1560	—
DN Value	—	31125	—
Nominal life(km)	7.61 × 10 <sup>3</sup>	2.11 × 10 <sup>4</sup>	1.95 × 10 <sup>5</sup>
Maximum working rotation speed(min <sup>-1</sup> )	—	1500	—

Note1) From the static safety coefficient and other values above, it is judged that the assumed model can be used.

Note2) Of the rated lives of the three components, the shortest value (of LM Guide unit) is considered the nominal life of the assumed model KR 5520A.

## Accuracy Standards

The accuracy standard of model KR is defined in positioning repeatability, positioning accuracy, running parallelism (vertical direction) and backlash.

### [Positioning Repeatability]

After repeating positioning to a given point in the same direction seven times, measure the halting point and obtain the value of half the maximum difference. Perform this measurement in the center and both ends of the travel distance; use the maximum difference as the measurement value and express the value of half the maximum difference with a “±” sign prefixed to the value.

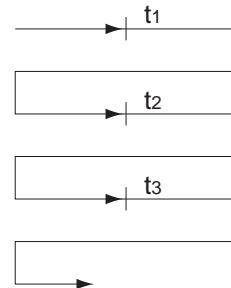


Fig.3 Positioning Repeatability

### [Positioning Accuracy]

Using the maximum stroke as the reference length, express the maximum error between the actual distance traveled from the reference point and the command value in an absolute value as positioning accuracy.

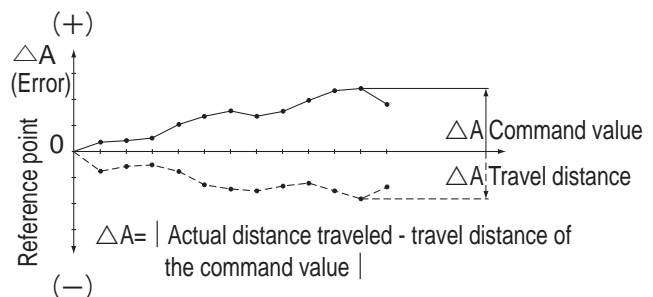


Fig.4 Positioning Accuracy

### [Running of Parallelism (Vertical direction)]

Place a straightedge on the surface table where model KR is mounted, measure almost throughout the travel distance of the inner block using a test indicator. Use the maximum difference among the readings within the travel distance as the running parallelism measurement.

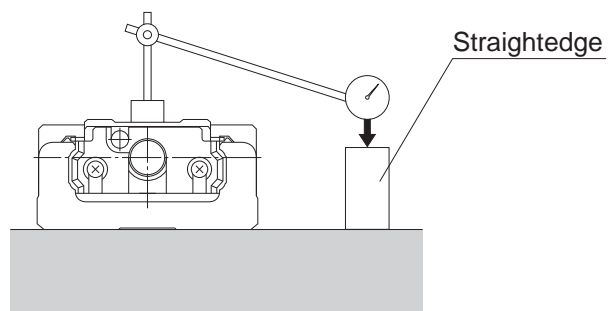


Fig.5 Running of Parallelism

### [Backlash]

Feed and slightly move the inner block and read the measurement on the test indicator as the reference value. Subsequently, apply a load to the inner block from the same direction (table feed direction), and then release the inner block from the load. Use the difference between the reference value and the return as the backlash measurement.

Perform this measurement in the center and near both ends, and use the maximum value as the measurement value.

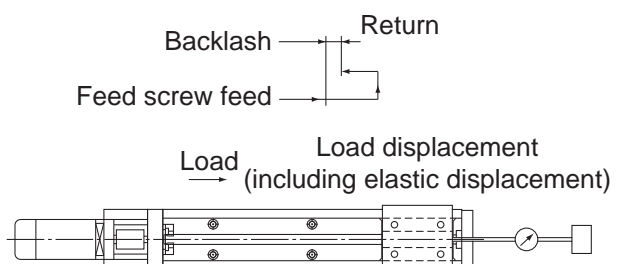


Fig.6 Backlash

The accuracies of model KR are classified into normal grade (no symbol), high accuracy grade (H) and precision grade (P). Tables below show standards for all the accuracies.

Table10 Normal Grade (No Symbol)

Unit: mm

Model No.	Stroke*	Outer rail length	Positioning Repeatability	Positioning Accuracy	Running Parallelism (Vertical Direction)	Backlash	Starting torque (N·cm)
KR20	30	100	±0.01	No standard defined	No standard defined	0.02	0.5
	80	150					
	130	200					
KR26	60	150	±0.01	No standard defined	No standard defined	0.02	1.5
	110	200					
	160	250					
	210	300					
KR30H	50	150	±0.01	No standard defined	No standard defined	0.02	7
	100	200					
	200	300					
	300	400					
	400	500					
	500	600					
KR33	50	150	±0.01	No standard defined	No standard defined	0.02	7
	100	200					
	200	300					
	300	400					
	400	500					
	500	600					
	600	700					
KR45H	200	340	±0.01	No standard defined	No standard defined	0.02	10
	300	440					
	400	540					
	500	640					
	600	740					
	700	840					
	800	940					
KR46	190	340	±0.01	No standard defined	No standard defined	0.02	10
	290	440					
	390	540					
	490	640					
	590	740					
	690	840					
	790	940					
KR55	800	980	±0.01	No standard defined	No standard defined	0.05	12
	900	1080					
	1000	1180					
	1100	1280					
	1200	1380					
KR65	790	980	±0.01	No standard defined	No standard defined	0.05	12
	990	1180					
	1190	1380					
	1490	1680	±0.012				15

\*Indicates a stroke when one long-type inner block is incorporated.

Note1) The evaluation method complies with THK standards.

Note2) Measurements are taken while using a motor provided by THK. For motor-wrap configuration, these values may not apply.

Note3) The starting torque represents the value when THK AFB-LF Grease is used.

However, that of models KR20 and KR26 represents the value when THK AFA Grease is used, and that of KR15 represents the value when THK AFF Grease is used.

Note4) If highly viscous grease such as vacuum grease and clean room grease is used, the actual starting torque may exceed the corresponding value in the table. Use much care in selecting a motor.

Note5) Contact THK for information on the accuracy for standard or longer stroke.

Note6) Model KR15 is available in high accuracy grade (H) and precision grade (P) only.

Table11 High Accuracy Grade (H)

Unit: mm

Model No.	Stroke*	Outer rail length	Positioning accuracy repeatability	Positioning Accuracy	Running of Parallelism (Vertical direction)	Backlash	Starting torque (N·cm)
KR15	25	75	±0.004	0.04	0.02	0.01	0.4
	50	100					
	75	125					
	100	150					
	125	175					
	150	200					
KR20	30	100	±0.005	0.06	0.025	0.01	0.5
	80	150					
	130	200					
KR26	60	150	±0.005	0.06	0.025	0.01	1.5
	110	200					
	160	250					
	210	300					
KR30H	50	150	±0.005	0.06	0.025	0.02	7
	100	200					
	200	300					
	300	400					
	400	500					
	500	600					
KR33	50	150	±0.005	0.06	0.025	0.02	7
	100	200					
	200	300					
	300	400					
	400	500					
	500	600					
	600	700					
KR45H	200	340	±0.005	0.10	0.035	0.02	10
	300	440					
	400	540					
	500	640					
	600	740					
	700	840					
	800	940					
KR46	190	340	±0.005	0.10	0.035	0.02	10
	290	440					
	390	540					
	490	640					
	590	740					
	690	840					
KR55	800	980	±0.005	0.18	0.05	0.05	12
	900	1080					
	1000	1180					
	1100	1280					
	1200	1380					
KR65	790	980	±0.008	0.18	0.05	0.05	12
	990	1180					
	1190	1380					
	1490	1680					
				0.28	0.055		15

\*Indicates a stroke when one long-type inner block is incorporated.

Table12 Precision Grade (P)

Unit: mm

Model No.	Stroke*	Outer rail length	Positioning accuracy repeatability	Positioning Accuracy	Running of Parallelism (Vertical direction)	Backlash	Starting torque (N·cm)
KR15	25	75	±0.003	0.02	0.01	0.002	0.8
	50	100					
	75	125					
	100	150					
	125	175					
	150	200					
KR20	30	100	±0.003	0.02	0.01	0.003	1.2
	80	150					
	130	200					
KR26	60	150	±0.003	0.02	0.01	0.003	4
	110	200					
	160	250					
	210	300					
KR30H	50	150	±0.003	0.02	0.01	0.003	15
	100	200					
	200	300		0.025	0.015		
	300	400					
	400	500					
	500	600					
KR33	50	150	±0.003	0.02	0.01	0.003	15
	100	200					
	200	300		0.025	0.015		
	300	400					
	400	500					
	500	600					
	600	700					
KR45H	200	340	±0.003	0.025	0.015	0.003	15
	300	440					
	400	540		0.03	0.02		17
	500	640					
	600	740					
KR46	190	340	±0.003	0.025	0.015	0.003	15
	290	440					
	390	540		0.03	0.02		17
	490	640					
	590	740					
	690	840					
	790	940					
KR55	800	980	±0.005	0.035	0.025	0.003	17
	900	1080					
	1000	1180		0.04	0.03		20
KR65	790	980	±0.005	0.035	0.025	0.005	20
	990	1180					
	1190	1380		0.04	0.03		22

\*Indicates a stroke when one long-type inner block is incorporated.

Note1) The evaluation method complies with THK standards.

Note2) Measurements are taken while using a motor provided by THK. For motor-wrap configuration, these values may not apply.

Note3) The starting torque represents the value when THK AFB-LF Grease is used.

However, that of models KR20 and KR26 represents the value when THK AFA Grease is used, and that of KR15 represents the value when THK AFF Grease is used.

Note4) If highly viscous grease such as vacuum grease and clean room grease is used, the actual starting torque may exceed the corresponding value in the table. Use much care in selecting a motor.

Note5) Contact THK for information on the accuracy for standard or longer stroke.

# Model Number Coding

Model No.	Ball Screw Lead	Inner block type	Stroke	Accuracy
<b>KR33</b>	<b>10</b>	<b>A</b>	<b>0200</b>	<b>P</b>

①

②

③

④

⑤

KR15	01 : 1mm	A	0025 : 25mm	No symbol: normal grade H : High accuracy grade P : Precision Grade
KR20	02 : 2mm	B	0050 : 50mm	
KR26	06 : 6mm	C	}	
KR30H	10 : 10mm	D	1490 : 1490mm	
KR33	20 : 20mm			
KR45H	25 : 25 mm (KR65 only)			
KR46				
KR55				
KR65				

If "2" (with Bellows) was selected for the cover ⑦, specify a stroke incorporating the bellows(→page 60).

The available ball screw leads differ depending on the model.

KR15 : "01", "02"  
 KR20 : "01", "06"  
 KR26 : "02", "06"  
 KR30H : "06", "10"  
 KR33 : "06", "10"  
 KR45H : "10", "20"  
 KR46 : "10", "20"  
 KR55 : "20"  
 KR65 : "25"



	With/without a motor	Cover	Sensor	Housing A/ Intermediate Flange
	<b>0</b>	<b>1</b>	<b>B</b>	<b>AQ</b>

⑥

⑦

⑧

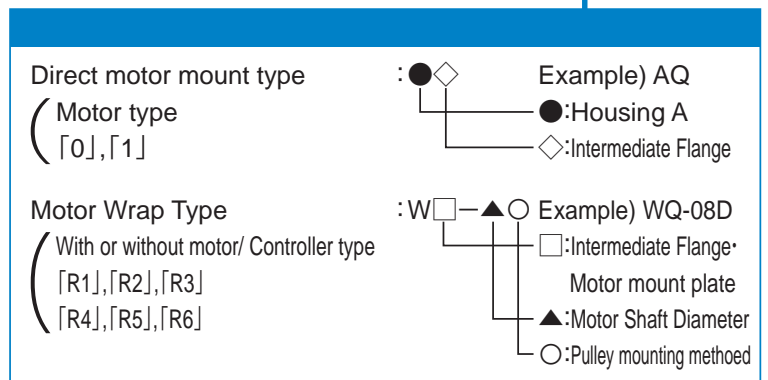
⑨

0: direct-coupled (without a motor)
R1: Motor wrap type, opposed to datum side. (No motor)
R2: Motor wrap type, datum side. (No motor)
R3: Motor wrap type, Bottom side. (No motor)
1: direct-coupled (with a motor, specified by the customer)
R4: Motor wrap type, opposed to datum side. (with a motor, specified by the customer)
R5: Motor wrap type, datum side. (with a motor, specified by the customer)
R6: Motor wrap type, bottom side. (with a motor, specified by the customer)

0: without a cover
1: with a cover
2: with a bellows

0: none
1
2
6
7
B
E
H
L
J
M

See below



Shaft coupling is not included with specifying "0". In case coupling is required, please indicate necessary coupling type.  
Motors are installed with selecting [1],[R4],[R5] or [R6].  
Select housing A and intermediate flanges according to used motor type.  
Please select coupling, driver and controller accordingly

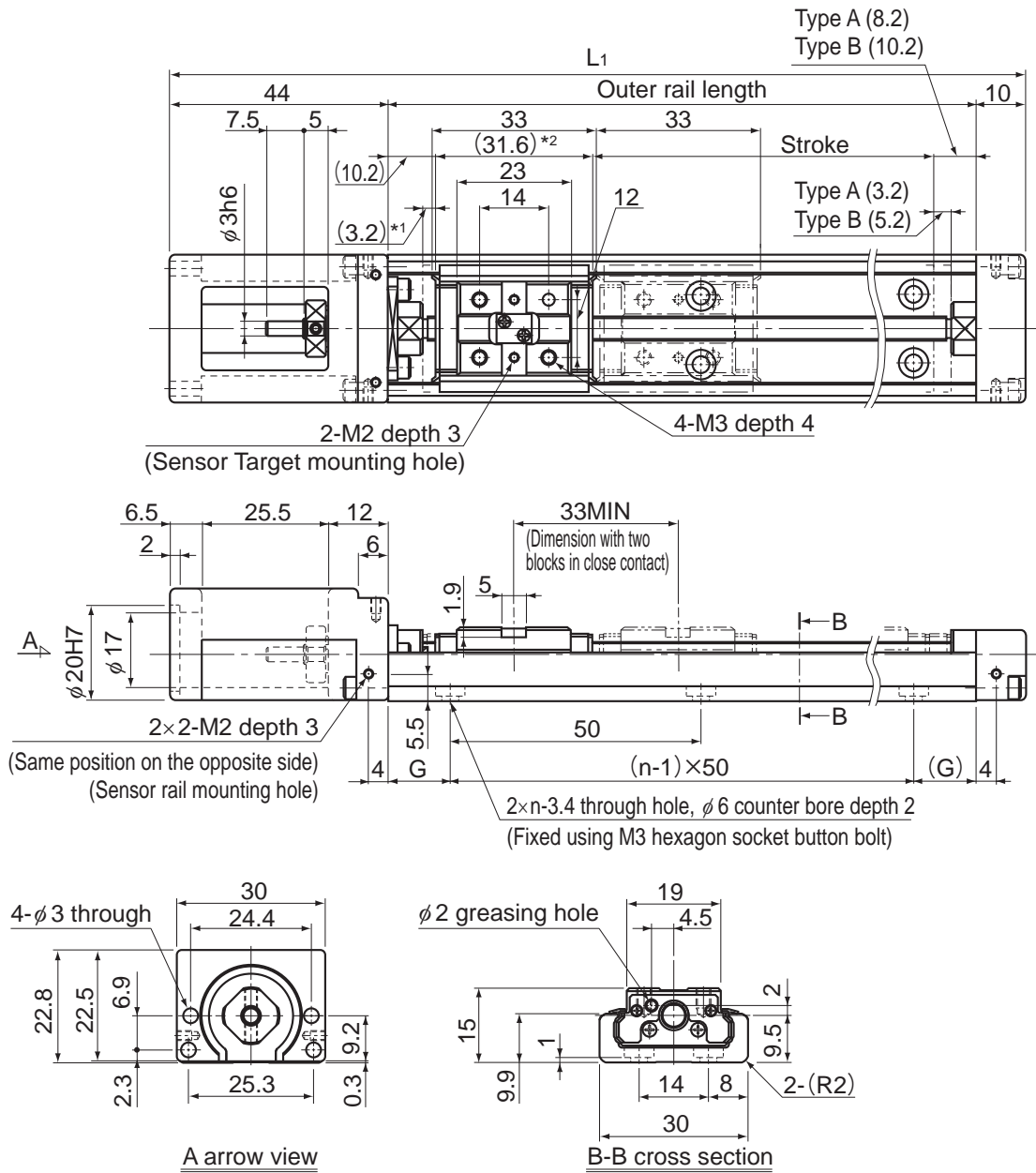
Motors from various manufacturers can be mounted. Contact THK for details.

# Model KR15 (without a Cover)

Model KR15□□A (with a Single Long Type Block)

Model KR15□□B (with Two Long Type Blocks)

For model number coding, see page31.



\*1 Distance between the mechanical stopper and the stroke starting position.

\*2 Indicates the inner block length when calculating the available stroke range. The length in model KR-B (with two long-type inner blocks) is 64.6 mm.

Stroke (mm) (stroke between mechanical stoppers)		Overall length $L_1$ (mm)	Outer rail length (mm)	G (mm)	n	Overall main unit mass (kg)	
Type A	Type B*					Type A	Type B
25(31.4)	—	129	75	12.5	2	0.19	—
50(56.4)	—	154	100	25	2	0.22	—
75(81.4)	40(48.4)	179	125	12.5	3	0.25	0.292
100(106.4)	65(73.4)	204	150	25	3	0.28	0.322
125(131.4)	90(98.4)	229	175	12.5	4	0.31	0.352
150(156.4)	115(123.4)	254	200	25	4	0.34	0.382

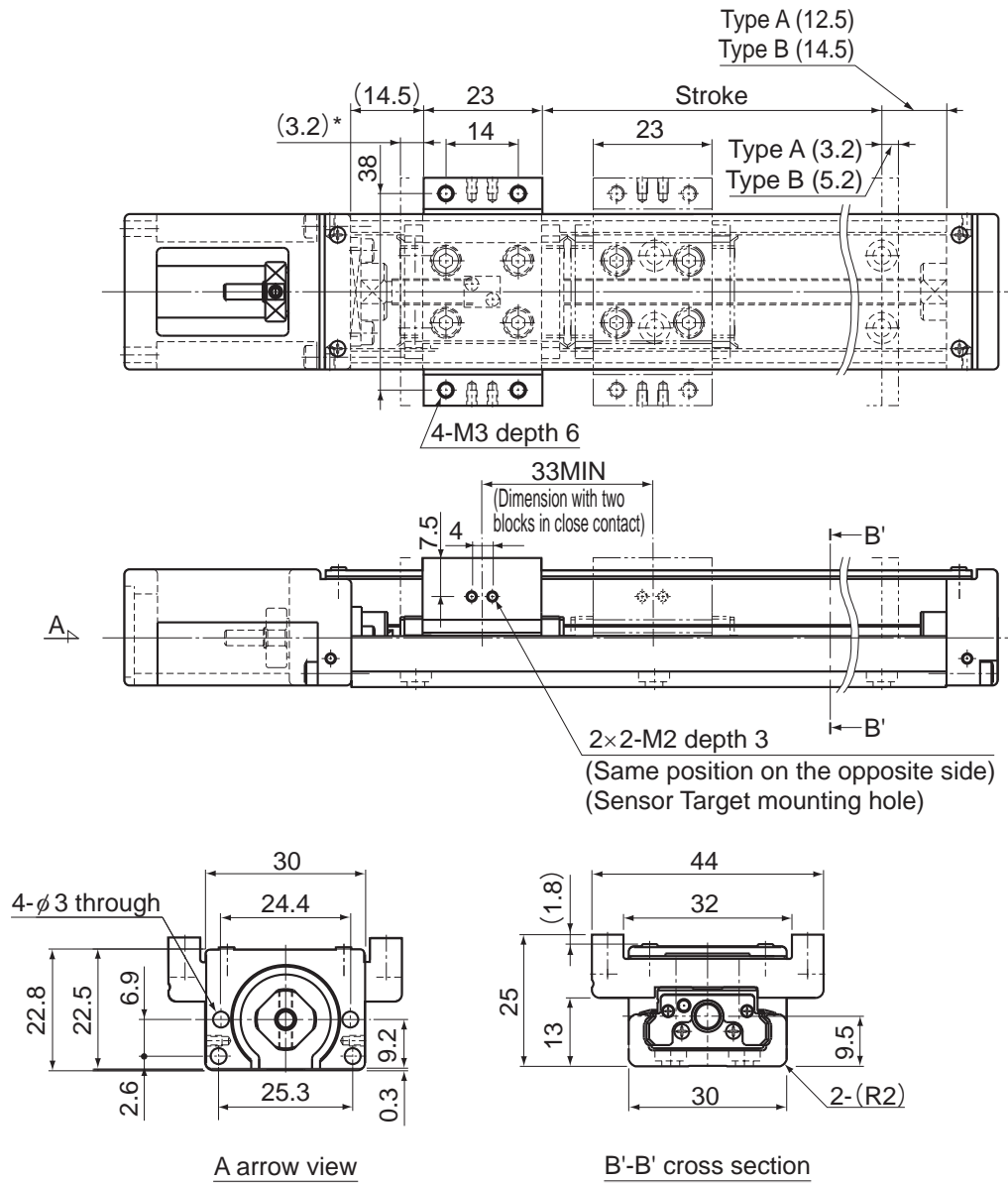
\*Indicates a value when two inner blocks are in close contact with each other.

# Model KR15 (with a Cover)

Model KR15□□A (with a Single Long Type Block)

Model KR15□□B (with Two Long Type Blocks)

For model number coding, see page31.



\* Distance between the mechanical stopper and the stroke starting position.

Stroke (mm) (stroke between mechanical stoppers)		Overall length L <sub>1</sub> (mm)	Outer rail length (mm)	Overall main unit mass (kg)	
Type A	Type B*			Type A	Type B
25(31.4)	—	129	75	0.23	—
50(56.4)	—	154	100	0.26	—
75(81.4)	40(48.4)	179	125	0.3	0.364
100(106.4)	65(73.4)	204	150	0.33	0.394
125(131.4)	90(98.4)	229	175	0.36	0.424
150(156.4)	115(123.4)	254	200	0.4	0.464

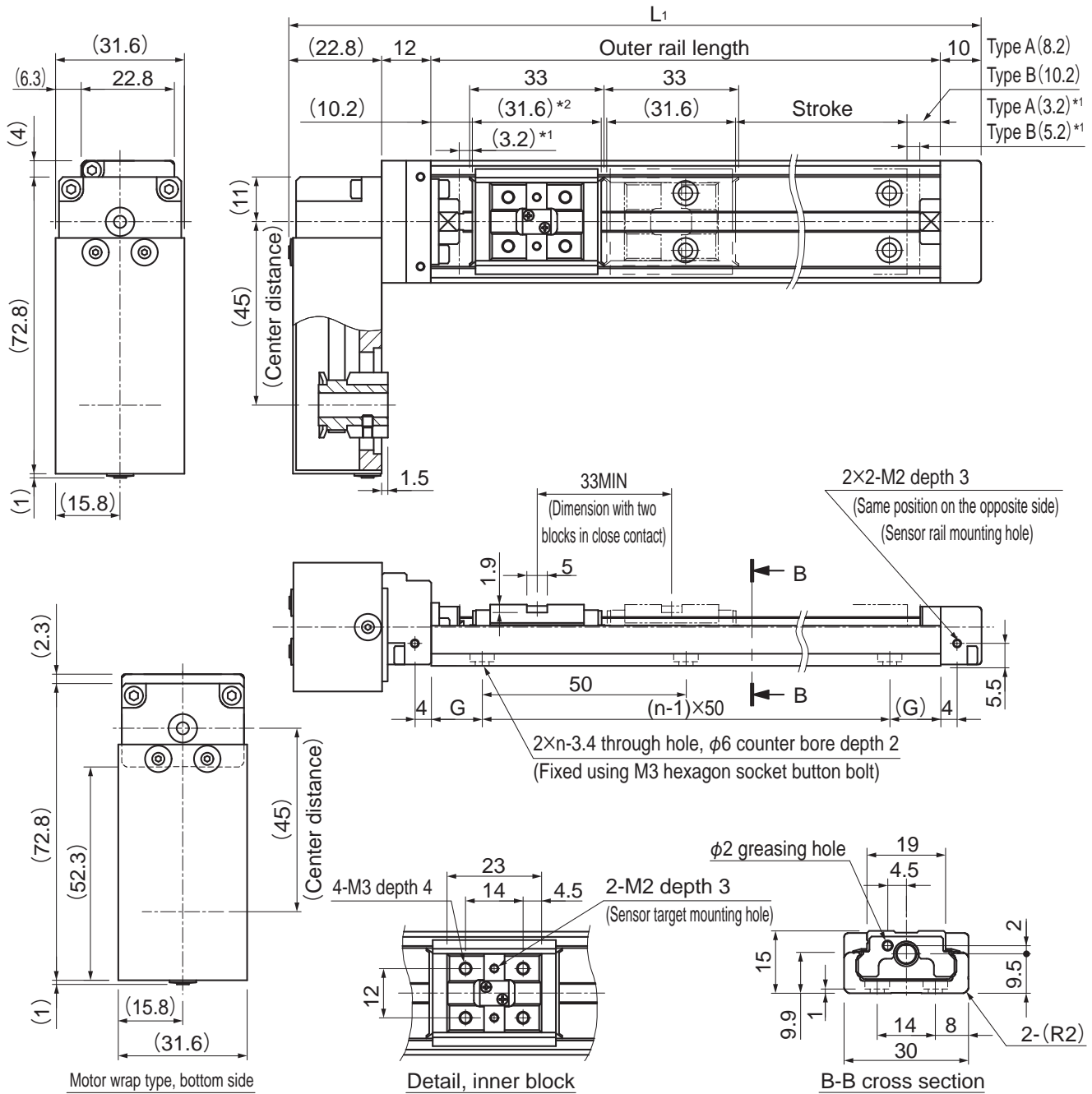
\*Indicates a value when two inner blocks are in close contact with each other.

# Model KR15 Motor wrap, (without a Cover)

Model KR15□□A (with a Single Long Type Block)

Model KR15□□B (with Two Long Type Blocks)

For model number coding, see page31.



\*1 Distance between the mechanical stopper and the stroke starting position.

\*2 Indicates the inner block length when calculating the available stroke range. The length in model KR-B (with two long-type inner blocks) is 64.6 mm.

Stroke (mm) (stroke between mechanical stoppers)		Overall length $L_1$ (mm)	Outer rail length (mm)	G (mm)	n	Overall main unit mass (kg)	
Type A	Type B*					Type A	Type B
25(31.4)	—	119.8	75	12.5	2	0.37	—
50(56.4)	—	144.8	100	25	2	0.4	—
75(81.4)	40(48.4)	169.8	125	12.5	3	0.43	0.472
100(106.4)	65(73.4)	194.8	150	25	3	0.46	0.502
125(131.4)	90(98.4)	219.8	175	12.5	4	0.49	0.532
150(156.4)	115(123.4)	244.8	200	25	4	0.52	0.562

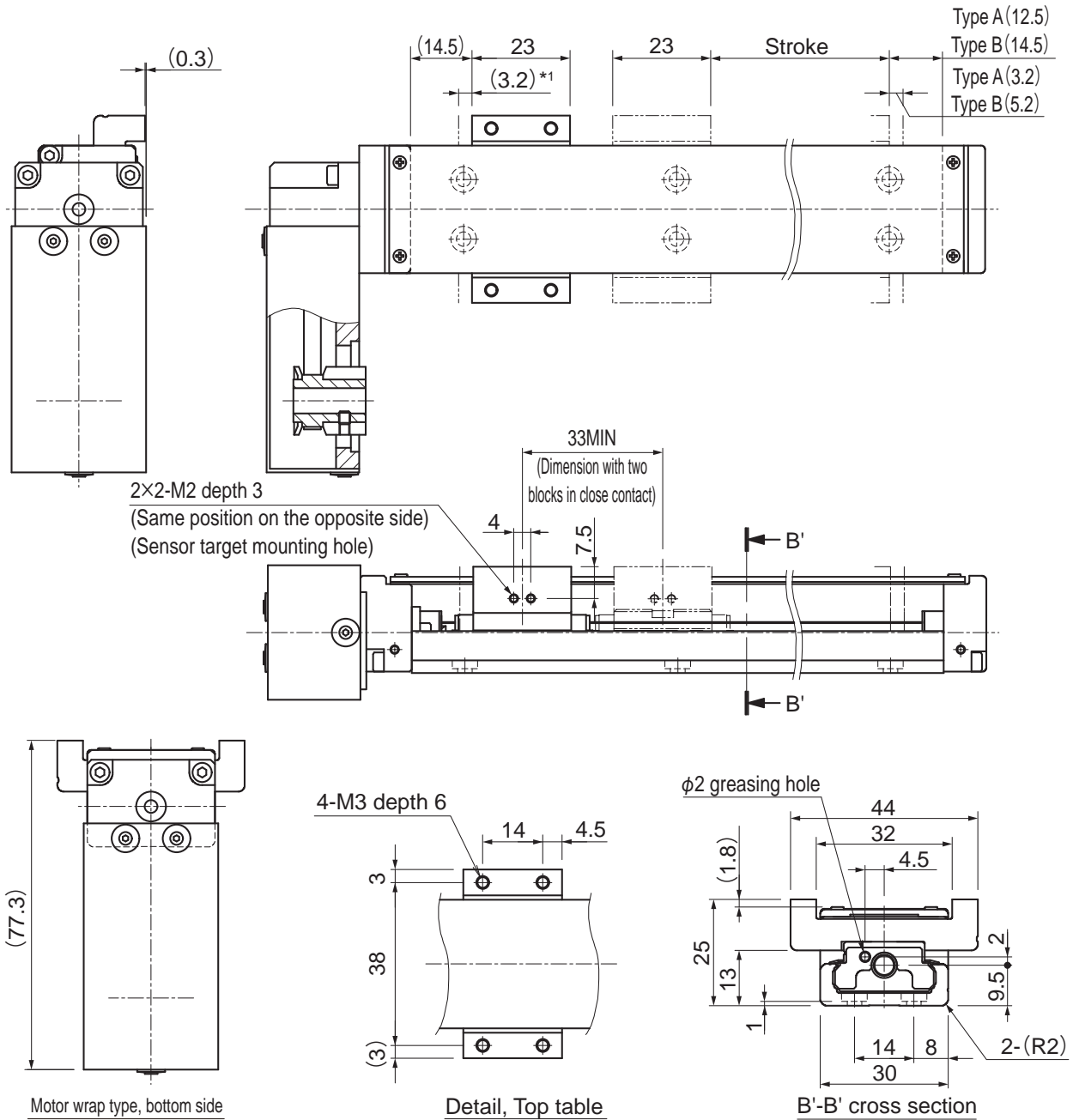
\*Indicates a value when two inner blocks are in close contact with each other.

# Model KR15 Motor wrap, (with a Cover)

Model KR15□□A (with a Single Long Type Block)

Model KR15□□B (with Two Long Type Blocks)

For model number coding, see page31.



\* Distance between the mechanical stopper and the stroke starting position

Stroke (mm) (stroke between mechanical stoppers)		Overall length L <sub>1</sub> (mm)	Outer rail length (mm)	Overall main unit mass (kg)	
Type A	Type B*			Type A	Type B
25(31.4)	—	119.8	75	0.41	—
50(56.4)	—	144.8	100	0.44	—
75(81.4)	40(48.4)	169.8	125	0.48	0.544
100(106.4)	65(73.4)	194.8	150	0.51	0.574
125(131.4)	90(98.4)	219.8	175	0.54	0.604
150(156.4)	115(123.4)	244.8	200	0.58	0.644

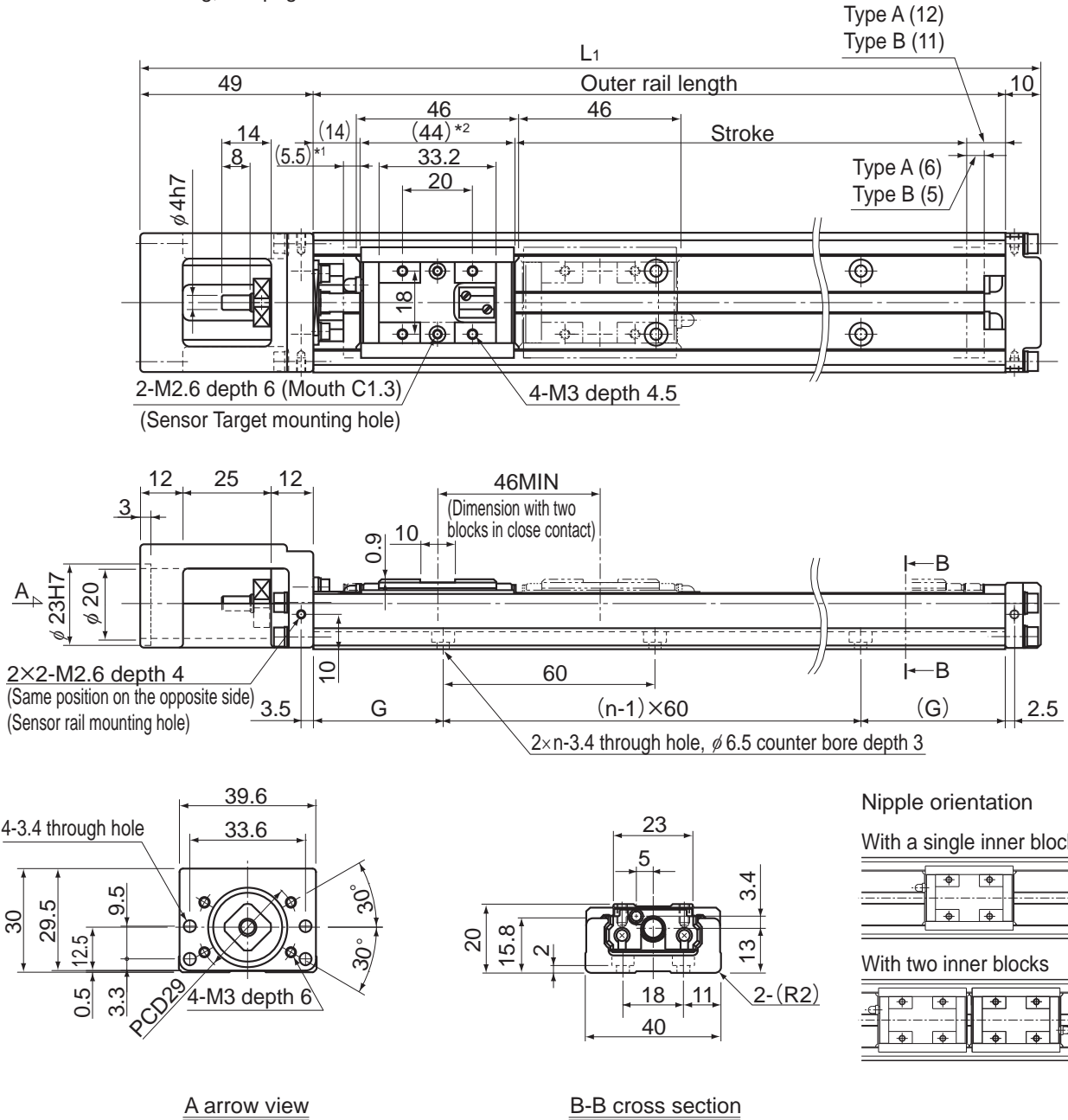
\*Indicates a value when two inner blocks are in close contact with each other.

# Model KR20 (without a Cover)

Model KR20□□A (with a Single Long Type Block)

Model KR20□□B (with Two Long Type Blocks)

For model number coding, see page31.



- \*1 Distance between the mechanical stopper and the stroke starting position.
- \*2 Indicates the inner block length when calculating the available stroke range.  
The length in model KR-B (with two long-type inner blocks) is 90 mm.

Stroke (mm) (stroke between mechanical stoppers)		Overall length L <sub>1</sub> (mm)	Outer rail length (mm)	G (mm)	n	Overall main unit mass (kg)	
Type A	Type B*					Type A	Type B
30(41.5)	—	159	100	20	2	0.45	—
80(91.5)	35(45.5)	209	150	15	3	0.58	0.655
130(141.5)	85(95.5)	259	200	40	3	0.72	0.795

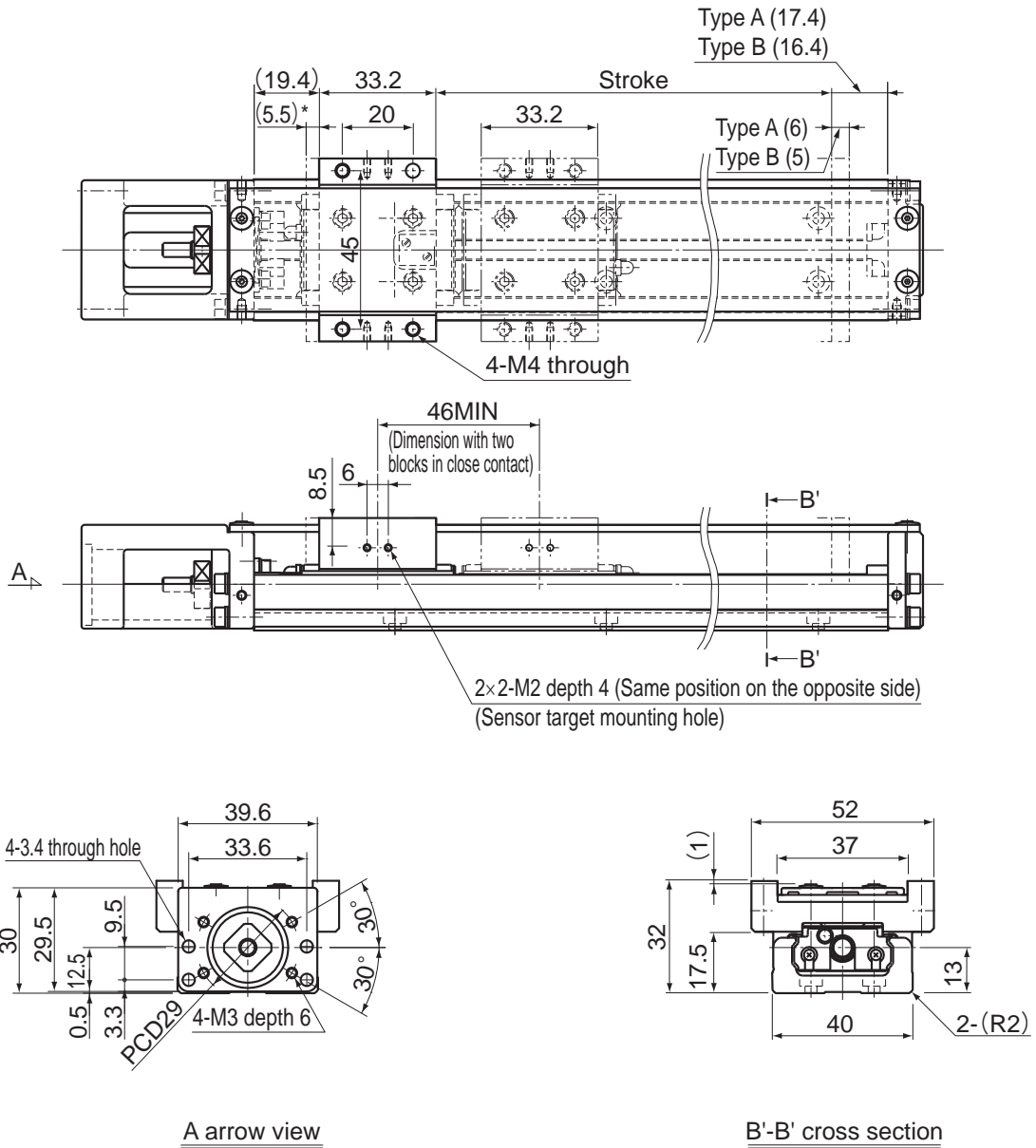
\*Indicates a value when two inner blocks are in close contact with each other.

# Model KR20 (with a Cover)

Model KR20□□A (with a Single Long Type Block)

Model KR20□□B (with Two Long Type Blocks)

For model number coding, see page31.



A arrow view

B'-B' cross section

\* Distance between the mechanical stopper and the stroke starting position.

Stroke (mm) (stroke between mechanical stoppers)		Overall length L <sub>1</sub> (mm)	Outer rail length (mm)	Overall main unit mass (kg)	
Type A	Type B*			Type A	Type B
30(41.5)	—	159	100	0.51	—
80(91.5)	35(45.5)	209	150	0.66	0.78
130(141.5)	85(95.5)	259	200	0.8	0.92

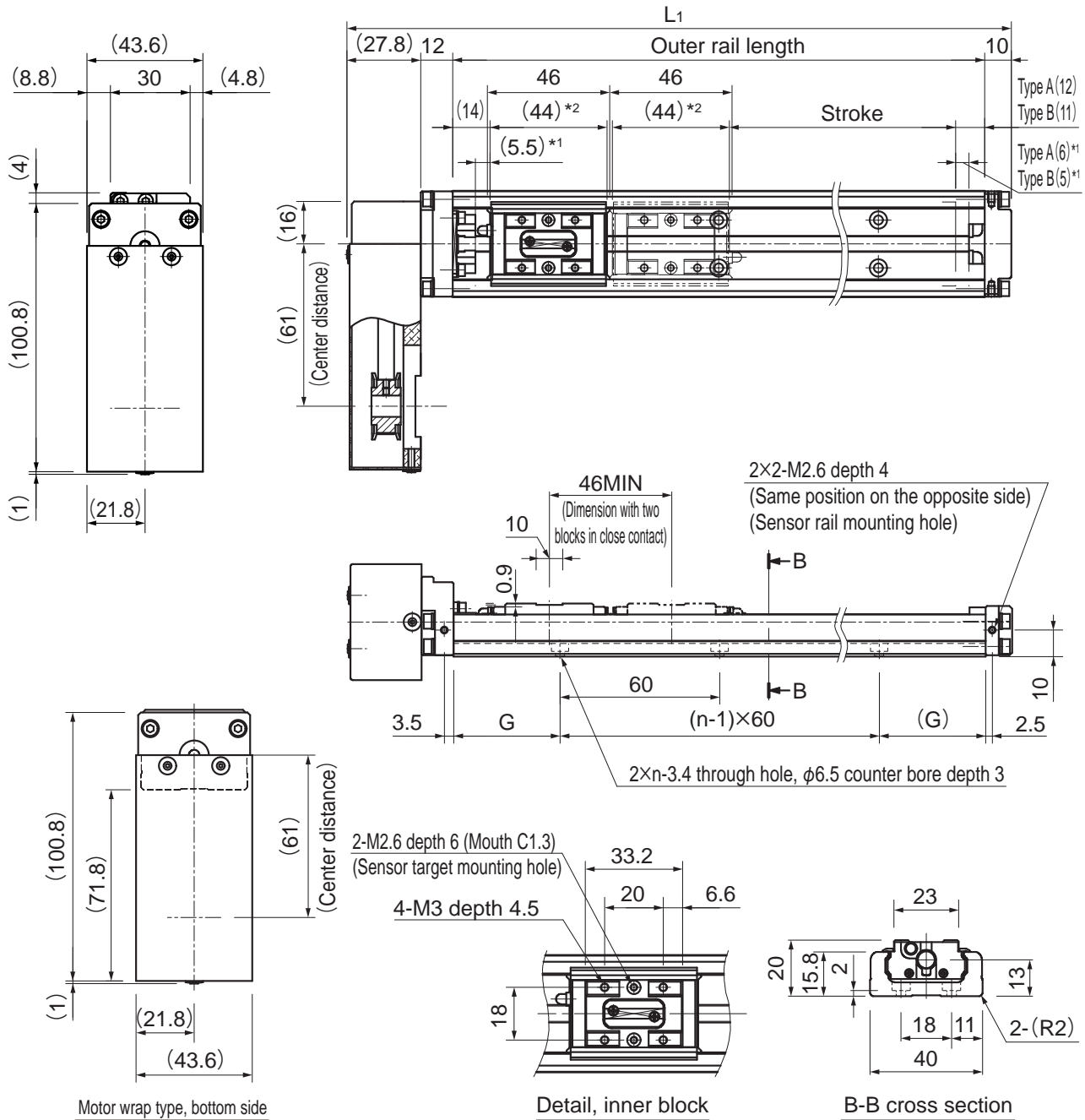
\*Indicates a value when two inner blocks are in close contact with each other.

# Model KR20 Motor wrap, (without a Cover)

Model KR20□□A (with a Single Long Type Block)

Model KR20□□B (with Two Long Type Blocks)

For model number coding, see page31.



- \*1 Distance between the mechanical stopper and the stroke starting position.
- \*2 Indicates the inner block length when calculating the available stroke range. The length in model KR-B (with two long-type inner blocks) is 90 mm.

Stroke (mm) (stroke between mechanical stoppers)		Overall length $L_1$ (mm)	Outer rail length (mm)	G (mm)	n	Overall main unit mass (kg)	
Type A	Type B*					Type A	Type B
30(41.5)	—	149.8	100	20	2	0.71	-
80(91.5)	35(45.5)	199.8	150	15	3	0.84	0.915
130(141.5)	85(95.5)	249.8	200	40	3	0.98	1.055

\*Indicates a value when two inner blocks are in close contact with each other.

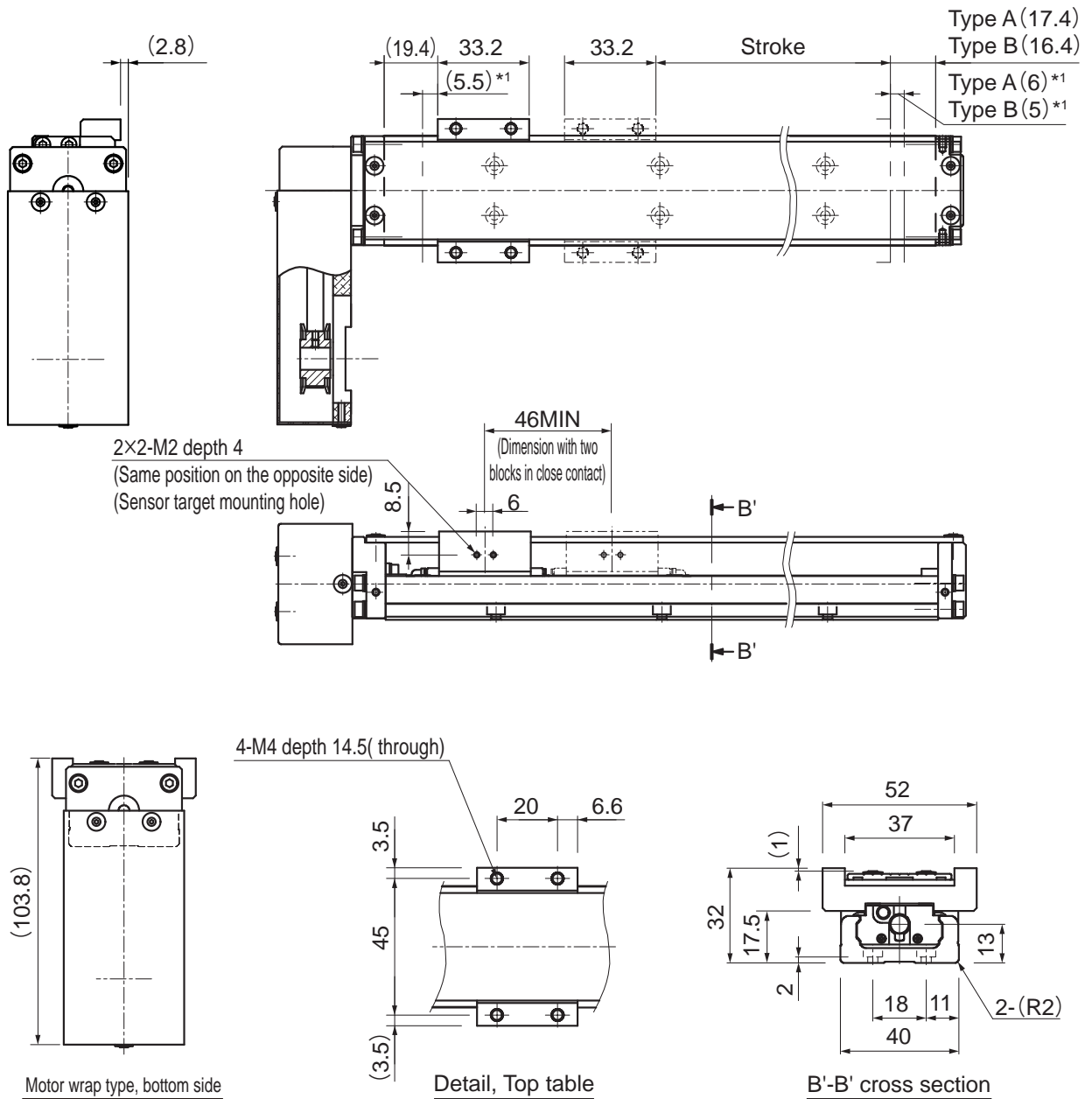


# Model KR20 Motor wrap, (with a Cover)

Model KR20□□A (with a Single Long Type Block)

Model KR20□□B (with Two Long Type Blocks)

For model number coding, see page31.



\*1 Distance between the mechanical stopper and the stroke starting position.

Stroke (mm) (stroke between mechanical stoppers)		Overall length L <sub>1</sub> (mm)	Outer rail length (mm)	Overall main unit mass (kg)	
Type A	Type B*			Type A	Type B
30(41.5)	—	149.8	100	0.77	-
80(91.5)	35(45.5)	199.8	150	0.92	1.04
130(141.5)	85(95.5)	249.8	200	1.06	1.18

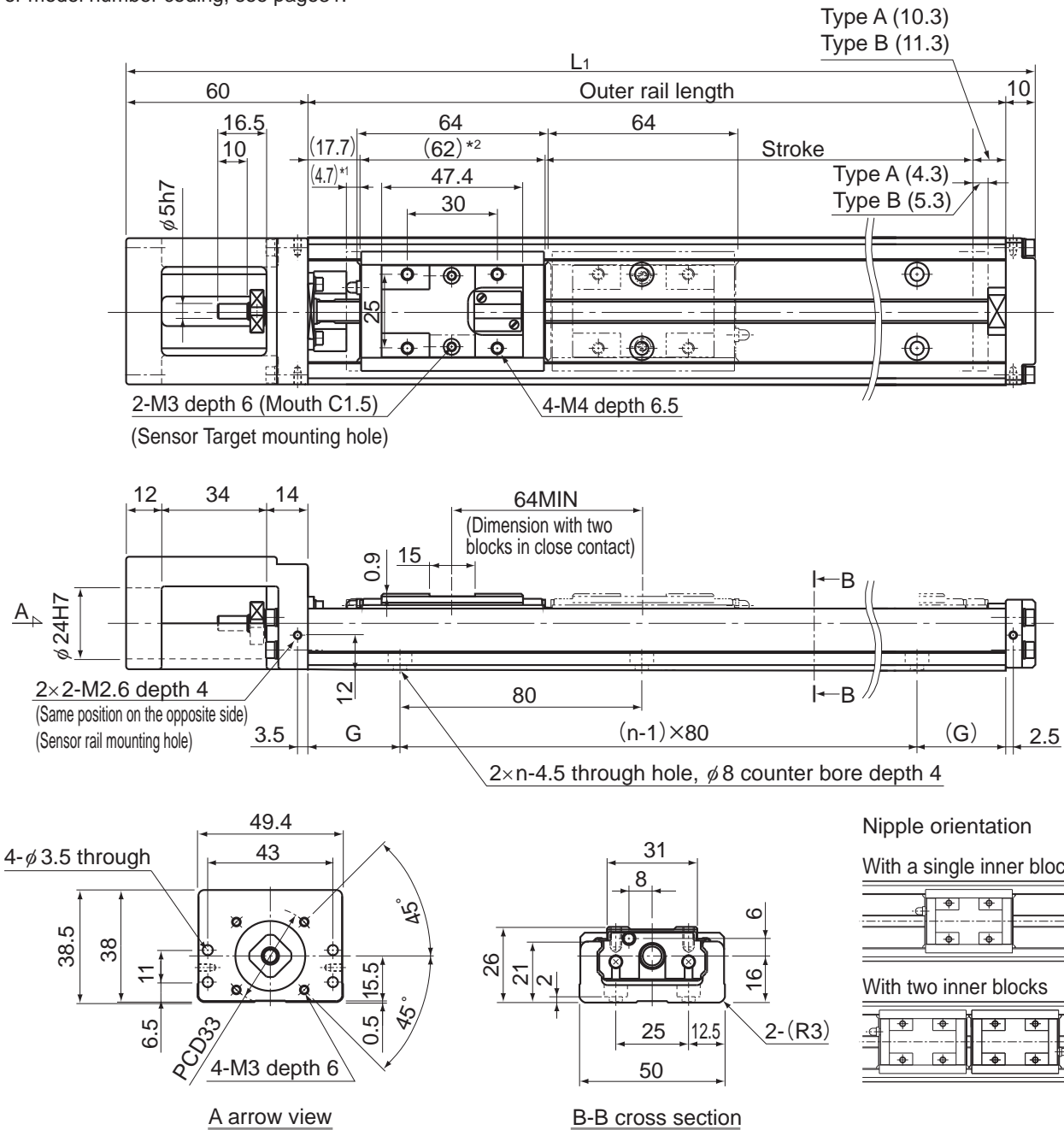
\*Indicates a value when two inner blocks are in close contact with each other.

