

Brushless Motors

Brushless Motors D-1

Overview ····· D-2	Overview
BMU Series D-13	AC Input BMU
BLE2 Series ······ D-31	AC Input BLE2
BXII Series D-49	AC Input BXII
BLH Series D-57	DC Input BLH
BLV Series D-61	DC Input BLV

Brushless Motor Product Series

These speed control motors combine compact yet powerful brushless motors and high performance drivers. They offer excellent energy savings and speed stability, as well as a wide speed control range.

Brushless Motor Product Line



The NexBL is the new brushless motor from Oriental Motor.

All of the structures have been updated, with a focus on maximizing the performance demanded of a motor. A combination of unprecedented compactness, high power, and high efficiency.

Type

Overview

AC Input BMU

AC Input

AC Input BXII

DC Input BLH

DC Input

BLE2

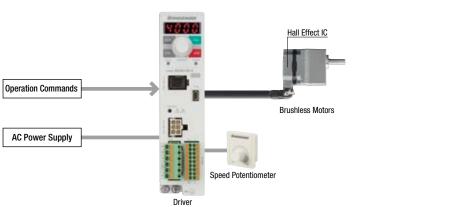
Overview of Brushless Motors

Overview of Brushless Motors

With brushless motors, there is no brush and commutator, which is an advantage of Brushless Motors. DC Brush motors rotate by means of a brush and commutator, so maintenance for these parts must be performed regularly. However, brushless motors rotate using signals detected by a hall effect IC (magnetic sensor), which means they are maintenance-free.

System Configuration

Driving is performed by a motor equipped with a built-in hall effect IC for detecting speed that is combined with a driver (control circuit). The motor speed is set using a speed potentiometer, external DC voltage or a control module.



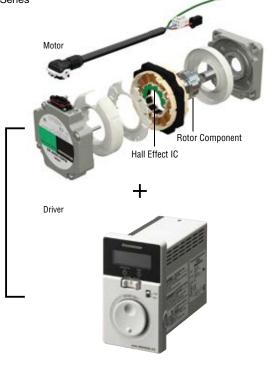
Structure

Brushless motors use permanent magnets in the rotor of

three-phase motors. In addition, on the inside of the stator, there is a built-in hall effect IC (magnetic sensor) that detects magnetic field changes with the permanent magnets.

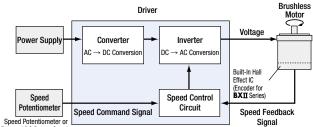
The feedback signals from the hall effect IC of the motor are compared with the setting speed by the driver and the motor speed is adjusted continuously.





Control Block Diagram

The speed feedback signal from the built-in hall effect IC in the motor is compared with the speed command signal set in the driver. The comparison result is sent to the inverter. The inverter adjusts the voltage applied to the motor and controls the motor speed.



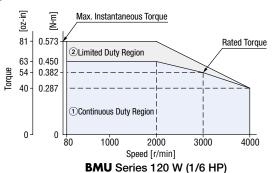
External DC Power Supply

Speed – Torque Characteristics

Brushless motors can operate continuously with a constant torque from low speed to rated speed. In addition, if within the rated torque, these motors rotate at a stable speed even when the load size changes.

With brushless motors, there is a continuous duty region (1) where continuous duty is possible and a limited duty region (2). The limited duty region can be used for acceleration torque when starting an inertial load.

If operation continues for five seconds or more in this region, the drivers overload protective function activates and the motor is stopped.



See Full Product Details Online

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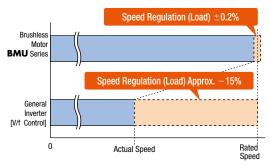
Features of Brushless Motors

Excellent Speed Stability

Brushless motor drivers compare the set speed with the speed feedback signals from the motor at all times and adjust the motor's applied voltage to ensure accurate speed regulation. For this reason, even if the load changes, stable rotation is performed from low speed to high speed.