# Model KR26 (without a Cover)

Model KR26□□A (with a Single Long Type Block)

Model KR26□□B (with Two Long Type Blocks)

For model number coding, see page31.



- \*1 Distance between the mechanical stopper and the stroke starting position.
- \*2 Indicates the inner block length when calculating the available stroke range. The length in model KR-B (with two long-type inner blocks) is 126 mm.

Stroke (mm) (stroke between mechanical stoppers)		Overall length $L_1$ (mm)	Outer rail length (mm)	G (mm)	n	Overall main unit mass (kg)	
Type A	Type B*					Type A	Type B
60(69)	—	220	150	35	2	0.99	—
110(119)	45(55)	270	200	20	3	1.2	1.38
160(169)	95(105)	320	250	45	3	1.41	1.59
210(219)	145(155)	370	300	30	4	1.62	1.8

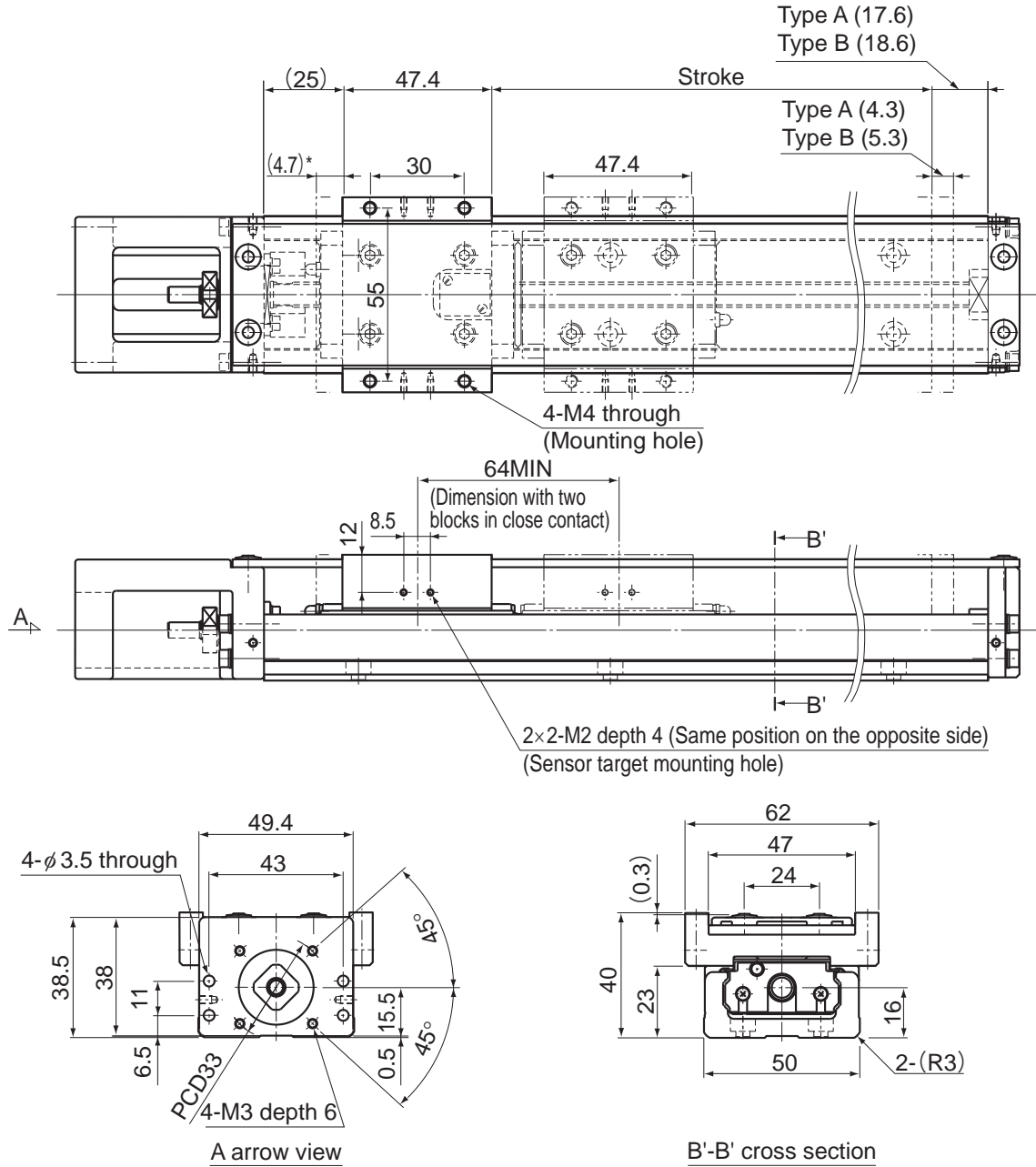
\*Indicates a value when two inner blocks are in close contact with each other.

# Model KR26 (with a Cover)

Model KR26□□A (with a Single Long Type Block)

Model KR26□□B (with Two Long Type Blocks)

For model number coding, see page31.



\* Distance between the mechanical stopper and the stroke starting position.

Stroke (mm) (stroke between mechanical stoppers)		Overall length L <sub>1</sub> (mm)	Outer rail length (mm)	Overall main unit mass (kg)	
Type A	Type B*			Type A	Type B
60(69)	—	220	150	1.12	—
110(119)	45(55)	270	200	1.34	1.605
160(169)	95(105)	320	250	1.56	1.825
210(219)	145(155)	370	300	1.78	2.045

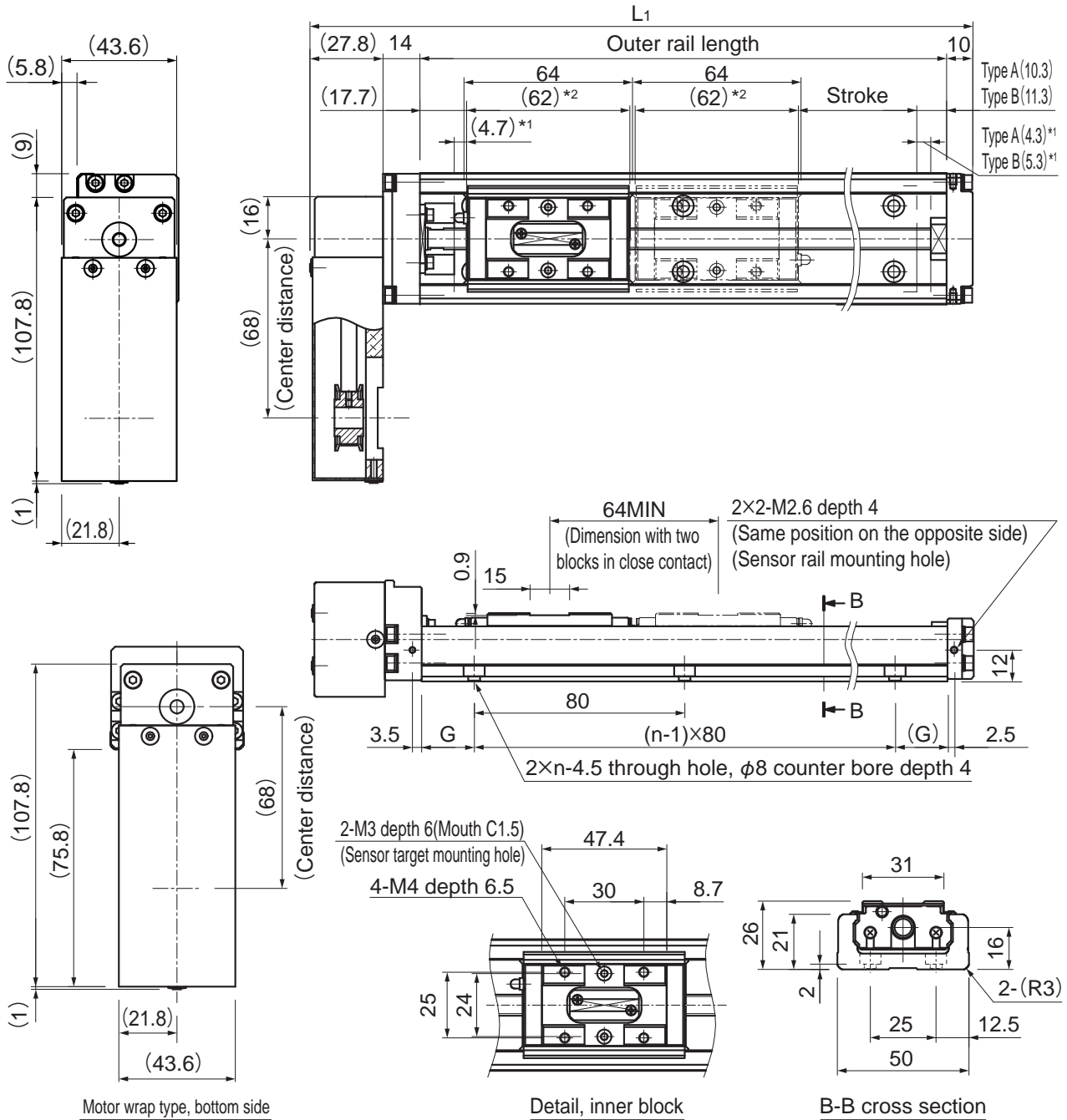
\*Indicates a value when two inner blocks are in close contact with each other.

# Model KR26 Motor wrap, (without a Cover)

Model KR26□□A (with a Single Long Type Block)

Model KR26□□B (with Two Long Type Blocks)

For model number coding, see page31.



Motor wrap type, bottom side

Detail, inner block

B-B cross section

- \*1 Distance between the mechanical stopper and the stroke starting position
- \*2 Indicates the inner block length when calculating the available stroke range. The length in model KR-B (with two long-type inner blocks) is 126 mm.

Stroke (mm) (stroke between mechanical stoppers)		Overall length $L_1$ (mm)	Outer rail length (mm)	G (mm)	n	Overall main unit mass (kg)	
Type A	Type B*					Type A	Type B
60(69)	—	201.8	150	35	2	1.22	-
110(119)	45(55)	251.8	200	20	3	1.43	1.61
160(169)	95(105)	301.8	250	45	3	1.64	1.82
210(219)	145(155)	351.8	300	30	4	1.85	2.03

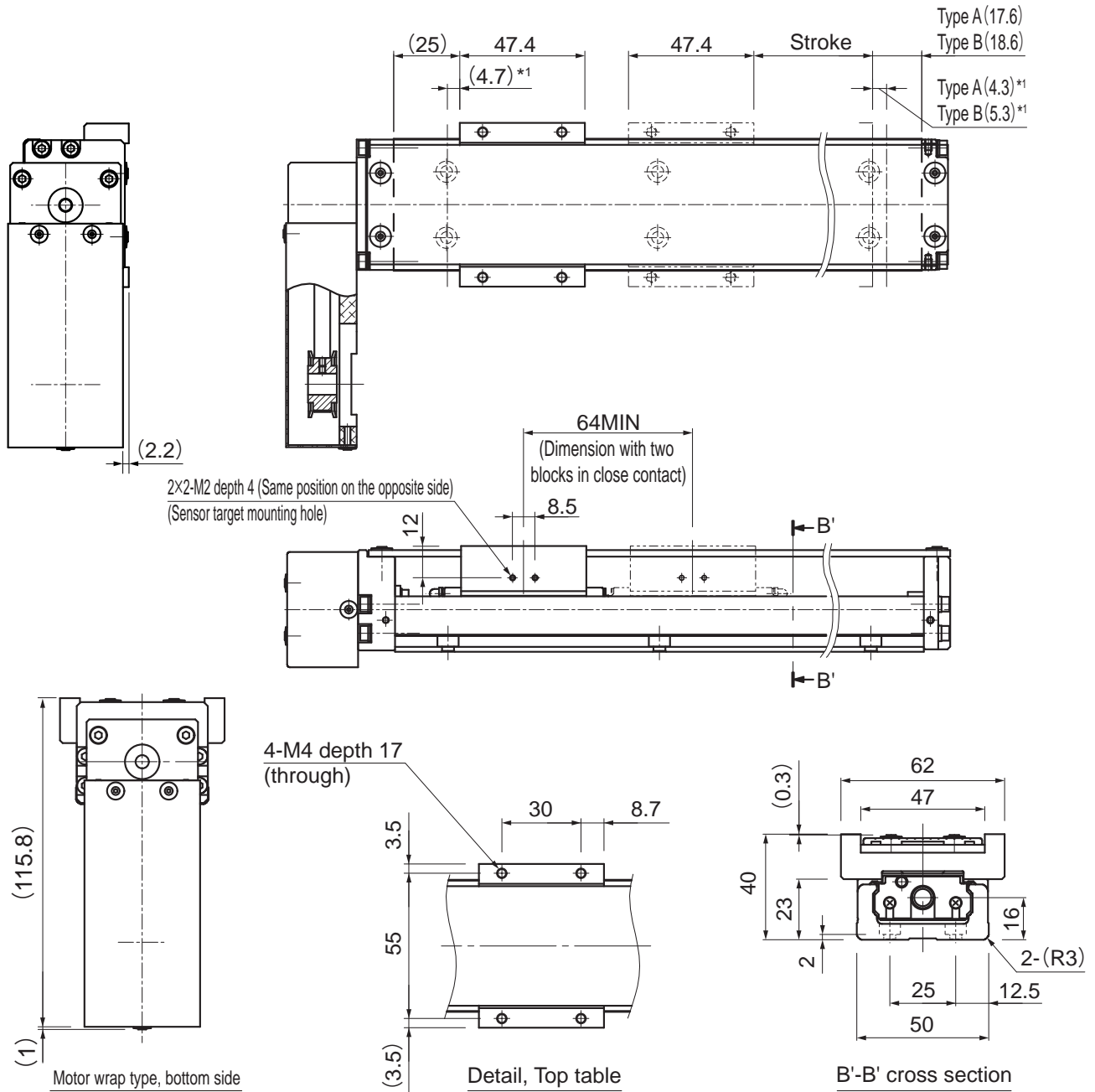
\*Indicates a value when two inner blocks are in close contact with each other.

# Model KR26 Motor wrap, (with a Cover)

Model KR26□□A (with a Single Long Type Block)

Model KR26□□B (with Two Long Type Blocks)

For model number coding, see page31.



\* Distance between the mechanical stopper and the stroke starting position.

Stroke (mm) (stroke between mechanical stoppers)		Overall length L <sub>1</sub> (mm)	Outer rail length (mm)	Overall main unit mass (kg)	
Type A	Type B*			Type A	Type B
60(69)	—	201.8	150	1.35	-
110(119)	45(55)	251.8	200	1.57	1.835
160(169)	95(105)	301.8	250	1.79	2.055
210(219)	145(155)	351.8	300	2.01	2.275

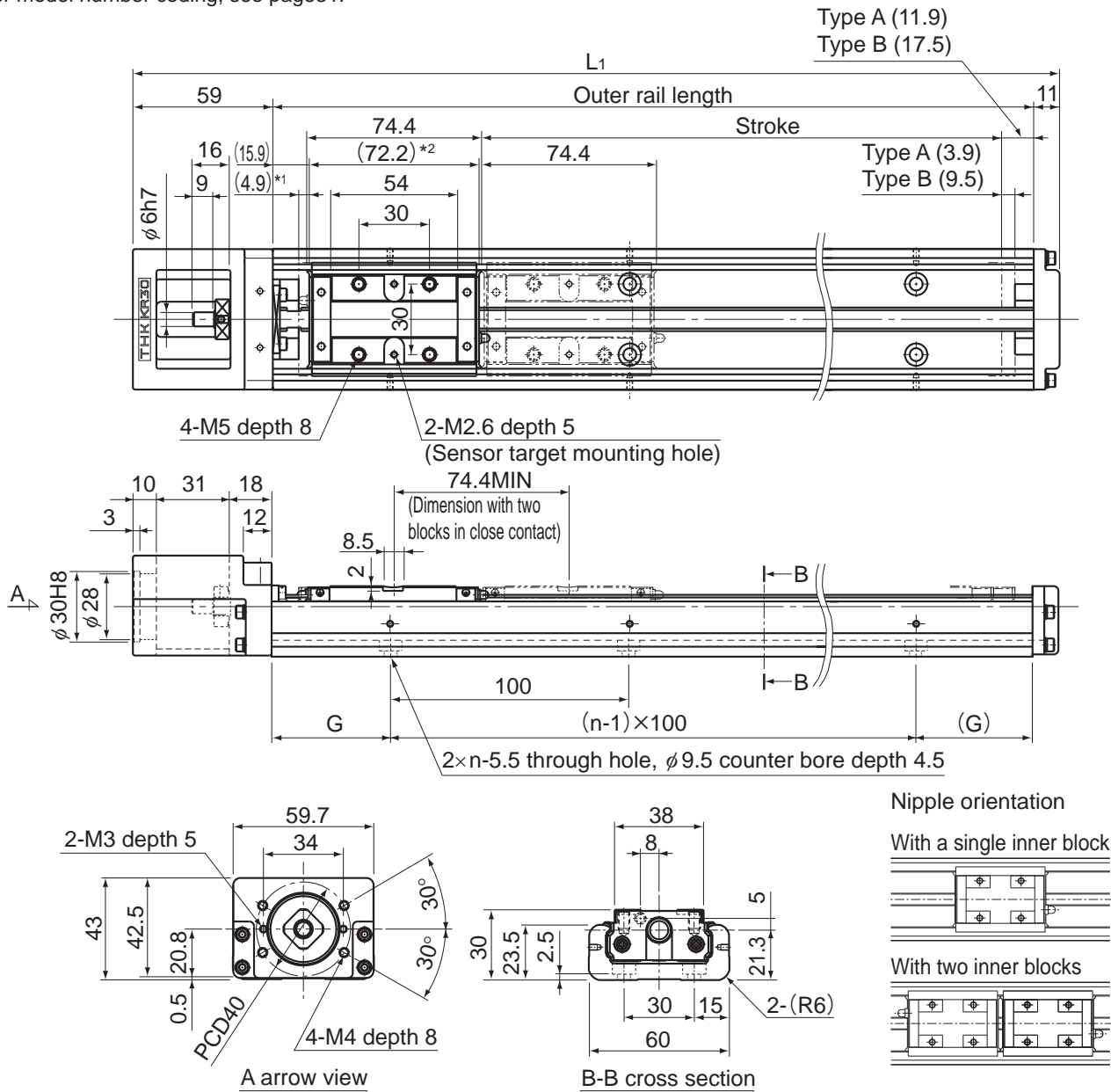
\*Indicates a value when two inner blocks are in close contact with each other.

# Model KR30H (without a Cover)

Model KR30H□□A (with a Single Long Type Block)

Model KR30H□□B (with Two Long Type Blocks)

For model number coding, see page31.



- \*1 Distance between the mechanical stopper and the stroke starting position.  
 \*2 Indicates the inner block length when calculating the available stroke range.  
 The length in model KR-B (with two long-type inner blocks) is 146.6 mm.

Stroke (mm) (stroke between mechanical stoppers)		Overall length $L_1$ (mm)	Outer rail length (mm)	G (mm)	n	Overall main unit mass (kg)	
Type A	Type B*					Type A	Type B
50(58.8)	—	220	150	25	2	1.4	—
100(108.8)	—	270	200	50	2	1.6	—
200(208.8)	120(134.4)	370	300	50	3	2.2	2.5
300(308.8)	220(234.4)	470	400	50	4	2.7	3
400(408.8)	320(334.4)	570	500	50	5	3.2	3.5
500(508.8)	420(434.4)	670	600	50	6	3.8	4.1

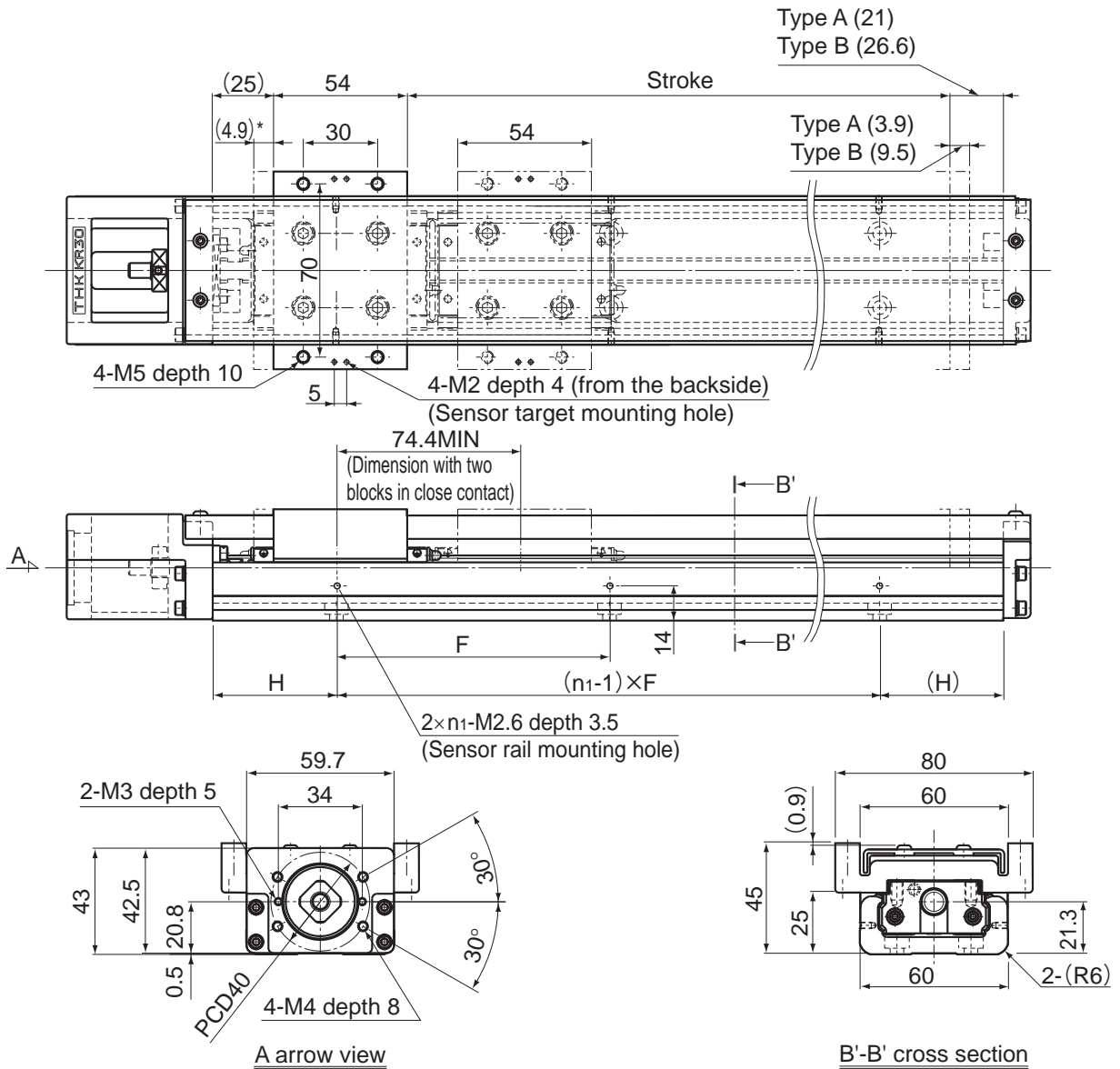
\*Indicates a value when two inner blocks are in close contact with each other.

# Model KR30H (with a Cover)

Model KR30H□□A (with a Single Long Type Block)

Model KR30H□□B (with Two Long Type Blocks)

For model number coding, see page31.



\* Distance between the mechanical stopper and the stroke starting position.

Stroke (mm) (stroke between mechanical stoppers)		Overall length L <sub>1</sub> (mm)	Outer rail length (mm)	H (mm)	F (mm)	n <sub>1</sub>	Overall main unit mass (kg)	
Type A	Type B*						Type A	Type B
50(58.8)	—	220	150	25	100	2	1.6	—
100(108.8)	—	270	200	50	100	2	1.8	—
200(208.8)	120(134.4)	370	300	50	200	2	2.4	2.83
300(308.8)	220(234.4)	470	400	100	200	2	3	3.43
400(408.8)	320(334.4)	570	500	50	200	3	3.5	3.93
500(508.8)	420(434.4)	670	600	100	200	3	4.1	4.53

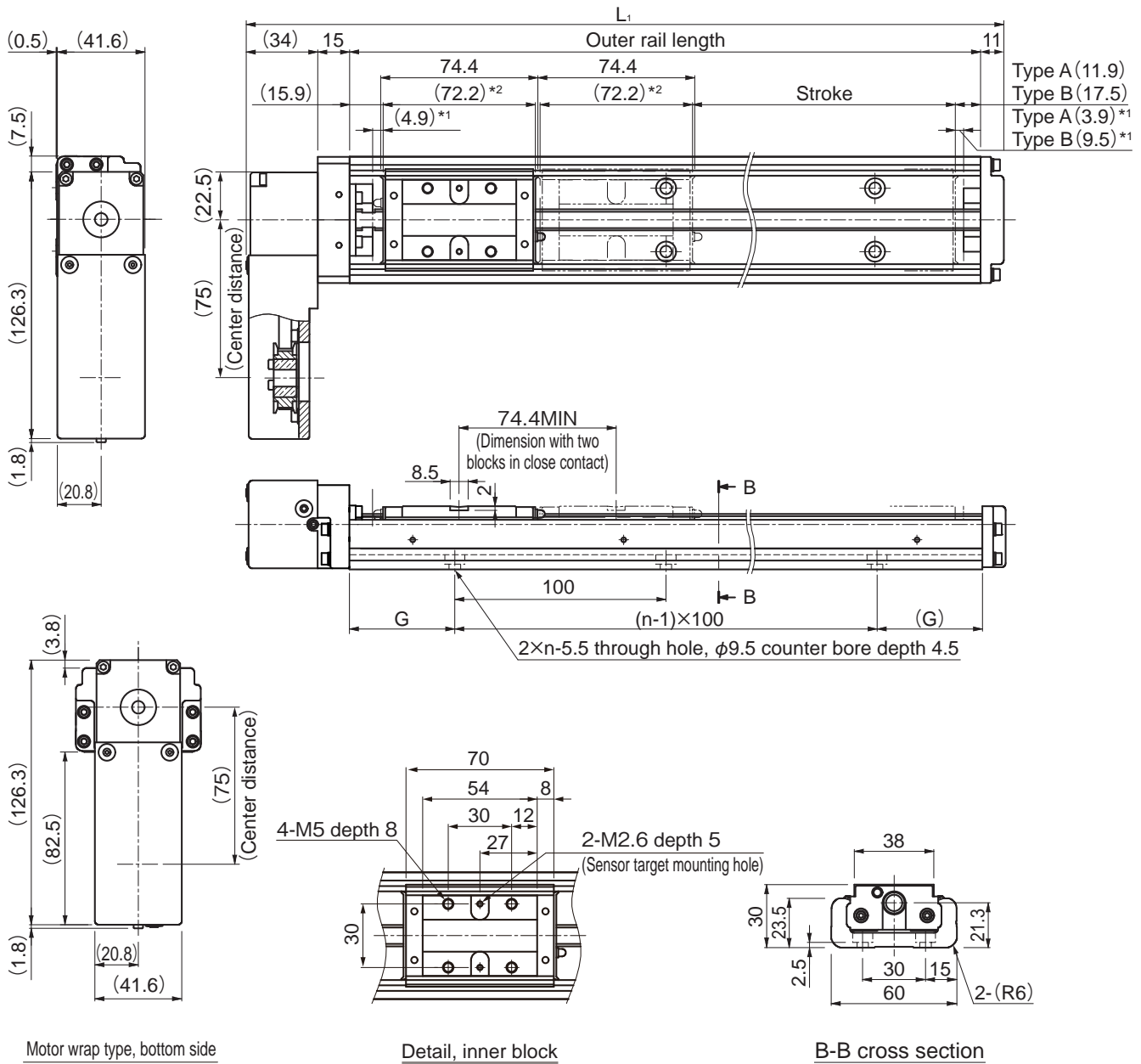
\*Indicates a value when two inner blocks are in close contact with each other.

# Model KR30H Motor wrap, (without a Cover)

Model KR30H□□A (with a Single Long Type Block)

Model KR30H□□B (with Two Long Type Blocks)

For model number coding, see page31.



\*1 Distance between the mechanical stopper and the stroke starting position.  
 \*2 Indicates the inner block length when calculating the available stroke range.  
 The length in model KR-B (with two long-type inner blocks) is 146.6 mm.

Stroke (mm) (stroke between mechanical stoppers)		Overall length L <sub>1</sub> (mm)	Outer rail length (mm)	G (mm)	n	Overall main unit mass (kg)	
Type A	Type B*					Type A	Type B
50(58.8)	—	210	150	25	2	1.7	—
100(108.8)	—	260	200	50	2	1.9	—
200(208.8)	120(134.4)	360	300	50	3	2.5	2.8
300(308.8)	220(234.4)	460	400	50	4	3	3.3
400(408.8)	320(334.4)	560	500	50	5	3.5	3.8
500(508.8)	420(434.4)	660	600	50	6	4.1	4.4

\*Indicates a value when two inner blocks are in close contact with each other.

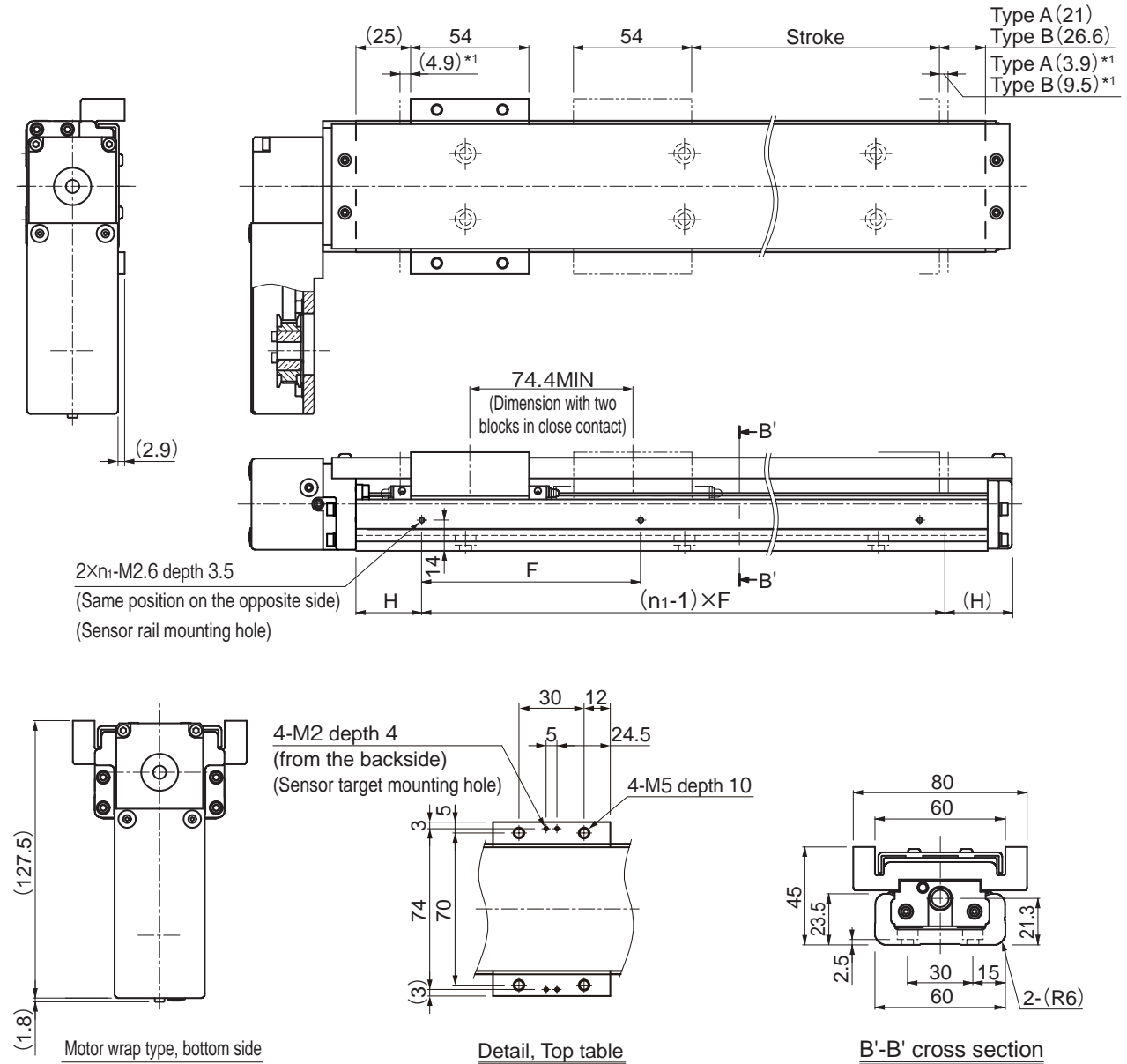


# Model KR30H Motor wrap, (with a Cover)

Model KR30H□□A (with a Single Long Type Block)

Model KR30H□□B (with Two Long Type Blocks)

For model number coding, see page31.



\*1 Distance between the mechanical stopper and the stroke starting position.

Stroke (mm) (stroke between mechanical stoppers)		Overall length L <sub>1</sub> (mm)	Outer rail length (mm)	H (mm)	F (mm)	n <sub>1</sub>	Overall main unit mass (kg)	
Type A	Type B*						Type A	Type B
50(58.8)	—	210	150	25	100	2	1.9	—
100(108.8)	—	260	200	50	100	2	2.1	—
200(208.8)	120(134.4)	360	300	50	200	2	2.7	3.13
300(308.8)	220(234.4)	460	400	100	200	2	3.3	3.73
400(408.8)	320(334.4)	560	500	50	200	3	3.8	4.23
500(508.8)	420(434.4)	660	600	100	200	3	4.4	4.83

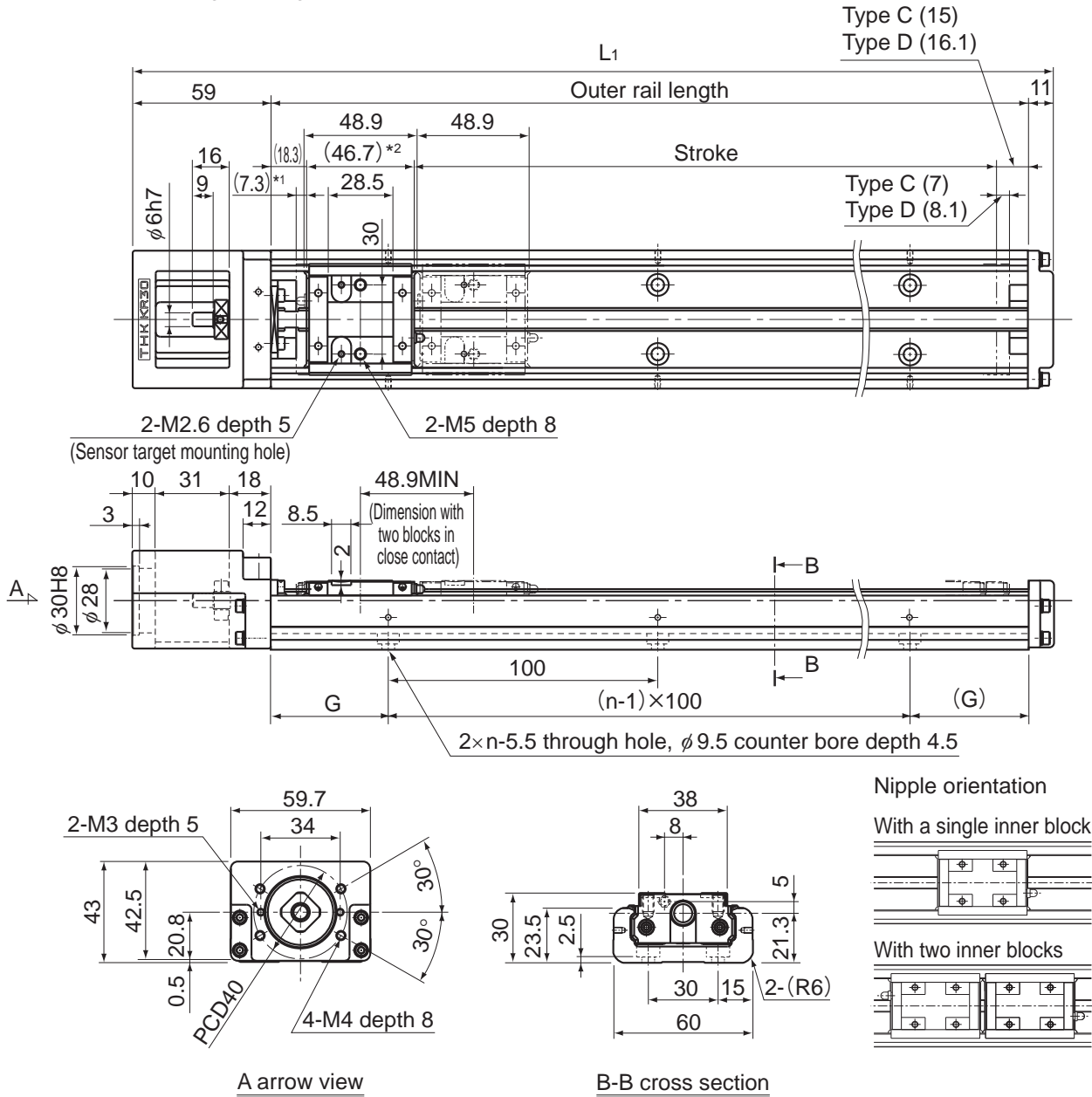
\*Indicates a value when two inner blocks are in close contact with each other.

# Model KR30H (without a Cover)

Model KR30H□□C (with a Single Short Type Block)

Model KR30H□□D (with Two Short Type Blocks)

For model number coding, see page 31.



\*1 Distance between the mechanical stopper and the stroke starting position.  
 \*2 Indicates the inner block length when calculating the available stroke range.  
 The length in model KR-D (with two short-type inner blocks) is 95.6 mm.

Stroke (mm) (stroke between mechanical stoppers)		Overall length $L_1$ (mm)	Outer rail length (mm)	G (mm)	n	Overall main unit mass (kg)	
Type C	Type D*					Type C	Type D
70(84.3)	20(35.4)	220	150	25	2	1.3	1.47
120(134.3)	70(85.4)	270	200	50	2	1.5	1.67
220(234.3)	170(185.4)	370	300	50	3	2.1	2.27
320(334.3)	270(285.4)	470	400	50	4	2.6	2.77
420(434.3)	370(385.4)	570	500	50	5	3.1	3.27
520(534.3)	470(485.4)	670	600	50	6	3.7	3.87

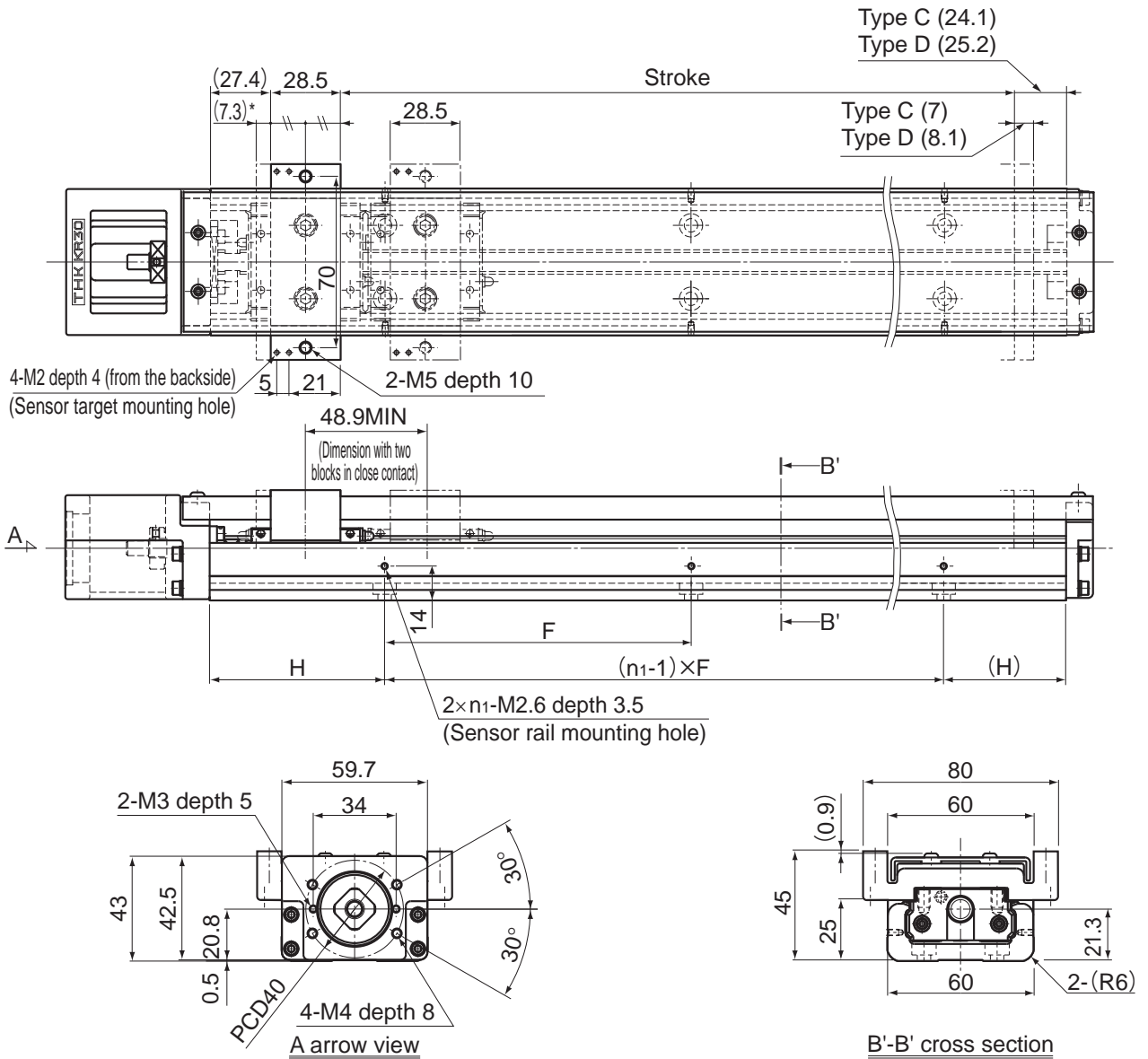
\*Indicates a value when two inner blocks are in close contact with each other.

# Model KR30H (with a Cover)

Model KR30H□□C (with a Single Short Type Block)

Model KR30H□□D (with Two Short Type Blocks)

For model number coding, see page31.



\* Distance between the mechanical stopper and the stroke starting position.

Stroke (mm) (stroke between mechanical stoppers)		Overall length L <sub>1</sub> (mm)	Outer rail length (mm)	H (mm)	F (mm)	n <sub>1</sub>	Overall main unit mass (kg)	
Type C	Type D*						Type C	Type D
70(84.3)	20(35.4)	220	150	25	100	2	1.4	1.64
120(134.3)	70(85.4)	270	200	50	100	2	1.6	1.84
220(234.3)	170(185.4)	370	300	50	200	2	2.2	2.44
320(334.3)	270(285.4)	470	400	100	200	2	2.8	3.04
420(434.3)	370(385.4)	570	500	50	200	3	3.3	3.54
520(534.3)	470(485.4)	670	600	100	200	3	3.9	4.14

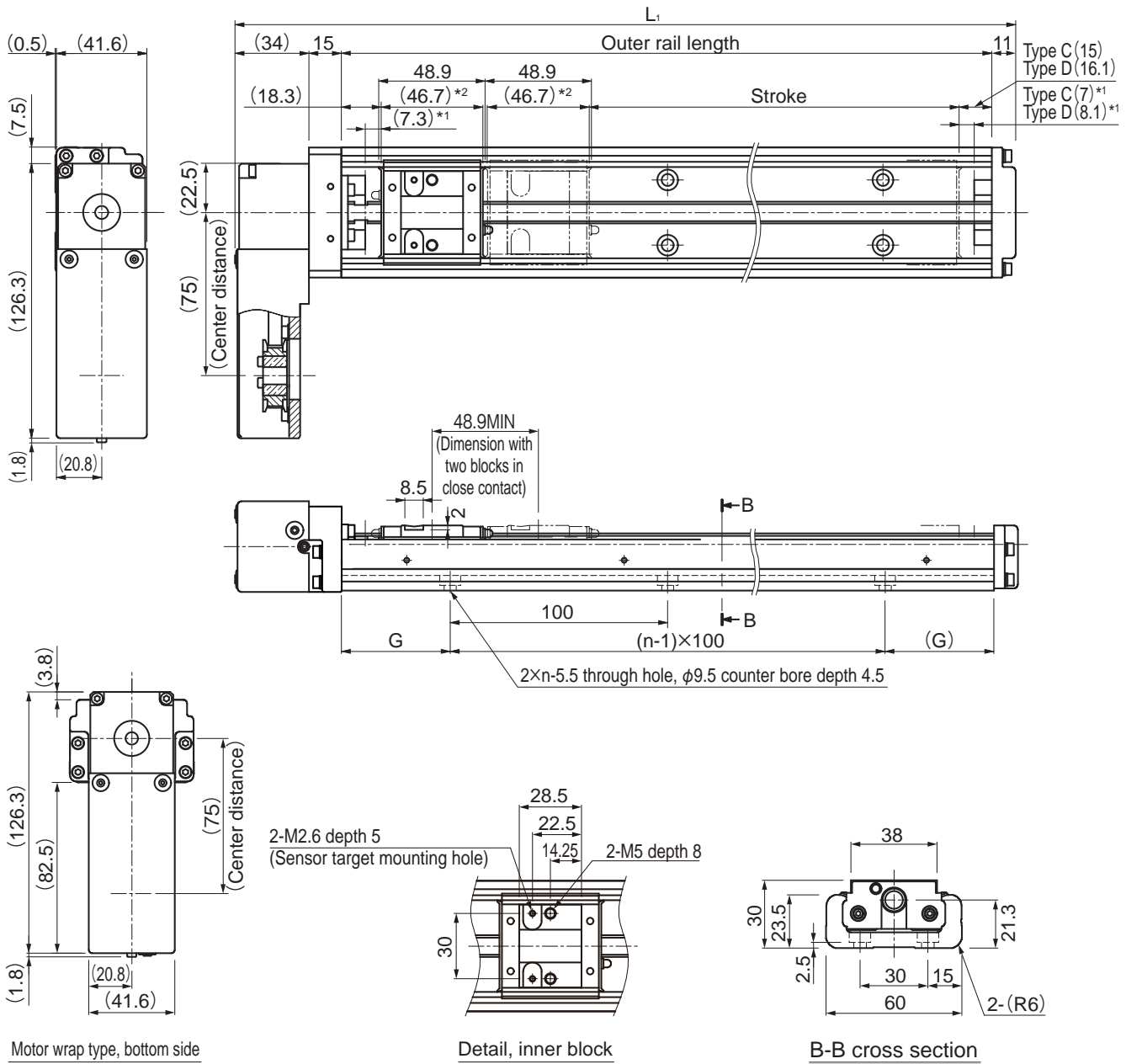
\*Indicates a value when two inner blocks are in close contact with each other.

# Model KR30H Motor wrap, (without a Cover)

Model KR30H□□C (with a Single Short Type Block)

Model KR30H□□D (with Two Short Type Blocks)

For model number coding, see page31.



- \*1 Distance between the mechanical stopper and the stroke starting position.
- \*2 Indicates the inner block length when calculating the available stroke range. The length in model KR-D (with two short-type inner blocks) is 95.6 mm.

Stroke (mm) (stroke between mechanical stoppers)		Overall length $L_1$ (mm)	Outer rail length (mm)	G (mm)	n	Overall main unit mass (kg)	
Type C	Type D*					Type C	Type D
70(84.3)	20(35.4)	210	150	25	2	1.6	1.77
120(134.3)	70(85.4)	260	200	50	2	1.8	1.97
220(234.3)	170(185.4)	360	300	50	3	2.4	2.57
320(334.3)	270(285.4)	460	400	50	4	2.9	3.07
420(434.3)	370(385.4)	560	500	50	5	3.4	3.57
520(534.3)	470(485.4)	660	600	50	6	4	4.17

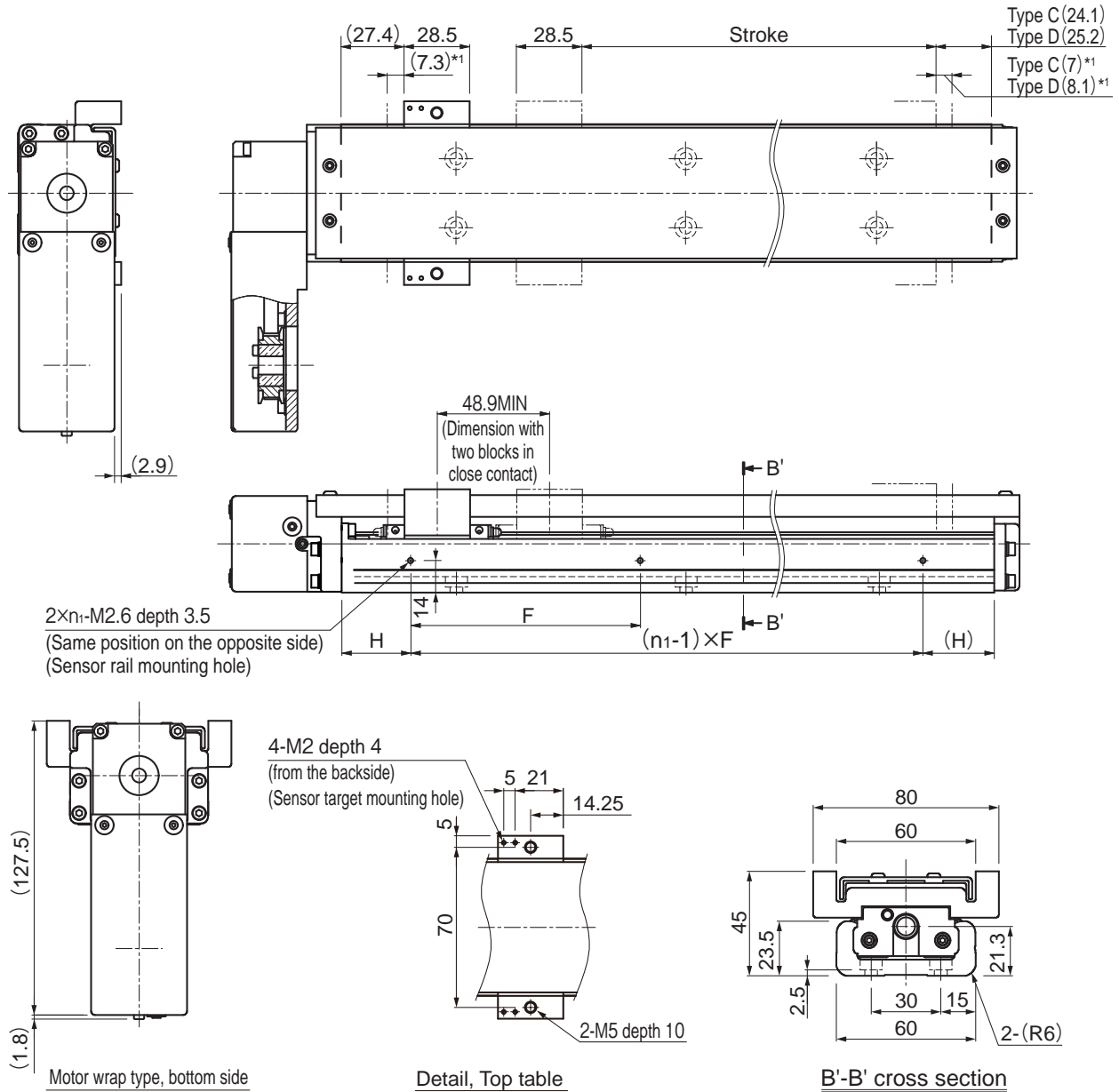
\*Indicates a value when two inner blocks are in close contact with each other.

# Model KR30H Motor wrap, (with a Cover)

Model KR30H□□C (with a Single Short Type Block)

Model KR30H□□D (with Two Short Type Blocks)

For model number coding, see page31.



\* Distance between the mechanical stopper and the stroke starting position.

Stroke (mm) (stroke between mechanical stoppers)		Overall length L <sub>1</sub> (mm)	Outer rail length (mm)	H (mm)	F (mm)	n <sub>1</sub>	Overall main unit mass (kg)	
Type C	Type D*						Type C	Type D
70(84.3)	20(35.4)	210	150	25	100	2	1.7	1.94
120(134.3)	70(85.4)	260	200	50	100	2	1.9	2.14
220(234.3)	170(185.4)	360	300	50	200	2	2.5	2.74
320(334.3)	270(285.4)	460	400	100	200	2	3.1	3.34
420(434.3)	370(385.4)	560	500	50	200	3	3.6	3.84
520(534.3)	470(485.4)	660	600	100	200	3	4.2	4.44

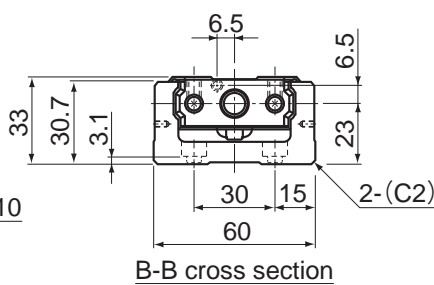
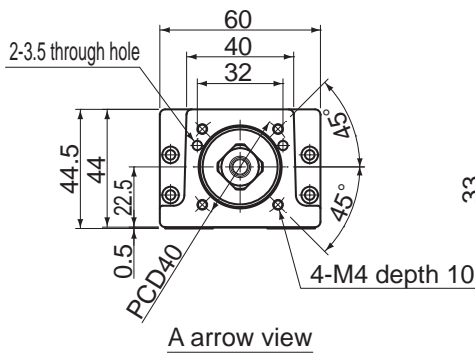
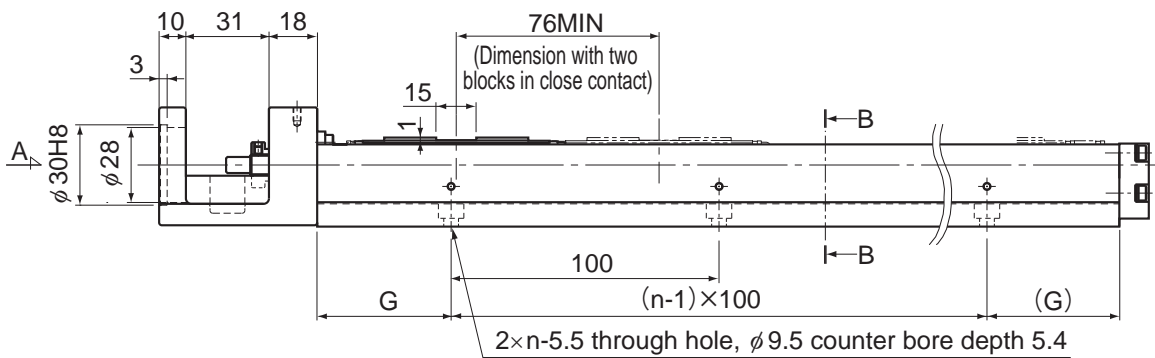
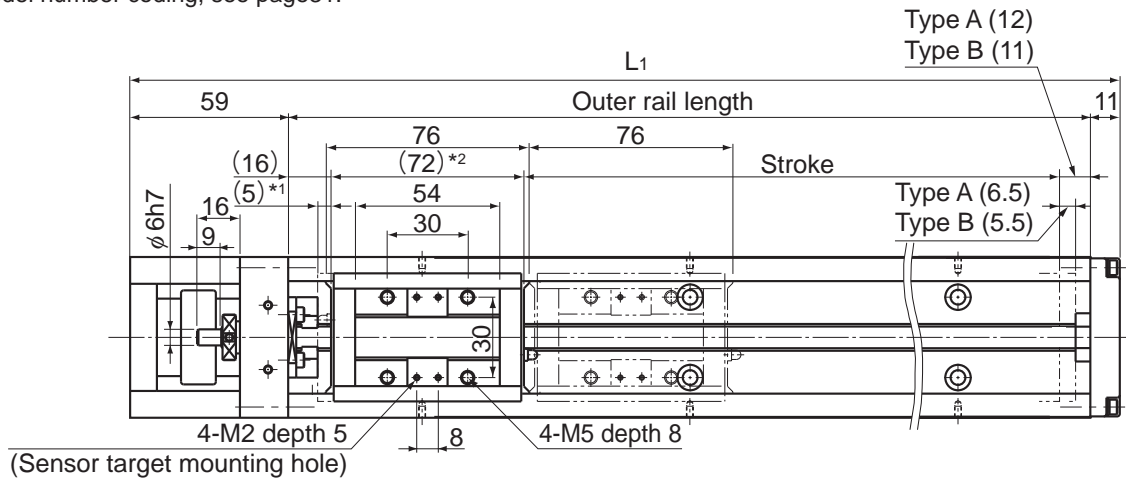
\*Indicates a value when two inner blocks are in close contact with each other.

# Model KR33 (without a Cover)

Model KR33□□A (with a Single Long Type Block)

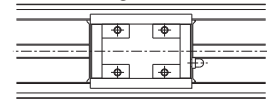
Model KR33□□B (with Two Long Type Blocks)

For model number coding, see page31.

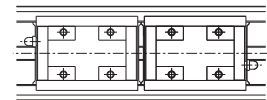


Nipple orientation

With a single inner block



With two inner blocks



- \*1 Distance between the mechanical stopper and the stroke starting position.
- \*2 Indicates the inner block length when calculating the available stroke range. The length in model KR-B (with two long-type inner blocks) is 148 mm.

Stroke (mm) (stroke between mechanical stoppers)		Overall length $L_1$ (mm)	Outer rail length (mm)	G (mm)	n	Overall main unit mass (kg)	
Type A	Type B*					Type A	Type B
50(61.5)	—	220	150	25	2	1.7	—
100(111.5)	—	270	200	50	2	2	—
200(211.5)	125(135.5)	370	300	50	3	2.6	2.95
300(311.5)	225(235.5)	470	400	50	4	3.2	3.55
400(411.5)	325(335.5)	570	500	50	5	3.9	4.25
500(511.5)	425(435.5)	670	600	50	6	4.5	4.85
600(611.5)	525(535.5)	770	700	50	7	5.5	5.85

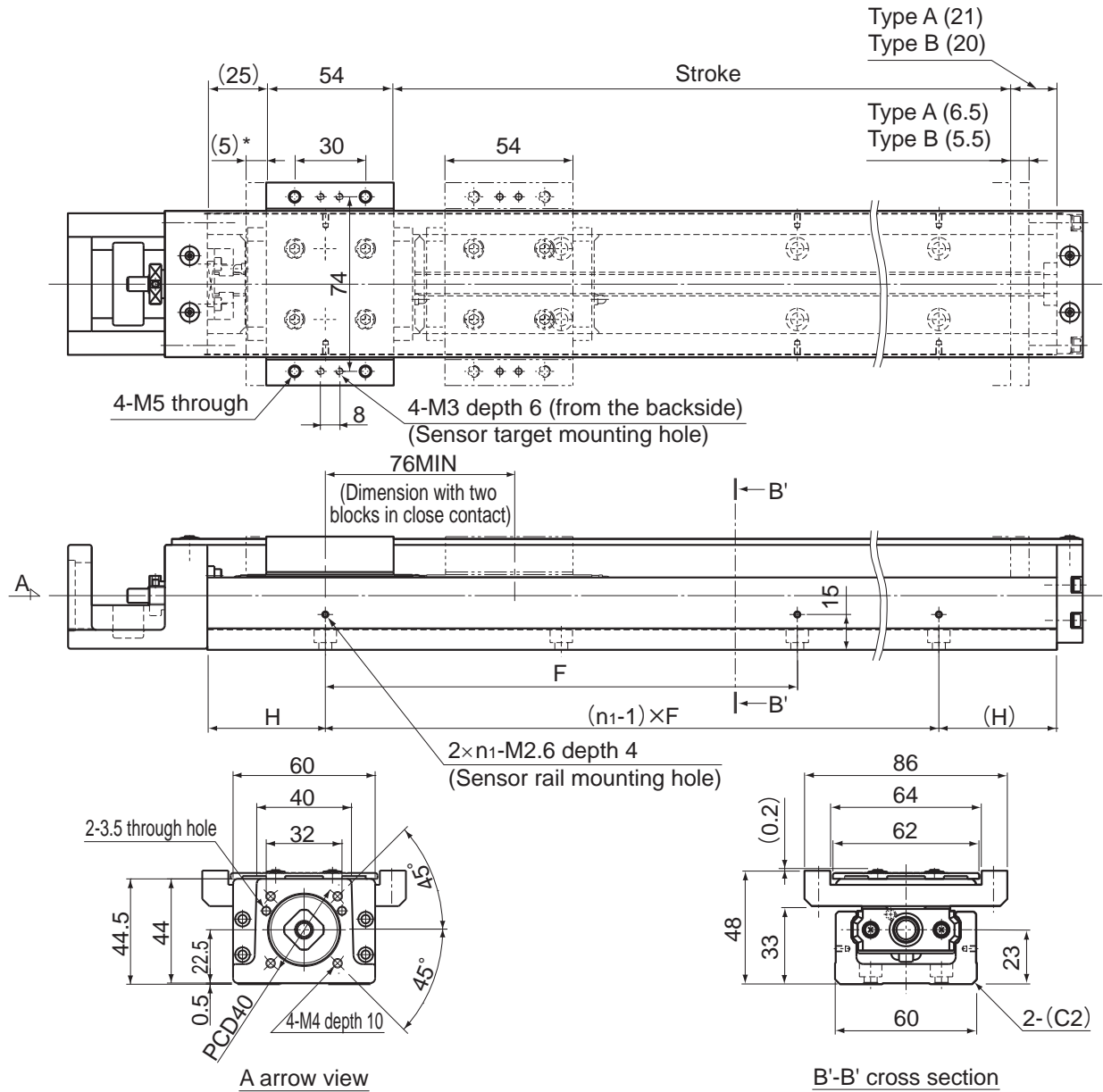
\*Indicates a value when two inner blocks are in close contact with each other.

# Model KR33 (with a Cover)

Model KR33□□A (with a Single Long Type Block)

Model KR33□□B (with Two Long Type Blocks)

For model number coding, see page31.



\* Distance between the mechanical stopper and the stroke starting position.

Stroke (mm) (stroke between mechanical stoppers)		Overall length L <sub>1</sub> (mm)	Outer rail length (mm)	H (mm)	F (mm)	n <sub>1</sub>	Overall main unit mass (kg)	
Type A	Type B*						Type A	Type B
50(61.5)	—	220	150	25	100	2	1.9	—
100(111.5)	—	270	200	50	100	2	2.2	—
200(211.5)	125(135.5)	370	300	50	200	2	2.8	3.28
300(311.5)	225(235.5)	470	400	100	200	2	3.5	3.98
400(411.5)	325(335.5)	570	500	50	200	3	4.2	4.68
500(511.5)	425(435.5)	670	600	100	200	3	4.8	5.28
600(611.5)	525(535.5)	770	700	50	200	4	5.9	6.38

\*Indicates a value when two inner blocks are in close contact with each other.

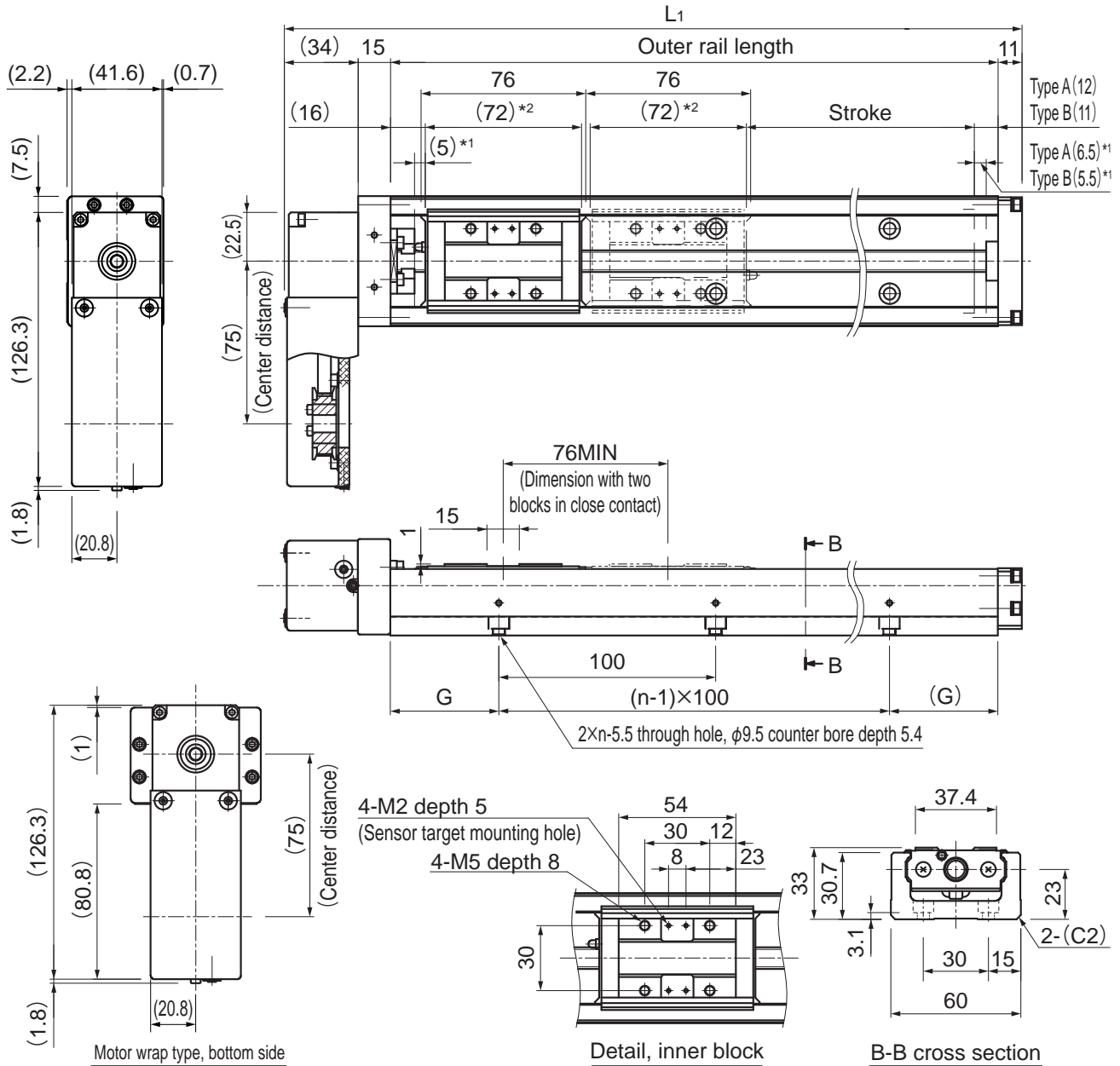
Note) It must be noted that the cover-mounting bolt is 0.2 mm higher than the top face of the sub table.

# Model KR33 Motor wrap, (without a Cover)

Model KR33□□A (with a Single Long Type Block)

Model KR33□□B (with Two Long Type Blocks)

For model number coding, see page31.



- \*1 Distance between the mechanical stopper and the stroke starting position.
- \*2 Indicates the inner block length when calculating the available stroke range. The length in model KR-B (with two long-type inner blocks) is 148 mm.

Stroke (mm) (stroke between mechanical stoppers)		Overall length $L_1$ (mm)	Outer rail length (mm)	G (mm)	n	Overall main unit mass (kg)	
Type A	Type B*					Type A	Type B
50(61.5)	—	210	150	25	2	2.01	-
100(111.5)	—	260	200	50	2	2.31	-
200(211.5)	125(135.5)	360	300	50	3	2.91	3.26
300(311.5)	225(235.5)	460	400	50	4	3.51	3.86
400(411.5)	325(335.5)	560	500	50	5	4.21	4.56
500(511.5)	425(435.5)	660	600	50	6	4.81	5.16
600(611.5)	525(535.5)	760	700	50	7	5.81	6.16

\*Indicates a value when two inner blocks are in close contact with each other.

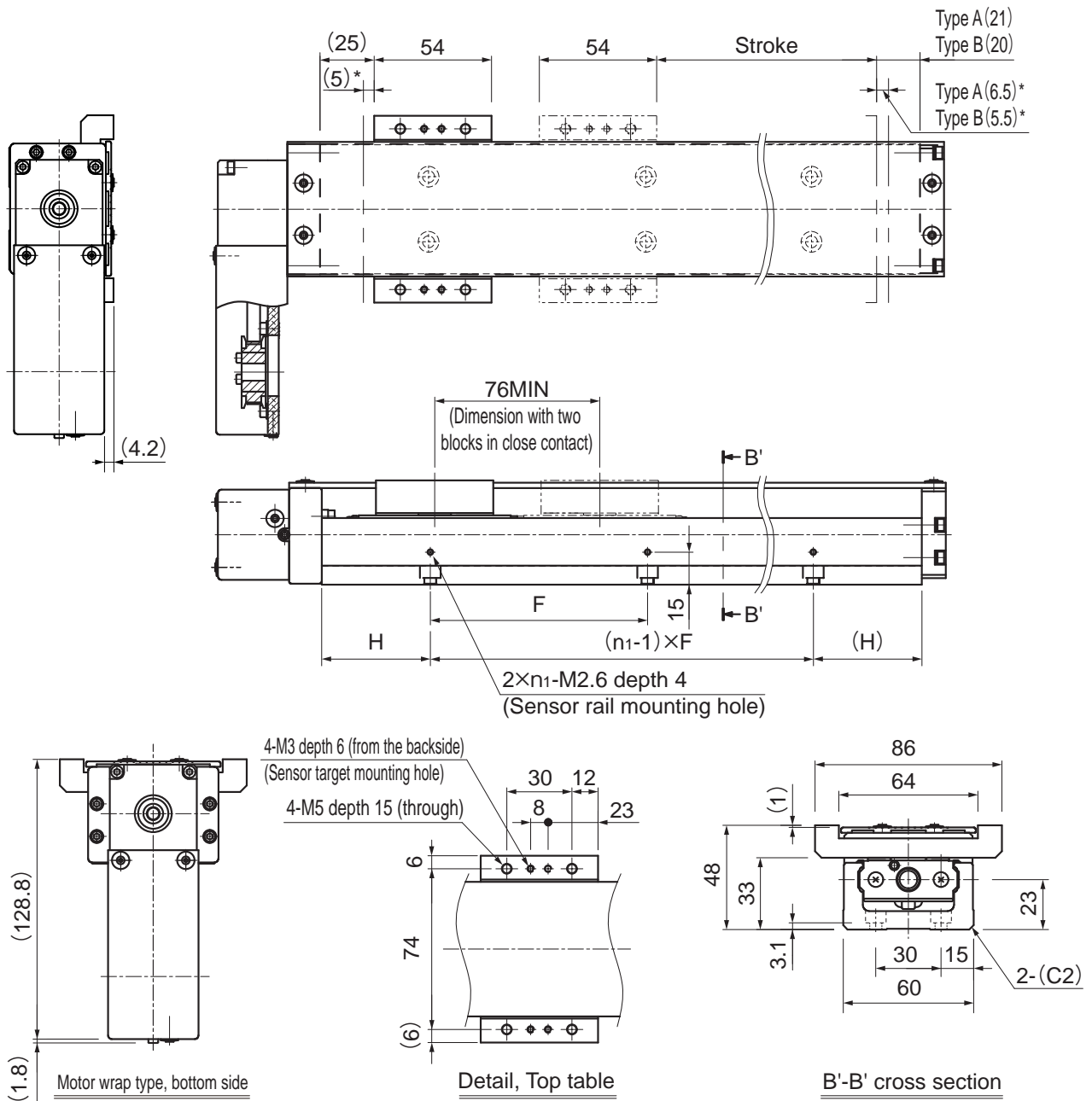


# Model KR33 Motor wrap, (with a Cover)

Model KR33□□A (with a Single Long Type Block)

Model KR33□□B (with Two Long Type Blocks)

For model number coding, see page31.



\* Distance between the mechanical stopper and the stroke starting position.

Stroke (mm) (stroke between mechanical stoppers)		Overall length L <sub>1</sub> (mm)	Outer rail length (mm)	H (mm)	F (mm)	n <sub>1</sub>	Overall main unit mass (kg)	
Type A	Type B*						Type A	Type B
50(61.5)	—	210	150	25	100	2	2.21	-
100(111.5)	—	260	200	50	100	2	2.51	-
200(211.5)	125(135.5)	360	300	50	200	2	3.11	3.59
300(311.5)	225(235.5)	460	400	100	200	2	3.81	4.29
400(411.5)	325(335.5)	560	500	50	200	3	4.51	4.99
500(511.5)	425(435.5)	660	600	100	200	3	5.11	5.59
600(611.5)	525(535.5)	760	700	50	200	4	6.21	6.69

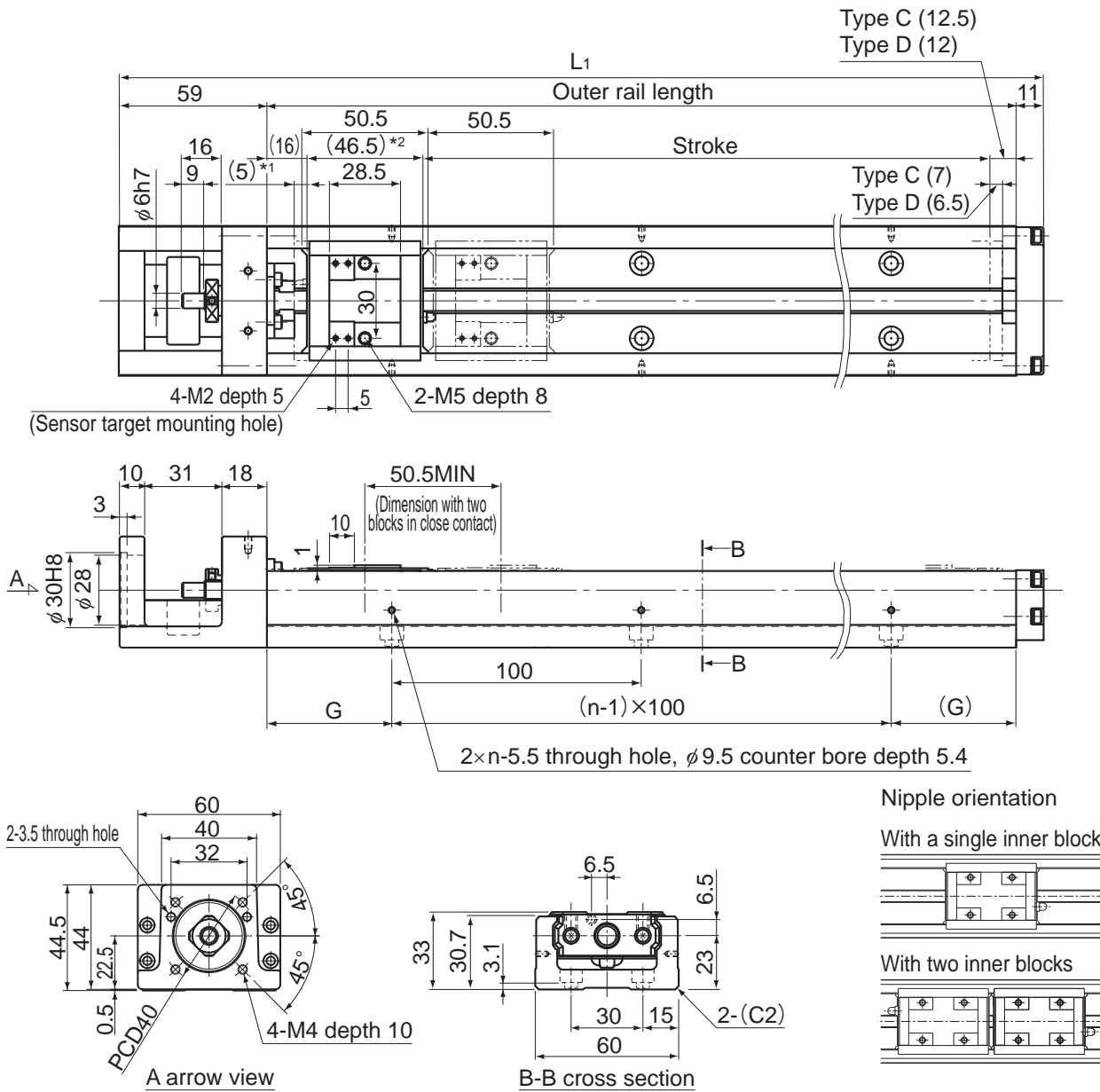
\*Indicates a value when two inner blocks are in close contact with each other.

# Model KR33 (without a Cover)

Model KR33□□C (with a Single Short Type Block)

Model KR33□□D (with Two Short Type Blocks)

For model number coding, see page31.



\*1 Distance between the mechanical stopper and the stroke starting position.  
 \*2 Indicates the inner block length when calculating the available stroke range.  
 The length in model KR-D (with two short-type inner blocks) is 97 mm.

Stroke (mm) (stroke between mechanical stoppers)		Overall length L <sub>1</sub> (mm)	Outer rail length (mm)	G (mm)	n	Overall main unit mass (kg)	
Type C	Type D*					Type C	Type D
75(87)	25(36.5)	220	150	50	2	1.6	1.83
125(137)	75(86.5)	270	200	50	2	1.9	2.13
225(237)	175(186.5)	370	300	50	3	2.5	2.73
325(337)	275(286.5)	470	400	50	4	3.1	3.33
425(437)	375(386.5)	570	500	50	5	3.8	4.03
525(537)	475(486.5)	670	600	50	6	4.4	4.63
625(637)	575(586.5)	770	700	50	7	5.4	5.63

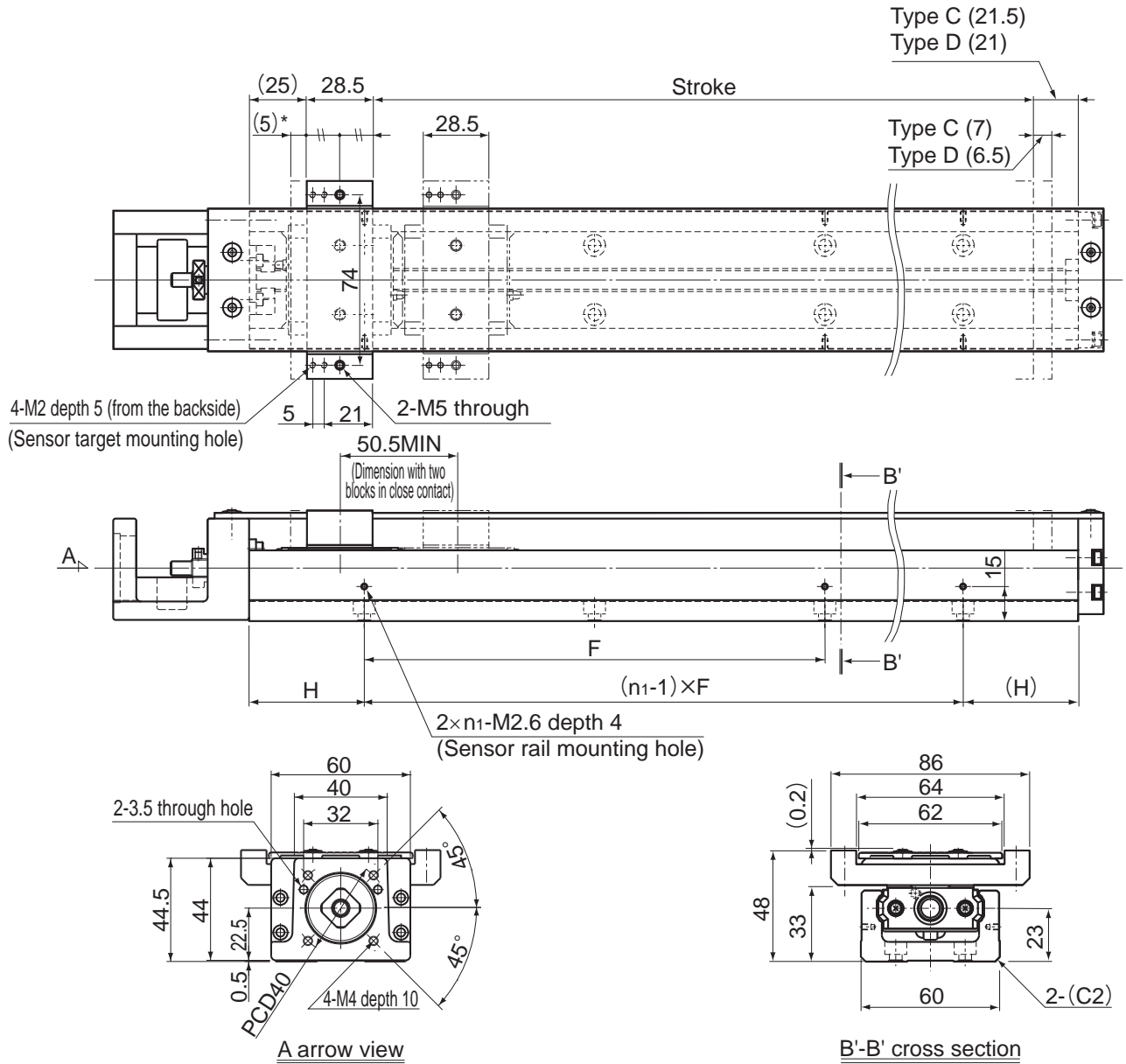
\*Indicates a value when two inner blocks are in close contact with each other.

# Model KR33 (with a Cover)

Model KR33□□C (with a Single Short Type Block)

Model KR33□□D (with Two Short Type Blocks)

For model number coding, see page31.



\* Distance between the mechanical stopper and the stroke starting position.

Stroke (mm) (stroke between mechanical stoppers)		Overall length L <sub>1</sub> (mm)	Outer rail length (mm)	H (mm)	F (mm)	n <sub>1</sub>	Overall main unit mass (kg)	
Type C	Type D*						Type C	Type D
75(87)	25(36.5)	220	150	25	100	2	1.7	2
125(137)	75(86.5)	270	200	50	100	2	2.1	2.4
225(237)	175(186.5)	370	300	50	200	2	2.7	3
325(337)	275(286.5)	470	400	100	200	2	3.3	3.6
425(437)	375(386.5)	570	500	50	200	3	4	4.3
525(537)	475(486.5)	670	600	100	200	3	4.7	5
625(637)	575(586.5)	770	700	50	200	4	5.7	5.93

\*Indicates a value when two inner blocks are in close contact with each other.

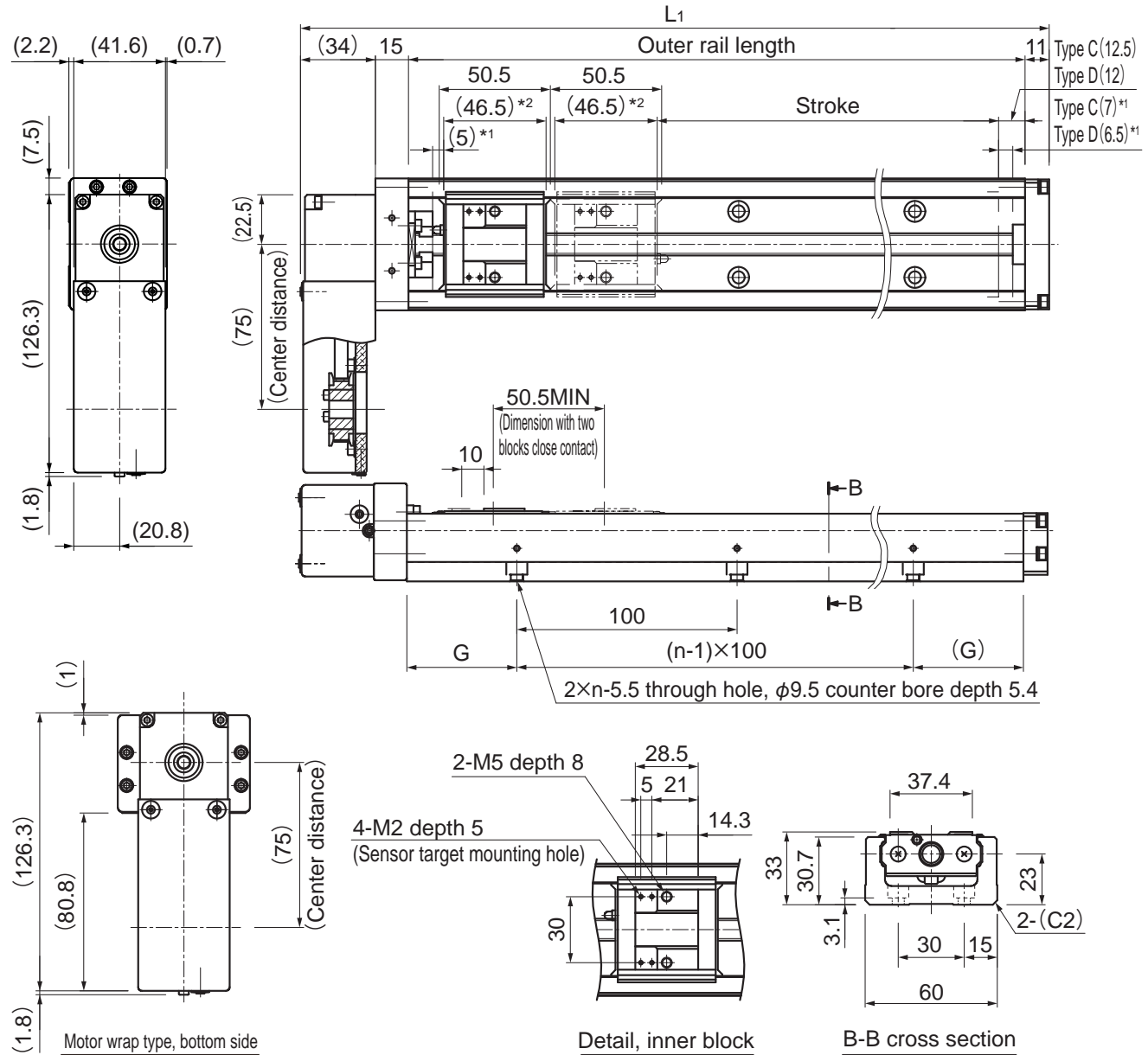
Note) It must be noted that the cover-mounting bolt is 0.2 mm higher than the top face of the sub table.

# Model KR33 Motor wrap, (without a Cover)

Model KR33□□C (with a Single Short Type Block)

Model KR33□□D (with Two Short Type Blocks)

For model number coding, see page31.



- \*1 Distance between the mechanical stopper and the stroke starting position.
- \*2 Indicates the inner block length when calculating the available stroke range. The length in model KR-D (with two short-type inner blocks) is 97 mm.

Stroke (mm) (stroke between mechanical stoppers)		Overall length L <sub>1</sub> (mm)	Outer rail length (mm)	G (mm)	n	Overall main unit mass (kg)	
Type C	Type D*					Type C	Type D
75(87)	25(36.5)	210	150	50	2	1.91	2.14
125(137)	75(86.5)	260	200	50	2	2.21	2.44
225(237)	175(186.5)	360	300	50	3	2.81	3.04
325(337)	275(286.5)	460	400	50	4	3.41	3.64
425(437)	375(386.5)	560	500	50	5	4.11	4.34
525(537)	475(486.5)	660	600	50	6	4.71	4.94
625(637)	575(586.5)	760	700	50	7	5.71	5.94

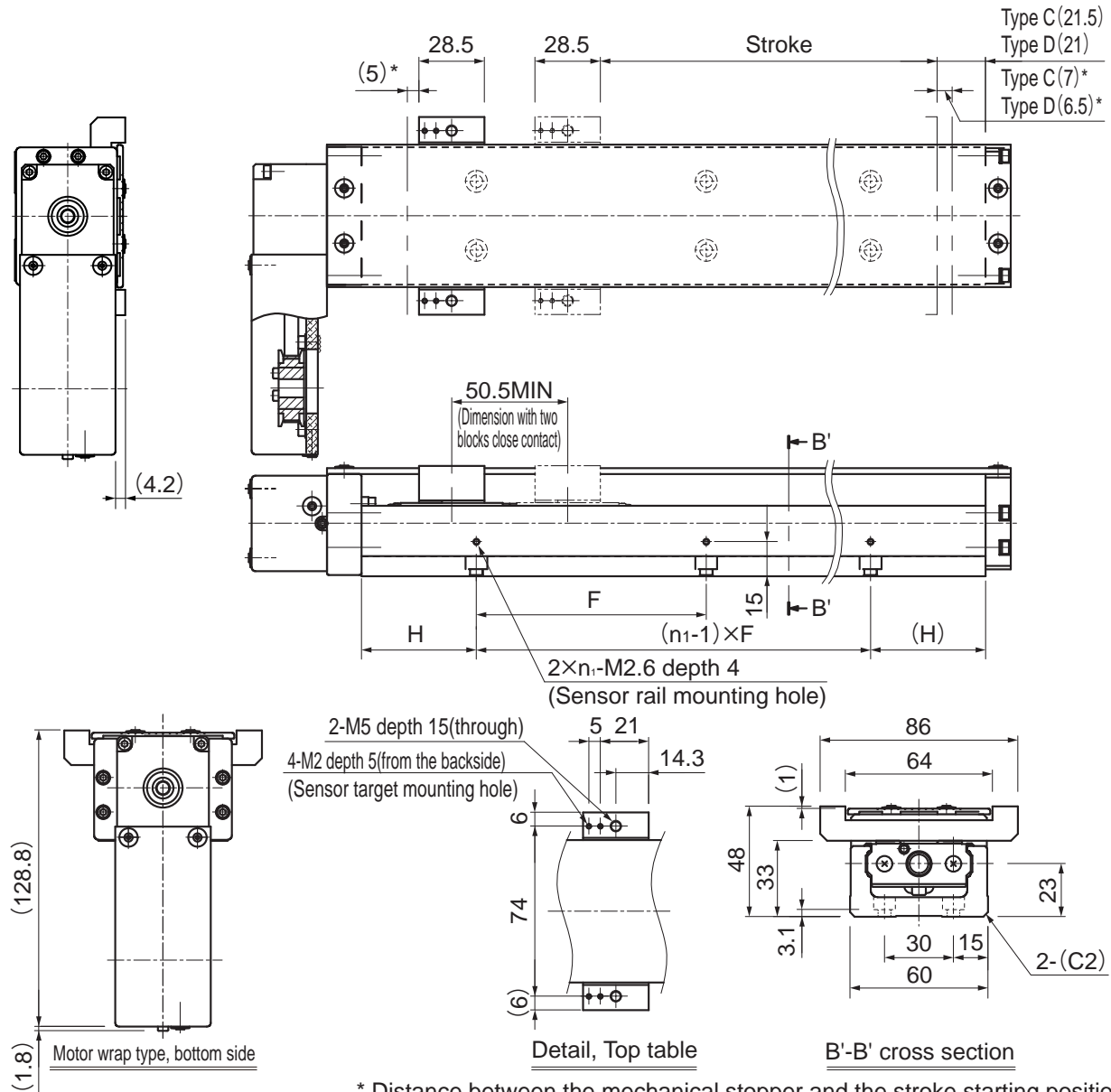
\*Indicates a value when two inner blocks are in close contact with each other.

# Model KR33 Motor wrap, (with a Cover)

Model KR33□□C (with a Single Short Type Block)

Model KR33□□D (with Two Short Type Blocks)

For model number coding, see page31.



Stroke (mm) (stroke between mechanical stoppers)		Overall length L <sub>1</sub> (mm)	Outer rail length (mm)	H (mm)	F (mm)	n <sub>1</sub>	Overall main unit mass (kg)	
Type C	Type D*						Type C	Type D
75(87)	25(36.5)	210	150	25	100	2	2.01	2.31
125(137)	75(86.5)	260	200	50	100	2	2.41	2.71
225(237)	175(186.5)	360	300	50	200	2	3.01	3.31
325(337)	275(286.5)	460	400	100	200	2	3.61	3.91
425(437)	375(386.5)	560	500	50	200	3	4.31	4.61
525(537)	475(486.5)	660	600	100	200	3	5.01	5.31
625(637)	575(586.5)	760	700	50	200	4	6.01	6.24

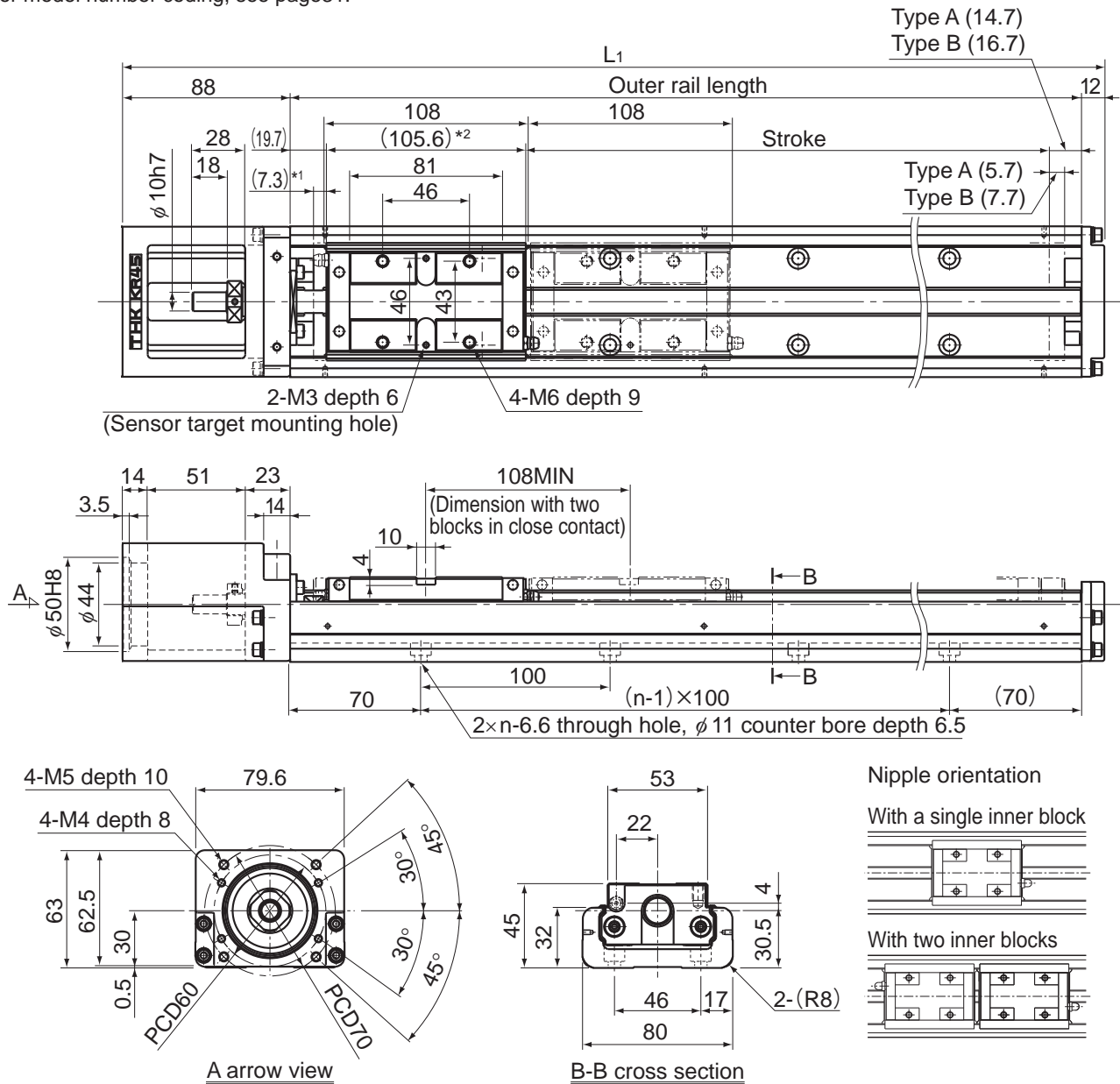
\*Indicates a value when two inner blocks are in close contact with each other.

# Model KR45H (without a Cover)

Model KR45H□□A (with a Single Long Type Block)

Model KR45H□□B (with Two Long Type Blocks)

For model number coding, see page31.



\*1 Distance between the mechanical stopper and the stroke starting position.  
 \*2 Indicates the inner block length when calculating the available stroke range.  
 The length in model KR-B (with two long-type inner blocks) is 213.6 mm.

Stroke (mm) (stroke between mechanical stoppers)		Overall length L <sub>1</sub> (mm)	Outer rail length (mm)	n	Overall main unit mass (kg)	
Type A	Type B*				Type A	Type B
200(213)	90(105)	440	340	3	5.1	6.05
300(313)	190(205)	540	440	4	6.1	7.05
400(413)	290(305)	640	540	5	7.1	8.05
500(513)	390(405)	740	640	6	8.1	9.05
600(613)	490(505)	840	740	7	9.1	10.05
700(713)	590(605)	940	840	8	10.1	11.05
800(813)	690(705)	1040	940	9	11.2	12.15

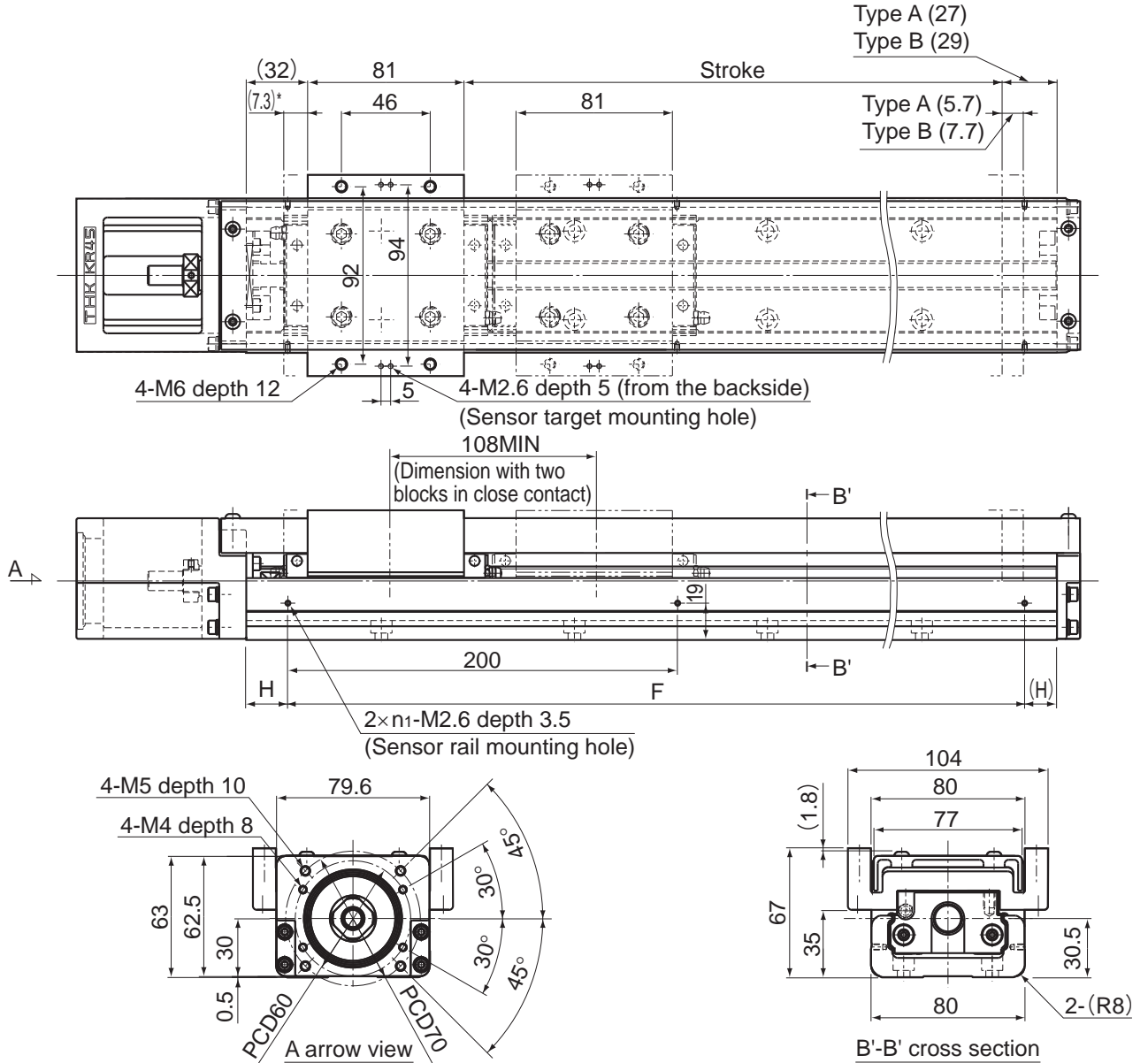
\*Indicates a value when two inner blocks are in close contact with each other.

# Model KR45H (with a Cover)

Model KR45H□□A (with a Single Long Type Block)

Model KR45H□□B (with Two Long Type Blocks)

For model number coding, see page31.



\* Distance between the mechanical stopper and the stroke starting position.

Stroke (mm) (stroke between mechanical stoppers)		Overall length L <sub>1</sub> (mm)	Outer rail length (mm)	H (mm)	F (mm)	n <sub>1</sub>	Overall main unit mass (kg)	
Type A	Type B*						Type A	Type B
200(213)	90(105)	440	340	70	200	2	5.7	7.01
300(313)	190(205)	540	440	20	400	3	6.8	8.11
400(413)	290(305)	640	540	70	400	3	7.9	9.21
500(513)	390(405)	740	640	20	600	4	9	10.31
600(613)	490(505)	840	740	70	600	4	10.1	11.41
700(713)	590(605)	940	840	20	800	5	11.2	12.51
800(813)	690(705)	1040	940	70	800	5	12.3	13.61

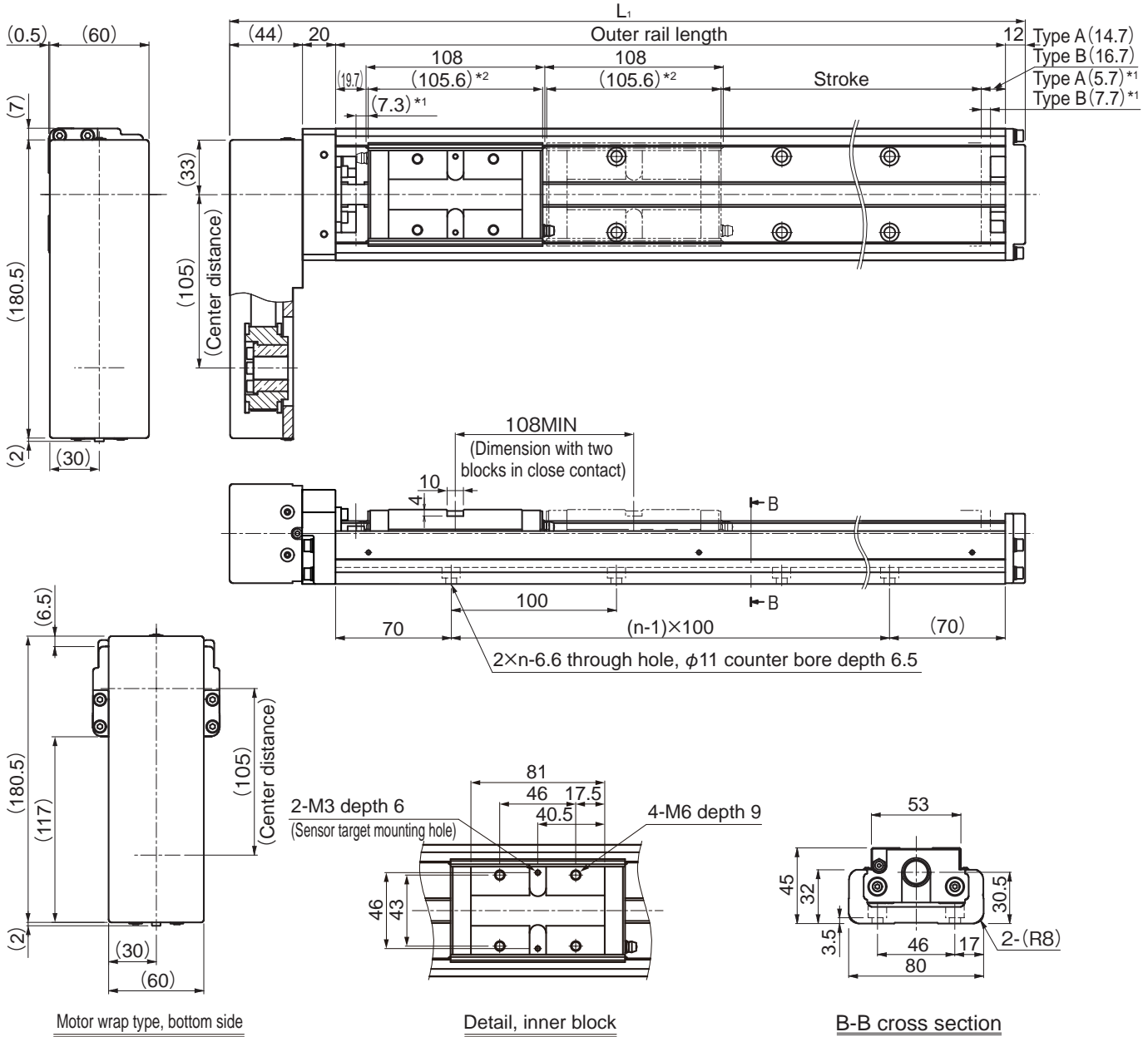
\*Indicates a value when two inner blocks are in close contact with each other.