With inverter-controlled (V/F control) three-phase induction motors, feedback control is not performed, so the speed will drop significantly when the load increases. Brushless motors are recommended for applications where speed stability is important.

• Comparison of Speed Variation (Reference value)



Speed regulation (load) for each model is as shown below. The level to which the speed changes when the load changes from 0 to rated torque is shown.

Series Name	Speed Regulation with Respect to the Load					
Selles Nallie		Conditions				
BMU Series	±0.2%					
BLE2 Series	±0.2%	0 Dated Taurus				
BXII Series	±0.05%	0~Rated Torque At rated speed				
BLH Series	±0.5%	Al Taleu Speeu				
BLV Series	±0.5%					

Wide Speed Control Range

Brushless motors have a wider speed control range than AC speed control motors and inverters.

Unlike AC speed control motors, the torque at low speed is not limited, so brushless motors are suited to applications that require a constant torque from low speed to high speed.

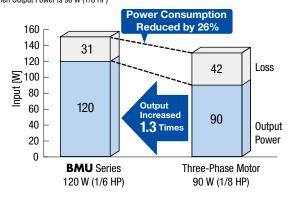
Product Group	Speed Control Range*	Speed Ratio
Brushless Motors (For BMU Series)	80~4000 r/min	50:1
Inverter-Controlled Three-Phase Induction Motors	200~2400 r/min	12:1
AC Speed Control Motors	50 Hz: 90~1400 r/min 60 Hz: 90~1600 r/min	15:1 17:1

*The speed control range varies depending on the product.

Contributes to Energy Savings

Brushless motors, which incorporate permanent magnets in the rotor, generate little secondary loss from the rotor.

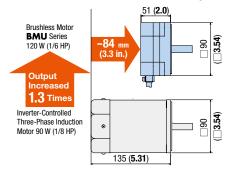
This allows for power consumption to be reduced by approximately 26% compared with inverter-controlled three-phase induction motors*. This contributes to energy savings. *When Output Power is 90 W (1/8 HP)



Compact yet Powerful

Brushless motors have slim bodies and provide high power due to permanent magnets being used in the rotor. For example, the overall length is 84 mm (3.3 in.) shorter and the output power is 1.3 times higher than that of three-phase induction motors with a frame size of 90 mm (3.54 in.).

Using brushless motors can contribute to downsizing.



Protective Functions and Alarm Output

These motors are equipped with various protective functions including the overload protective function and overvoltage protective function. An alarm is output if a protective function activates.

Conforms to Major Standards

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Each brushless DC motor series consists of products conforming to the UL, CSA and EN Standards and that also affix the CE Marking.

How to Read Specifications

An explanation of how you should read the specifications on several important items is shown below.

How to Read Specifications

Product Name	Motor		BLM2	30HP-AS	BLM2	60HP-AS	BLM5	120HP-AS	AC B/
Product Name	Driver		BMUD30-A2	BMUD30-C2	BMUD60-A2	BMUD60-C2	BMUD120-A2	BMUD120-C2	
-Rated Output P	ower (Continuous)	W (HP)	30) (1/25)	60) (1/12)	1:	20 (1/6)	
	Rated Voltage	VAC	Single-Phase 100-120	Single-Phase 200-240 / Three-Phase 200-240	Single-Phase 100-120	Single-Phase 200-240 / Three-Phase 200-240	Single-Phase 100-120	Single-Phase 200-240 / Three-Phase 200-240	A(B
	Permissible Voltage Range		-15	5~+10%	-1	5~+10%	-1	5~+10%	
Device Constant	Frequency	Hz	5	60 / 60	5	60 / 60	5	50 / 60	A
Power Supply Input	Permissible Frequency Range			±5%		±5%		±5%	B
mput	Rated Input Current	А	1.2	Single-Phase:0.7/ Three-Phase: 0.38	1.7	Single-Phase: 1.0/ Three-Phase: 0.52	3.3	Single-Phase: 2.0/ Three-Phase: 1.1	D
	 Maximum Input Current 		2.0	Single-Phase: 1.2/ Three-Phase: 0.75	3.3	Single-Phase: 1.9/ Three-Phase: 1.1	6.8	Single-Phase: 4.1/ Three-Phase: 2.0	B
-Rated Speed		r/min	3000						D
-Speed Control F	- Speed Control Range			80~4000 r/min (Speed ratio 50:1)				В	
- Rated Torque	• Rated Torque N·m (oz-in)		0.096 (13.6)		0.191 (27)		0.382 (54)		
-• Maximum Insta	intaneous Torque	N·m (oz-in)	0.1	144 (20)	0.5	0.287 (40)		573 (81)	
Permissible Ra	10 mm (0.39 in.) from End of Output Shaft	n N (lb.)	80 (18.0)		80 (18.0)		1	50 (33)	
remissible na	20 mm (0.79 in.) from End of Output Shaft	n N (lb.)	100 (22)		100 (22)		170 (38)		
Permissible Axi	al Load				Half of I	notor mass max.			
Rotor Inertia J	Rotor Inertia J ×10 ⁻⁴ kg·m ² (oz-in ²)		0.042 (0.23)		0.082 (0.45)		0.23 (1.26)		
-Permissible Ine	Permissible Inertia J $ imes 10^{-4}$ kg·m ² (oz-in ²)		1.8 (9.8)		3.75 (21)		5.6 (31)		
	Load		Max.±0.2%: Cor	nditions 0~rated torqu	e, rated speed, rat	ed voltage, normal tem	perature		
Speed Regulati	on Voltage		Max.±0.2%: Cor	nditions Rated voltage	$-15 \sim +10\%$, rate	ed speed, no load, norm	al temperature		
	Temperature		Max.±0.2%: Cor	Max. $\pm 0.2\%$: Conditions Operating ambient temperature $0 \sim +40$ °C ($+32 \sim +104$ °F), rated speed, no load, rated voltage					

① Rated Output Power: This refers to, with the combination of motor and driver, the amount of work that can be performed by a motor in a given period of time. It also expresses the max. output that can be generated continuously.

(2) Maximum Input Current: This refers to, with the combination of motor and driver, the max. input current required by the driver.

③ Rated Speed: This refers to, with the combination of motor and driver, the speed at rated output.

(4) Speed Control Range: This refers to, with the combination of motor and driver, the variable speed range of rotation speed.

(5) Rated Torque: This refers to, with the combination of motor and driver, the max. torque created when they are in continuous operation.

(a) Maximum Instantaneous Torque: This refers to, with the combination of motor and driver, the limit of torque that can be generated instantaneously.

⑦ Permissible Inertia: This refers to, with the combination of motor and driver, the max. moment of load inertia that can be driven.

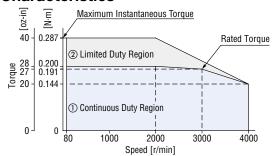
(8) Speed Regulation: This shows how much the speed is affected by the change in load, voltage and temperature.

Permissible Radial Load and Permissible Axial Load of Motors

Similar to standard AC motors. Refer to "How to Read Motor Specifications" of constant speed motors. ● How to read motor specifications of constant speed motors → Page E-12

How to Read Speed – Torque

Characteristics



This region is also used for acceleration torque which accelerates an inertial load up to the set speed at motor start-up.

How to Read Gearhead Specifications

Similar to standard AC motors. Refer to "How to Read Gearhead Specifications" of constant speed motors. ● How to read gearhead specifications of constant speed motors → Page E-13

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① Continuous Duty Region: This refers to the region where a motor can be operated continuously. The area is also used for the

2 Limited Duty Region: This refers to the region which can be used

for a short period of time. If operated for more than about five

seconds in the limited duty region, the driver's overload protective

frictional load torque at the sliding portion of equipment.

function engages and the motor is automatically stopped.