# Model KR45H Motor wrap, (without a Cover)

Model KR45H□□A (with a Single Long Type Block)

Model KR45H□□B (with Two Long Type Blocks)

For model number coding, see page31.



- \*1 Distance between the mechanical stopper and the stroke starting position.
- \*2 Indicates the inner block length when calculating the available stroke range. The length in model KR-B (with two long-type inner blocks) is 213.6 mm.

Stroke (mm) (stroke between mechanical stoppers)		Overall length L <sub>1</sub> (mm)	Outer rail length (mm)	n	Overall main unit mass (kg)	
Type A	Type B*				Type A	Type B
200(213)	90(105)	416	340	3	6.1	7.05
300(313)	190(205)	516	440	4	7.1	8.05
400(413)	290(305)	616	540	5	8.1	9.05
500(513)	390(405)	716	640	6	9.1	10.05
600(613)	490(505)	816	740	7	10.1	11.05
700(713)	590(605)	916	840	8	11.1	12.05
800(813)	690(705)	1016	940	9	12.2	13.15

\*Indicates a value when two inner blocks are in close contact with each other.

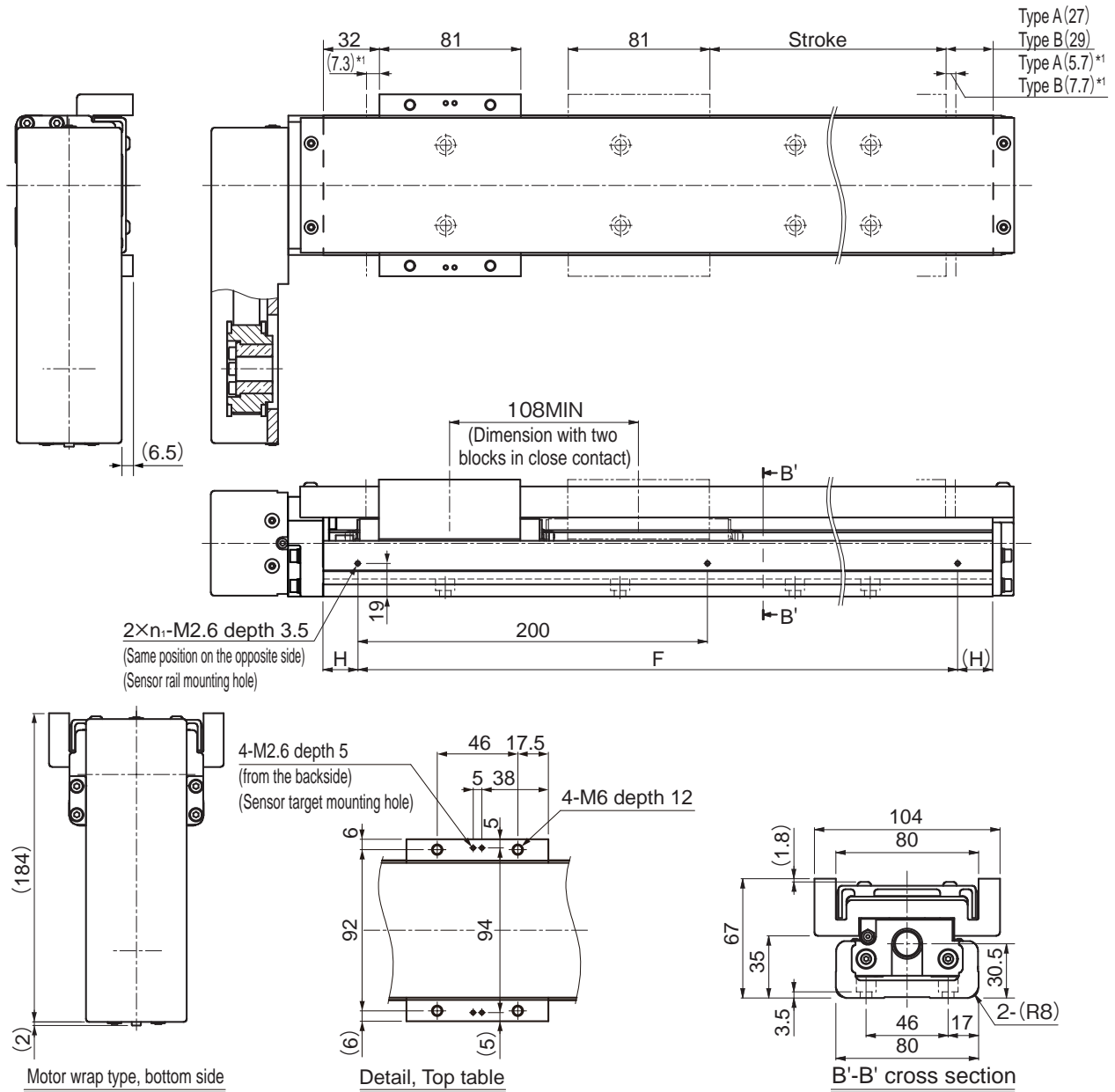


# Model KR45H Motor wrap, (with a Cover)

Model KR45H□□A (with a Single Long Type Block)

Model KR45H□□B (with Two Long Type Blocks)

For model number coding, see page31.



\* Distance between the mechanical stopper and the stroke starting position.

Stroke (mm) (stroke between mechanical stoppers)		Overall length L <sub>1</sub> (mm)	Outer rail length (mm)	H (mm)	F (mm)	n <sub>1</sub>	Overall main unit mass (kg)	
Type C	Type D*						Type C	Type D
200(213)	90(105)	416	340	70	200	2	6.7	8.01
300(313)	190(205)	516	440	20	400	3	7.8	9.11
400(413)	290(305)	616	540	70	400	3	8.9	10.21
500(513)	390(405)	716	640	20	600	4	10	11.31
600(613)	490(505)	816	740	70	600	4	11.1	12.41
700(713)	590(605)	916	840	20	800	5	12.2	13.51
800(813)	690(705)	1016	940	70	800	5	13.3	14.61

\*Indicates a value when two inner blocks are in close contact with each other.

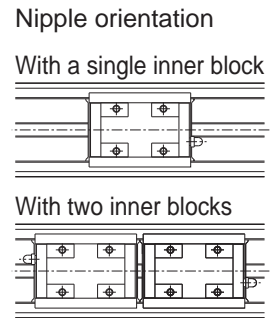
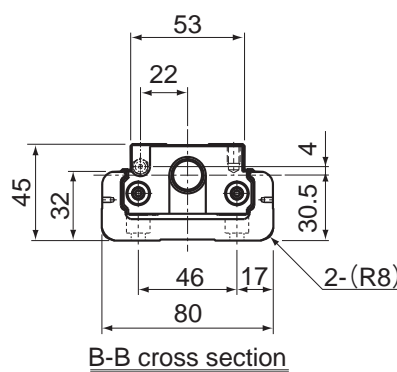
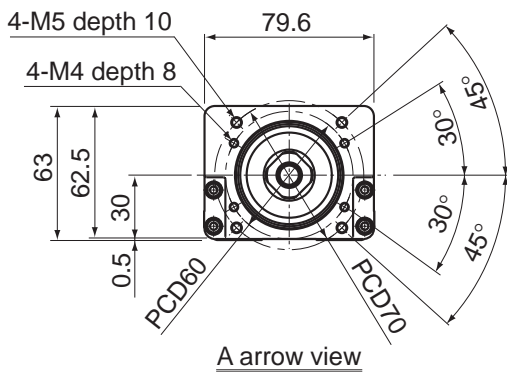
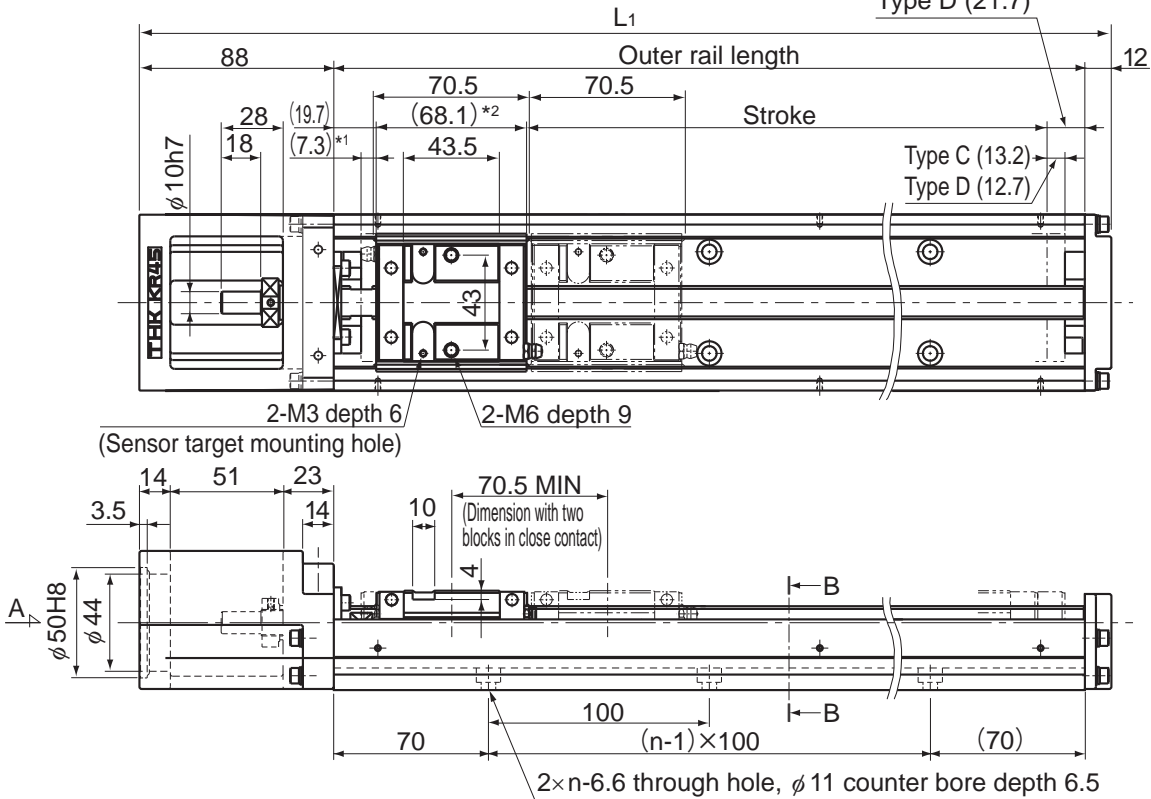
# Model KR45H (without a Cover)

Model KR45H□□C (with a Single Short Type Block)

Model KR45H□□D (with Two Short Type Blocks)

For model number coding, see page 31.

Type C (22.2)  
Type D (21.7)



\*1 Distance between the mechanical stopper and the stroke starting position.  
\*2 Indicates the inner block length when calculating the available stroke range.  
The length in model KR-D (with two long-type inner blocks) is 138.6 mm.

Stroke (mm) (stroke between mechanical stoppers)		Overall length $L_1$ (mm)	Outer rail length (mm)	n	Overall main unit mass (kg)	
Type C	Type D*				Type C	Type D
230(250.5)	160(180)	440	340	3	4.7	5.23
330(350.5)	260(280)	540	440	4	5.7	6.23
430(450.5)	360(380)	640	540	5	6.7	7.23
530(550.5)	460(480)	740	640	6	7.7	8.23
630(650.5)	560(580)	840	740	7	8.7	9.23
730(750.5)	660(680)	940	840	8	9.7	10.23
830(850.5)	760(780)	1040	940	9	10.8	11.33

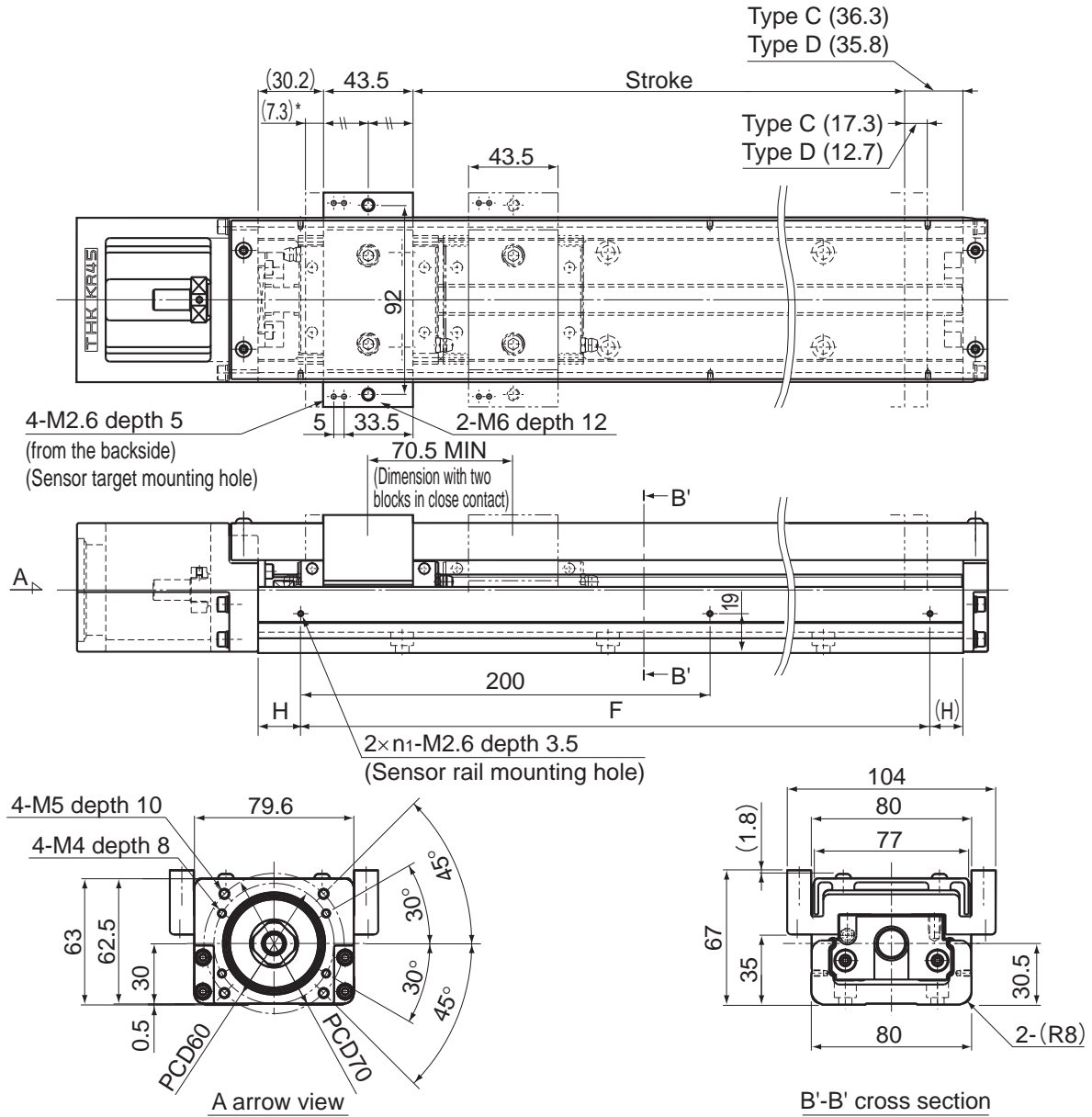
\*Indicates a value when two inner blocks are in close contact with each other.

# Model KR45H (with a Cover)

Model KR45H□□C (with a Single Short Type Block)

Model KR45H□□D (with Two Short Type Blocks)

For model number coding, see page31.



\* Distance between the mechanical stopper and the stroke starting position.

Stroke (mm) (stroke between mechanical stoppers)		Overall length L <sub>1</sub> (mm)	Outer rail length (mm)	H (mm)	F (mm)	n <sub>1</sub>	Overall main unit mass (kg)	
Type C	Type D*						Type C	Type D
230(250.5)	160(180)	440	340	70	200	2	5.1	5.82
330(350.5)	260(280)	540	440	20	400	3	6.2	6.92
430(450.5)	360(380)	640	540	70	400	3	7.3	8.02
530(550.5)	460(480)	740	640	20	600	4	8.4	9.12
630(650.5)	560(580)	840	740	70	600	4	9.5	10.22
730(750.5)	660(680)	940	840	20	800	5	10.6	11.32
830(850.5)	760(780)	1040	940	70	800	5	11.7	12.42

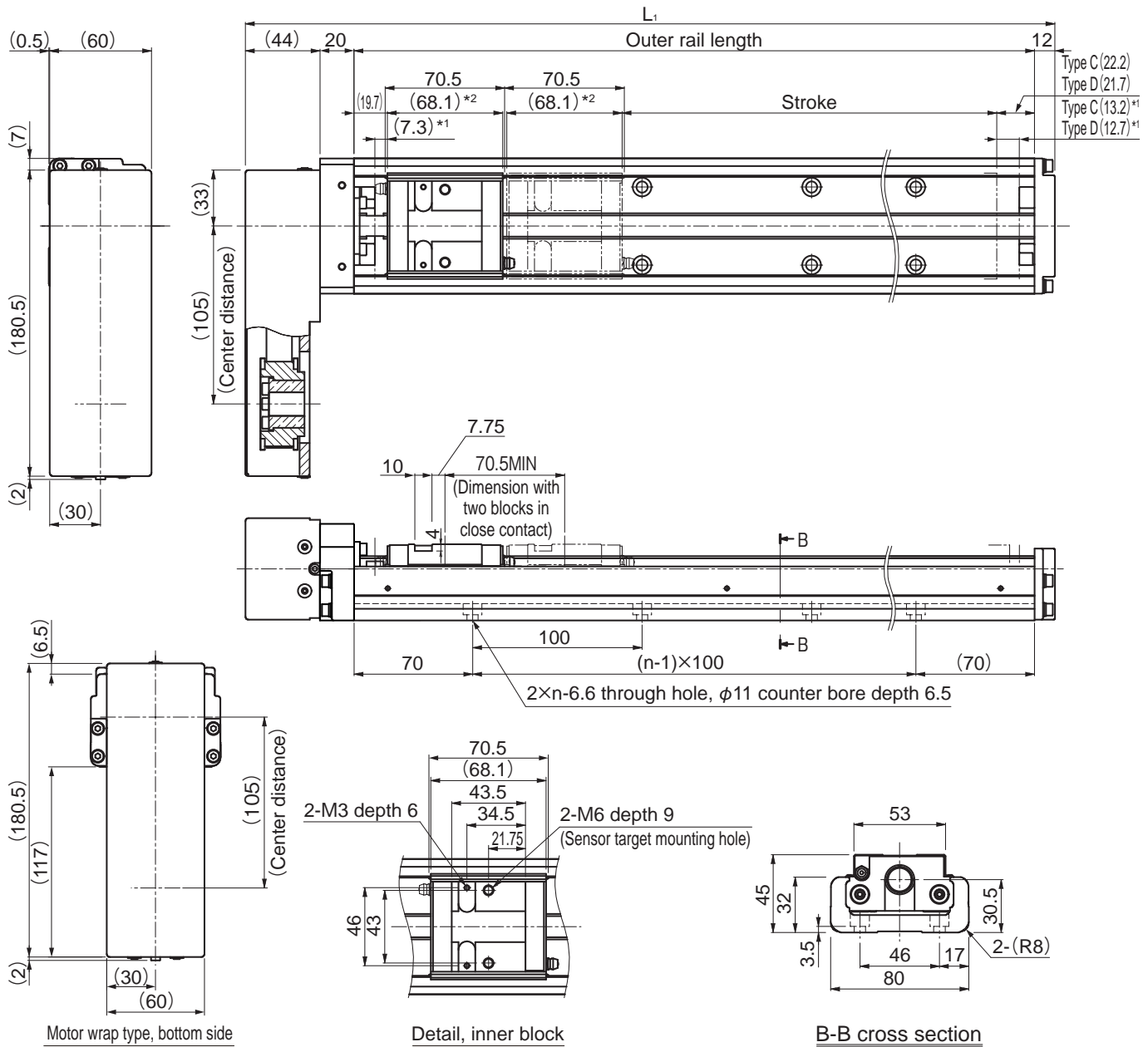
\*Indicates a value when two inner blocks are in close contact with each other.

# Model KR45H Motor wrap, (without a Cover)

Model KR45H□□C (with a Single Short Type Block)

Model KR45H□□D (with Two Short Type Blocks)

For model number coding, see page31



- \*1 Distance between the mechanical stopper and the stroke starting position.
- \*2 Indicates the inner block length when calculating the available stroke range. The length in model KR-D (with two long-type inner blocks) is 138.6 mm.

Stroke (mm) (stroke between mechanical stoppers)		Overall length $L_1$ (mm)	Outer rail length (mm)	n	Overall main unit mass (kg)	
Type C	Type D*				Type C	Type D
230(250.5)	160(180)	416	340	3	5.7	6.27
330(350.5)	260(280)	516	440	4	6.7	7.27
430(450.5)	360(380)	616	540	5	7.7	8.27
530(550.5)	460(480)	716	640	6	8.7	9.27
630(650.5)	560(580)	816	740	7	9.7	10.27
730(750.5)	660(680)	916	840	8	10.7	11.27
830(850.5)	760(780)	1016	940	9	11.8	12.37

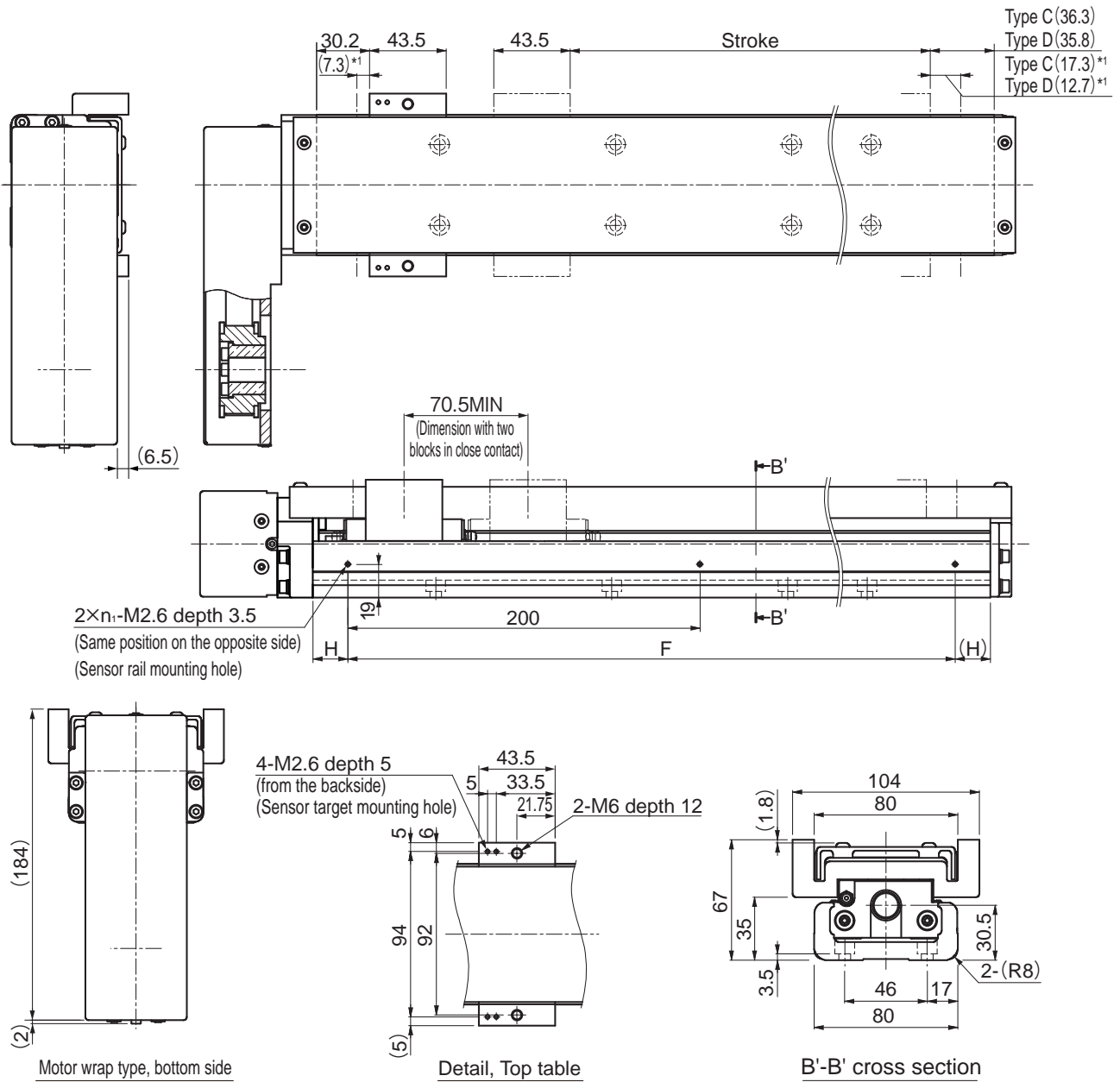
\*Indicates a value when two inner blocks are in close contact with each other.

# Model KR45H Motor wrap, (with a Cover)

Model KR45H□□C (with a Single Short Type Block)

Model KR45H□□D (with Two Short Type Blocks)

For model number coding, see page31.



\* Distance between the mechanical stopper and the stroke starting position.

Stroke (mm) (stroke between mechanical stoppers)		Overall length L <sub>1</sub> (mm)	Outer rail length (mm)	H (mm)	F (mm)	n <sub>1</sub>	Overall main unit mass (kg)	
Type C	Type D*						Type C	Type D
230(250.5)	160(180)	416	340	70	200	2	6.1	6.82
330(350.5)	260(280)	516	440	20	400	3	7.2	7.92
430(450.5)	360(380)	616	540	70	400	3	8.3	9.02
530(550.5)	460(480)	716	640	20	600	4	9.4	10.12
630(650.5)	560(580)	816	740	70	600	4	10.5	11.22
730(750.5)	660(680)	916	840	20	800	5	11.6	12.32
830(850.5)	760(780)	1016	940	70	800	5	12.7	13.42

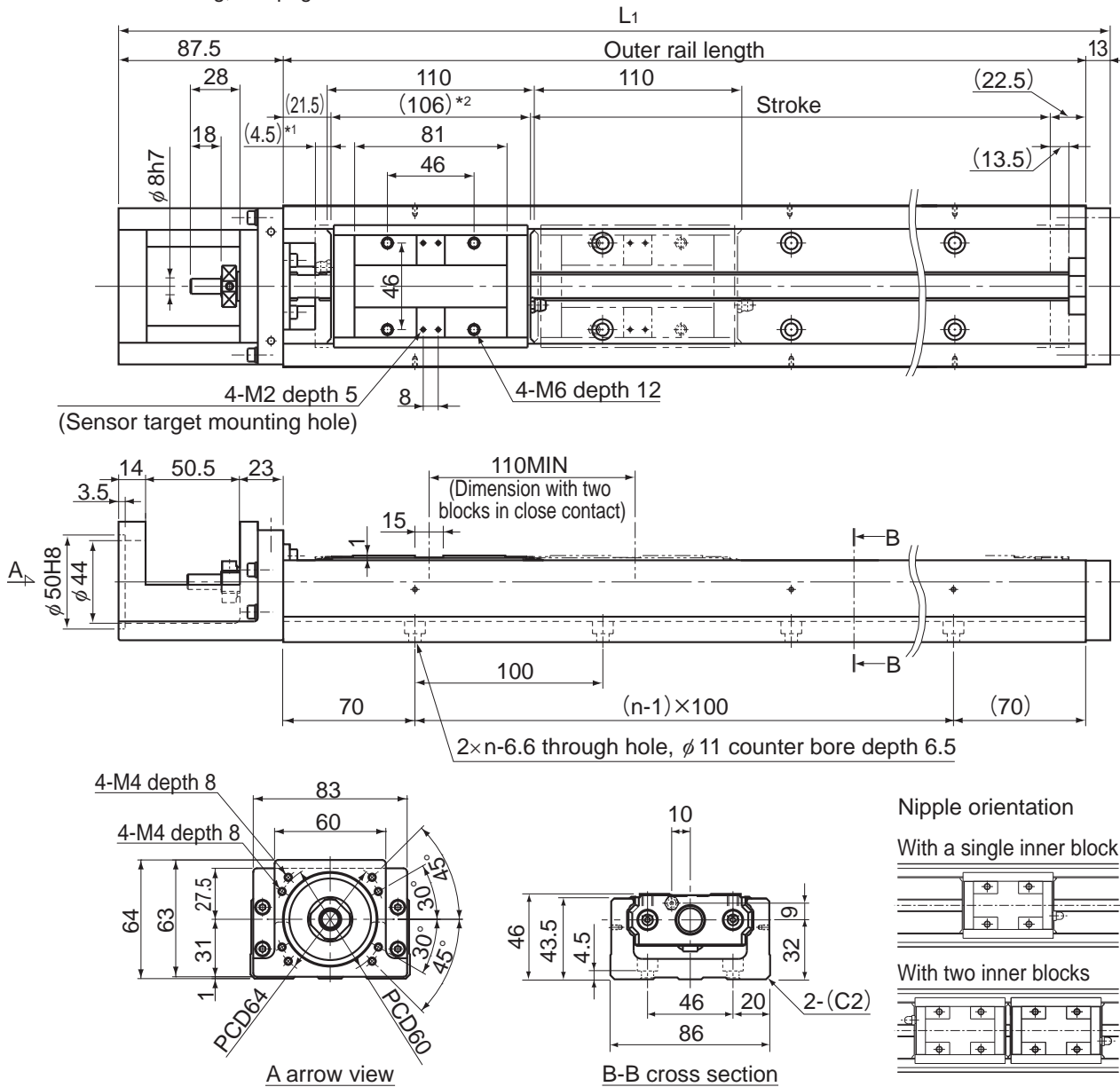
\*Indicates a value when two inner blocks are in close contact with each other.

# Model KR46 (without a Cover)

Model KR46□□A (with a Single Long Type Block)

Model KR46□□B (with Two Long Type Blocks)

For model number coding, see page31.



- \*1 Distance between the mechanical stopper and the stroke starting position.
- \*2 Indicates the inner block length when calculating the available stroke range. The length in model KR-B (with two long-type inner blocks) is 216 mm.

Stroke (mm) (stroke between mechanical stoppers)		Overall length $L_1$ (mm)	Outer rail length (mm)	n	Overall main unit mass (kg)	
Type A	Type B*				Type A	Type B
190(208)	80(98)	440.5	340	3	7.7	8.9
290(308)	180(198)	540.5	440	4	9	10.2
390(408)	280(298)	640.5	540	5	10.3	11.5
490(508)	380(398)	740.5	640	6	11.6	12.8
590(608)	480(498)	840.5	740	7	12.8	14
690(708)	580(598)	940.5	840	8	14.1	15.3
790(808)	680(698)	1040.5	940	9	15.3	16.5

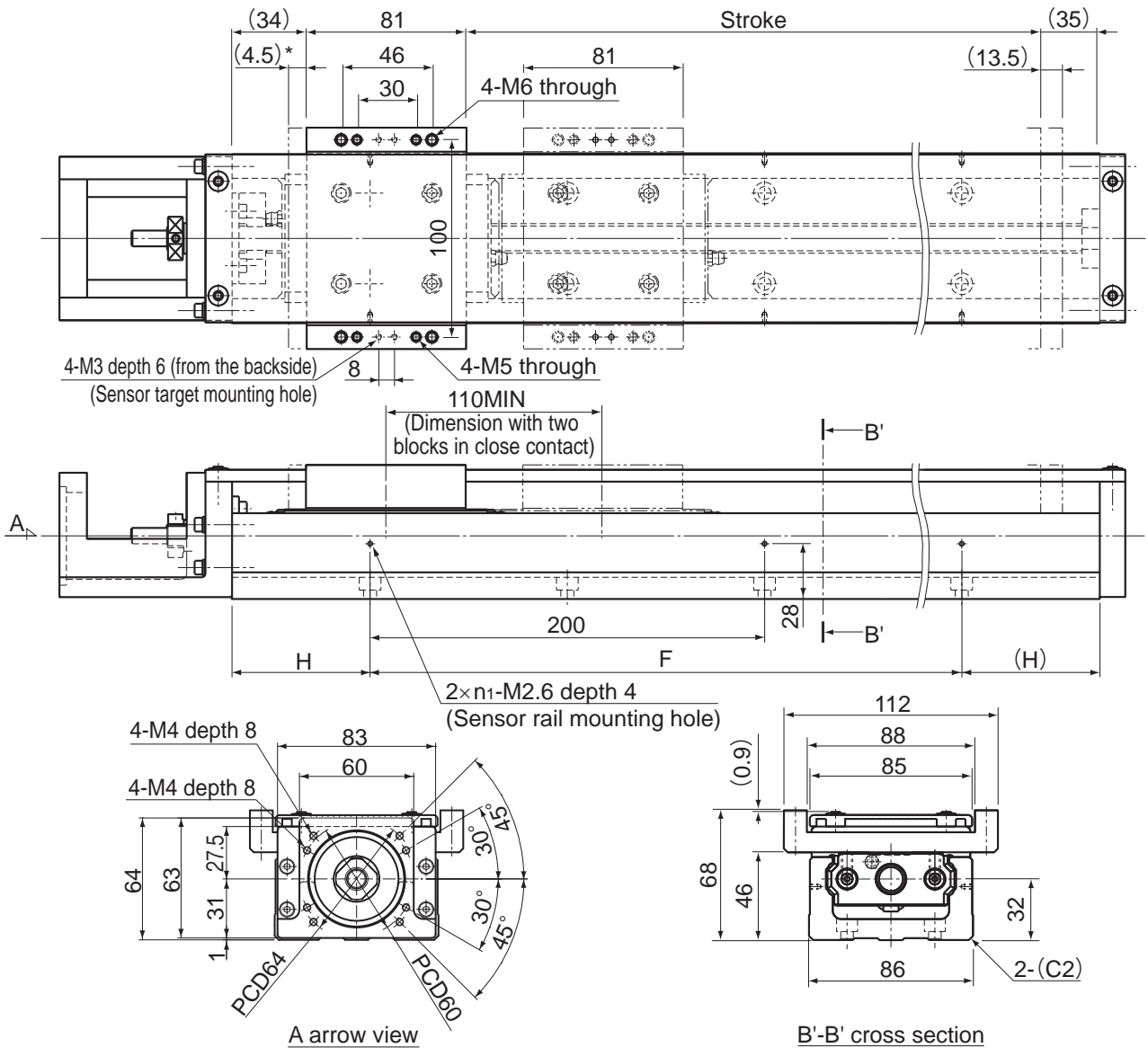
\*Indicates a value when two inner blocks are in close contact with each other.

# Model KR46 (with a Cover)

Model KR46□□A (with a Single Long Type Block)

Model KR46□□B (with Two Long Type Blocks)

For model number coding, see page31.



\* Distance between the mechanical stopper and the stroke starting position.

Stroke (mm) (stroke between mechanical stoppers)		Overall length L <sub>1</sub> (mm)	Outer rail length (mm)	H (mm)	F (mm)	n <sub>1</sub>	Overall main unit mass (kg)	
Type A	Type B*						Type A	Type B
190(208)	80(98)	440.5	340	70	200	2	8.3	9.79
290(308)	180(198)	540.5	440	20	400	3	9.7	11.19
390(408)	280(298)	640.5	540	70	400	3	11	12.49
490(508)	380(398)	740.5	640	20	600	4	12.4	13.89
590(608)	480(498)	840.5	740	70	600	4	13.7	15.19
690(708)	580(598)	940.5	840	20	800	5	15	16.49
790(808)	680(698)	1040.5	940	70	800	5	16.3	17.79

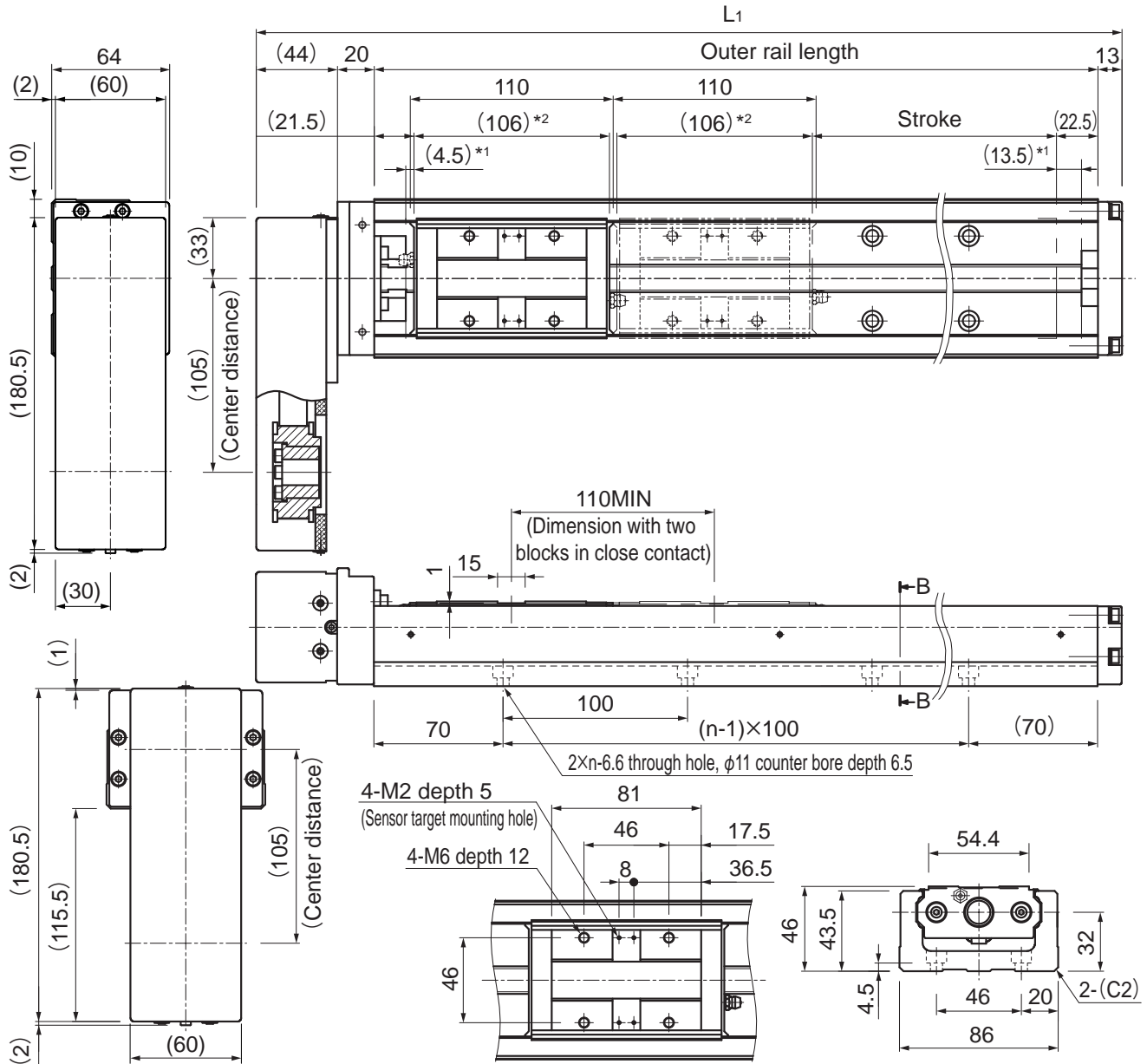
\*Indicates a value when two inner blocks are in close contact with each other.

# Model KR46 Motor wrap, (without a Cover)

Model KR46□□A (with a Single Long Type Block)

Model KR46□□B (with Two Long Type Blocks)

For model number coding, see page31.



Motor wrap type, bottom side

Detail, inner block

B-B cross section

\*1 Distance between the mechanical stopper and the stroke starting position.

\*2 Indicates the inner block length when calculating the available stroke range. The length in model KR-B (with two long-type inner blocks) is 216 mm.

Stroke (mm) (stroke between mechanical stoppers)		Overall length $L_1$ (mm)	Outer rail length (mm)	n	Overall main unit mass (kg)	
Type A	Type B*				Type A	Type B
190(208)	80(98)	417	340	3	8.76	9.96
290(308)	180(198)	517	440	4	10.06	11.26
390(408)	280(298)	617	540	5	11.36	12.56
490(508)	380(398)	717	640	6	12.66	13.86
590(608)	480(498)	817	740	7	13.86	15.06
690(708)	580(598)	917	840	8	15.16	16.36
790(808)	680(698)	1017	940	9	16.36	17.56

\*Indicates a value when two inner blocks are in close contact with each other.

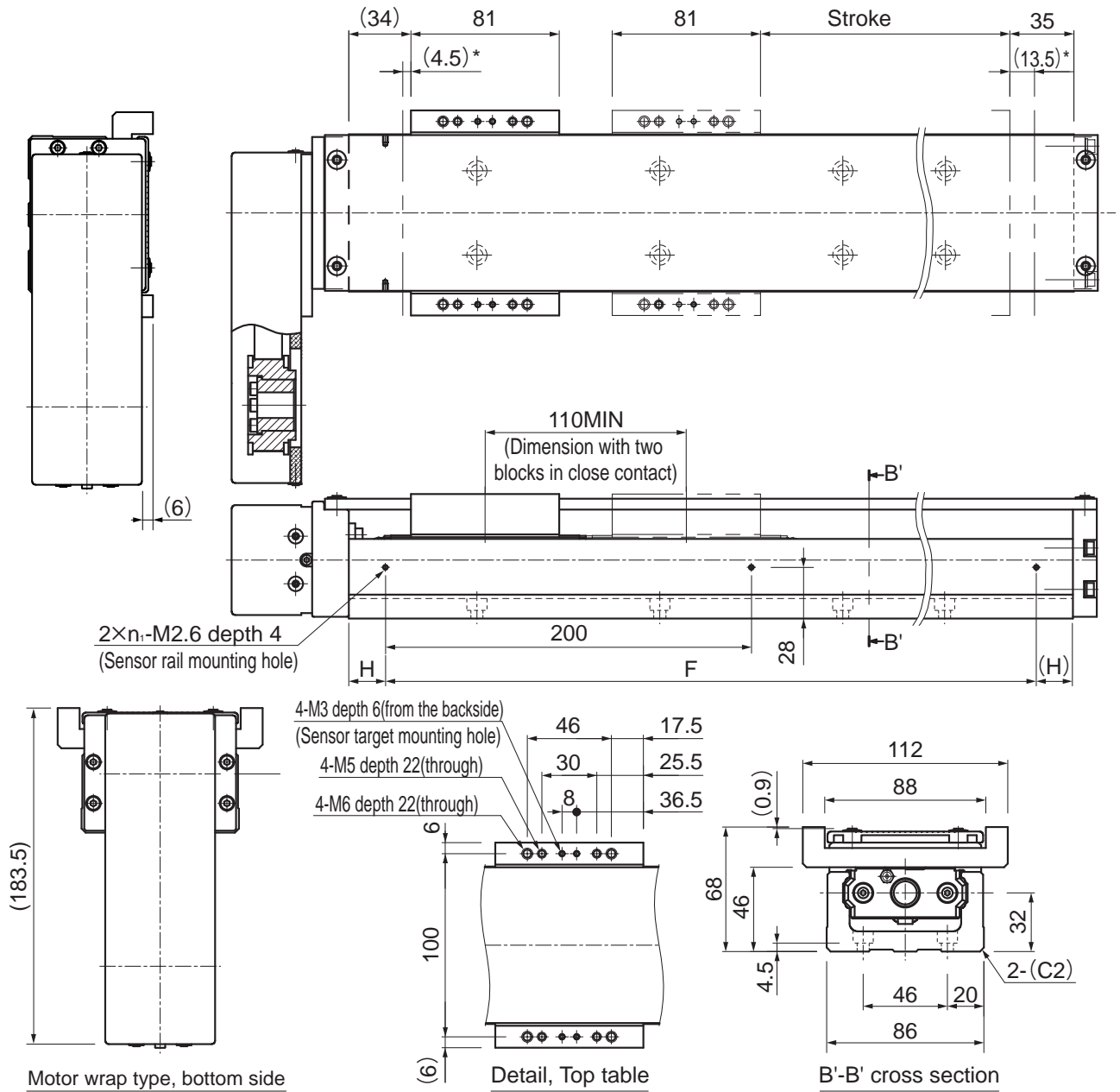


# Model KR46 Motor wrap, (with a Cover)

Model KR46□□A (with a Single Long Type Block)

Model KR46□□B (with Two Long Type Blocks)

For model number coding, see page31.



\* Distance between the mechanical stopper and the stroke starting position.

Stroke (mm) (stroke between mechanical stoppers)		Overall length L <sub>1</sub> (mm)	Outer rail length (mm)	H (mm)	F (mm)	n <sub>1</sub>	Overall main unit mass (kg)	
Type A	Type B*						Type A	Type B
190(208)	80(98)	417	340	70	200	2	9.36	10.85
290(308)	180(198)	517	440	20	400	3	10.76	12.25
390(408)	280(298)	617	540	70	400	3	12.06	13.55
490(508)	380(398)	717	640	20	600	4	13.46	14.95
590(608)	480(498)	817	740	70	600	4	14.76	16.25
690(708)	580(598)	917	840	20	800	5	16.06	17.55
790(808)	680(698)	1017	940	70	800	5	17.36	18.85

\*Indicates a value when two inner blocks are in close contact with each other.

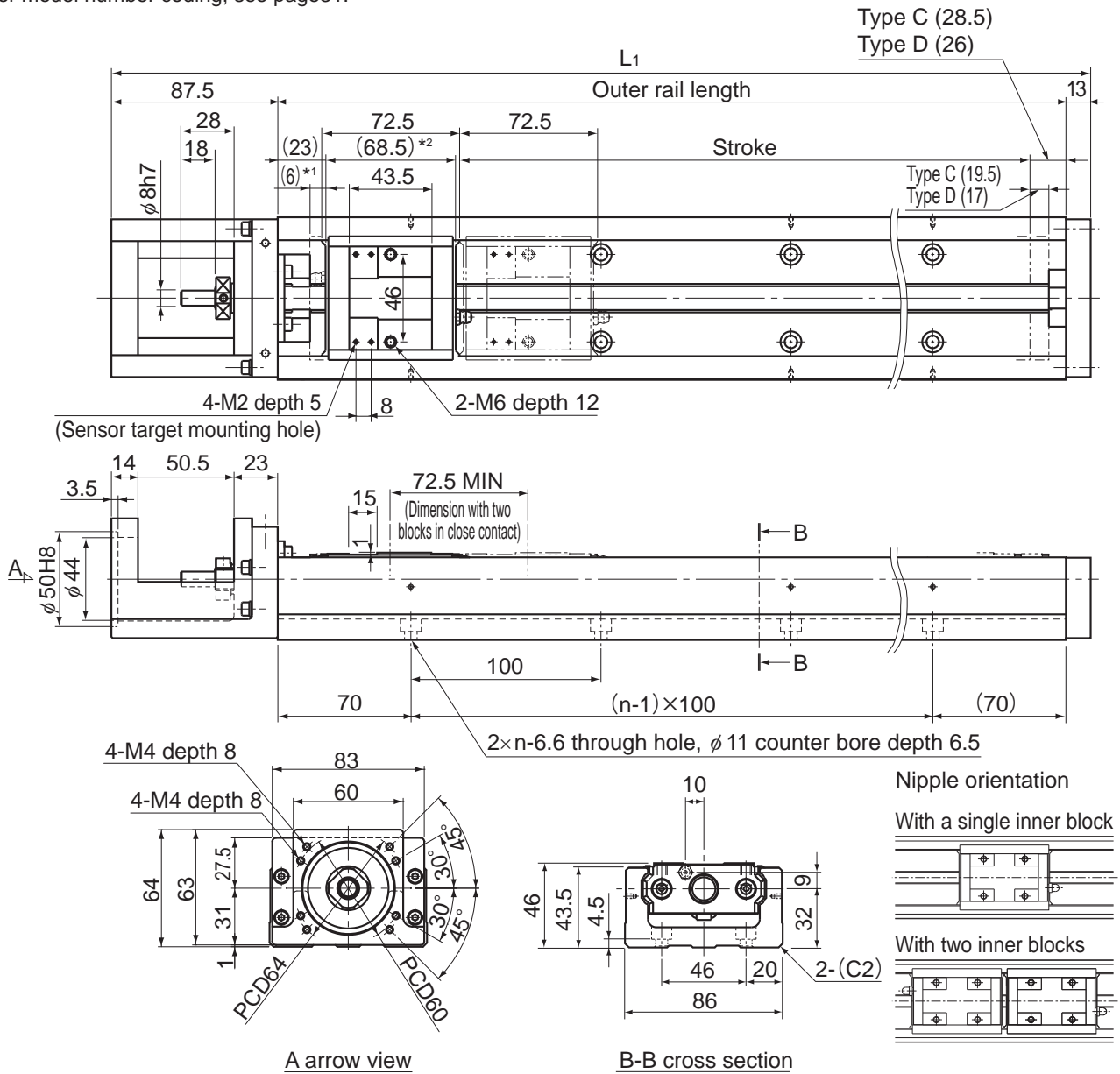
Options⇒page88

# Model KR46 (without a Cover)

Model KR46□□C (with a Single Short Type Block)

Model KR46□□D (with Two Short Type Blocks)

For model number coding, see page31.



- \*1 Distance between the mechanical stopper and the stroke starting position.
- \*2 Indicates the inner block length when calculating the available stroke range. The length in model KR-D (with two short-type inner blocks) is 141 mm.

Stroke (mm) (stroke between mechanical stoppers)		Overall length L <sub>1</sub> (mm)	Outer rail length (mm)	n	Overall main unit mass (kg)	
Type C	Type D*				Type C	Type D
220(245.5)	150(173)	440.5	340	3	7.3	8.1
320(345.5)	250(273)	540.5	440	4	8.6	9.4
420(445.5)	350(373)	640.5	540	5	9.9	10.7
520(545.5)	450(473)	740.5	640	6	11.2	12
620(645.5)	550(573)	840.5	740	7	12.4	13.2
720(745.5)	650(673)	940.5	840	8	13.7	14.5
820(845.5)	750(773)	1040.5	940	9	14.9	15.7

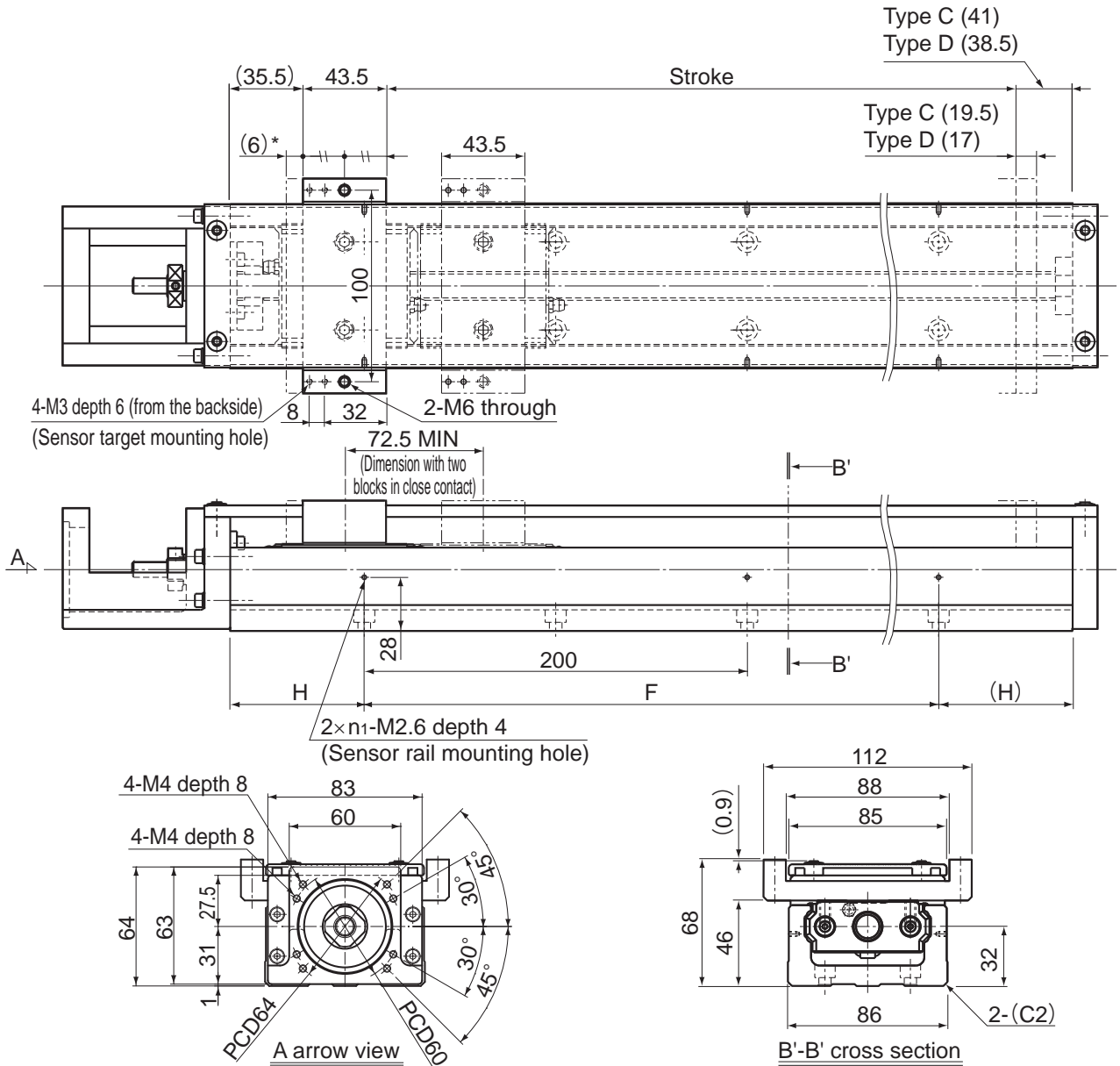
\*Indicates a value when two inner blocks are in close contact with each other.

# Model KR46 (with a Cover)

Model KR46□□C (with a Single Short Type Block)

Model KR46□□D (with Two Short Type Blocks)

For model number coding, see page31.



\* Distance between the mechanical stopper and the stroke starting position.

Stroke (mm) (stroke between mechanical stoppers)		Overall length L <sub>1</sub> (mm)	Outer rail length (mm)	H (mm)	F (mm)	n <sub>1</sub>	Overall main unit mass (kg)	
Type C	Type D*						Type C	Type D
220(245.5)	150(173)	440.5	340	70	200	2	7.8	8.79
320(345.5)	250(273)	540.5	440	20	400	3	9.1	10.09
420(445.5)	350(373)	640.5	540	70	400	3	10.5	11.49
520(545.5)	450(473)	740.5	640	20	600	4	11.9	12.89
620(645.5)	550(573)	840.5	740	70	600	4	13.2	14.19
720(745.5)	650(673)	940.5	840	20	800	5	14.5	15.49
820(845.5)	750(773)	1040.5	940	70	800	5	15.8	16.79

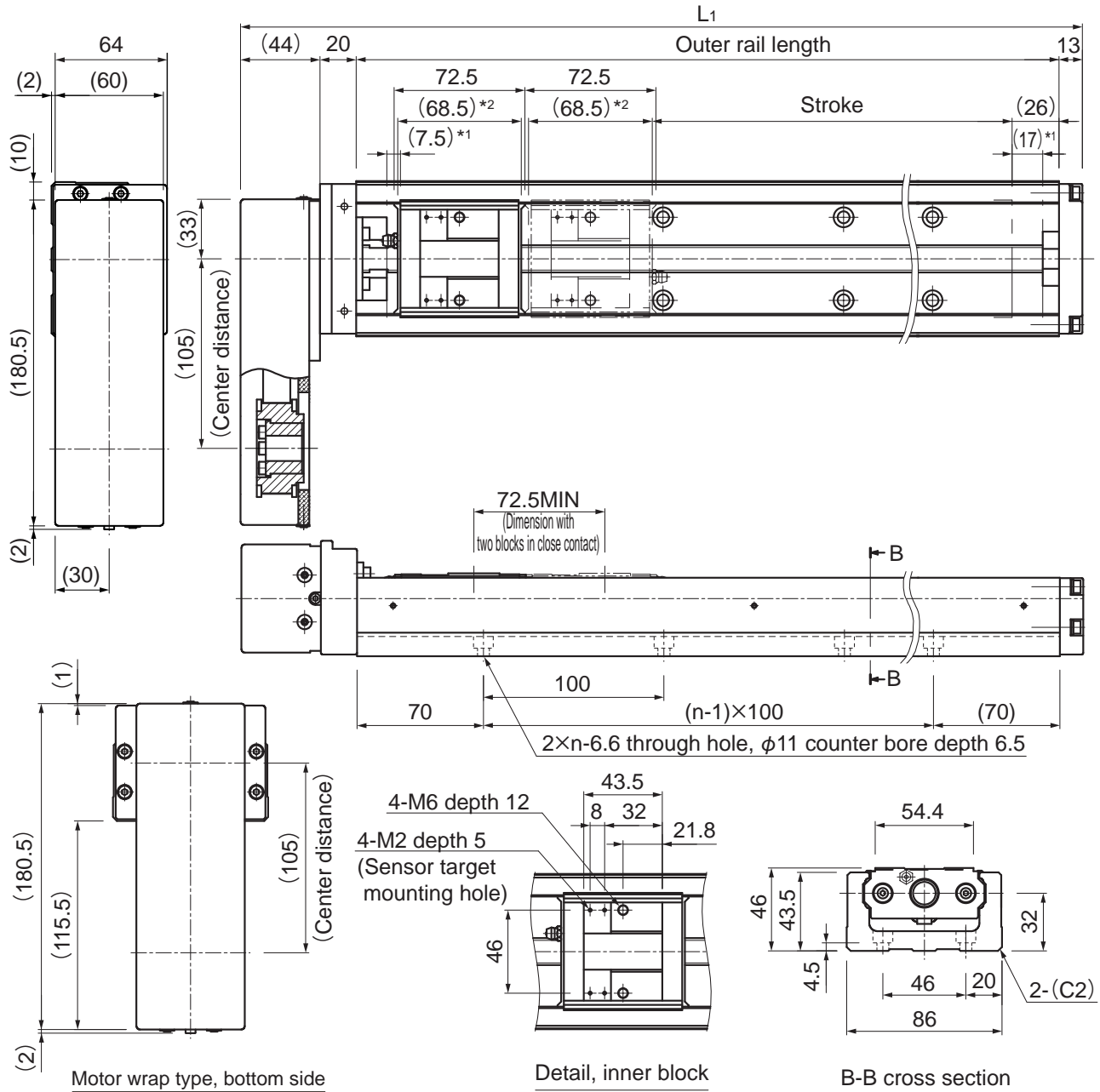
\*Indicates a value when two inner blocks are in close contact with each other.

# Model KR46 Motor wrap, (without a Cover)

Model KR46□□C (with a Single Short Type Block)

Model KR46□□D (with Two Short Type Blocks)

For model number coding, see page31.



\*1 Distance between the mechanical stopper and the stroke starting position

\*2 Indicates the inner block length when calculating the available stroke range. The length in model KR-D (with two short-type inner blocks) is 141 mm.

Stroke (mm) (stroke between mechanical stoppers)		Overall length L <sub>1</sub> (mm)	Outer rail length (mm)	n	Overall main unit mass (kg)	
Type C	Type D*				Type C	Type D
220(245.5)	150(173)	417	340	3	8.36	9.16
320(345.5)	250(273)	517	440	4	9.66	10.46
420(445.5)	350(373)	617	540	5	10.96	11.76
520(545.5)	450(473)	717	640	6	12.26	13.06
620(645.5)	550(573)	817	740	7	13.46	14.26
720(745.5)	650(673)	917	840	8	14.76	15.56
820(845.5)	750(773)	1017	940	9	15.96	16.76

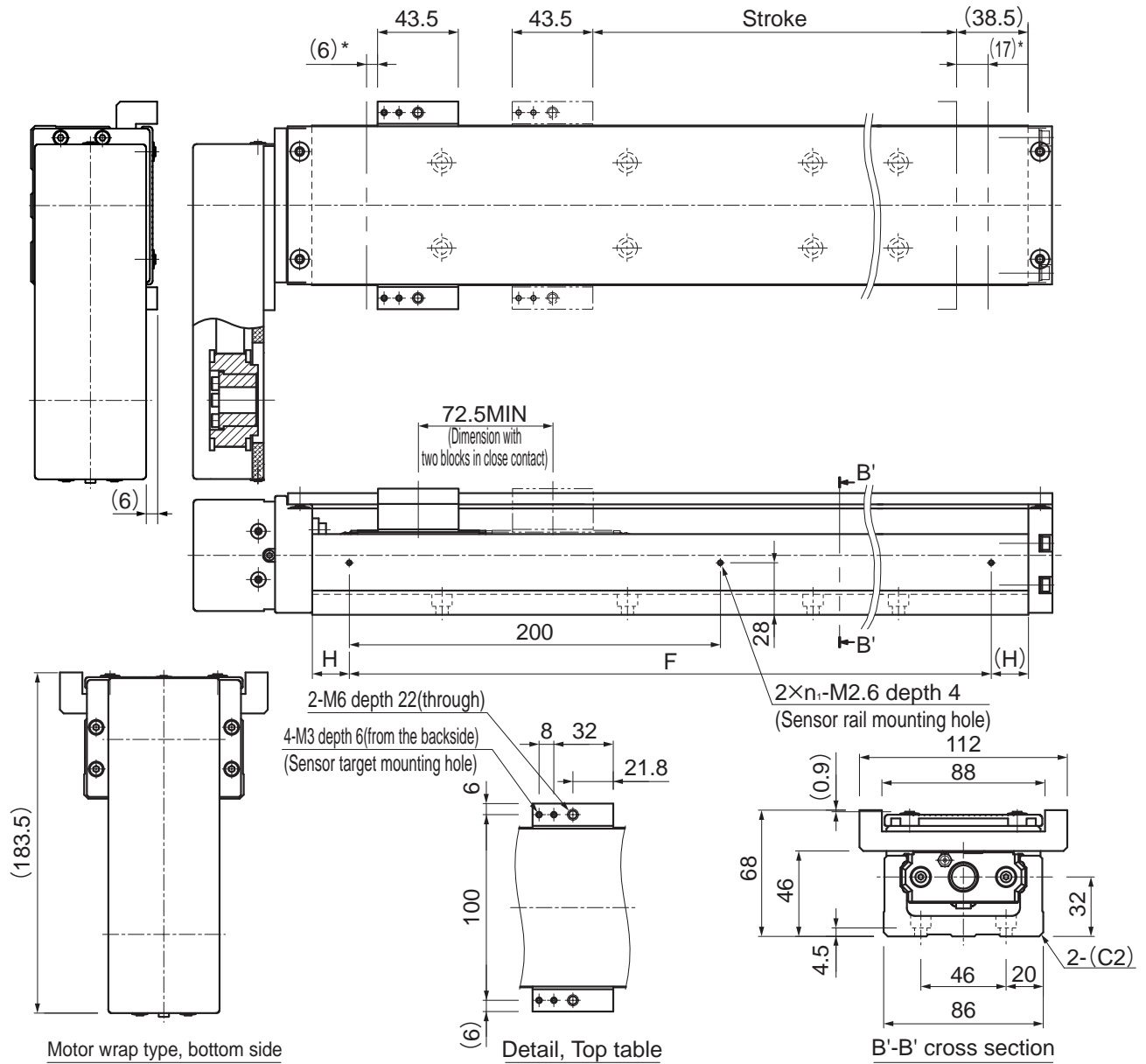
\*Indicates a value when two inner blocks are in close contact with each other.

# Model KR46 Motor wrap, (with a Cover)

Model KR46□□C (with a Single Short Type Block)

Model KR46□□D (with Two Short Type Blocks)

For model number coding, see page31.



\* Distance between the mechanical stopper and the stroke starting position.

Stroke (mm) (stroke between mechanical stoppers)		Overall length L <sub>1</sub> (mm)	Outer rail length (mm)	H (mm)	F (mm)	n <sub>1</sub>	Overall main unit mass (kg)	
Type C	Type D*						Type C	Type D
220(245.5)	150(173)	417	340	70	200	2	8.86	9.85
320(345.5)	250(273)	517	440	20	400	3	10.16	11.15
420(445.5)	350(373)	617	540	70	400	3	11.56	12.55
520(545.5)	450(473)	717	640	20	600	4	12.96	13.95
620(645.5)	550(573)	817	740	70	600	4	14.26	15.25
720(745.5)	650(673)	917	840	20	800	5	15.56	16.55
820(845.5)	750(773)	1017	940	70	800	5	16.86	17.85

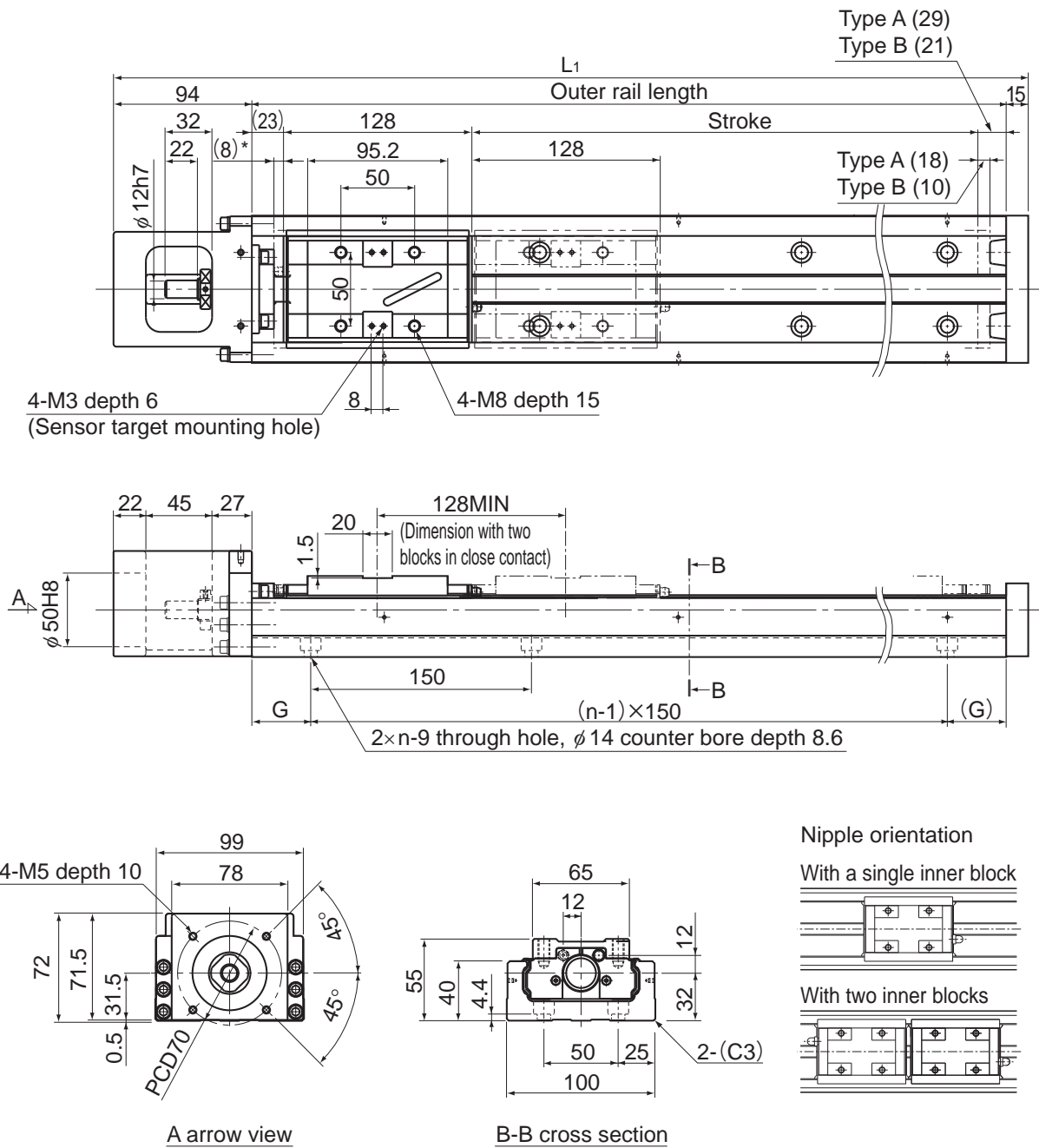
\*Indicates a value when two inner blocks are in close contact with each other.

# Model KR55 (without a Cover)

Model KR5520A (with a Single Long Type Block)

Model KR5520B (with Two Long Type Blocks)

For model number coding, see page31.



\* Distance between the mechanical stopper and the stroke starting position.

Stroke (mm) (stroke between mechanical stoppers)		Overall length $L_1$ (mm)	Outer rail length (mm)	G (mm)	n	Overall main unit mass (kg)	
Type A	Type B*					Type A	Type B
800(826)	680(698)	1089	980	40	7	19.9	21.6
900(926)	780(798)	1189	1080	15	8	21.7	23.4
1000(1026)	880(898)	1289	1180	65	8	23.4	25.1
1100(1126)	980(998)	1389	1280	40	9	25.1	26.8
1200(1226)	1080(1098)	1489	1380	15	10	26.9	28.6

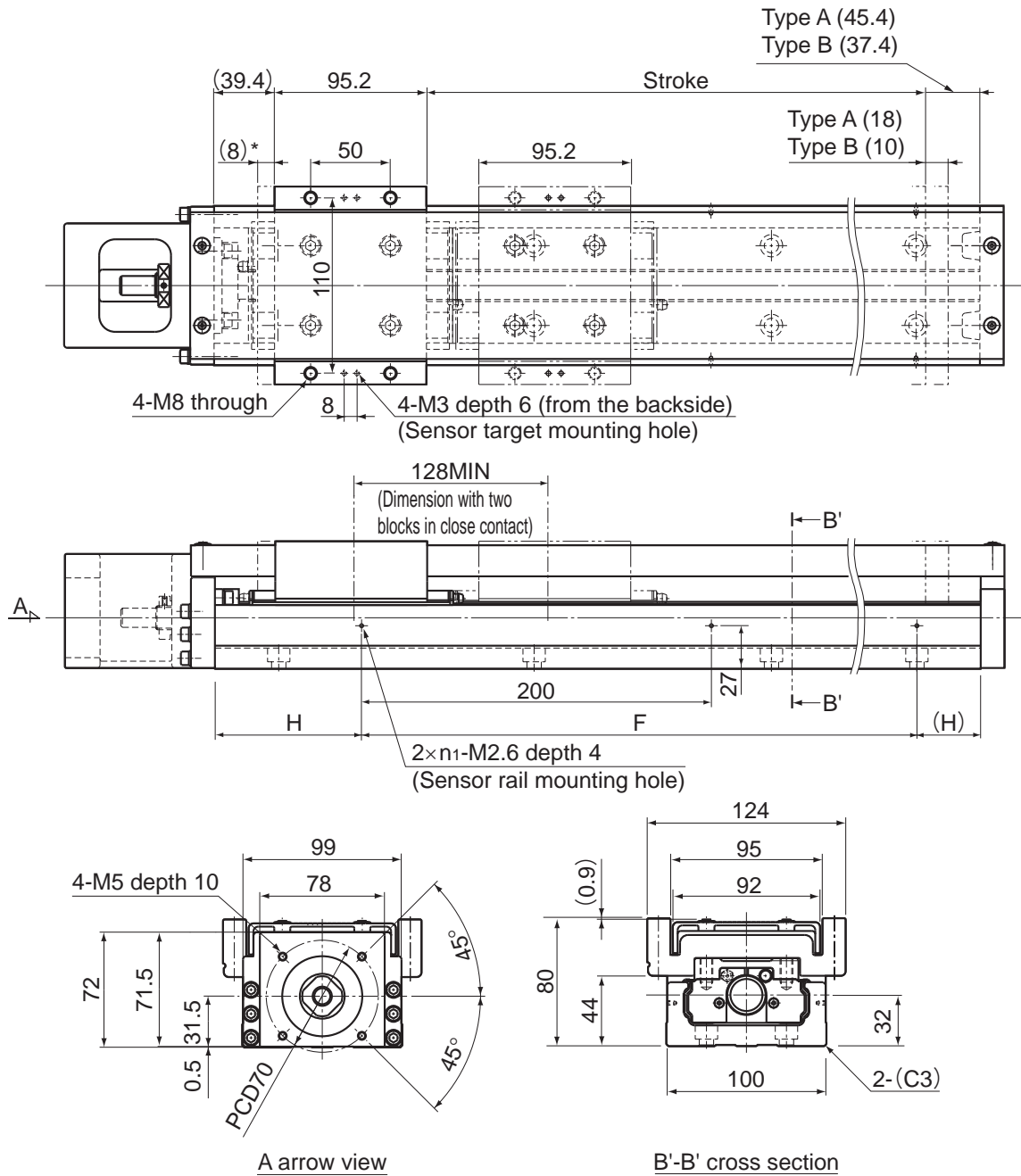
\*Indicates a value when two inner blocks are in close contact with each other.

# Model KR55 (with a Cover)

Model KR5520A (with a Single Long Type Block)

Model KR5520B (with Two Long Type Blocks)

For model number coding, see page31.



\* Distance between the mechanical stopper and the stroke starting position.

Stroke (mm) (stroke between mechanical stoppers)		Overall length L <sub>1</sub> (mm)	Outer rail length (mm)	H (mm)	F (mm)	n <sub>1</sub>	Overall main unit mass (kg)	
Type A	Type B*						Type A	Type B
800(826)	680(698)	1089	980	90	800	5	22.7	26.2
900(926)	780(798)	1189	1080	40	1000	6	24.6	28.1
1000(1026)	880(898)	1289	1180	90	1000	6	26.4	29.9
1100(1126)	980(998)	1389	1280	40	1200	7	28.1	31.6
1200(1226)	1080(1098)	1489	1380	90	1200	7	30	33.5

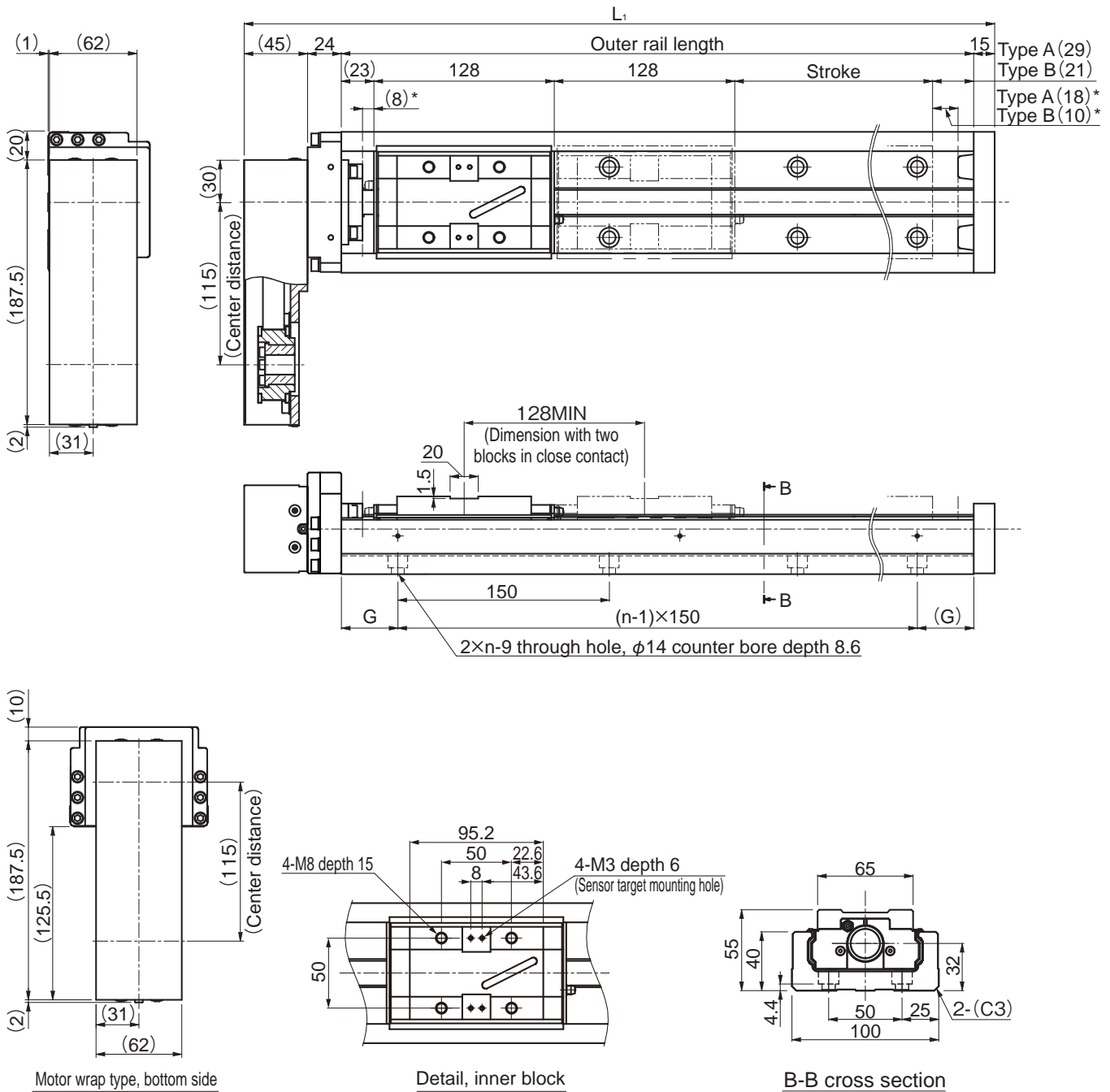
\*Indicates a value when two inner blocks are in close contact with each other.

# Model KR55 Motor wrap, (without a Cover) 400W

Model KR5520A (with a Single Long Type Block)

Model KR5520B (with Two Long Type Blocks)

For model number coding, see page31.



\* Distance between the mechanical stopper and the stroke starting position.

Stroke (mm) (stroke between mechanical stoppers)		Overall length L <sub>1</sub> (mm)	Outer rail length (mm)	G (mm)	n	Overall main unit mass (kg)	
Type A	Type B*					Type A	Type B
800(826)	680(698)	1064	980	40	7	20.9	22.6
900(926)	780(798)	1164	1080	15	8	22.7	24.4
1000(1026)	880(898)	1264	1180	65	8	24.4	26.1
1100(1126)	980(998)	1364	1280	40	9	26.1	27.8
1200(1226)	1080(1098)	1464	1380	15	10	27.9	29.6

\*Indicates a value when two inner blocks are in close contact with each other.

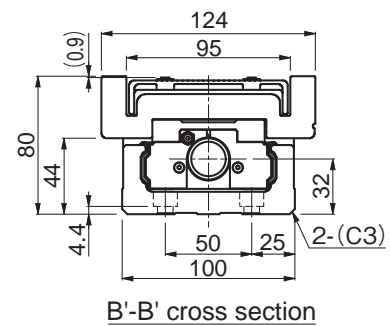
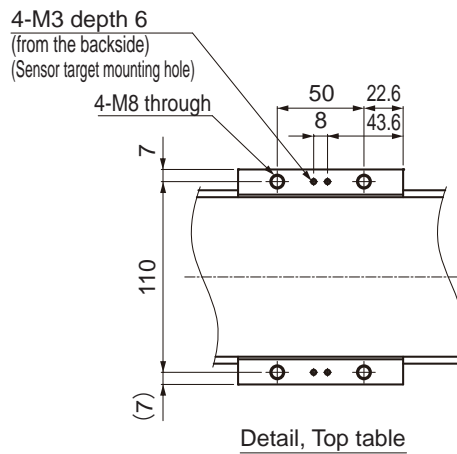
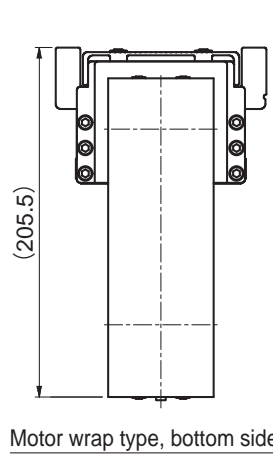
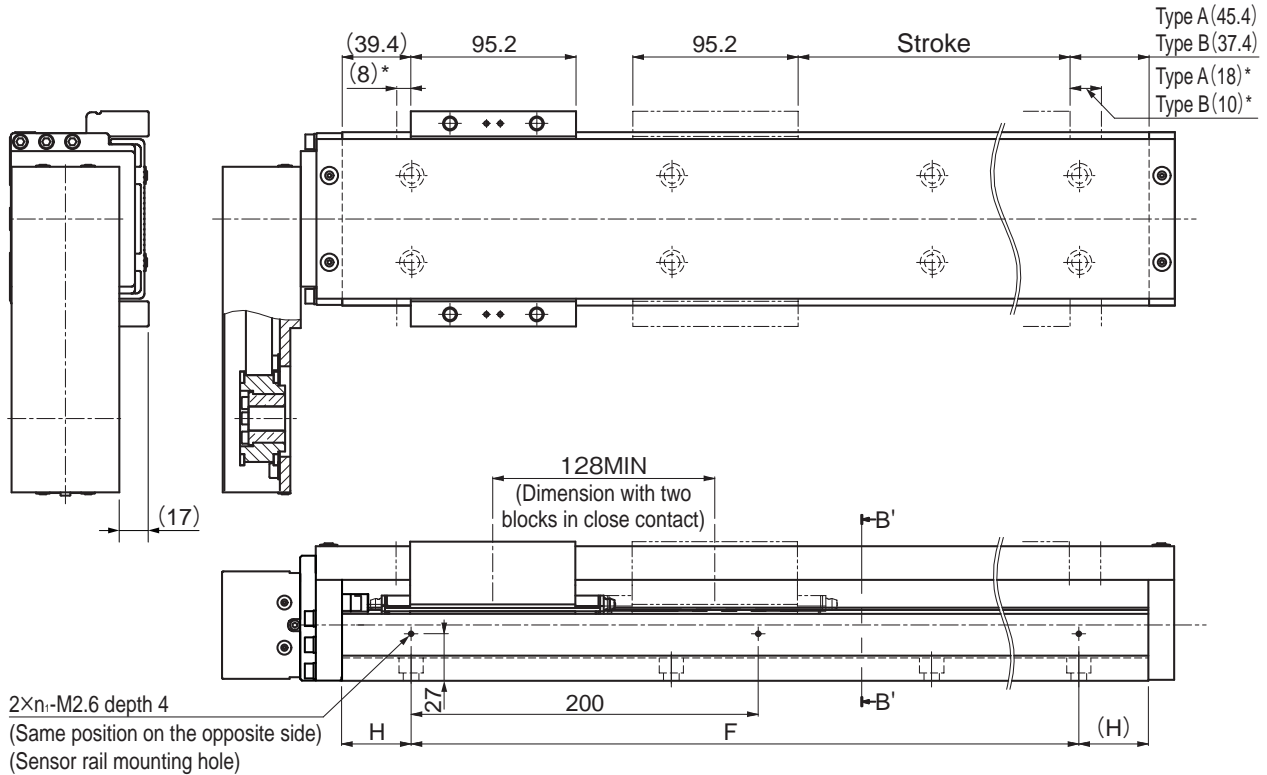


# Model KR55 Motor wrap, (with a Cover) 400W

Model KR5520A (with a Single Long Type Block)

Model KR5520B (with Two Long Type Blocks)

For model number coding, see page31.



\* Distance between the mechanical stopper and the stroke starting position.

Stroke (mm) (stroke between mechanical stoppers)		Overall length L <sub>1</sub> (mm)	Outer rail length (mm)	H (mm)	F (mm)	n <sub>1</sub>	Overall main unit mass (kg)	
Type A	Type B*						Type A	Type B
800(826)	680(698)	1064	980	90	800	5	23.7	27.2
900(926)	780(798)	1164	1080	40	1000	6	25.6	29.1
1000(1026)	880(898)	1264	1180	90	1000	6	27.4	30.9
1100(1126)	980(998)	1364	1280	40	1200	7	29.1	32.6
1200(1226)	1080(1098)	1464	1380	90	1200	7	31	34.5

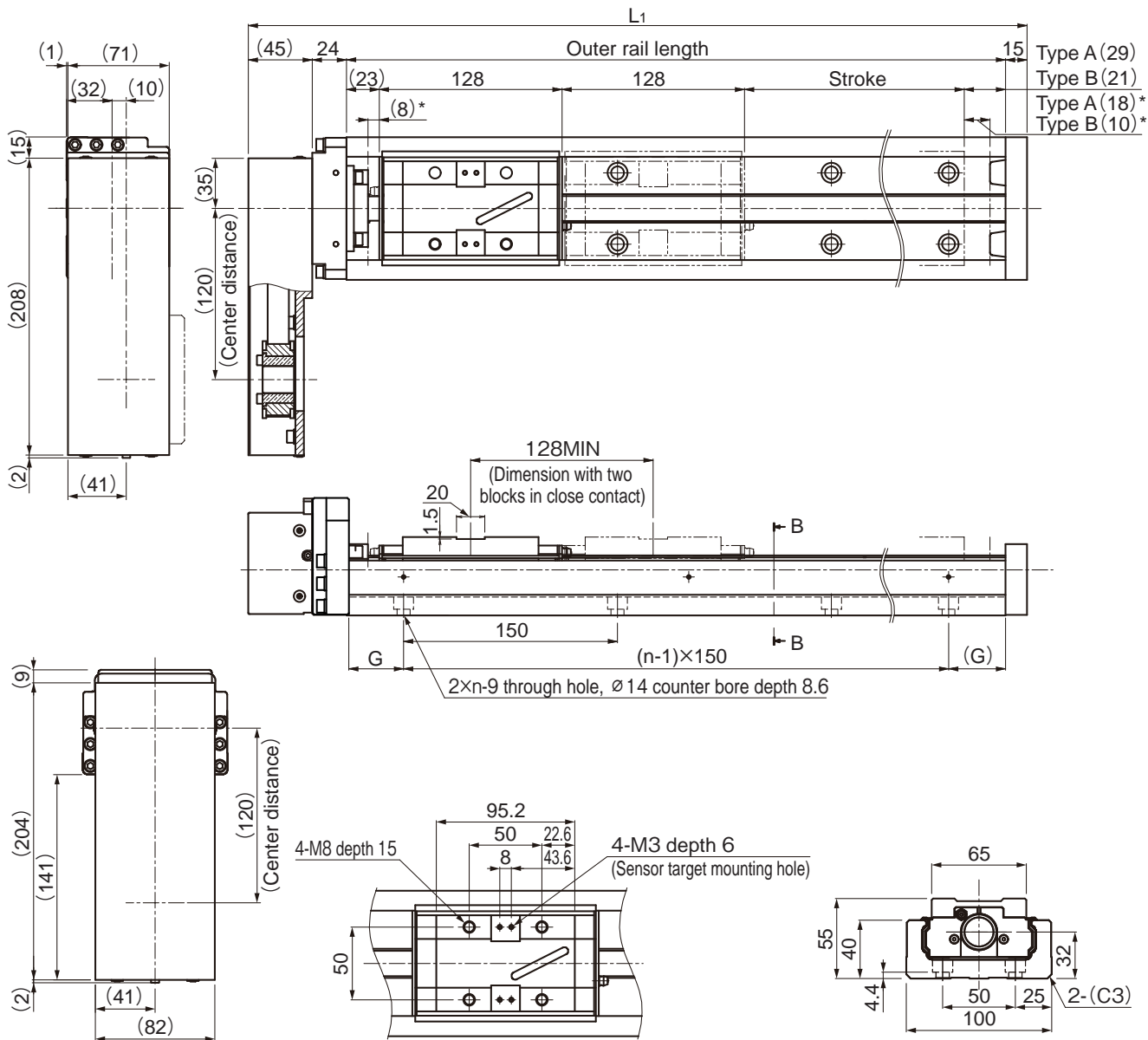
\*Indicates a value when two inner blocks are in close contact with each other.

# Model KR55 Motor wrap, (without a Cover) 750W

Model KR5520A (with a Single Long Type Block)

Model KR5520B (with Two Long Type Blocks)

For model number coding, see page31.



Motor wrap type, bottom side

Detail, inner block

B-B Cross section

\* Distance between the mechanical stopper and the stroke starting position.

Stroke (mm) (stroke between mechanical stoppers)		Overall length $L_1$ (mm)	Outer rail length (mm)	G (mm)	n	Overall main unit mass (kg)	
Type A	Type B*					Type A	Type B
800(826)	680(698)	1064	980	40	7	21.3	23
900(926)	780(798)	1164	1080	15	8	23.1	24.8
1000(1026)	880(898)	1264	1180	65	8	24.8	26.5
1100(1126)	980(998)	1364	1280	40	9	26.5	28.2
1200(1226)	1080(1098)	1464	1380	15	10	28.3	30

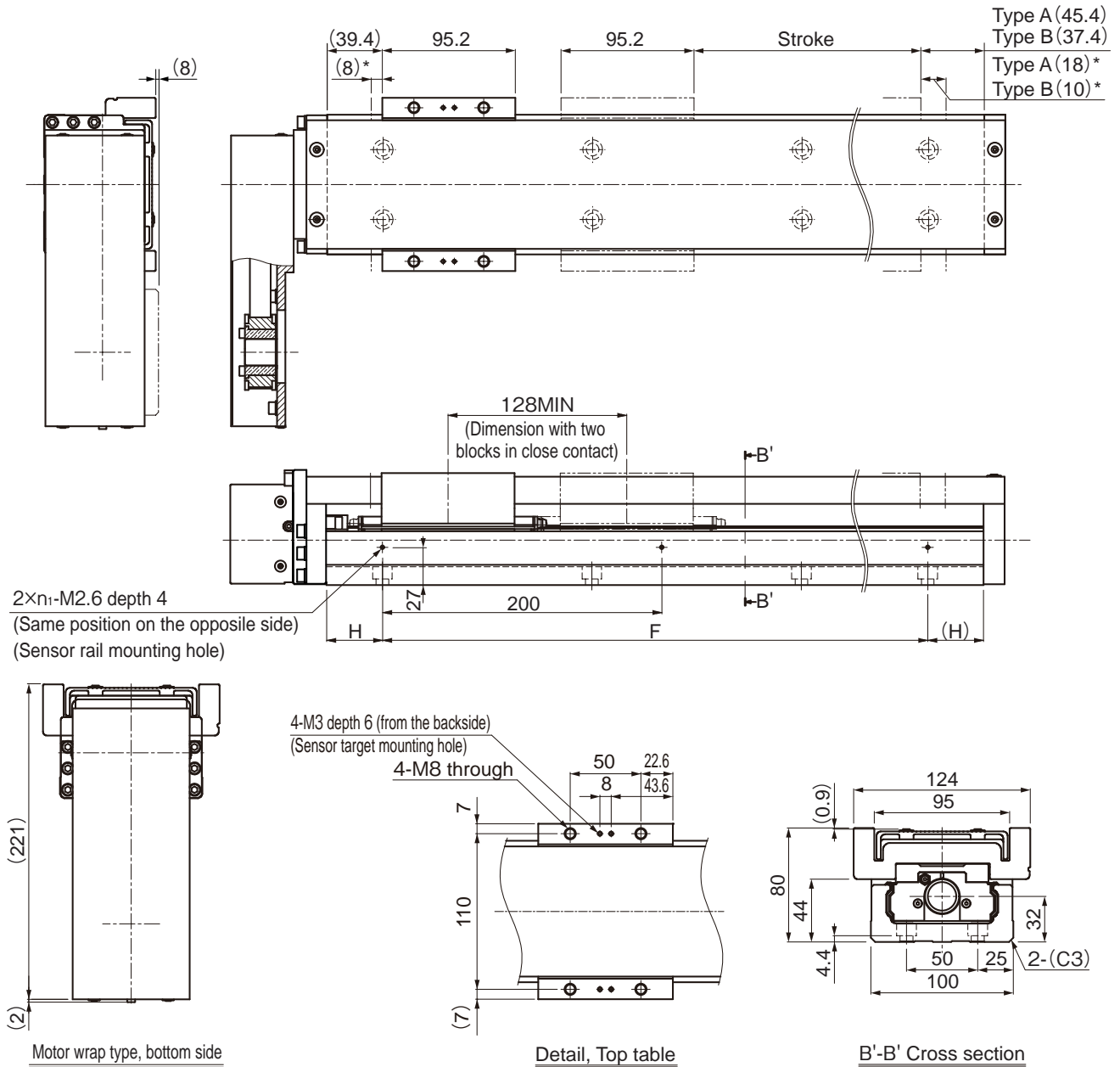
\*Indicates a value when two inner blocks are in close contact with each other.

# Model KR55 Motor wrap, (with a Cover) 750W

Model KR5520A (with a Single Long Type Block)

Model KR5520B (with Two Long Type Blocks)

For model number coding, see page31.



\* Distance between the mechanical stopper and the stroke starting position.

Stroke (mm) (stroke between mechanical stoppers)		Overall length L <sub>1</sub> (mm)	Outer rail length (mm)	H (mm)	F (mm)	n <sub>1</sub>	Overall main unit mass (kg)	
Type A	Type B*						Type A	Type B
800(826)	680(698)	1064	980	90	800	5	24.1	27.6
900(926)	780(798)	1164	1080	40	1000	6	26	29.5
1000(1026)	880(898)	1264	1180	90	1000	6	27.8	31.3
1100(1126)	980(998)	1364	1280	40	1200	7	29.5	33
1200(1226)	1080(1098)	1464	1380	90	1200	7	31.4	34.9

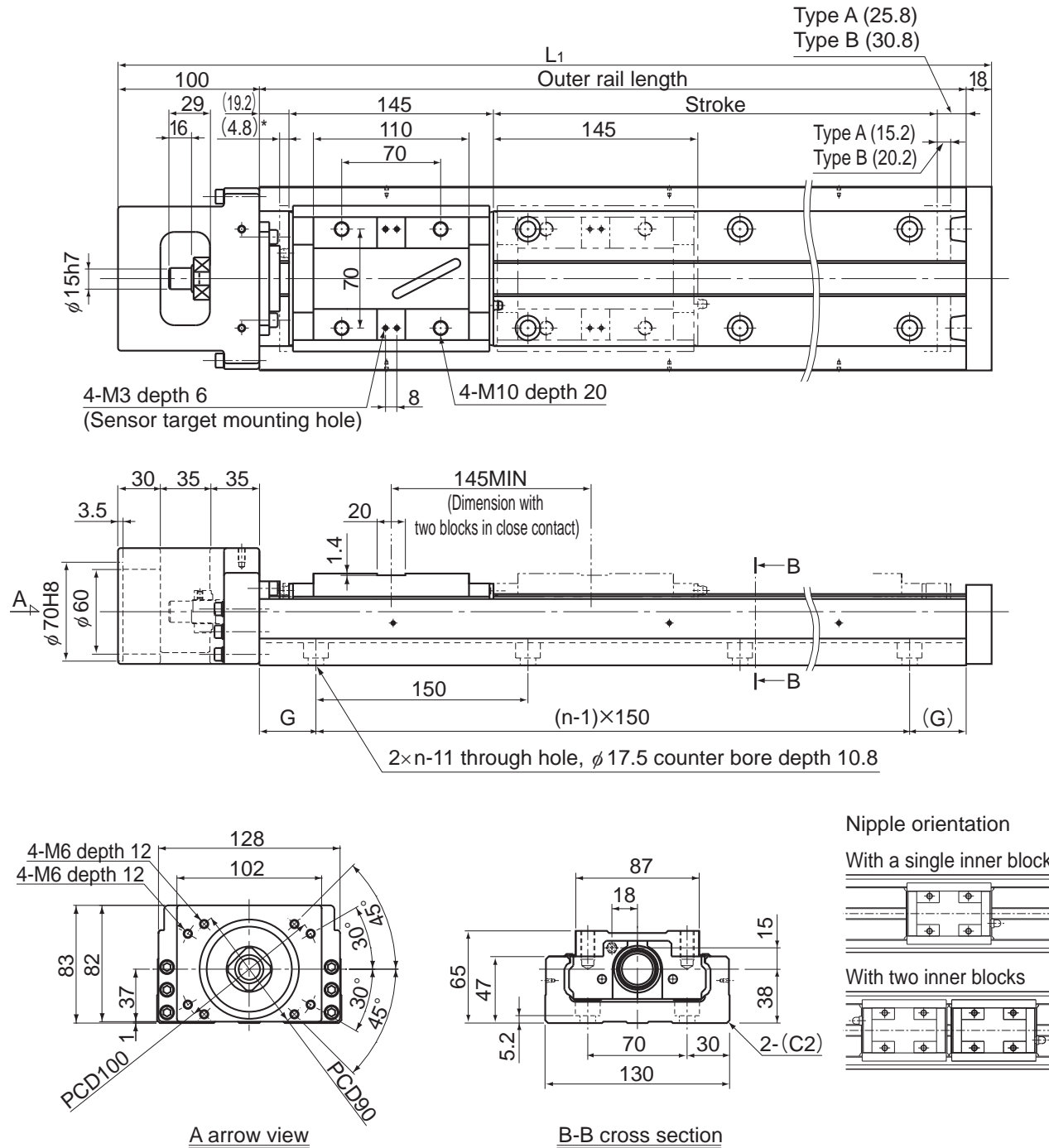
\*Indicates a value when two inner blocks are in close contact with each other.

# Model KR65 (without a Cover)

Model KR6525A (with a Single Long Type Block)

Model KR6525B (with Two Long Type Blocks)

For model number coding, see page31.



\* Distance between the mechanical stopper and the stroke starting position.

Stroke (mm) (stroke between mechanical stoppers)		Overall length $L_1$ (mm)	Outer rail length (mm)	G (mm)	n	Overall main unit mass (kg)	
Type A	Type B*					Type A	Type B
790(810)	640(665)	1098	980	40	7	31.6	34.6
990(1010)	840(865)	1298	1180	65	8	37	40
1190(1210)	1040(1065)	1498	1380	90	9	42.4	45.4
1490(1510)	1340(1365)	1798	1680	90	11	50.5	53.5

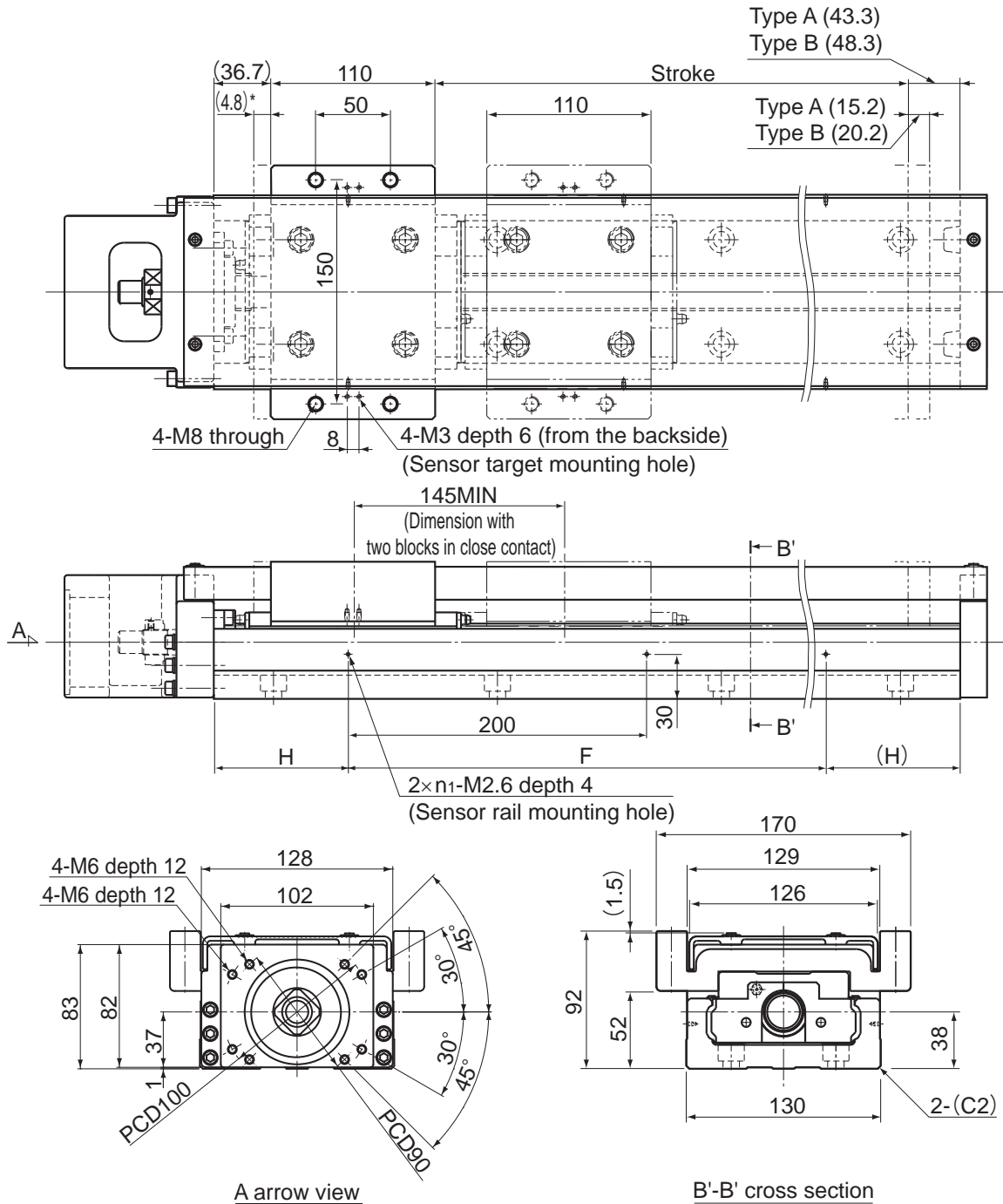
\*Indicates a value when two inner blocks are in close contact with each other.

# Model KR65 (with a Cover)

Model KR6525A (with a Single Long Type Block)

Model KR6525B (with Two Long Type Blocks)

For model number coding, see page31.



\* Distance between the mechanical stopper and the stroke starting position.

Stroke (mm) (stroke between mechanical stoppers)		Overall length L <sub>1</sub> (mm)	Outer rail length (mm)	H (mm)	F (mm)	n <sub>1</sub>	Overall main unit mass (kg)	
Type A	Type B*						Type A	Type B
790(810)	640(665)	1098	980	90	800	5	36.3	43
990(1010)	840(865)	1298	1180	90	1000	6	42	48.7
1190(1210)	1040(1065)	1498	1380	90	1200	7	47.6	54.3
1490(1510)	1340(1365)	1798	1680	40	1600	9	56.1	62.8

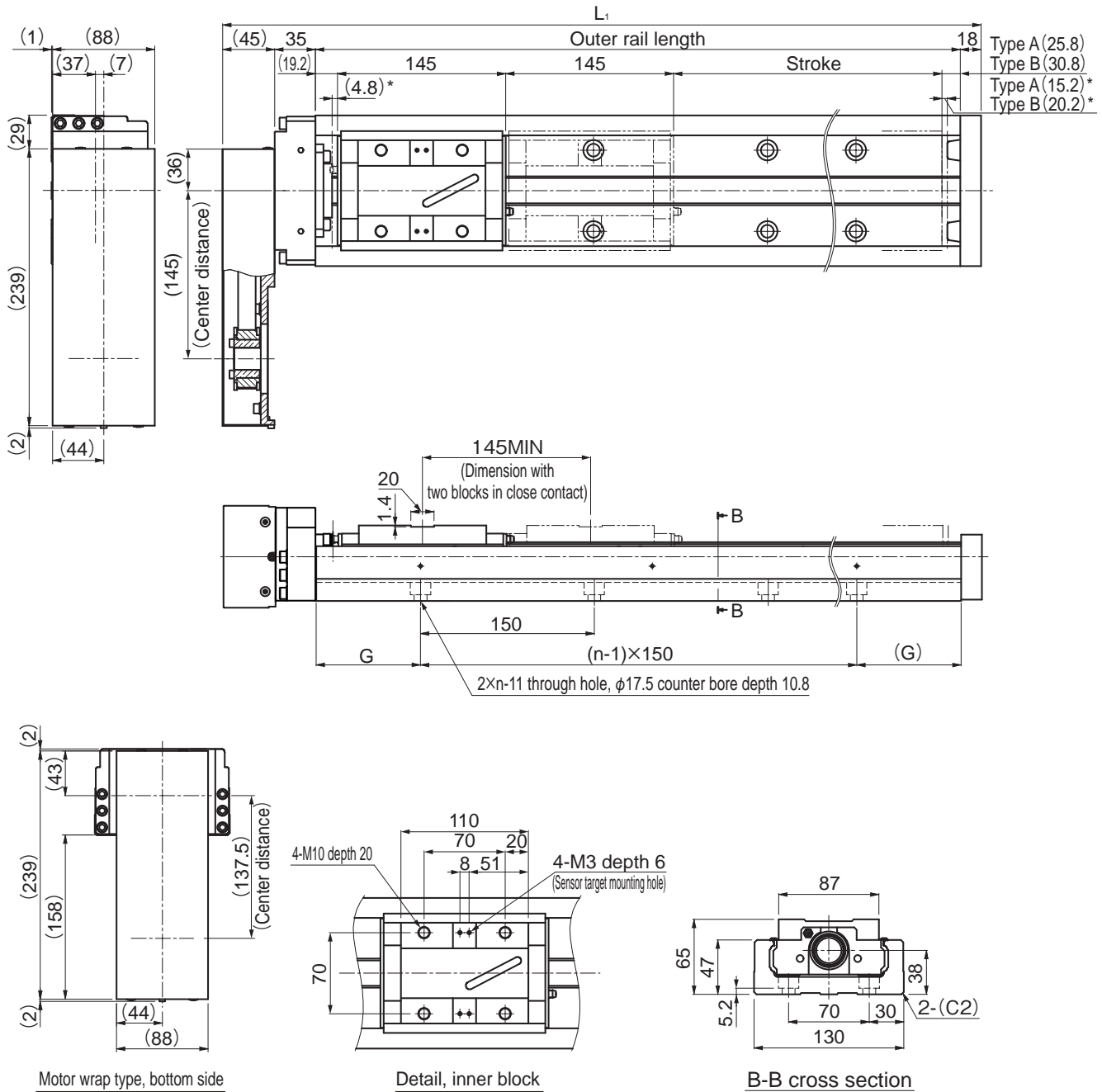
\*Indicates a value when two inner blocks are in close contact with each other.

# Model KR65 Motor wrap, (without a Cover)

Model KR6525A (with a Single Long Type Block)

Model KR6525B (with Two Long Type Blocks)

For model number coding, see page31.



\* Distance between the mechanical stopper and the stroke starting position.

Stroke (mm) (stroke between mechanical stoppers)		Overall length $L_1$ (mm)	Outer rail length (mm)	G (mm)	n	Overall main unit mass (kg)	
Type A	Type B*					Type A	Type B
790(810)	640(665)	1078	980	40	7	31.6	34.6
990(1010)	840(865)	1278	1180	65	8	37	40
1190(1210)	1040(1065)	1478	1380	90	9	42.4	45.4
1490(1510)	1340(1365)	1778	1680	90	11	50.5	53.5

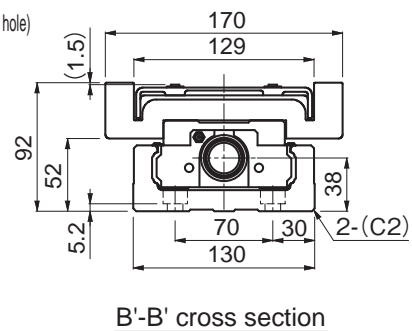
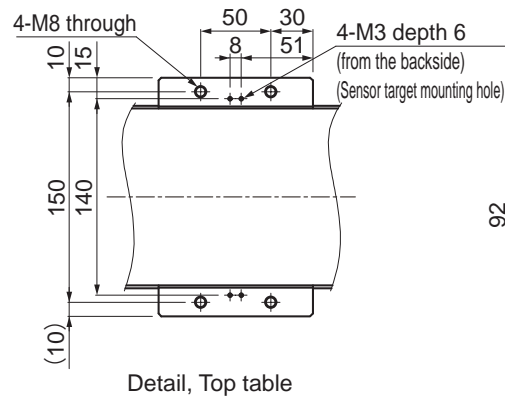
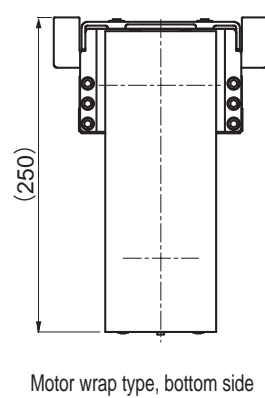
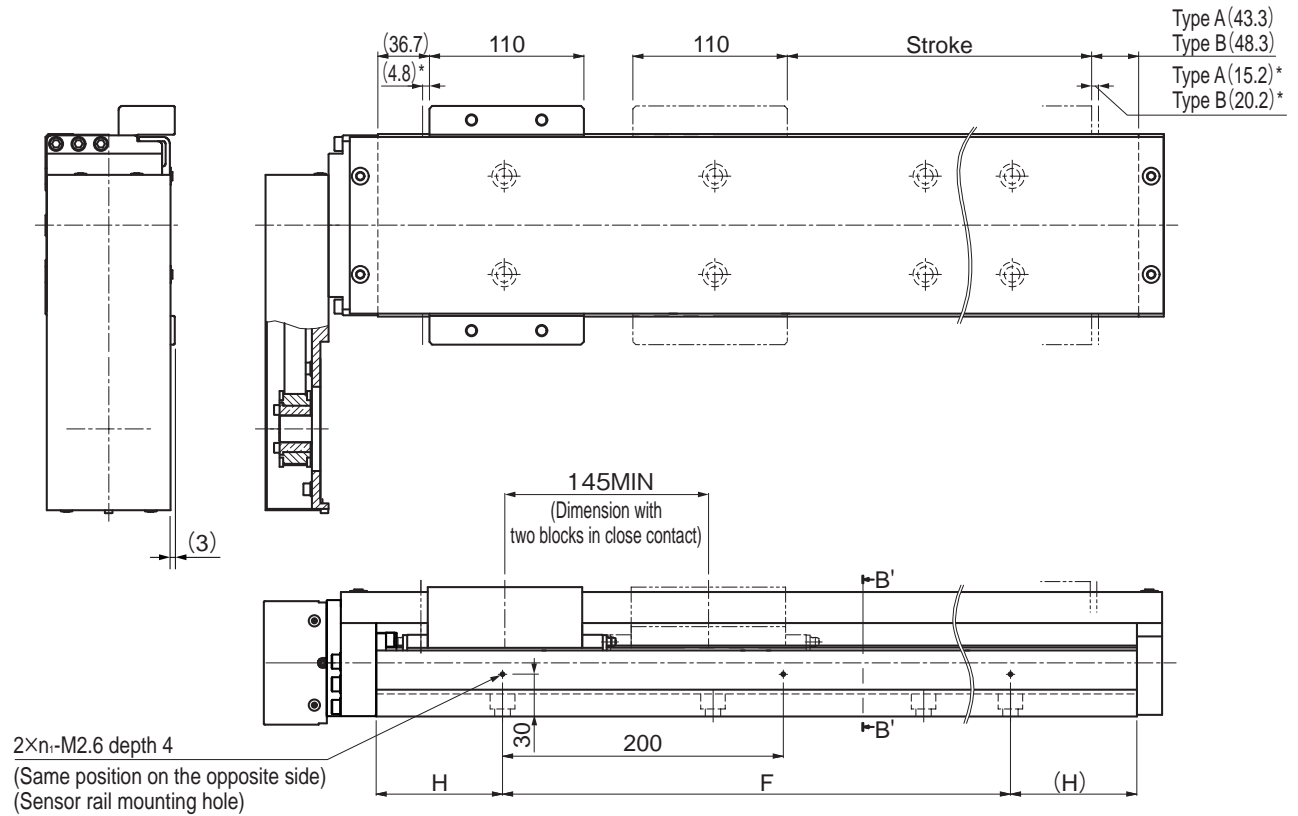
\*Indicates a value when two inner blocks are in close contact with each other.

# Model KR65 Motor wrap, (with a Cover)

Model KR6525A (with a Single Long Type Block)

Model KR6525B (with Two Long Type Blocks)

For model number coding, see page31.



\* Distance between the mechanical stopper and the stroke starting position.

Stroke (mm) (stroke between mechanical stoppers)		Overall length L <sub>1</sub> (mm)	Outer rail length (mm)	H (mm)	F (mm)	n <sub>1</sub>	Overall main unit mass (kg)	
Type A	Type B*						Type A	Type B
790(810)	640(665)	1078	980	90	800	5	38.4	45.1
990(1010)	840(865)	1278	1180	90	1000	6	44.1	50.8
1190(1210)	1040(1065)	1478	1380	90	1200	7	49.7	56.4
1490(1510)	1340(1365)	1778	1680	40	1600	9	58.2	64.9

\*Indicates a value when two inner blocks are in close contact with each other.

## Mass of Moving Element

Table13 shows the mass of the inner block and Sub table of model KR.

Table13 Mass of the Inner Block and Sub table of KR

Unit: kg

Model No.	Long type blocks (A)		Short type blocks (C)	
	Inner block	Sub table	Inner block	Sub table
KR15	0.042	0.022	—	—
KR20	0.075	0.045	—	—
KR26	0.180	0.085	—	—
KR30H	0.30	0.13	0.17	0.07
KR33	0.35	0.13	0.23	0.07
KR45H	0.95	0.36	0.53	0.19
KR46	1.20	0.29	0.80	0.19
KR55	1.70	1.80	—	—
KR65	3.00	3.70	—	—



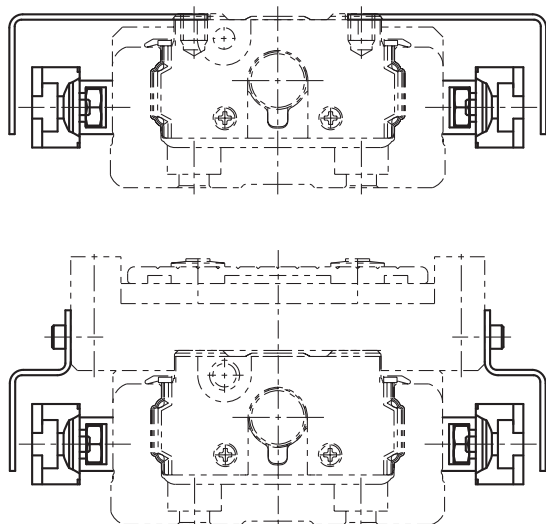
# Options

## Sensor

Optional proximity sensors and photo sensors are available for model KR. Models equipped with a sensor are also provided with a dedicated sensor rail/sensor dog.

If the stroke is less than 70mm, 2 sensor flag and 2 sensor rail will be attached.

### [Example of Installation]



Outer rail length with a sensor/sensor rail mounted on both sides  
Unit: mm

Table14 With/without a sensor

Symbol	Description	Type	Accessory
0	None	—	—
1	With sensor rail	—	Mounting screws, sensor rail
2	Photo Sensor* [3 units]	EE-SX671 (Omron Corp.)	Mounting screw/nut, detecting plate, sensor rail, mounting plate, connector (EE-1001)
6	Photo Sensor* [3 units]	EE-SX674 (Omron Corp.)	Mounting screw/nut, detecting plate, sensor rail, mounting plate, connector (EE-1001)
7	Proximity Sensor N.O. contact [3 units]	APM-D3A1-001 (Azbil Corp.)	Mounting screw/nut, detecting plate, sensor rail
B	Proximity Sensor N.C. contact [3 units]	APM-D3B1-003 (Azbil Corp.)	Mounting screw/nut, detecting plate, sensor rail
E	Proximity Sensor N.O. contact [1 unit] N.C. contact [2 units]	APM-D3A1-001 APM-D3B1-003 (Azbil Corp.)	Mounting screw/nut, detecting plate, sensor rail
H	Proximity Sensor N.O. contact [3 units]	GX-F12A (Panasonic Industrial Devices SUNX Co., Ltd.)	Mounting screw/nut, detecting plate, sensor rail
L	Proximity Sensor N.C. contact [3 units]	GX-F12B (Panasonic Industrial Devices SUNX Co., Ltd.)	Mounting screw/nut, detecting plate, sensor rail
J	Proximity Sensor N.O. contact [1 unit] N.C. contact [2 units]	GX-F12A GX-F12B (Panasonic Industrial Devices SUNX Co., Ltd.)	Mounting screw/nut, detecting plate, sensor rail
M	Proximity Sensor N.O. contact [1 unit] N.C. contact [2 units]	GX-F12A-P GX-F12B-P (Panasonic Industrial Devices SUNX Co., Ltd.)	Mounting screw/nut, detecting plate, sensor rail

N.O. contact: normally open contact

N.C. contact: normally closed contact

\*The photo-sensors can be switched between ON when lit and ON when unlit.

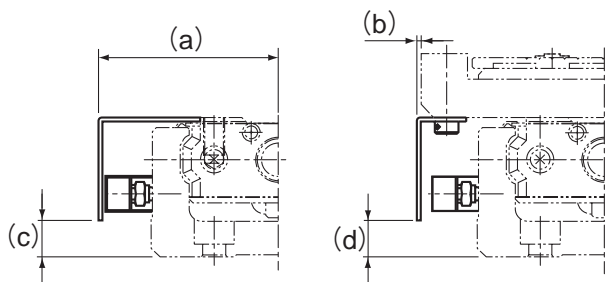
**[Proximity Sensor]**

APM-D3A1-001 (Azbil Corp.) 3 units  
 APM-D3B1-003 (Azbil Corp.) 3 units  
 GX-F12A (Panasonic Industrial Devices SUNX Co., Ltd.) 3 units

GX-F12B (Panasonic Industrial Devices SUNX Co., Ltd.) 3 units  
 GX-F12A-P (Panasonic Industrial Devices SUNX Co., Ltd.) 3 units  
 GX-F12B-P (Panasonic Industrial Devices SUNX Co., Ltd.) 3 units

● Proximity Sensor: APM-D3A1-001 APM-D3B1-003 (Azbil Corp.)

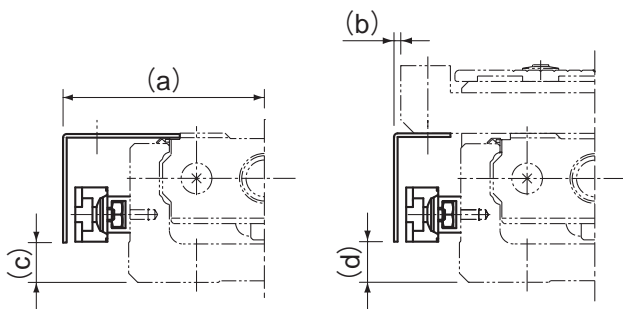
Unit: mm



Model No.	a	b	c	d
KR15	27.8	5.8	1.4	1.4
KR20	32.5	6.6	6	6
KR26	37	6.4	8	8
KR30H	43.3	3.3	8.8	9
KR33	42.5	-0.6	8.8	9
KR45H	53.2	1.2	14	14
KR46	55.4	-0.6	21.8	22
KR55	62.4	0.4	22	22
KR65	77.4	-7.6	25.1	25

● Proximity Sensor: GX-F12A GX-F12B GX-F12A-P GX-F12B-P (Panasonic Industrial Devices SUNX Co., Ltd.)

Unit: mm



Model No.	a	b	c	d
KR20	34	8.1	3.6	4
KR26	38.5	7.9	6	6
KR30H	45	5	8.8	9
KR33	44.5	1.5	8.8	9
KR45H	54.8	2.8	13.8	14
KR46	57.5	1.5	21.8	22
KR55	64.5	2.5	22	22
KR65	79	-6	25.1	25

[Photo Sensor]

EE-SX671 (Omron Corp.) 3 units

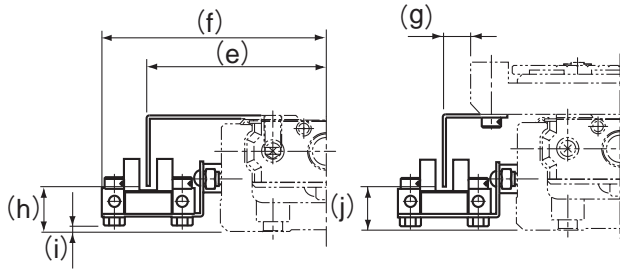
EE-SX674 (Omron Corp.) 3 units

Connector EE-1001 (Omron Corp.) 3 units

Note) The connector is an appended article.

● Photo Sensor: EE-SX671 (Omron Corp.)

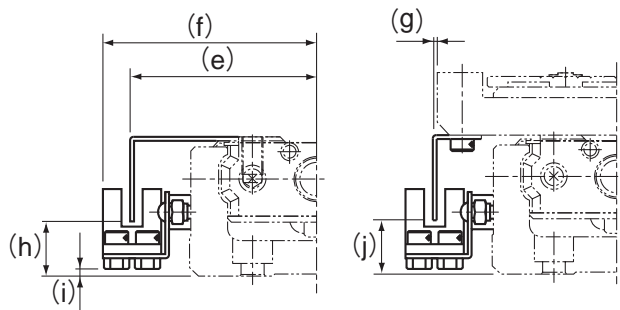
Unit: mm



Model No.	e	f	g	h	i	j
KR20	41.3	53.8	15	9.4	0.9	9.5
KR26	46	58.7	14.9	11.4	2.9	11.5
KR30H	51.3	63.9	11.3	13.8	1.4	13.5
KR33	50.8	63.7	7.7	12.8	2.2	13
KR45H	61.2	73.8	9.3	18.3	6.4	18.5
KR46	63.6	76.6	7.7	25.8	15.2	26
KR55	70.7	83.5	8.6	24.5	13.6	25
KR65	85.5	98.5	0.6	28.1	16.6	28

● Photo Sensor: EE-SX674 (Omron Corp.)

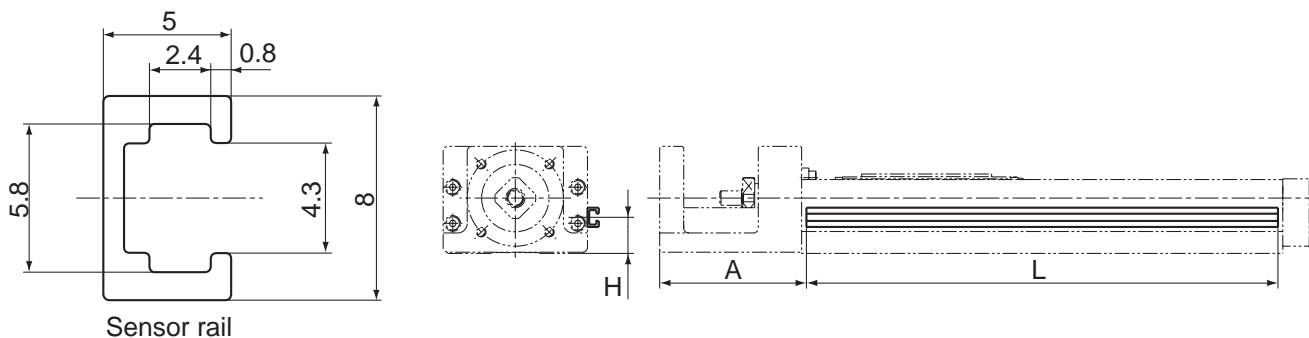
Unit: mm



Model No.	e	f	g	h	i	j
KR20	38.3	44.8	12.5	10.9	0.6	11
KR26	43.5	49.7	12.5	12.9	2.6	13
KR30H	46.2	52.4	6.3	13.8	1.1	14
KR33	44.5	50.7	1.5	12.8	1.7	13
KR45H	56.2	62.3	4.2	19	6.1	19
KR46	57.5	63.6	1.5	25.8	14.1	26
KR55	63.5	70.5	1.5	24.5	13.1	24
KR65	79	85.5	-6	28.6	16.1	28

**[Sensor Rail]**

The sensor rail can be attached alone.



Sensor rail

Unit: mm

Model No.	Stroke*	Outer rail length	H	A	L
KR15	25	75	5.5	37.5	88
	50	100			113
	75	125			138
	100	150			163
	125	175			188
	150	200			213
KR20	30	100	10	43	111
	80	150			161
	130	200			211
KR26	60	150	12	54	161
	110	200			211
	160	250			261
	210	300			311
KR30H	50	150	14	61	146
	100	200			196
	200	300			296
	300	400			396
	400	500			496
KR33	50	150	15	61	146
	100	200			196
	200	300			296
	300	400			396
	400	500			496
	500	600			596
KR45H	200	340	19	90	336
	300	440			436
	400	540			536
	500	640			636
	600	740			736
	700	840			836
	800	940			936

Unit: mm

Model No.	Stroke*	Outer rail length	H	A	L
KR46	190	340	28	89.5	336
	290	440			436
	390	540			536
	490	640			636
	590	740			736
	690	840			836
	790	940			936
KR55	800	980	27	96	976
	900	1080			1076
	1000	1180			1176
	1100	1280			1276
KR65	1200	1380	30	102	1376
	790	980			976
	990	1180			1176
	1190	1380			1376
	1490	1680			1676

## Intermediate Flange

### [Motor Used and Applicable Intermediate Flanges for Model KR]

Several types of intermediate flanges for mounting motors are available for model KR. Specify an intermediate flange that matches the motor used.

Table15 Table of Motors Used and Corresponding Intermediate Flanges

Motor type		Rated output	Flange size	KR15	KR20	KR26	KR30H	KR33	KR45H	KR46	KR55	KR65			
Yaskawa Electric	Σ-V mini	SGMMV-A1	10W	□25	AN	AN	AN	—	—	—	—	—			
		SGMMV-A2	20W		AN	AN	AN	—	—	—	—	—			
		SGMMV-A3	30W		—	AN	AN	—	—	—	—	—			
	Σ-V	SGMJV-A5	50W	□40	—	AQ	AQ	AQ	AQ	AQ	AQ	—	—		
					—	AQ	AQ	AQ	AQ	AQ	AQ	—	—		
		SGMJV-01	100W		—	—	—	AQ	AQ	AQ	AQ	—	—		
					—	—	—	AQ	AQ	AQ	AQ	—	—		
		SGMAV-C2	150W		—	—	—	—	—	AQ	AQ	—	—		
					—	—	—	—	—	A0	40	A0	AV		
		SGMJV-02	200W		□60	—	—	—	—	—	A0	40	A0	AV	
						—	—	—	—	—	A0	40	A0	AV	
		SGMJV-04	400W			—	—	—	—	—	A0	40	A0	AV	
						—	—	—	—	—	A0	40	A0	AV	
		SGMAV-06	550W			—	—	—	—	—	—	—	A0	AV	
	—			—		—	—	—	—	—	AZ	AZ			
	SGMJV-08	750W	□80	—		—	—	—	—	—	—	AZ	AZ		
				—		—	—	—	—	—	—	AZ	AZ		
	J2-Jr	10W		□28		AM	AM	AM	—	—	—	—	—	—	
						AM	AM	AM	—	—	—	—	—	—	
						—	AM	AM	—	—	—	—	—	—	
	J4	50W		□40	—	AQ	AQ	AQ	AQ	AQ	AQ	—	—		
					—	AQ	AQ	AQ	AQ	AQ	AQ	—	—		
					—	—	—	AQ	AQ	AQ	AQ	—	—		
	J4	100W		□60	—	—	—	—	—	A0	40	A0	AV		
					—	—	—	—	—	A0	40	A0	AV		
					—	—	—	—	—	A0	40	A0	AV		
	J4	200W	□60	—	—	—	—	—	A0	40	A0	AV			
—				—	—	—	—	A0	40	A0	AV				
—				—	—	—	—	A0	40	A0	AV				
J4	400W	□80	—	—	—	—	—	—	—	AZ	AZ				
			—	—	—	—	—	—	—	AZ	AZ				
			—	—	—	—	—	—	—	AZ	AZ				
MELSERVO	J3	10W	□25	AN	AN	AN	—	—	—	—	—	—			
				AN	AN	AN	—	—	—	—	—	—			
				—	AN	AN	—	—	—	—	—	—			
	J3	20W		□40	—	AQ	AQ	AQ	AQ	AQ	AQ	—	—		
					—	AQ	AQ	AQ	AQ	AQ	AQ	—	—		
					—	—	—	AQ	AQ	AQ	AQ	—	—		
	J3	50W		□60	—	—	—	—	—	A0	40	A0	AV		
					—	—	—	—	—	A0	40	A0	AV		
					—	—	—	—	—	A0	40	A0	AV		
	J3	100W		□80	—	—	—	—	—	—	—	AZ	AZ		
					—	—	—	—	—	—	—	AZ	AZ		
					—	—	—	—	—	—	—	AZ	AZ		
	Tangaya Seiki Co., Ltd.	TBL-i II		TS4602	□40	—	AQ	AQ	AQ	AQ	AQ	AQ	—	—	
						—	—	—	AQ	AQ	AQ	AQ	—	—	
TS4607			200W	□60		—	—	—	—	—	A0	40	A0	AV	
						—	—	—	—	—	A0	40	A0	AV	
TS4614			750W	□80		—	—	—	—	—	—	AZ	AZ		
Panasonic Corp.		MINAS A5	MSMD5A	□38	—	AP	AP	AP	AP	AP	AP	—	—		
					—	AP	AP	AP	AP	AP	AP	—	—		
					—	—	—	AP	AP	AP	AP	—	—		
			MSMD01		100W	□60	—	—	—	—	—	AY	30	—	—
							—	—	—	—	—	AY	30	—	—
	—						—	—	—	—	AY	30	—	—	
	MSMD04		400W		□80	—	—	—	—	—	—	—	A5	A5	
						—	—	—	—	—	—	—	A5	A5	
						—	—	—	—	—	—	—	—	—	
	MINAS A4	MSMD5A	50W	□38	—	AP	AP	AP	AP	AP	AP	—	—		
					—	—	—	AP	AP	AP	AP	—	—		
					—	—	—	—	—	AY	30	—	—		
		MSMD02	200W		□60	—	—	—	—	—	AY	30	—	—	
						—	—	—	—	—	AY	30	—	—	
						—	—	—	—	—	AY	30	—	—	
	MSMD08	750W	□80	—	—	—	—	—	—	—	—	A5	A5		
				—	—	—	—	—	—	—	—	A5	A5		
				—	—	—	—	—	—	—	—	—	—		
	E	MUMA02	200W	□60	—	—	—	—	—	AY	30	—	—		
—					—	—	—	—	AY	30	—	—			

Motor type		Rated output	Flange size	KR15	KR20	KR26	KR30H	KR33	KR45H	KR46	KR55	KR65			
AC servo motor	SANYO DENKI	SANMOTION R	R2AA04003	30W	□40	—	AQ	AQ	AQ	AQ	AQ	—	—		
			R2AA04005	50W		—	AQ	AQ	AQ	AQ	AQ	—	—		
			R2AA04010	100W		—	—	—	AQ	AQ	AQ	AQ	—	—	
			R2AA06020	200W	□60	—	—	—	—	—	A0	40	A0	AV	
			R2AA06040	400W		—	—	—	—	—	A0	40	A0	AV	
	Omron	OMNUC G5	R88M-K05030	50W	□40	—	AQ	AQ	AQ	AQ	AQ	—	—		
			R88M-K10030	100W		—	—	—	AQ	AQ	AQ	AQ	—	—	
			R88M-K20030	200W		—	—	—	—	—	AY	30	—	—	
			R88M-K40030	400W	□60	—	—	—	—	—	AY	30	—	—	
			R88M-K75030	750W		□80	—	—	—	—	—	—	A5	A5	
		OMNUC G	R88M-G05030	50W	□40	—	AQ	AQ	AQ	AQ	AQ	AQ	—	—	
			R88M-G10030	100W		—	—	—	AQ	AQ	AQ	AQ	—	—	
			R88M-GP10030			—	—	—	—	—	AY	30	—	—	
			R88M-G20030	200W	□60	—	—	—	—	—	AY	30	—	—	
			R88M-G40030	400W		—	—	—	—	—	AY	30	—	—	
		R88M-G75030	750W	□80	—	—	—	—	—	—	—	A5	A5		
		Fanuc	βis series	βis0.2/5000	50W	□40	—	AQ	AQ	AQ	AQ	AQ	—	—	
				βis0.3/5000	100W		—	—	—	AQ	AQ	AQ	AQ	—	—
				βis0.4/5000	130W		—	—	—	—	—	A0	40	A0	AV
				βis0.5/6000	350W	□60	—	—	—	—	—	A0	40	A0	AV
	βis1/6000			500W	—		—	—	—	—	A0	40	A0	AV	
	Keyence Corporation			SV	SV-M005	50W	□40	—	AQ	AQ	AQ	AQ	AQ	—	—
		SV-M010	100W		—	—		—	AQ	AQ	AQ	AQ	—	—	
		SV-M020	200W		—	—		—	—	—	A0	40	A0	AV	
		SV-M040	400W		□60	—	—	—	—	—	A0	40	A0	AV	
		SV-M075	750W			□80	—	—	—	—	—	—	AZ	AZ	
		MV	MV-M05	50W	□40	—	AQ	AQ	AQ	AQ	AQ	AQ	—	—	
			MV-M10	100W		—	—	—	AQ	AQ	AQ	AQ	—	—	
			MV-M20	200W		□60	—	—	—	—	—	A0	40	A0	AV
			MV-M40	400W	—		—	—	—	—	A0	40	A0	AV	
			MV-M75	750W	□76	—	—	—	—	—	—	—	A5	A5	
		Stepping motor	Oriental Motor	α Step	AR2 *	□28	AS	AS	AS	—	—	—	—	—	
					AR/ARL46 *, AZ46 *	□42	—	AR	AR	AR	AR	—	—	—	—
					AR/ARL6 *, AZ6 *	□60	—	—	—	AU	AU	AU	10	—	—
					AR/ARL9 *, AS9 *	□85	—	—	—	—	—	—	—	A6	A6
					CRK52 *	□28	AS	AS	AS	—	—	—	—	—	—
	5 phase			CRK	CRK54 *	□42	—	AR	AR	AR	AR	—	—	—	—
					CRK56 *	□60	—	—	—	AU	AU	AU	10	—	—
					CVK52 *	□28	AS	AS	AS	—	—	—	—	—	—
				RKII	CVK54 *	□42	—	AR	AR	AR	AR	—	—	—	—
CVK56 *					□60	—	—	—	AU	AU	AU	10	—	—	
RKS54 *	□42				—	AR	AR	AR	AR	—	—	—	—		
RKS56 *	□60				—	—	—	AU	AU	AU	10	—	—		
RKS59 *	□85				—	—	—	—	—	—	—	A6	A6		
2 phase	CMK			CMK22 *	□28	AS	AS	AS	—	—	—	—	—	—	
				CMK24 *	□42	—	AR	AR	AR	AR	—	—	—	—	
			CMK26 *	□56.4	—	—	—	AT	AT	—	—	—	—		
	CVK		CVK22 *	□28	AS	AS	AS	—	—	—	—	—	—		
			CVK24 *	□42	—	AR	AR	AR	AR	—	—	—	—		
			CVK26 *	□56.4	—	—	—	AT	AT	—	—	—	—		
			PB	PBDM28 *	□28	AS	AS	AS	—	—	—	—	—	—	
PBDM423	□42			—	AR	AR	AR	AR	—	—	—	—			
PBDM60 *	□60			—	—	—	AU	AU	AU	10	—	—			
PB * R423, PB * P423	□42			—	AR	AR	AR	AR	—	—	—	—			
PB * R60 *, PB * P60 *	□60			—	—	—	AU	AU	AU	10	—	—			
5 phase	FAF/FDF52 *			□28	AS	AS	AS	—	—	—	—	—	—		
	FAF/FDF55 *		□42	—	AR	AR	AR	AR	—	—	—	—			
	FAF/FDF78 *		□60	—	—	—	AU	AU	AU	10	—	—			
	FSF55 *		□42	—	AR	AR	AR	AR	—	—	—	—			
	FSF78 *		□60	—	—	—	AU	AU	AU	10	—	—			
	2 phase		DU14S28 *	□28	AS	AS	AS	—	—	—	—	—	—		
DU15H52 *		□42	—	AR	AR	AR	AR	—	—	—	—				
DU16H71 *		□56	—	—	—	AT	AT	—	—	—	—				
DB14S28 *		□28	AS	AS	AS	—	—	—	—	—	—				
DB15H52 *		□42	—	AR	AR	AR	AR	—	—	—	—				
DB16H71 *		□56	—	—	—	AT	AT	—	—	—	—				
DB16H78 *	□60	—	—	—	AU	AU	AU	10	—	—					

Note1) The symbols in the table indicate the housing A and intermediate flange.

Note2) For motor coupling, contact THK.

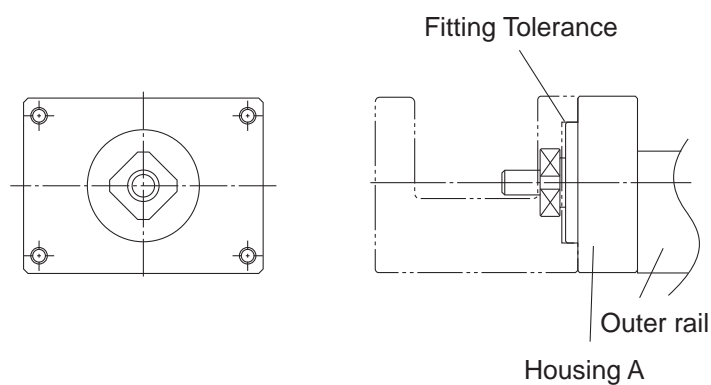
Note3) Model KR15 has a limit in input torque. The permissible input torque for model KR1501 is 0.051 N·m at a maximum and that for model KR1502 is 0.103 N·m at a maximum. If the maximum torque of the motor mounted to model KR15 exceeds the permissible input torque, take a safety measure such as setting a torque limit.

## Housing

THK also offers Housing A provided with a separate motor, and a turnaround type of Housing A, as options in order to support a motor bracket or a turnaround section that the customer may separately produce.

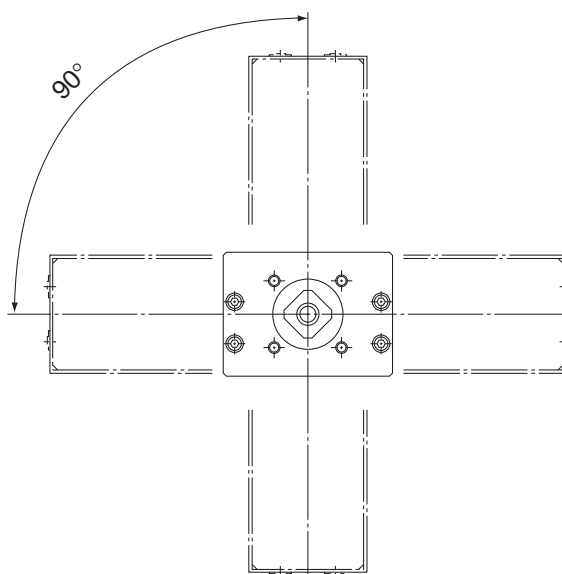
### [Housing A for a Separate Motor]

By using the fitting Tolerance, the user can easily mount a separately manufactured motor bracket.



### [Turnaround Housing A]

Since the mounting holes are drilled in constant pitches, the user can easily select a direction to mount the turnaround section.



## Motor wrap model coding

Incase 「R1」 , 「R2」 , 「R3」 , 「R4」 , 「R5」 , or 「R6」 is selected at motor type.

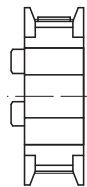
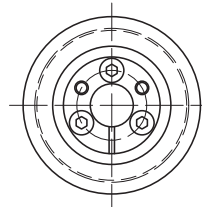
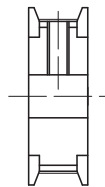
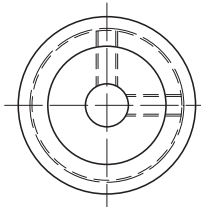
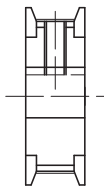
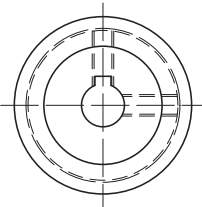
### Motor type, Motor wrap model coding

Motor wrap type available for various type motors

Please specify part code according to used motor

$$\frac{W}{\textcircled{1}} \frac{Q}{\textcircled{2}} - \frac{08}{\textcircled{3}} \frac{D}{\textcircled{4}}$$

① Motor wrap type	W
② Motor plate type	Please refer to below chart (Motor/ Part coding chart)
③ Specify Motor shaft diameter (mm)	Please refer to below chart (Motor/ Part coding chart)
④ Pulley mounitng options	K : Key way D : Shaft flat (D-cut) M : Friction bushing



Key way

Shaft flat (D-cut)

Friction bushing

Table16 Motor/ Part codingchart

Motor type		Rated output	Flange size	KR15	KR20/26	KR30H	KR33	KR45H	KR46	KR55	KR65		
AC servo motor Yaskawa Electric	Σ-V mini	SGMMV-A1	10W	□25	WN-05D	WN-05D	—	—	—	—	—		
		SGMMV-A2	20W		WN-05D	WN-05D	—	—	—	—	—		
		SGMMV-A3	30W		WN-05D	WN-05D	—	—	—	—	—		
	Σ-V	SGMJV-A5	50W	□40	—	WQ-08K	WQ-08K, WQ-08M	WQ-08K, WQ-08M	—	—	—	—	
					—	WQ-08K	WQ-08K, WQ-08M	WQ-08K, WQ-08M	—	—	—	—	
		SGMAV-A5	100W	□40	—	—	WQ-08K, WQ-08M	WQ-08K, WQ-08M	—	—	—	—	
					—	—	WQ-08K, WQ-08M	WQ-08K, WQ-08M	—	—	—	—	
		SGMJV-01	200W	□60	—	—	—	—	WV-14M	WV-14M	WV-14M	WV-14M	
					—	—	—	—	WV-14M	WV-14M	WV-14M	WV-14M	
					—	—	—	—	WV-14M	WV-14M	WV-14M	WV-14M	
					—	—	—	—	WV-14M	WV-14M	WV-14M	WV-14M	
		SGMAV-01	400W	□60	—	—	—	—	WV-14M	WV-14M	WV-14M	WV-14M	
					—	—	—	—	WV-14M	WV-14M	WV-14M	WV-14M	
		SGMJV-02	750W	□80	—	—	—	—	—	—	WZ-19M	WZ-19M	
					—	—	—	—	—	—	WZ-19M	WZ-19M	
		Σ-III	SGMAH-A3	30W	□40	—	—	WQ-06K, WQ-06M	WQ-06K, WQ-06M	—	—	—	—
						—	—	WQ-06K, WQ-06M	WQ-06K, WQ-06M	—	—	—	—
	SGMAH-A5		50W	□40	—	—	WQ-06K, WQ-06M	WQ-06K, WQ-06M	—	—	—	—	
					—	—	WQ-06K, WQ-06M	WQ-06K, WQ-06M	—	—	—	—	
	SGMAH-01		100W	□60	—	—	—	—	—	—	—	—	
—					—	—	—	WV-14M	WV-14M	WV-14M	WV-14M		
SGMAH-02	200W		□60	—	—	—	—	WV-14M	WV-14M	WV-14M	WV-14M		
				—	—	—	—	WV-14M	WV-14M	WV-14M	WV-14M		
SGMAH-04	400W	□80	—	—	—	—	—	—	WZ-14M	WZ-14M			
			—	—	—	—	—	—	WZ-14M	WZ-14M			
SGMPH-02	200W	□80	—	—	—	—	—	—	WZ-14M	WZ-14M			
			—	—	—	—	—	—	WZ-14M	WZ-14M			
SGMAH-08	750W	□80	—	—	—	—	—	—	WZ-16M	WZ-16M			
			—	—	—	—	—	—	WZ-16M	WZ-16M			



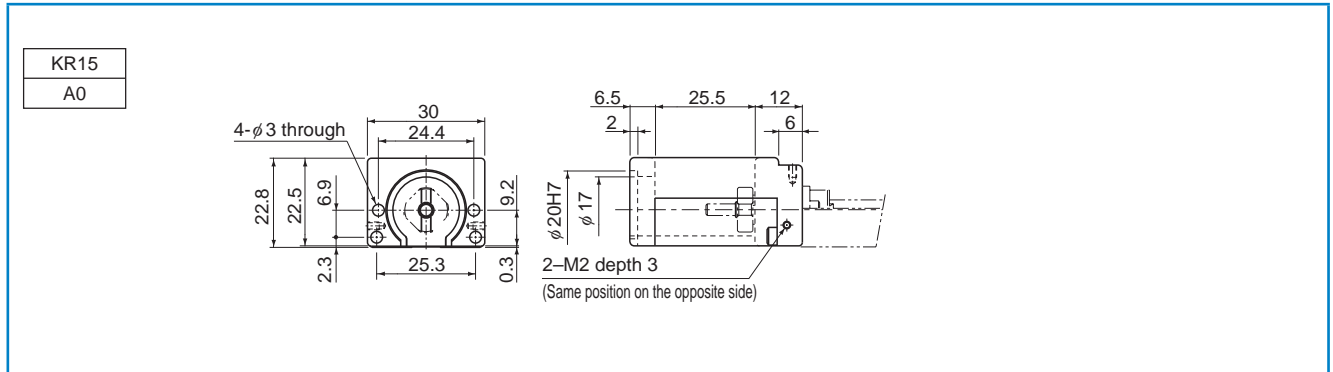
AC servo motor		Motor type	Rated output	Flange size	KR15	KR20/26	KR30H	KR33	KR45H	KR46	KR55	KR65	
AC servo motor	Mitsubishi Electric MELSERVO	J2-Jr	HC-AQ013	10W	□28	WM-06D	WM-06D	—	—	—	—	—	
			HC-AQ023	20W		WM-06D	WM-06D	—	—	—	—		
			HC-AQ033	30W		WM-06D	WM-06D	—	—	—	—		
		J4	HG-MR053	50W	□40	—	WQ-08D	WQ-08D, WQ-08M	WQ-08D, WQ-08M	—	—	—	—
						—	WQ-08D	WQ-08D, WQ-08M	WQ-08D, WQ-08M	—	—	—	
			HG-MR13	100W	□40	—	—	WQ-08D, WQ-08M	WQ-08D, WQ-08M	—	—	—	—
						—	—	WQ-08D, WQ-08M	WQ-08D, WQ-08M	—	—	—	
			HG-MR23	200W	□60	—	—	—	—	WV-14M	WV-14M	WV-14M	WV-14M
						—	—	—	—	WV-14M	WV-14M	WV-14M	WV-14M
						—	—	—	—	WV-14M	WV-14M	WV-14M	WV-14M
						—	—	—	—	WV-14M	WV-14M	WV-14M	WV-14M
		HG-MR73	750W	□80	—	—	—	—	—	—	WZ-19M	WZ-19M	
					—	—	—	—	—	—	WZ-19M	WZ-19M	
		J3	HG-AK0136	10W	□25	WN-05D	WN-05D	—	—	—	—	—	—
						WN-05D	WN-05D	—	—	—	—	—	
						WN-05D	WN-05D	—	—	—	—	—	
			HF-MP053	50W	□40	—	WQ-08D	WQ-08D, WQ-08M	WQ-08D, WQ-08M	—	—	—	—
						—	WQ-08D	WQ-08D, WQ-08M	WQ-08D, WQ-08M	—	—	—	
			HF-MP13	100W	□40	—	—	WQ-08D, WQ-08M	WQ-08D, WQ-08M	—	—	—	—
						—	—	WQ-08D, WQ-08M	WQ-08D, WQ-08M	—	—	—	
			HF-MP23	200W	□60	—	—	—	—	WV-14M	WV-14M	WV-14M	WV-14M
						—	—	—	—	WV-14M	WV-14M	WV-14M	WV-14M
			HF-MP43	400W	□60	—	—	—	—	WV-14M	WV-14M	WV-14M	WV-14M
						—	—	—	—	WV-14M	WV-14M	WV-14M	WV-14M
	HF-MP73		750W	□80	—	—	—	—	—	—	WZ-19M	WZ-19M	
		—			—	—	—	—	—	WZ-19M	WZ-19M		
	Tamagawa Seiki Co., Ltd.	TBL-i II	TS4602	50W	□40	—	WQ-08D	WQ-08D, WQ-08M	WQ-08D, WQ-08M	—	—	—	
			TS4603	100W		—	—	WQ-08D, WQ-08M	WQ-08D, WQ-08M	—	—	—	
			TS4607	200W	□60	—	—	—	—	WV-14M	WV-14M	WV-14M	
			TS4609	400W		—	—	—	—	WV-14M	WV-14M	WV-14M	
			TS4614	750W	□80	—	—	—	—	—	WZ-19M	WZ-19M	
			Panasonic Corp.	MINAS A4	MSMD5A	50W	□38	—	WP-08K	WP-08K, WP-08M	WP-08K, WP-08M	—	—
	MSMD01	100W			—	—		WP-08K, WP-08M	WP-08K, WP-08M	—	—	—	
	MSMD02	200W			□60	—	—	—	—	WY-11M	WY-11M	WY-11M	
	MSMD04	400W				—	—	—	—	WY-14M	WY-14M	WY-14M	
	MQMA02	200W			□80	—	—	—	—	—	W5-11M	W5-11M	
	MQMA04	400W				—	—	—	—	—	W5-14M	W5-14M	
	MSMD08	750W				—	—	—	—	—	W5-19M	W5-19M	
	R2AA04003	30W				□40	—	—	WQ-06M	WQ-06M	—	—	—
	R2AA04005	50W	—	—	WQ-08M		WQ-08M	—	—	—			
	SANYO DENKI	SANMOTION R	R2AA04010	100W	□60	—	—	—	—	WV-14M	WV-14M	WV-14M	
			R2AA06020	200W		—	—	—	—	WV-14M	WV-14M	WV-14M	
			R2AA06040	400W	—	—	—	—	—	—	—		
			R88M-K05030	50W	□40	—	WQ-08K	WQ-08K, WQ-08M	WQ-08K, WQ-08M	—	—	—	
	R88M-K10030	100W	—	—		WQ-08K, WQ-08M	WQ-08K, WQ-08M	—	—	—			
	Omron	OMNUC G5	R88M-K20030	200W	□60	—	—	—	—	WY-11M	WY-11M	WY-11M	
			R88M-K40030	400W		—	—	—	—	WY-14M	WY-14M	WY-14M	
			R88M-K75030	750W	□80	—	—	—	—	—	W5-19M	W5-19M	
Fanuc β series			Bis0.2/5000	50W	□40	—	WQ-08K	—	—	—	—	—	
	Bis0.3/5000	100W	—	—		—	—	—	—	—			

# Dimensional Drawing of Housing A/Intermediate Flange for Model KR

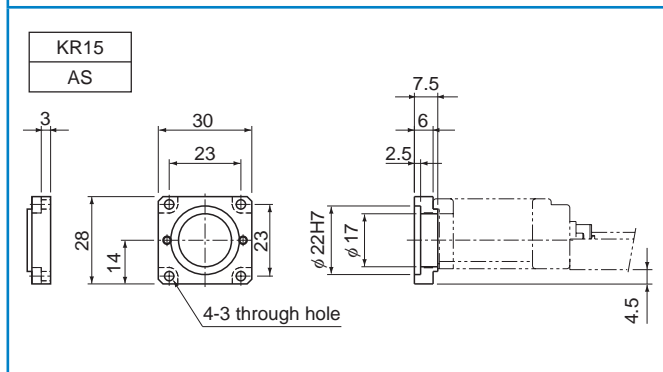
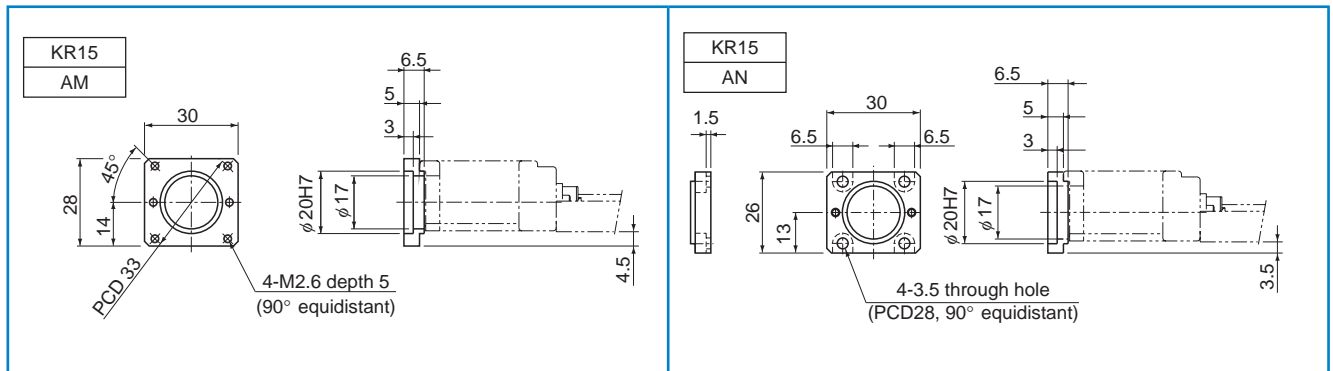
## ● For Model KR15

KR**	··· Actuator model number
●	··· Housing A
◇	◇ Intermediate Flange

### ■ Housing A



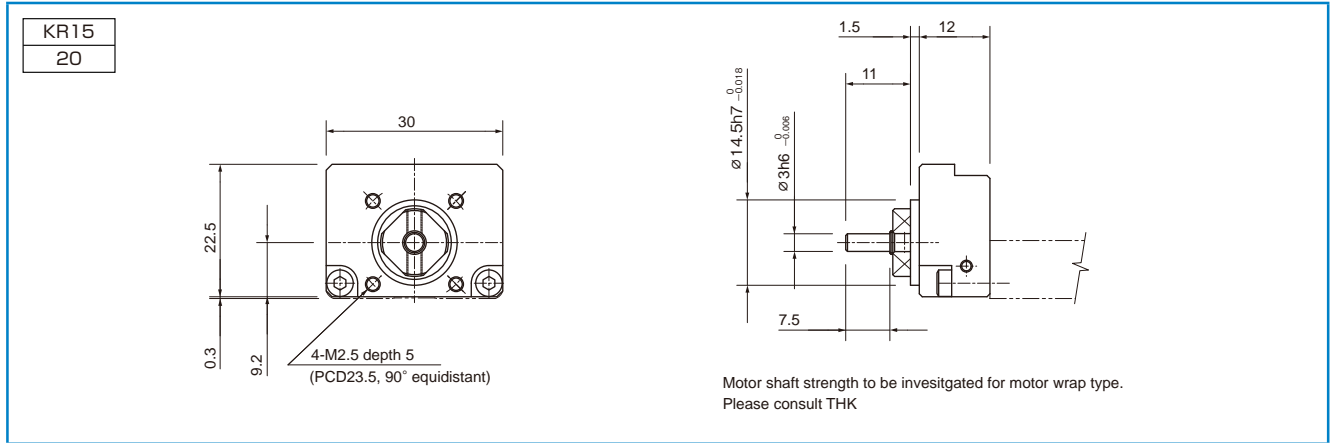
### ■ Intermediate Flange



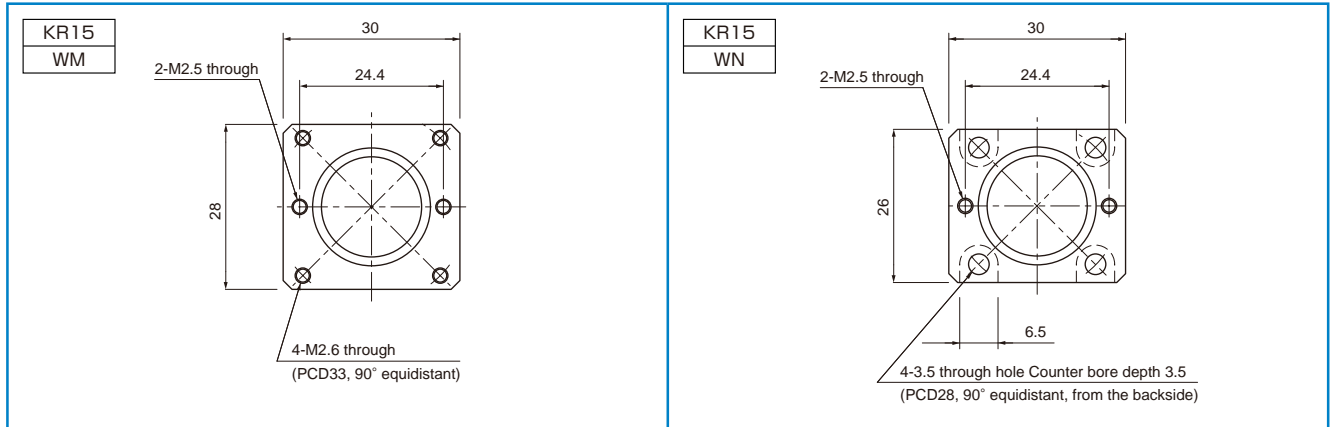
● For Model KR15

KR**	···Actuator model number
W□	···□:Motor mounting plate

■ No Motor Bracket Housing



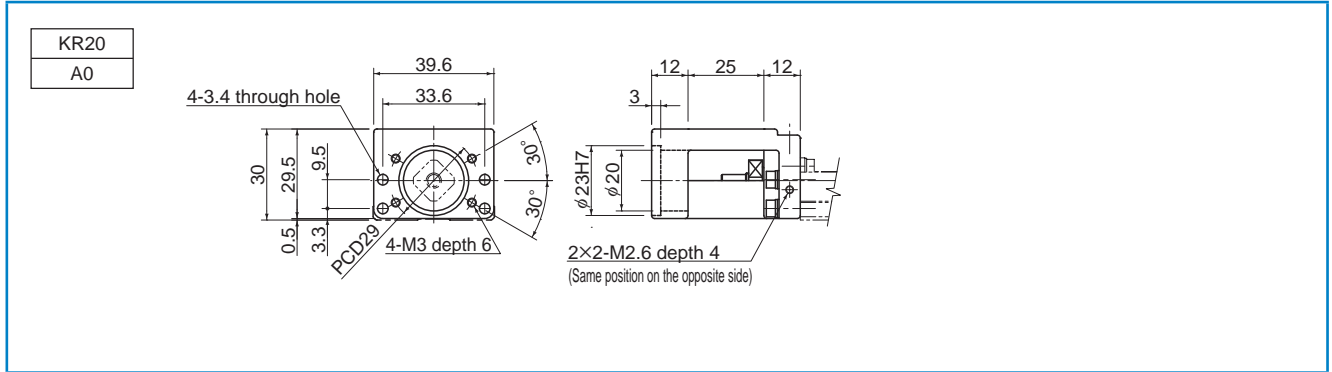
■ Motor Wrap type (Motor mounting plate)



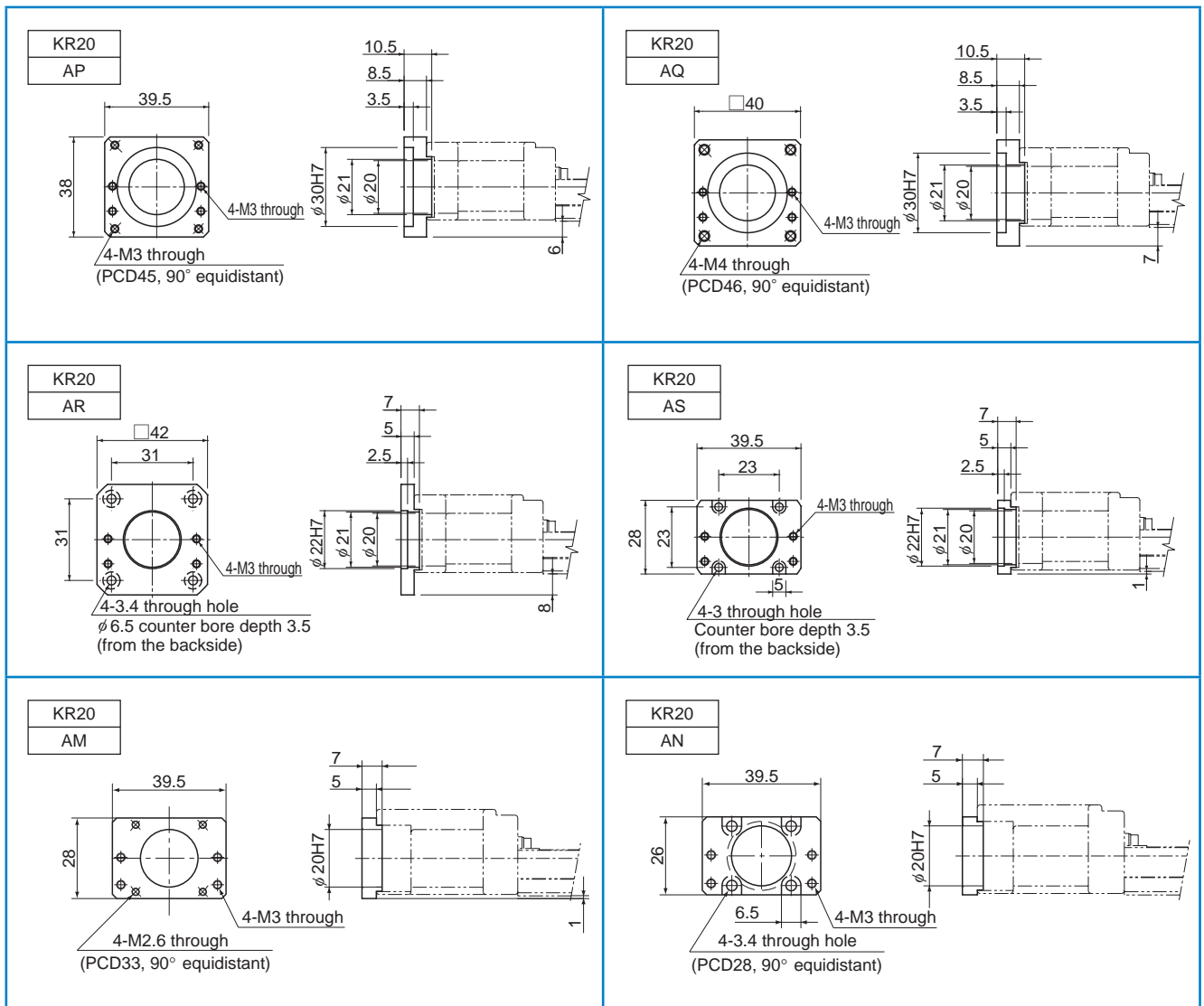
● For Model KR20

KR**	···· Actuator model number
●	···· Housing A
◇	···· Intermediate Flange

■ Housing A



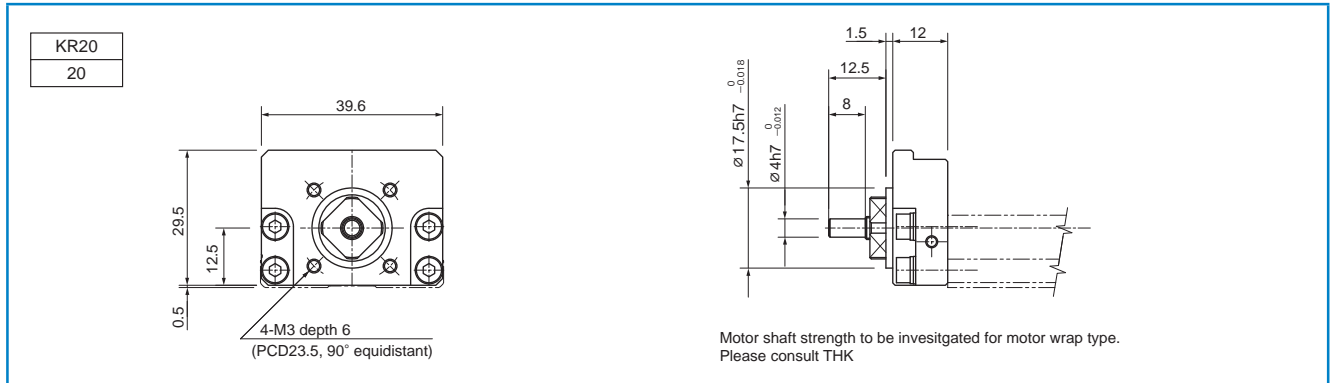
■ Intermediate Flange



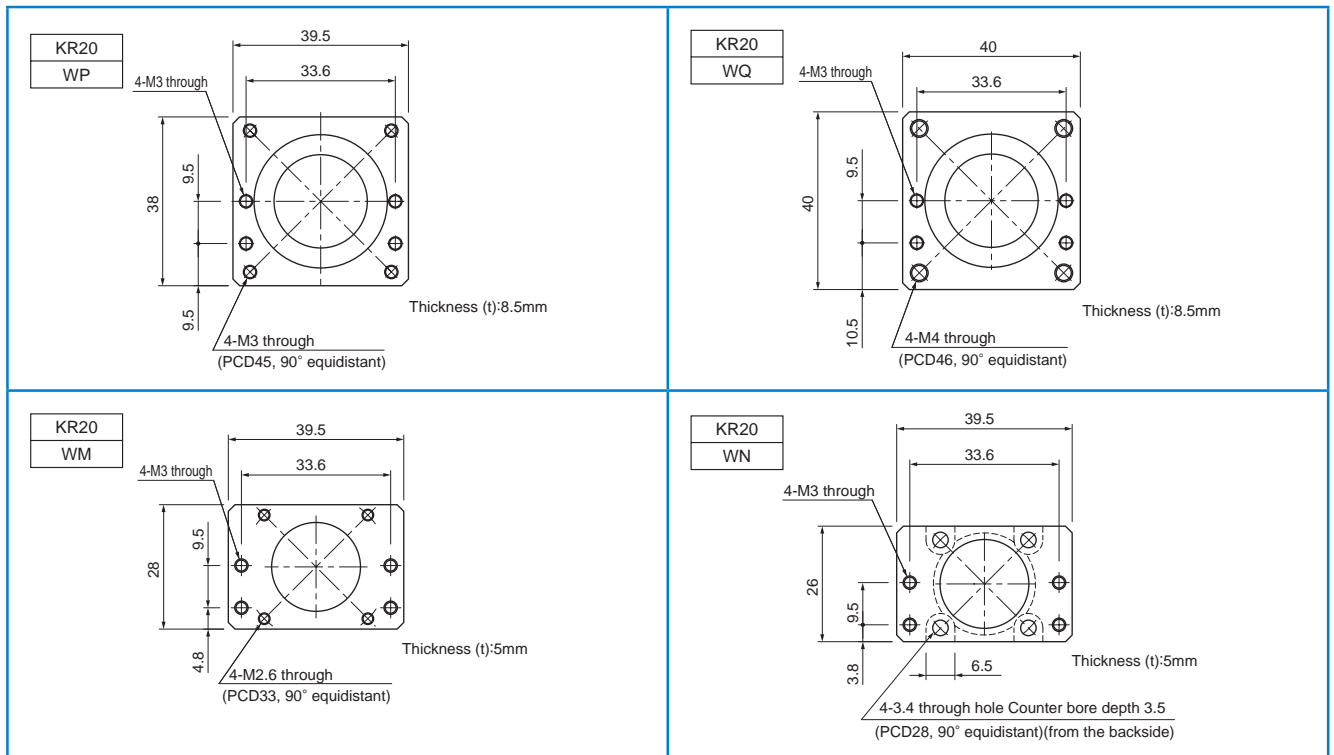
● For Model KR20

KR**	···Actuator model number
W□	···□:Motor mounting plate

■ No Motor Bracket Housing



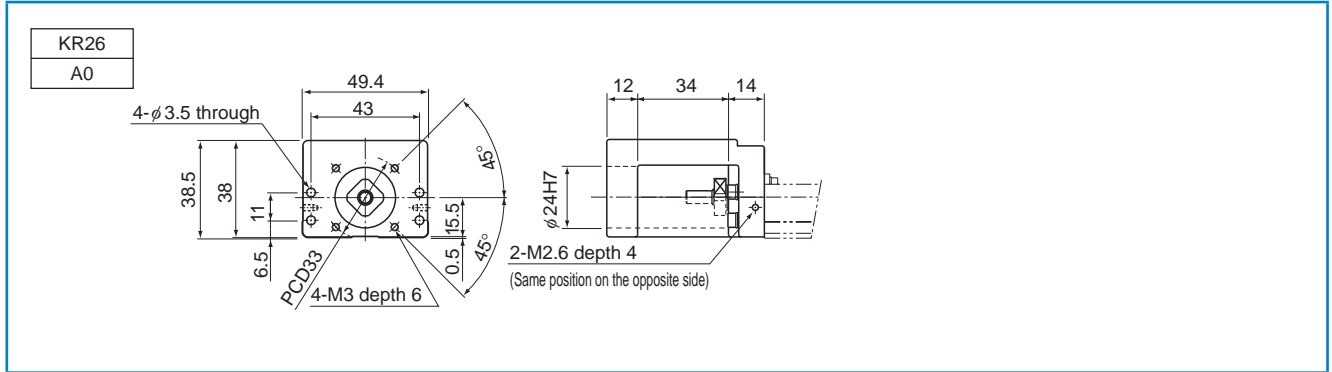
■ Motor Wrap type (Motor mounting plate)



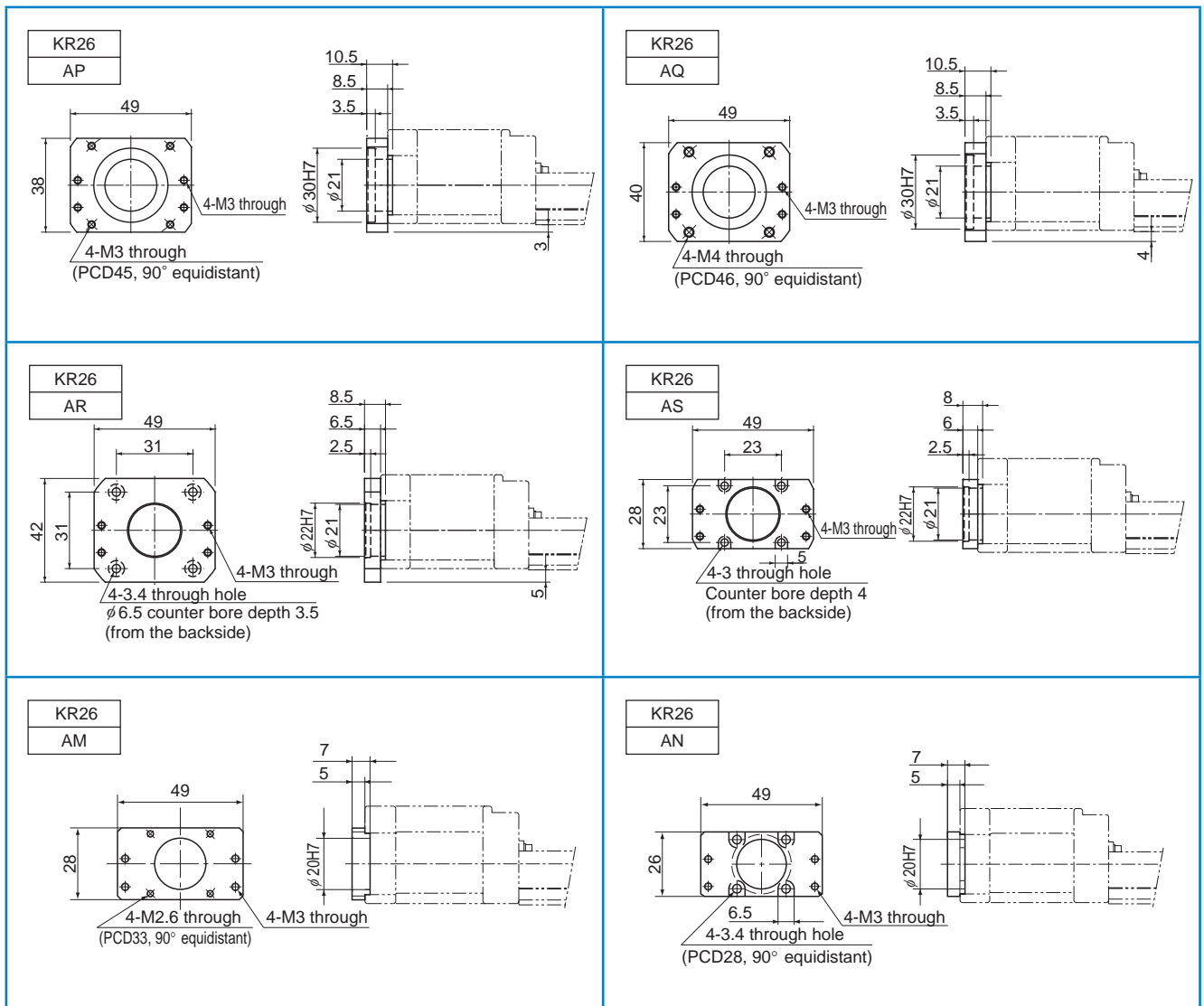
● For Model KR26

KR**	···· Actuator model number
●	····: Housing A
◇	◇: Intermediate Flange

■ Housing A



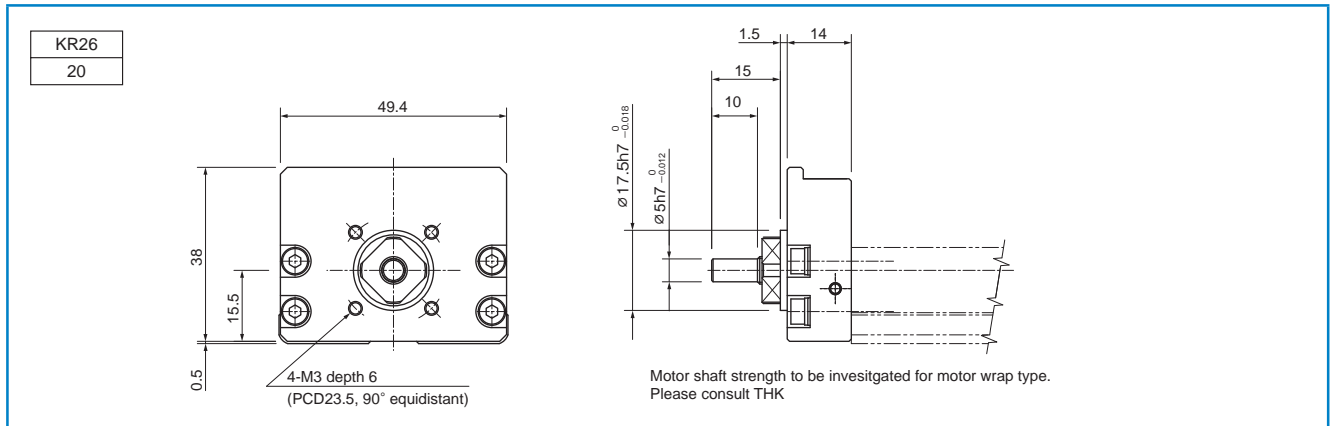
■ Intermediate Flange



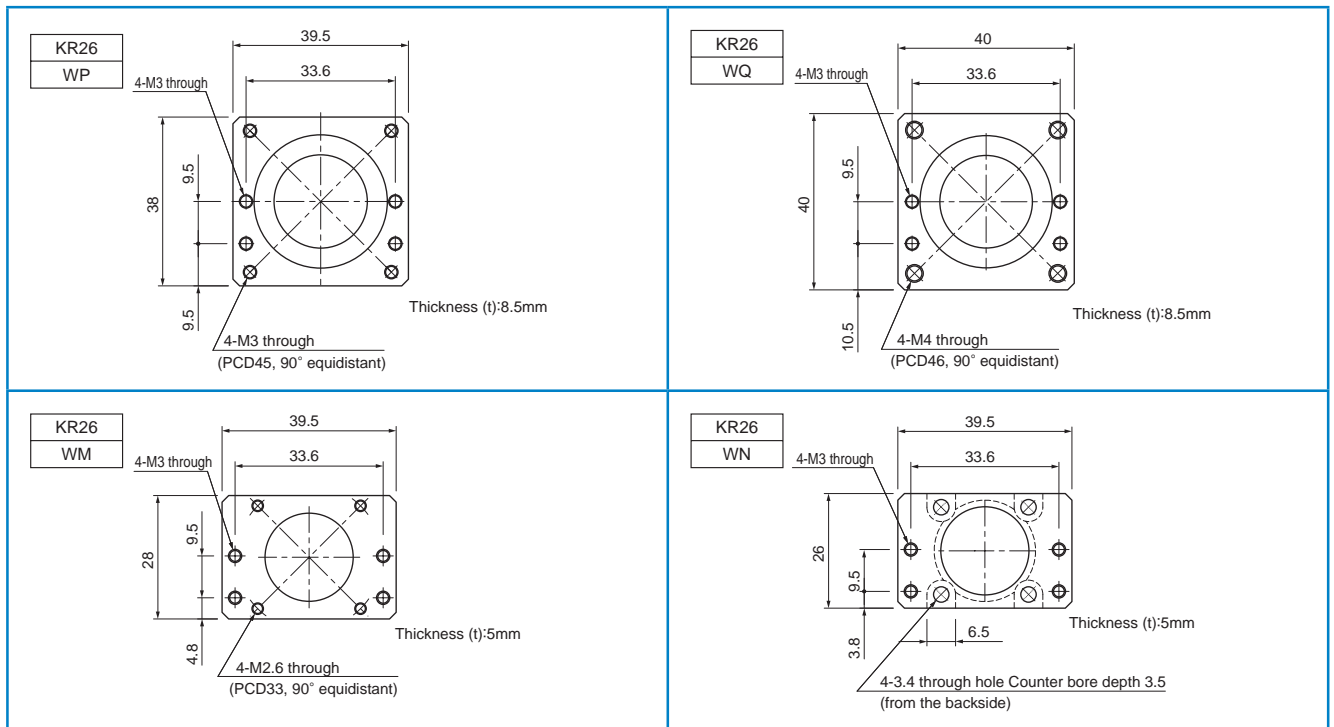
● For Model KR26

KR**	···Actuator model number
W□	···□:Motor mounting plate

■ No Motor Bracket Housing



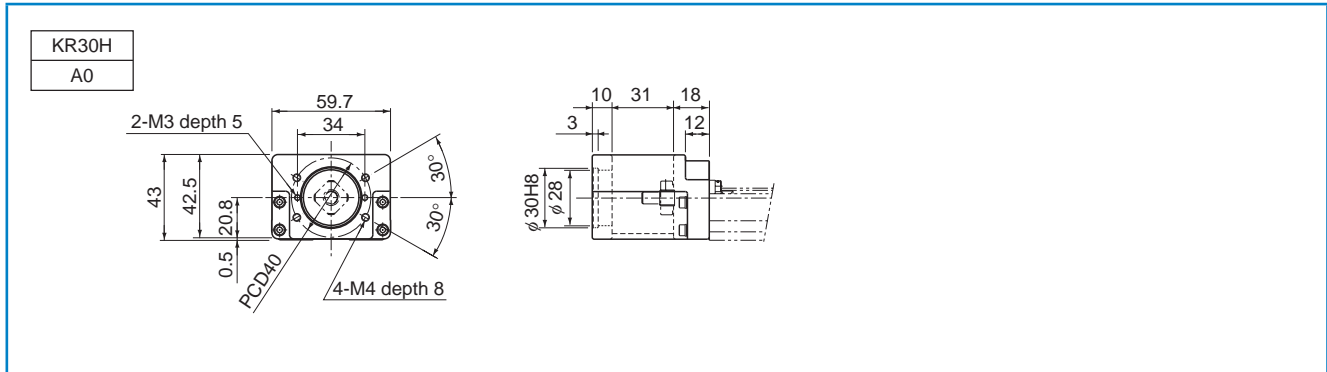
■ Motor Wrap type (Motor mounting plate)



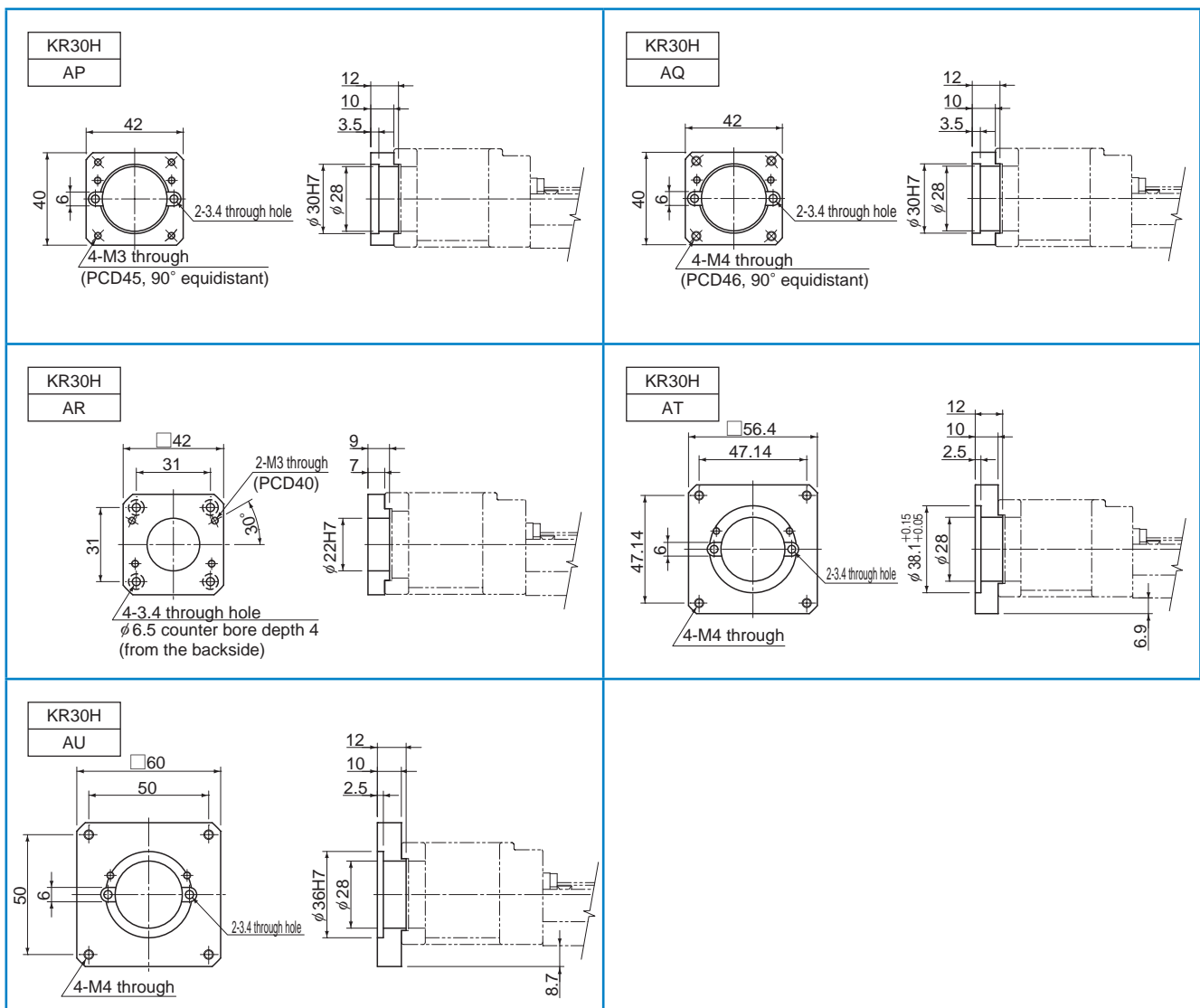
● For Model KR30H

KR**	···· Actuator model number
●	···· Housing A
◇	···· Intermediate Flange

■ Housing A



■ Intermediate Flange

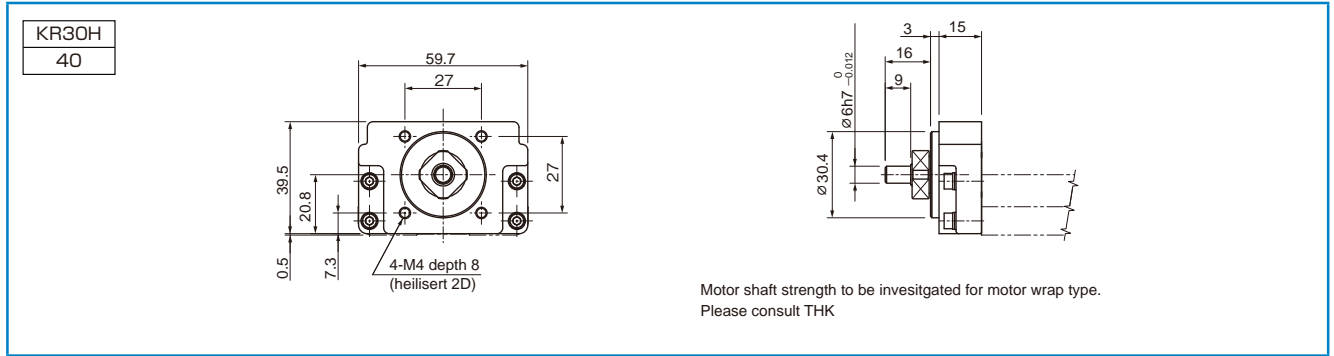




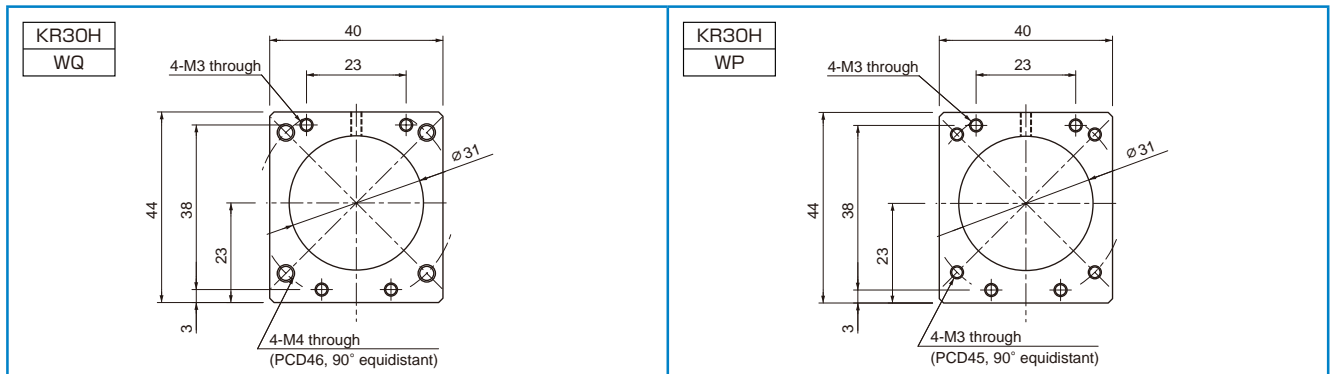
● For Model KR30H

KR**	···Actuator model number
W□	···□:Motor mounting plate

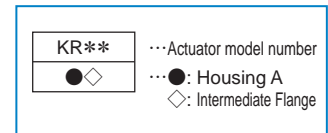
■ No Motor Bracket Housing



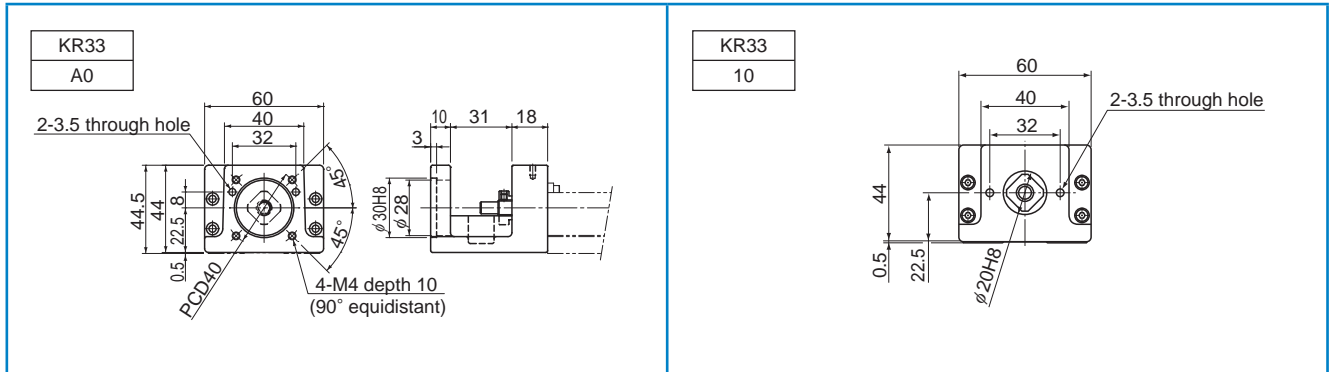
■ Motor Wrap type (Motor mounting plate)



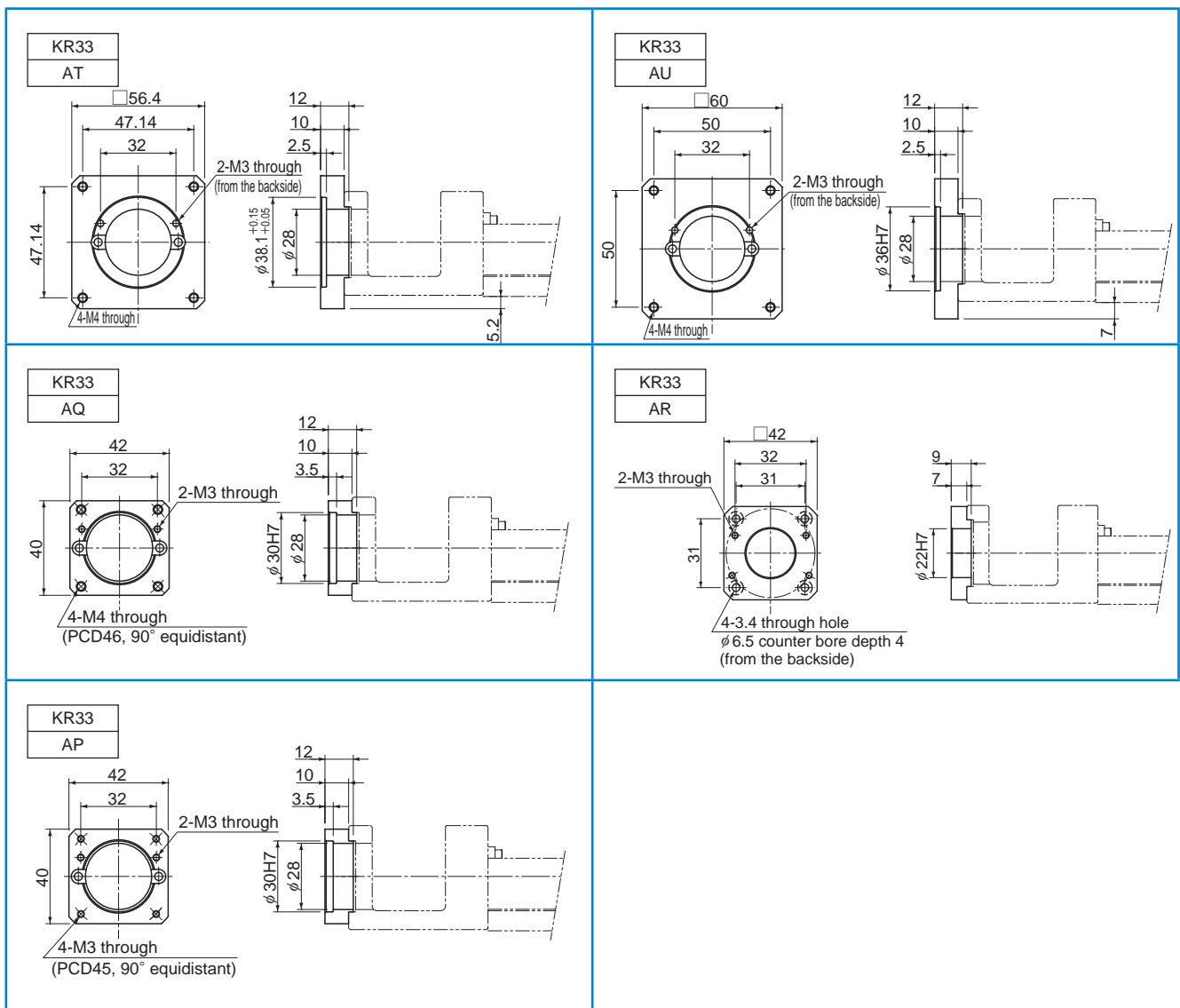
● For Model KR33



■ Housing A



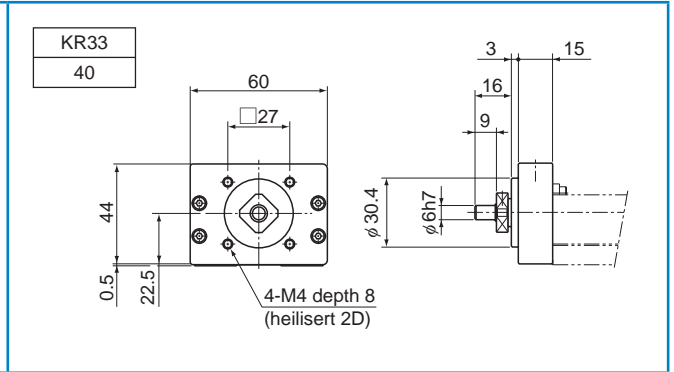
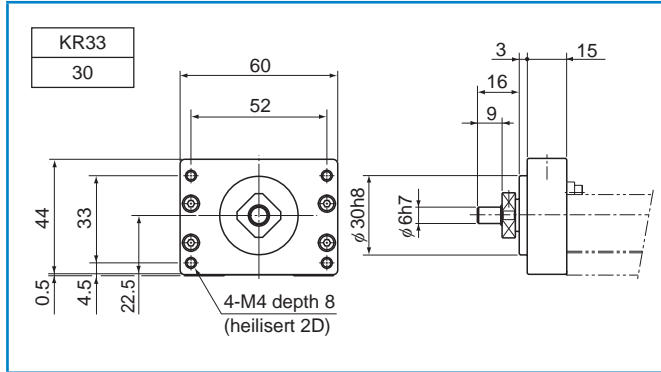
■ Intermediate Flange



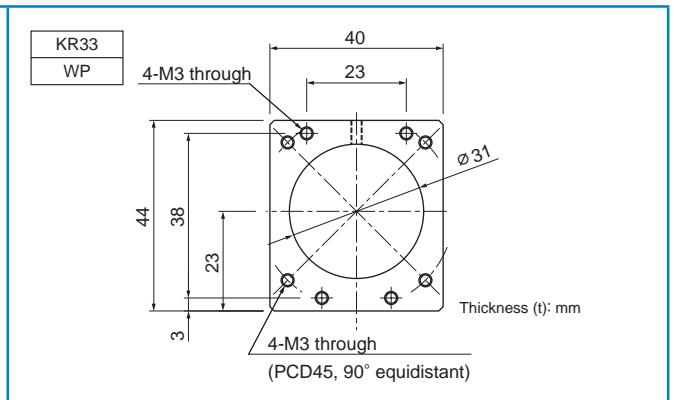
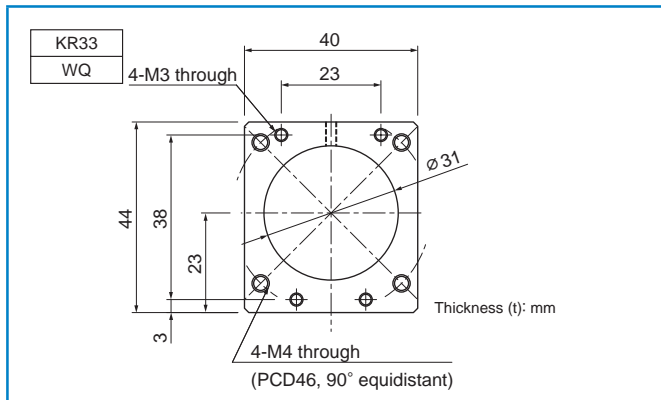
KR**	··· Actuator model number
●	··· Housing A
◇	◇ Intermediate Flange

■ Housing A for a Separate Motor

■ Turnaround Housing A



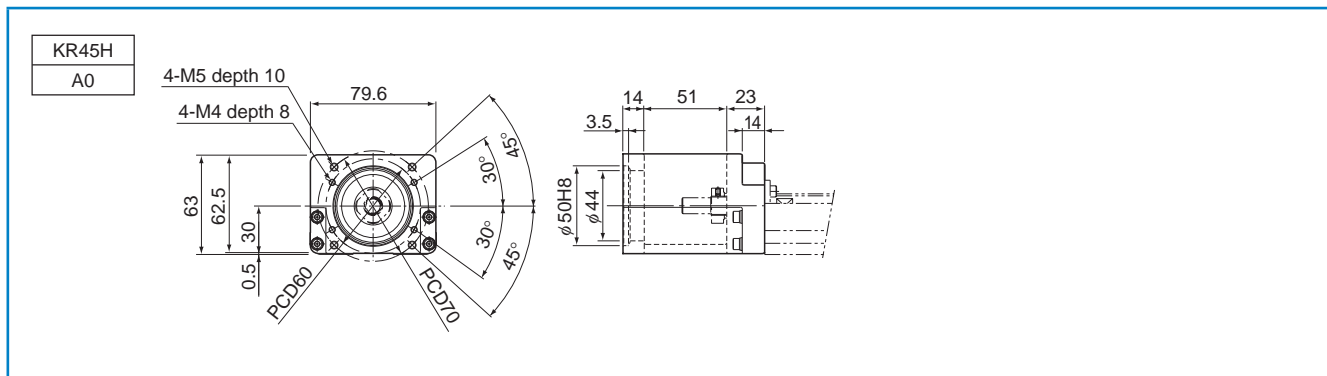
■ Motor Wrap type (Motor mounting plate)



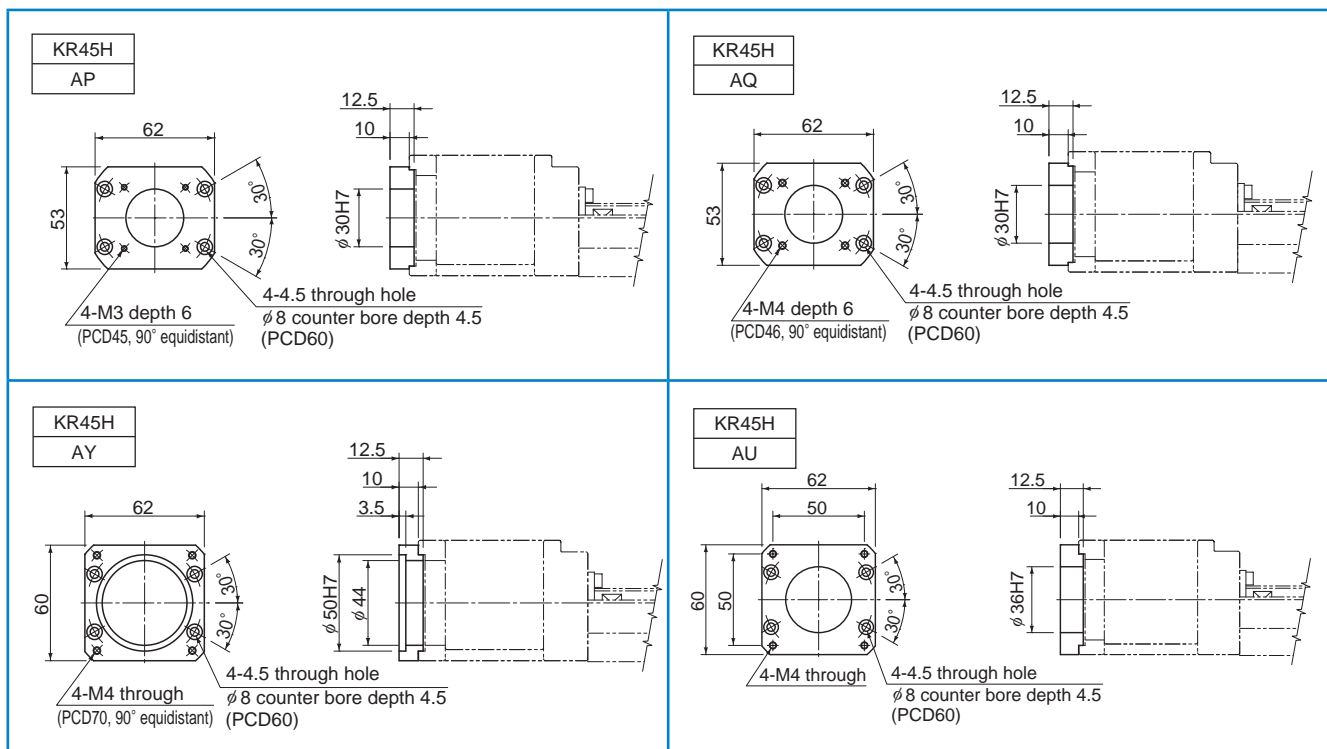
● For Model KR45H

KR**	···· Actuator model number
●	···· Housing A
◇	◇ Intermediate Flange

■ Housing A



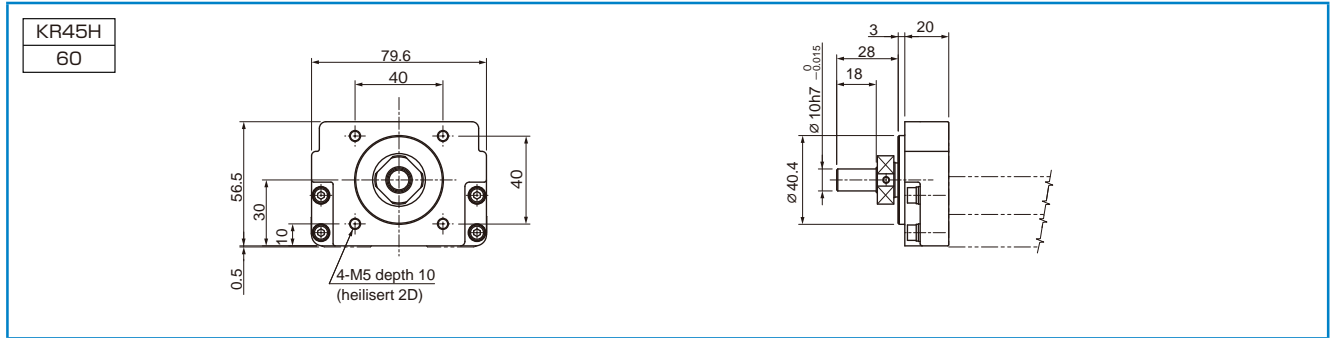
■ Intermediate Flange



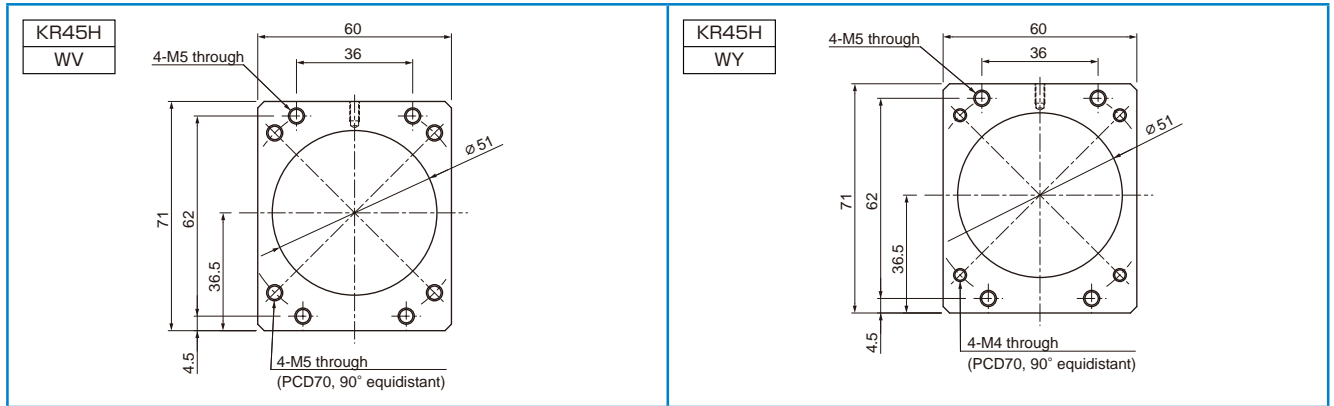
● For Model KR45H

KR**	...Actuator model number
W□	...□:Motor mounting plate

■ No Motor Bracket Housing



■ Motor Wrap type (Motor mounting plate)



● For Model KR46

KR**	--- Actuator model number
●	--- ●: Housing A
◇	--- ◇: Intermediate Flange

■ Housing A

<table border="1"> <tr><td>KR46</td></tr> <tr><td>A0</td></tr> </table> <p>4-M4 depth 8 (90° equidistant) 4-M4 depth 8</p>	KR46	A0	<table border="1"> <tr><td>KR46</td></tr> <tr><td>10</td></tr> </table>	KR46	10
KR46					
A0					
KR46					
10					
<table border="1"> <tr><td>KR46</td></tr> <tr><td>20</td></tr> </table>	KR46	20	<table border="1"> <tr><td>KR46</td></tr> <tr><td>30</td></tr> </table>	KR46	30
KR46					
20					
KR46					
30					
<table border="1"> <tr><td>KR46</td></tr> <tr><td>40</td></tr> </table>	KR46	40			
KR46					
40					

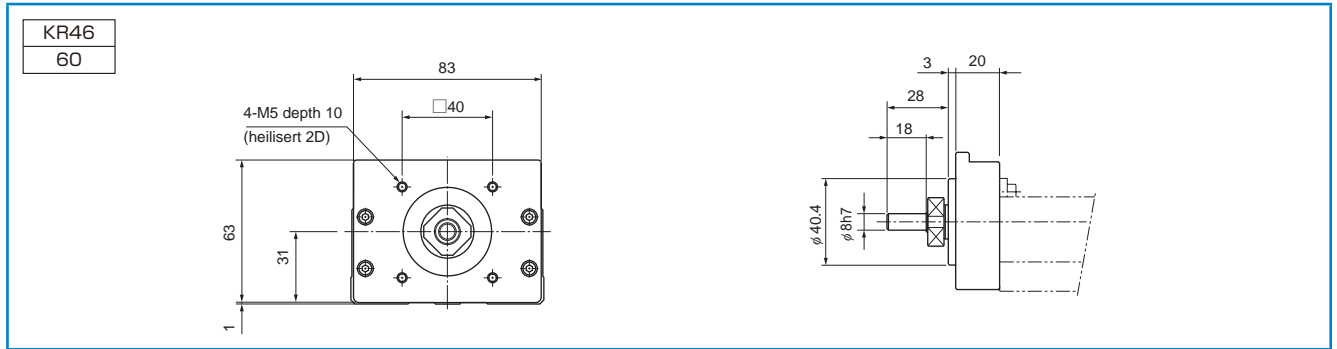
■ Intermediate Flange

<table border="1"> <tr><td>KR46</td></tr> <tr><td>AQ</td></tr> </table>	KR46	AQ	<table border="1"> <tr><td>KR46</td></tr> <tr><td>AP</td></tr> </table>	KR46	AP
KR46					
AQ					
KR46					
AP					

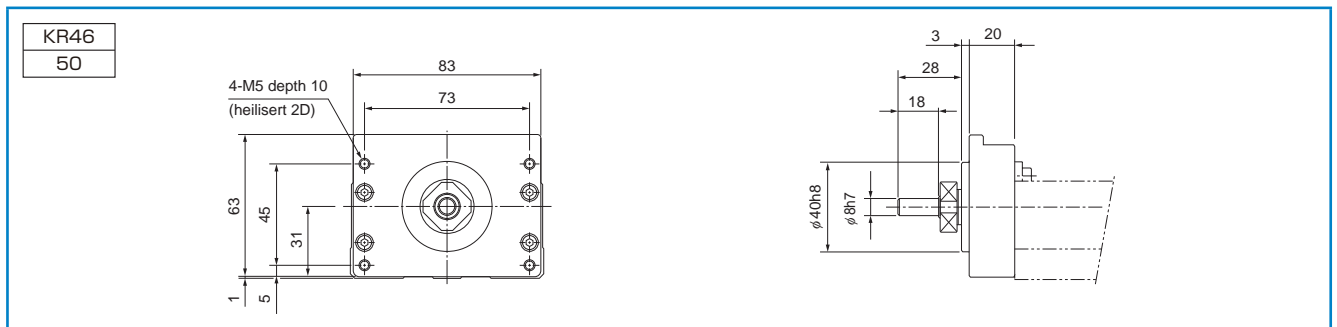
● For Model KR46

KR**	···Actuator model number
W□	···□:Motor mounting plate

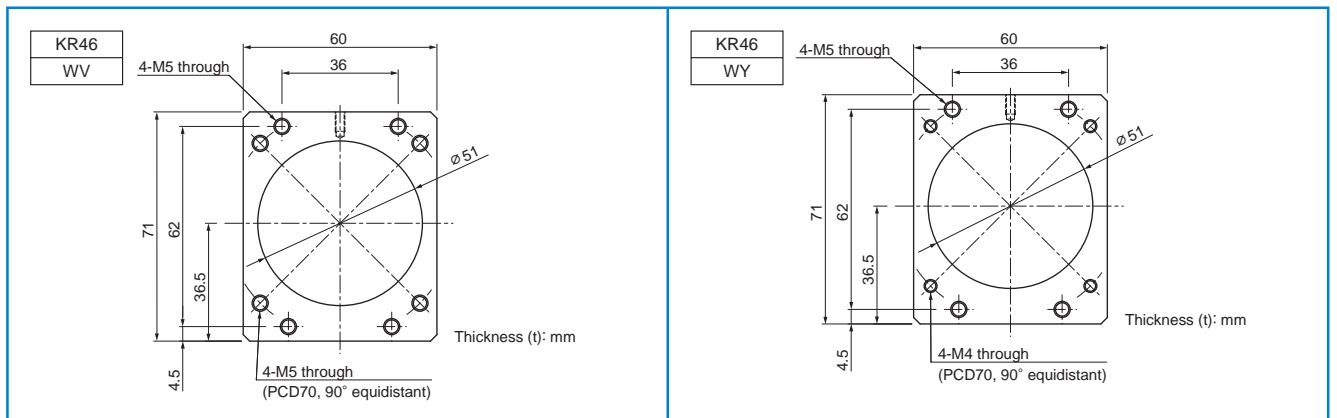
■ No Motor Bracket Housing



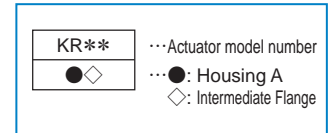
■ Housing A for a Separate Motor



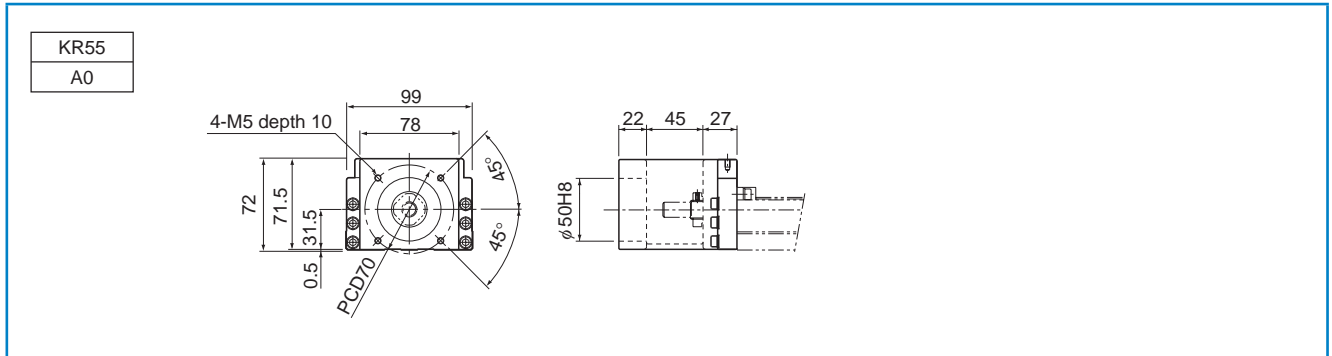
■ Motor Wrap type (Motor mounting plate)



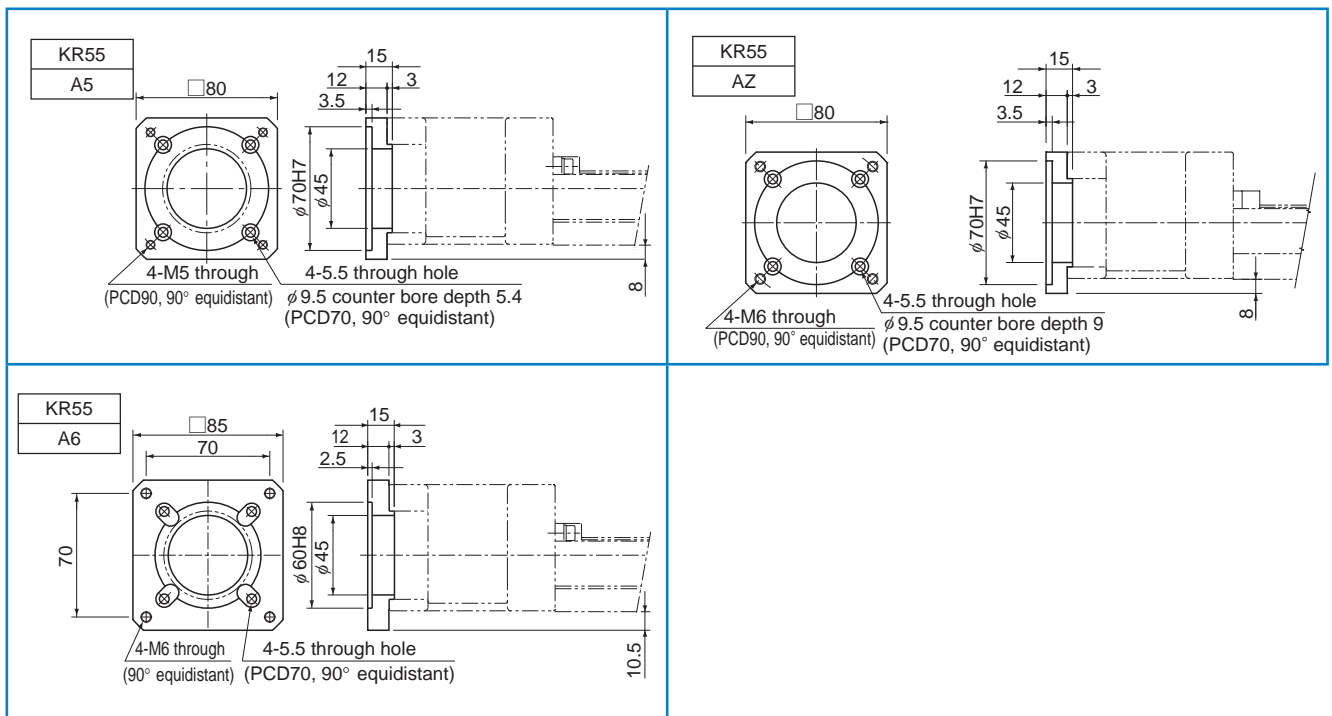
● For Model KR55



■ Housing A



■ Intermediate Flange



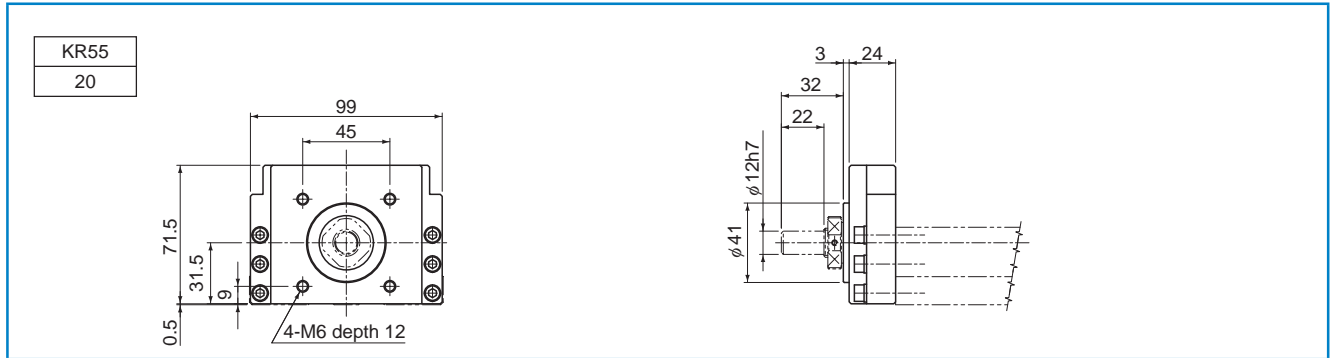


● For Model KR55

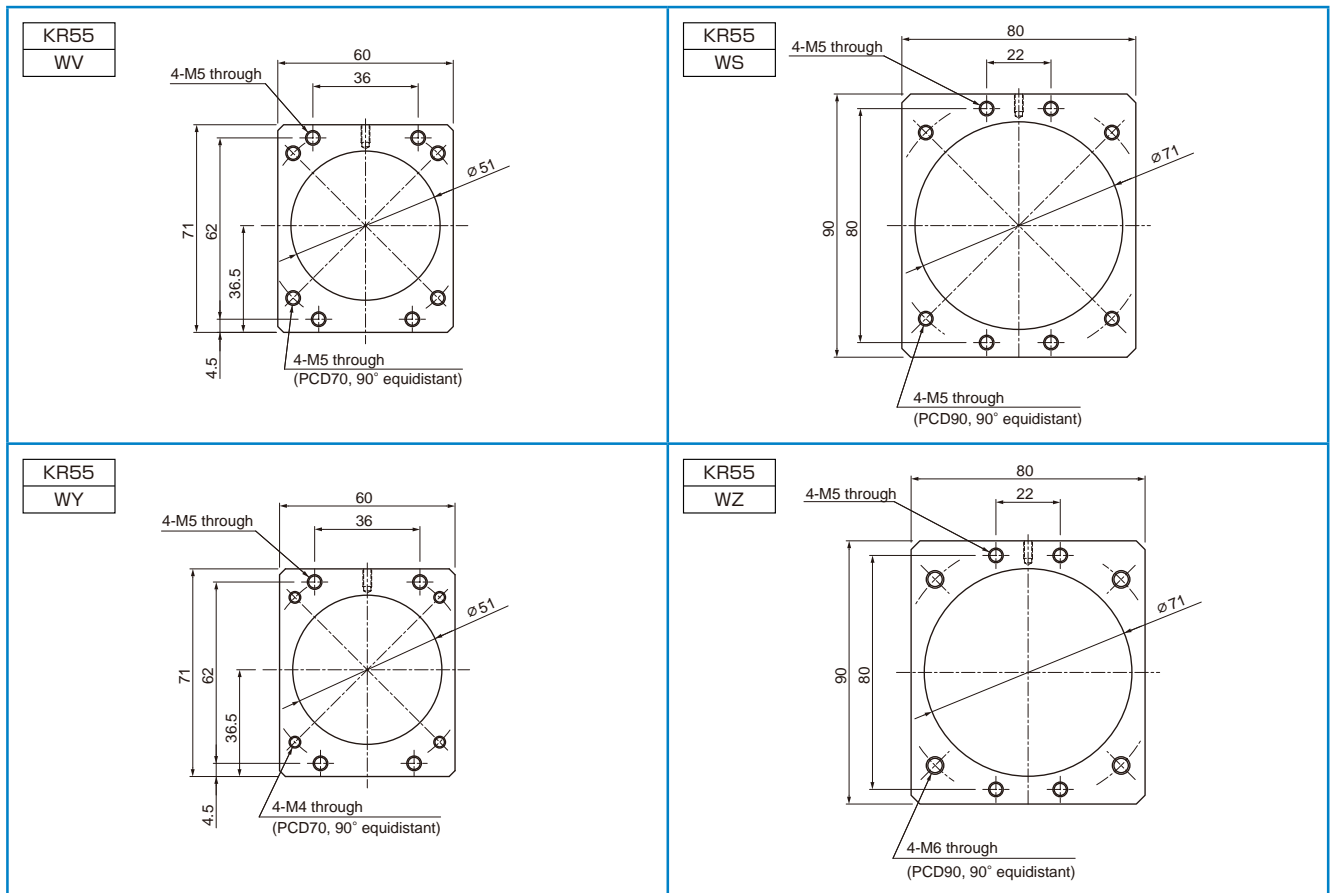
KR**	···Actuator model number
W□	···□:Motor mounting plate

■ Turnaround Housing A

Note) Specify mounting holes when ordering.



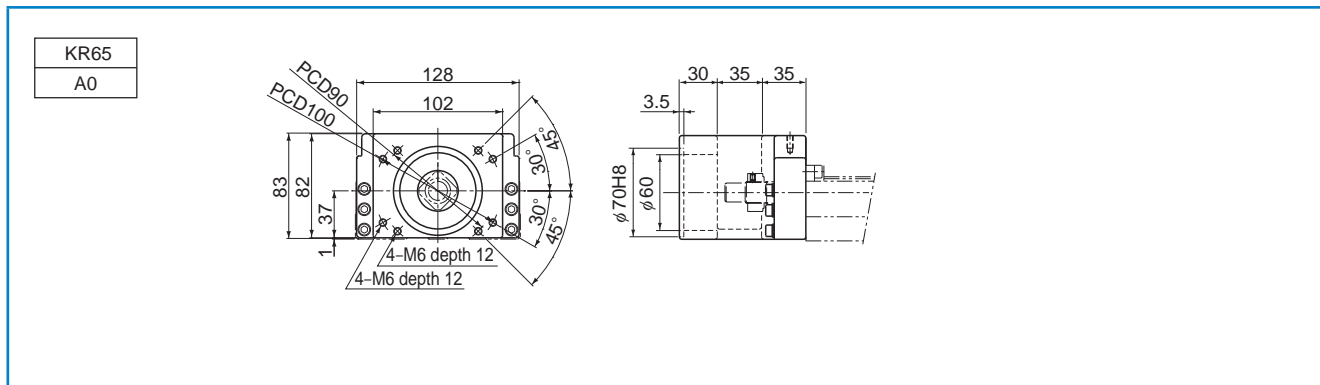
■ Motor Wrap type (Motor mounting plate)



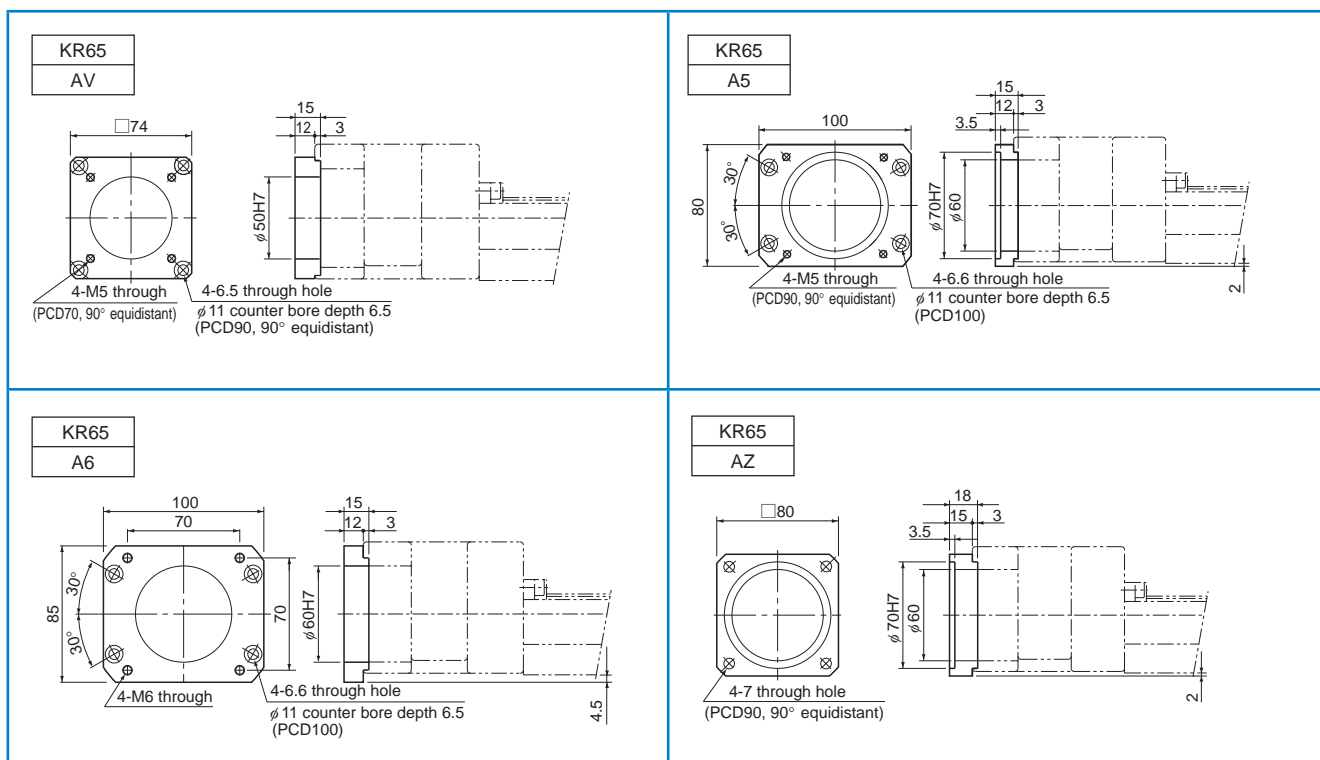
● For Model KR65

KR**	···· Actuator model number
●	···· Housing A
◇	···· Intermediate Flange

■ Housing A



■ Intermediate Flange

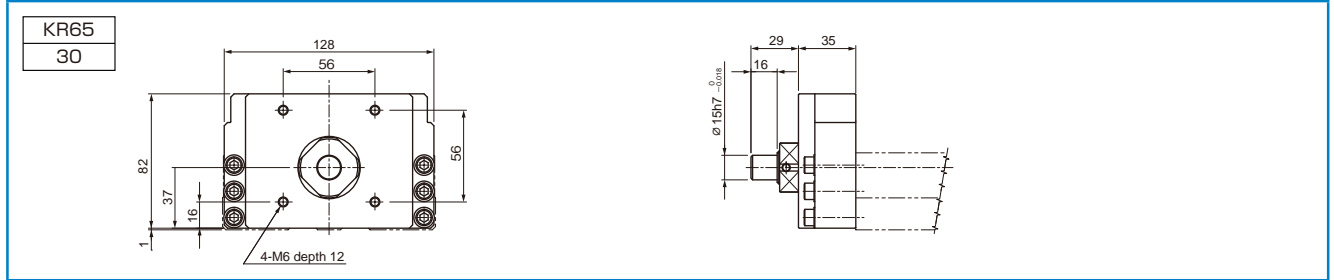


● For Model KR65

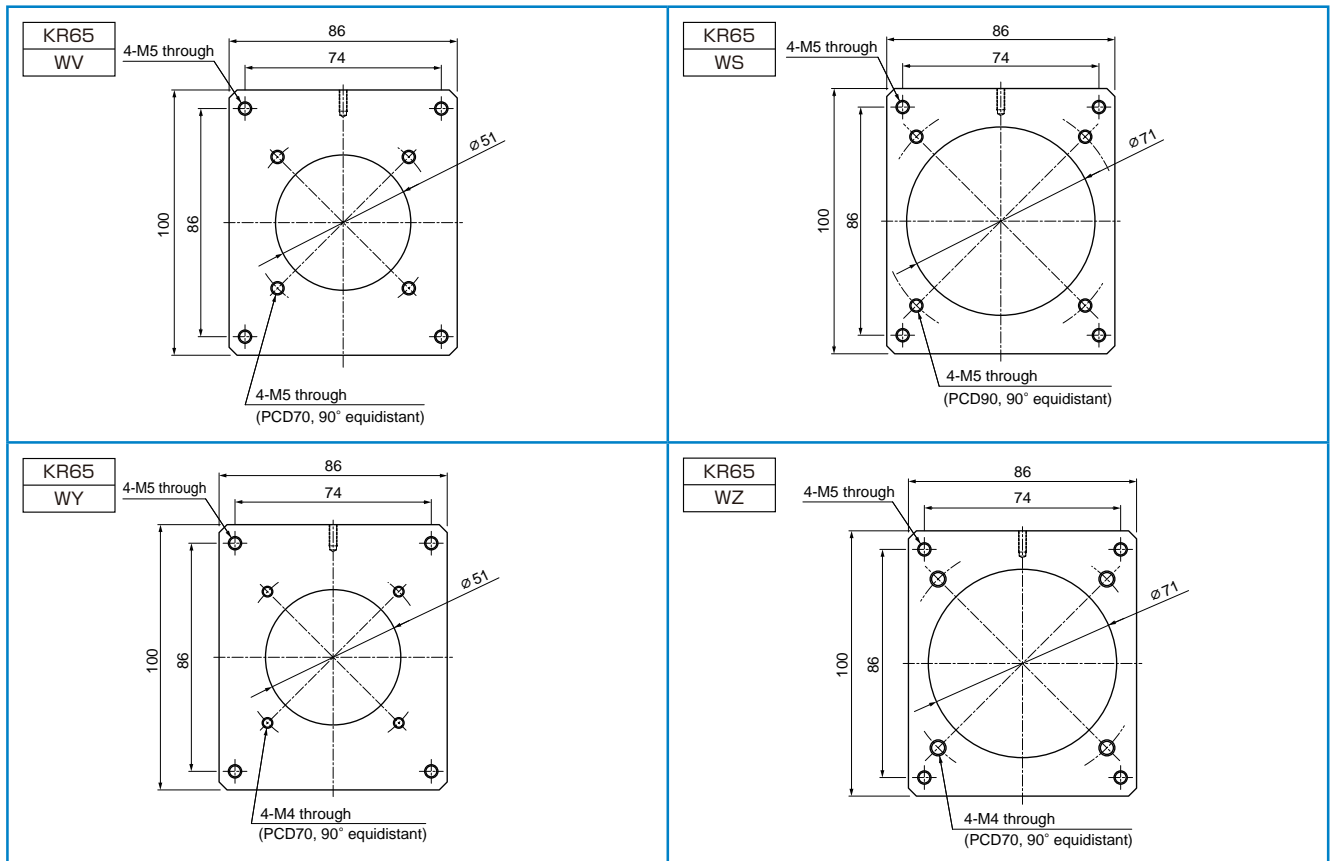
KR**	···Actuator model number
W□	···□:Motor mounting plate

■ Turnaround Housing A

Note) Specify mounting holes when ordering.



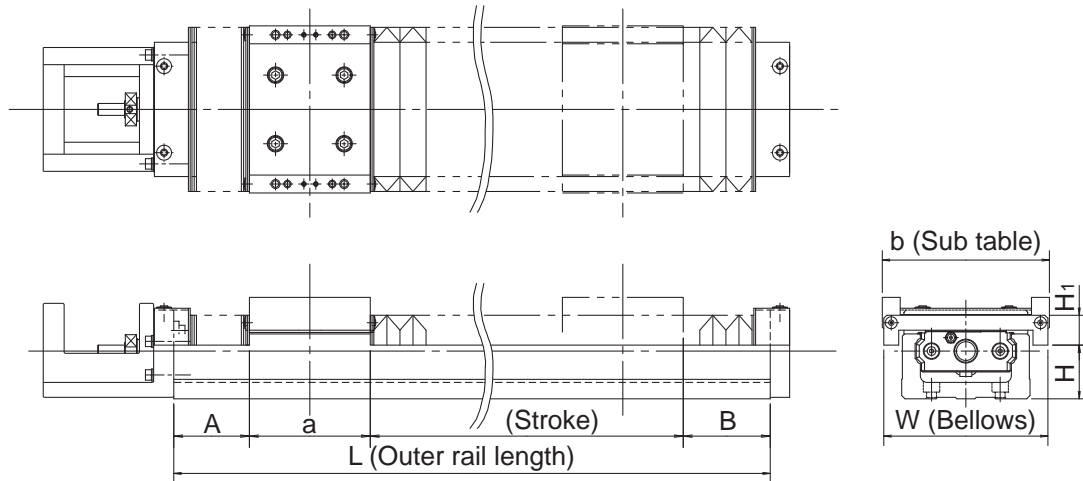
■ Motor Wrap type (Motor mounting plate)



## Bellows

For model KR, bellows are available for contamination protection in addition to a cover.

### [Model KR-A (with a Single Long Type Block)]



Unit: mm

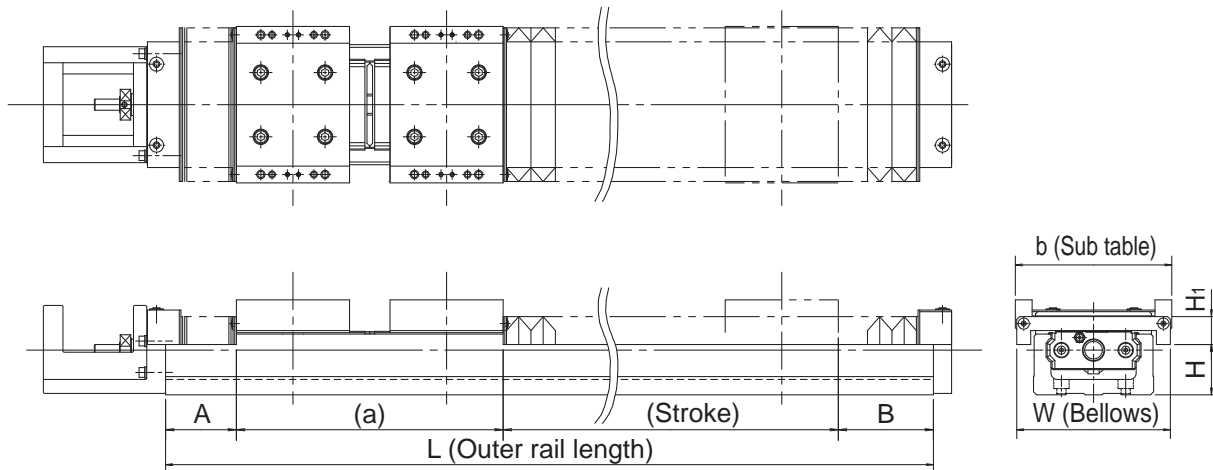
Model No.	Stroke* <sup>1</sup>	Outer rail length L	A	B	a	b	W	H	H <sub>1</sub>
KR15	15(22.2)	75	15.8	14	23	44	49	8	15.5
	30(37.2)	100	20.8	19					
	45(52.2)	125	25.8	24					
	60(67.2)	150	30.8	29					
	75(82.2)	175	35.8	34					
	90(97.2)	200	40.8	39					
KR20	20(30.8)	100	18.8	17.2	33.2	52	60	10	20
	55(67.8)	150	25.3	23.7					
	80(93.6)	200	37	36.2					
KR26	50(61.3)	150	23.7	17.6	47.4	62	74	18	20
	80(91.6)	200	32.8	28.2					
	110(125.6)	250	40.8	36.2					
	160(175.6)	300	40.8	36.2					
KR30H	30(42)	150	28.5	25.5	54	80	80	21.5	17.5
	60(72)	200	38.5	35.5					
	130(142)	300	53.5	50.5					
	200(212)	400	68.5	65.5					
	270(282)	500	83.5	80.5					
	340(352)	600	98.5	95.5					
KR33	30(42)	150	28.4	25.6	54	86	84	24.5	20
	70(82)	200	33.4	30.6					
	150(162)	300	43.4	40.6					
	220(232)	400	58.4	55.6					
	300(312)	500	68.4	65.6					
	370(382)	600	83.4	80.6					
	450(462)	700	93.4	90.6					

Model No.	Stroke* <sup>1</sup>	Outer rail length L	A	B	a	b	W	H	H <sub>1</sub>
KR45H	160(177)	340	41.1	40.9	81	104	104	28	28
	240(255)	440	52.1	51.9					
	320(339)	540	60.1	59.9					
	400(423)	640	68.1	67.9					
	470(491)	740	84.1	83.9					
	550(575)	840	92.1	91.9					
640(659)	940	100.1	99.9						
KR46	140(155)	340	52.9	51.1	81	112	110	36	20
	210(225)	440	67.9	66.1					
	290(305)	540	77.9	76.1					
	360(375)	640	92.9	91.1					
	440(455)	740	102.9	101.1					
	510(525)	840	117.9	116.1					
590(605)	940	127.9	126.1						
KR55	700(719.6)	980	84.6	80.6	95.2	124	154	37	40
	790(809.6)	1080	89.6	85.6					
	870(889.6)	1180	99.6	95.6					
	960(979.6)	1280	104.6	100.6					
	1050(1069.6)	1380	109.6	105.6					
KR65	680(703.2)	980	85.1	81.7	110	170	184	40	47
	860(883.2)	1180	95.1	91.7					
	1030(1053.2)	1380	110.1	106.7					
	1290(1313.2)	1680	130.1	126.7					

\*1 The value in the parentheses represents the maximum stroke.

\*2 The bellows for KR55 and KR65 are only suitable for horizontal orientation. If the bellows is to be used in other orientations (vertical or wall-mounted), contact THK.

[Model KR-B (with Two Long Type Blocks)]



Unit: mm

Model No.	Stroke <sup>*1,*2</sup>	Outer rail length L	A	B	a	b	W	H	H <sub>i</sub>
KR15	20(29.2)	125	20.8	19	56	44	49	8	15.5
	35(44.2)	150	25.8	24					
	50(59.2)	175	30.8	29					
	65(74.2)	200	35.8	34					
KR20	25(34.8)	150	18.8	17.2	79.2	52	60	10	20
	60(71.8)	200	25.3	23.7					
KR26	35(47.3)	200	23.7	17.6	111.4	62	74	18	20
	65(77.6)	250	32.8	28.2					
	115(127.6)	300	32.8	28.2					
KR30H	85(97.6)	300	38.5	35.5	128.4	80	80	21.5	17.5
	155(167.6)	400	53.5	50.5					
	225(237.6)	500	68.5	65.5					
	295(307.6)	600	83.5	80.5					
KR33	80(96)	300	38.4	35.6	130	86	84	24.5	20
	160(176)	400	48.4	45.6					
	240(256)	500	58.4	55.6					
	310(326)	600	73.4	70.6					
	390(406)	700	83.4	80.6					
KR45H	80(95)	340	28.1	27.9	189	104	104	28	28
	155(170.5)	440	41.1	39.4					
	230(247)	540	52.1	51.9					
	310(331)	640	60.1	59.9					
	400(415)	740	68.1	67.9					
	465(483)	840	84.1	83.9					
KR46	550(567)	940	92.1	91.9	191	112	110	36	20
	60(75)	340	37.9	36.1					
	130(145)	440	52.9	51.1					
	210(225)	540	62.9	61.1					
	280(295)	640	77.9	76.1					
	360(375)	740	87.9	86.1					
KR55	430(445)	840	102.9	101.1	222.8	124	154	37	40
	510(525)	940	112.9	111.1					
	590(612)	980	74.6	70.6					
	670(692)	1080	84.6	80.6					
	760(782)	1180	89.6	85.6					
KR65	850(872)	1280	94.6	90.6	254.6	170	184	40	47
	930(952)	1380	104.6	100.6					
	550(578.6)	980	75.1	71.7					
	720(748.6)	1180	90.1	86.7					
	900(928.6)	1380	100.1	96.7					
	1160(1188.6)	1680	120.1	116.7					

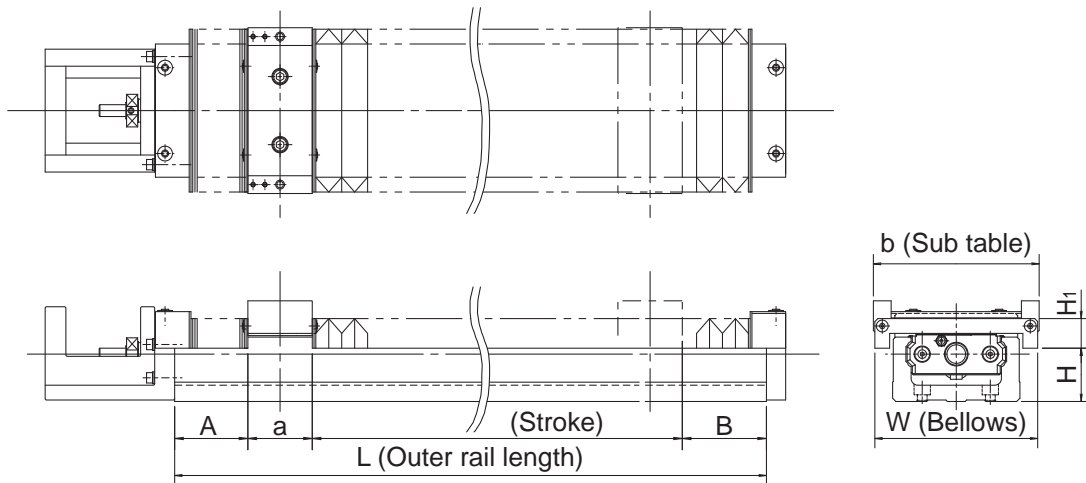
\*1 The strokes in the table are values when the blocks are in close contact with each other.

\*2 The value in the parentheses represents the maximum stroke.

\*3 The bellows for KR55 and KR65 are only suitable for horizontal orientation. If the bellows is to be used in other orientations (vertical or wall-mounted), contact THK.

Note) The bellows cannot be attached between the sub tables.

[Model KR-C (with a Single Short Type Block)]

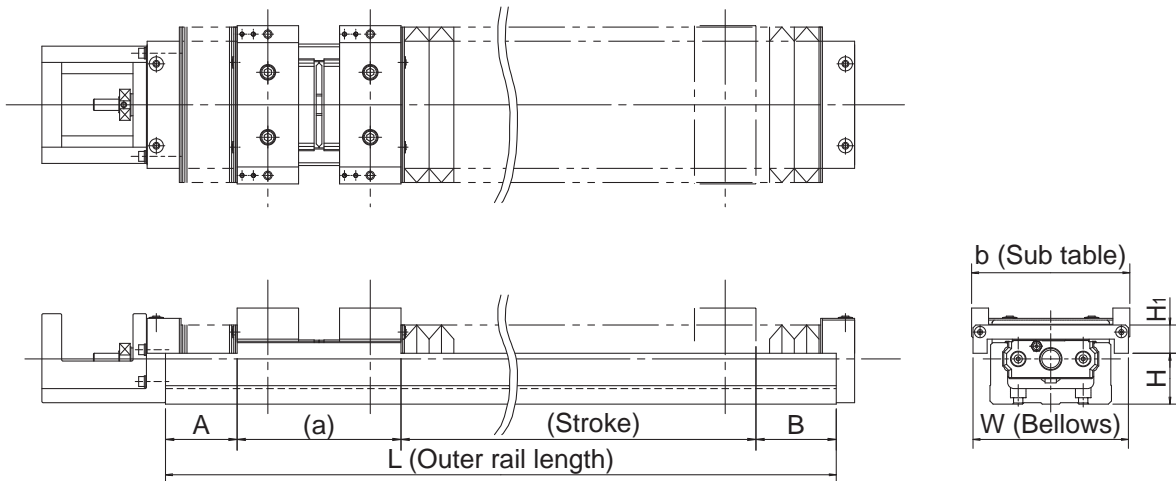


Unit: mm

Model No.	Stroke*	Outer rail length L	A	B	a	b	W	H	H <sub>1</sub>
KR30H	45(57.5)	150	33.5	30.5	28.5	80	80	21.5	17.5
	85(97.5)	200	38.5	35.5					
	155(167.5)	300	53.5	50.5					
	225(237.5)	400	68.5	65.5					
	295(307.5)	500	83.5	80.5					
	365(377.5)	600	98.5	95.5					
KR33	55(67.5)	150	28.4	25.6	28.5	86	84	24.5	20
	95(107.5)	200	33.4	30.6					
	165(177.5)	300	48.4	45.6					
	245(257.5)	400	58.4	55.6					
	315(327.5)	500	73.4	70.6					
	395(407.5)	600	83.4	80.6					
	465(477.5)	700	98.4	95.6					
KR45H	190(208.5)	340	44.1	43.9	43.5	104	104	28	28
	275(292.5)	440	52.1	51.9					
	340(360.5)	540	68.1	67.9					
	425(444.5)	640	76.1	75.9					
	510(528.5)	740	84.1	83.9					
	580(596.5)	840	100.1	99.9					
	660(680.5)	940	108.1	107.9					
KR46	170(182.5)	340	57.9	56.1	43.5	112	110	36	20
	240(252.5)	440	72.9	71.1					
	320(332.5)	540	82.9	81.1					
	390(402.5)	640	97.9	96.1					
	470(482.5)	740	107.9	106.1					
	540(552.5)	840	122.9	121.1					
	620(632.5)	940	132.9	131.1					

\*The value in the parentheses represents the maximum stroke.

[Model KR-D (with Two Short Type Blocks)]



Unit: mm

Model No.	Stroke <sup>*1,*2</sup>	Outer rail length L	A	B	a	b	W	H	H <sub>1</sub>
KR30H	15(28.6)	150	23.5	20.5	77.4	80	80	21.5	17.5
	45(58.6)	200	33.5	30.5					
	115(128.6)	300	48.5	45.5					
	185(198.6)	400	63.5	60.5					
	255(268.6)	500	78.5	75.5					
	325(338.6)	600	93.5	90.5					
KR33	55(67)	200	28.4	25.6	79	86	84	24.5	20
	125(137)	300	43.4	40.6					
	205(217)	400	53.4	50.6					
	275(287)	500	68.4	65.6					
	355(367)	600	78.4	75.6					
	425(437)	700	93.4	90.6					
KR45H	140(154)	340	36.1	35.9	114	104	104	28	28
	220(238)	440	44.1	43.9					
	290(306)	540	60.1	59.9					
	370(390)	640	68.1	67.9					
	455(474)	740	76.1	75.9					
	525(542)	840	92.1	91.9					
	605(626)	940	100.1	99.9					
KR46	110(130)	340	47.9	46.1	116	112	110	36	20
	180(200)	440	62.9	61.1					
	260(280)	540	72.9	71.1					
	330(350)	640	87.9	86.1					
	410(430)	740	97.9	96.1					
	480(500)	840	112.9	111.1					
	560(580)	940	122.9	121.1					

\*1 The strokes in the table are values when the blocks are in close contact with each other.

\*2 The value in the parentheses represents the maximum stroke.

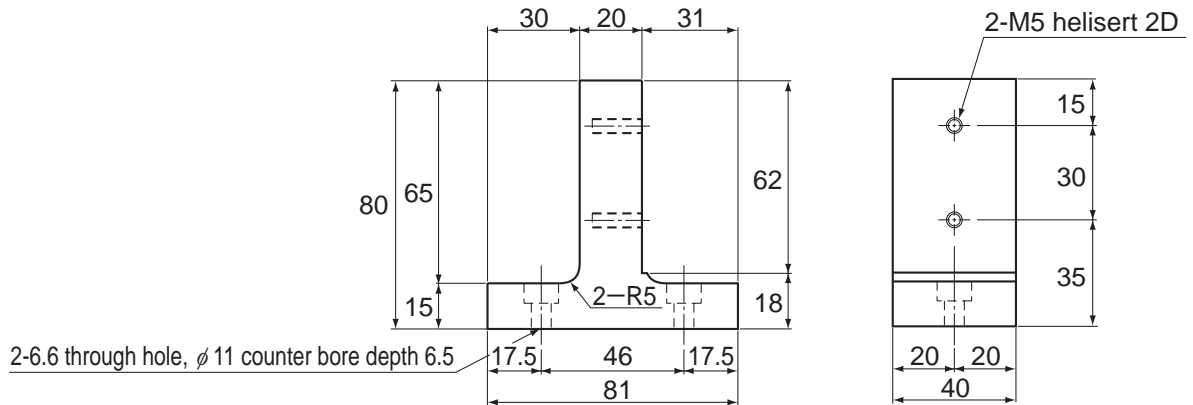
Note) The bellows cannot be attached between the sub tables.



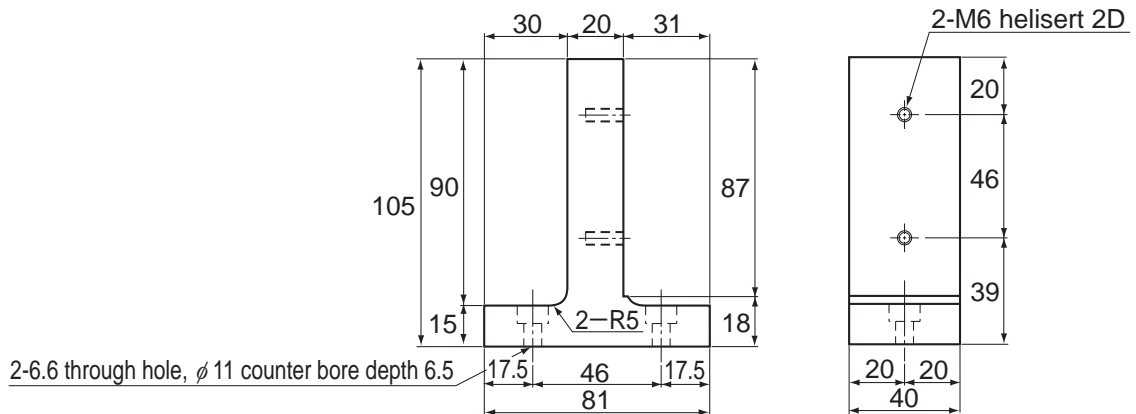
# XY Bracket (for Reference)

Brackets for installing models KR33/46 are available. The brackets use aluminum to reduce the weights and keep the inertia as low as possible.

## [KR-008XS (for Model KR33, Single-Shaft Type)]

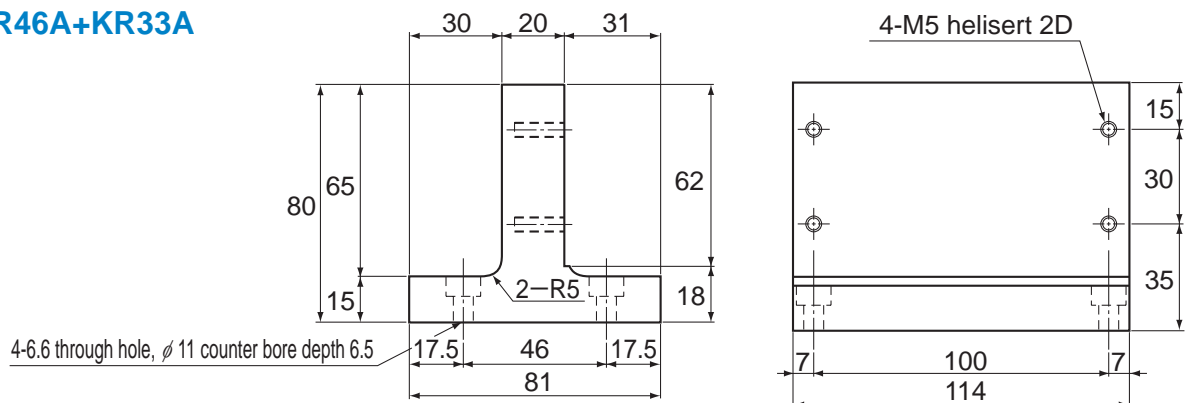


## [KR-008XL (for Model KR46, Single-Shaft Type)]



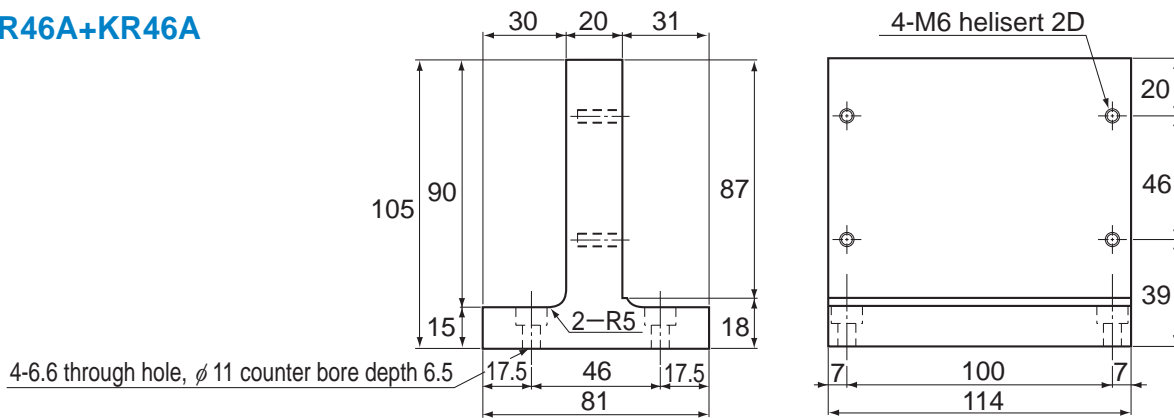
## [KR-003XS (for Model KR33, Outer Rail Fixed)]

### KR46A+KR33A



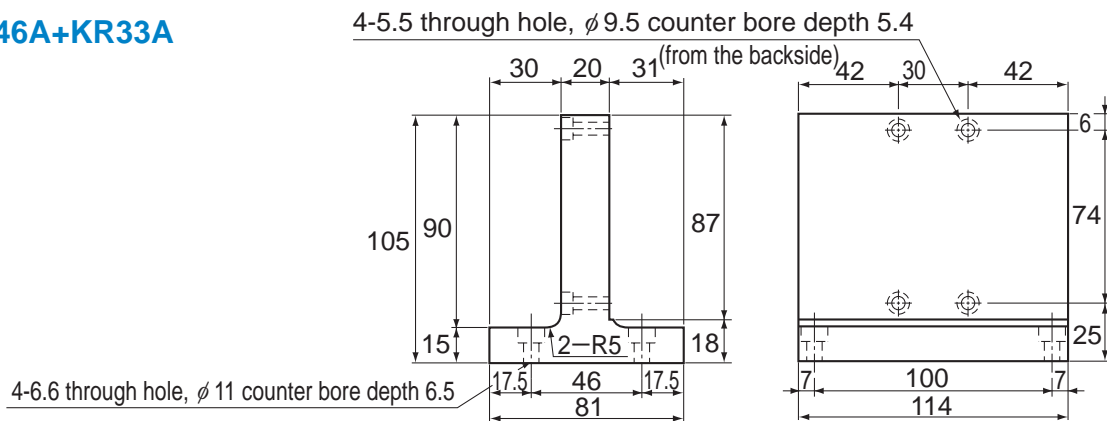
[KR-003XL (for Model KR46, Outer Rail Fixed)]

**KR46A+KR46A**

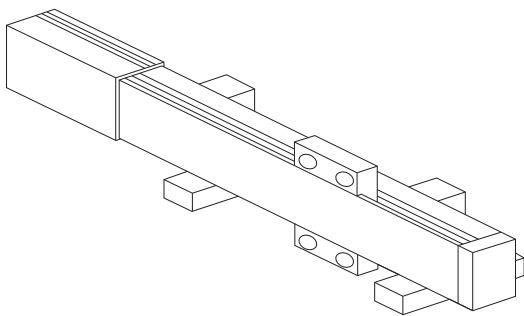


[KR-002XS (for Model KR33, Slider Fixed)]

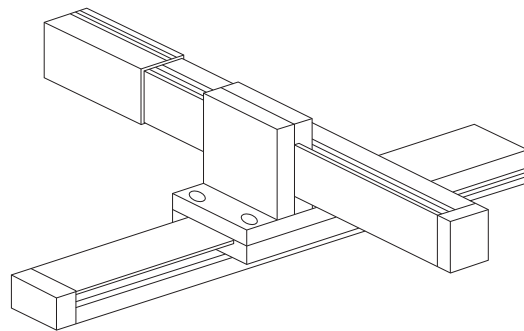
**KR46A+KR33A**



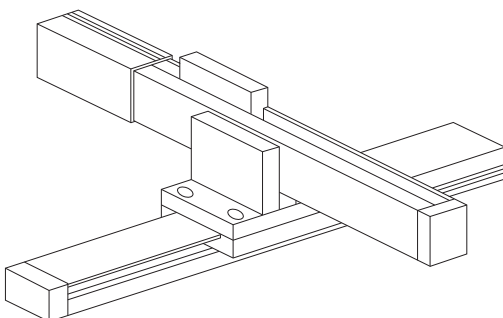
[Example of Combinations]



For single shaft



Slider fixed



Outer rail fixed

## Precautions on Use

### [Handling]

- (1) Do not disassemble the parts. This will result in loss of functionality.
- (2) Take care not to drop or strike the parts. Doing so may cause injury or damage. Giving an impact to it could also cause damage to its function even if the product looks intact.
- (3) When handling the product, wear protective gloves, safety shoes, etc., as necessary to ensure safety.

### [Precautions on Use]

- (1) Prevent foreign material, such as cutting chips or coolant, from entering the product. Failure to do so may cause damage.
- (2) If the product is used in an environment where cutting chips, coolant, corrosive solvents, water, etc., may enter the product, use bellows, covers, etc., to prevent them from entering the product.
- (3) If foreign material such as cutting chips adheres to the product, replenish the lubricant after cleaning the product.
- (4) The service temperature range of this product is 0 to 40°C (no freezing or condensation). If you consider using this product outside the service temperature range, contact THK.
- (5) Exceeding the dangerous speed may lead the components to be damaged or cause an accident. Be sure to use the product within the specification range designated by THK.
- (6) Micro-strokes tend to obstruct oil film to form on the raceway in contact with the rolling element, and may lead to fretting corrosion. Take consideration using grease offering excellent fretting prevention. It is also recommended that a stroke movement corresponding to the length of the nut block be made on a regular basis to make sure oil film is formed between the raceway and rolling element.
- (7) Do not use undue force when fitting parts (pin, key, etc.) to the product. This may generate permanent deformation on the raceway, leading to loss of functionality.
- (8) If the product is operating or in the ready state, never touch a moving part. In addition, do not enter the operating area of the actuator.
- (9) If two or more people are involved in the operation, confirm the procedures such as a sequence, signs and anomalies in advance, and appoint another person for monitoring the operation.
- (10) Insufficient rigidity or accuracy of mounting members causes the bearing load to concentrate on one point and the bearing performance will drop significantly. Accordingly, give sufficient consideration to the rigidity/accuracy of the housing and base and strength of the fixing bolts.

### [Lubrication]

- (1) Thoroughly wipe off the anti-rust oil before using the product.
- (2) Lubrication is needed to let the model KR demonstrate their functions fully. Using the product without sufficient lubrication may increase wear of the rolling elements or shorten the service life. Note the standard grease used in the product as follows.

Model KR15	THK AFF Grease
Models KR20, KR26	THK AFA Grease
Models KR30H, KR33, KR45H, KR46, KR55, KR65	THK AFB-LF Grease

- (3) Do not mix different lubricants. Mixing greases using the same type of thickening agent may still cause adverse interaction between the two greases if they use different additives, etc.
- (4) When using the product in locations exposed to constant vibrations or in special environments such as clean rooms, vacuum and low/high temperature, use the grease appropriate for the specification/environment.
- (5) When adopting oil lubrication method, contact THK.
- (6) Because the intervals between greasing vary depending on the conditions of product use, it is recommended that the greasing interval be determined through an initial inspection. Although the lubrication interval may vary according to use conditions and the service environment, lubrication should be performed approximately every 100 km in travel distance (three to six months). Set the final lubrication interval/amount based on the actual machine.
- (7) The consistency of grease changes according to the temperature. Take note that the slide resistance of the model KR also changes as the consistency of grease changes.
- (8) After lubrication, the slide resistance of the model KR may increase due to the agitation resistance of grease. Be sure to perform a break-in to let the grease spread fully, before operating the machine.
- (9) Excess grease may scatter immediately after lubrication, so wipe off scattered grease as necessary.
- (10) The properties of grease deteriorate and its lubrication performance drops over time, so grease must be checked and added properly according to the use frequency of the machine.

### [Storage]

When storing the model KR, enclose them in a package designated by THK and store them in a room in a horizontal orientation while avoiding high temperature, low temperature and high humidity. After the product has been in storage for an extended period of time, lubricant inside may have deteriorated, so add new lubricant before use.

### [Disposal]

Dispose of the product properly as industrial waste.

### [Instruction Manual]

You can download the “LM Guide Actuator Model KR -- Instruction Manual” from the THK technical support website.

Technical support website: <https://tech.thk.com/>

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