Overview

Product Line of Brushless Motors

The specifications and functions of each series are introduced with a list. Use these for your model selection.

		(High Performance and Easy Control)	Full Range of Functions	(Equipped with Encoder for Position Control	
		High Performance and Easy Control		High Power, Speed and Position Control	
		BMU Series	BLE2 Series	BXII Series	
Series					
Reference Page		Page D-13	▶ Page D-31	Page D-49	
Key Features		 Easy Setup and Easy Operation Full Range of Functions Right-Angle Gearhead Product Line Also Available 	 Digital Setting and Indication Max. Speed of 4000 r/min Multistep Speed-Change Operation Up to 16 Axes 	 Speed Control, Position Control, Torque Limitin Excellent Speed Stability Digital Setting Unit Built-in 	
Power Supply Ir	nput	Single-Phase 100-120 VAC Single-Phase 200-240 VAC Three-Phase 200-240 VAC	Single-Phase 100-120 VAC Single-Phase 200-240 VAC Three-Phase 200-240 VAC	Single-Phase 100-120 VAC Single-Phase 200-240 VAC Three-Phase 200-240 VAC	
	□42 mm (□1.65 in.)	-	-	_	
	□60 mm (□2.36 in.)	30 W (1/25 HP)	30 W (1/25 HP)	30 W (1/25 HP)	
Output Power	□80 mm (□3.15 in.)	60 W (1/12 HP)	60 W (1/12 HP)	60 W (1/12 HP)	
	□90 mm (□3.54 in.)	120 W (1/6 HP)	120 W (1/6 HP)	120 W (1/6 HP)	
	□110 mm (□4.33 in.)	200 W (1/4 HP)/400 W (1/2 HP)	200 W (1/4 HP)/400 W (1/2 HP)	200 W (1/4 HP)/400 W (1/2 HP)	
	[r/min]	80~4000 r/min	80~4000 r/min	2~4000 r/min (Digital setting) 30~4000 r/min (Analog setting)	
Speed Control	4000 3000				
Range	2000				
		~		~	
Speed Ratio		50 : 1	50 : 1	2000 : 1 (Digital setting) 133 : 1 (Analog setting)	
Speed Regulation	on (Load)	±0.2%	\pm 0.2% (Digital setting) \pm 0.5% (Analog setting)	±0.05%	
	Potentiometer Setting	Dial Setting	Dial Setting/External Speed Potentiometer	Internal/External Speed Potentiometer	
Speed Setting	Digital Setting	•	•	•	
Vethod	External DC Voltage Control Module Support Software		•	•	
	Digital Speed Indicator	•	•	•	
	Instantaneous Stop	•	•	•	
	Acceleration and Deceleration Operation	•	•	•	
	Multistep Speed-Change Operation	4 Speeds	16 Speeds	16 Speeds	
Function	Load Holding/Gravitational Operation	_	-	With Electromagnetic Brake	
	Parallel-Motor Operation	-	•		
	Protective Function Sink/Source Connection	•	•		
	Compatibility	105 m (0145)	0 0.5 m (07.0 ft)	00.0 ~ (00.0 #)	
	Max. Extension Length	10.5 m (34.4 ft.)	20.5 m (67.2 ft.)	30.6 m (100.3 ft.)	
	Other	-	Torque Limiting	Position Control/Torque Limiting	
	Parallel Shaft Gearhead	•	•		
Gearheads	Hollow Shaft Flat Gearhead		-	•	
acamedus	Right-Angle Gearhead	•	•	_	
	Foot Mount Gearhead	•	•	-	
Safety Standard	ls	c Al us CE	c€ عں °لہ	c Al us CE	
Price Range		\$300.00~\$1,427.00	\$393.00~\$1,532.00	\$693.00~\$1,397.00	

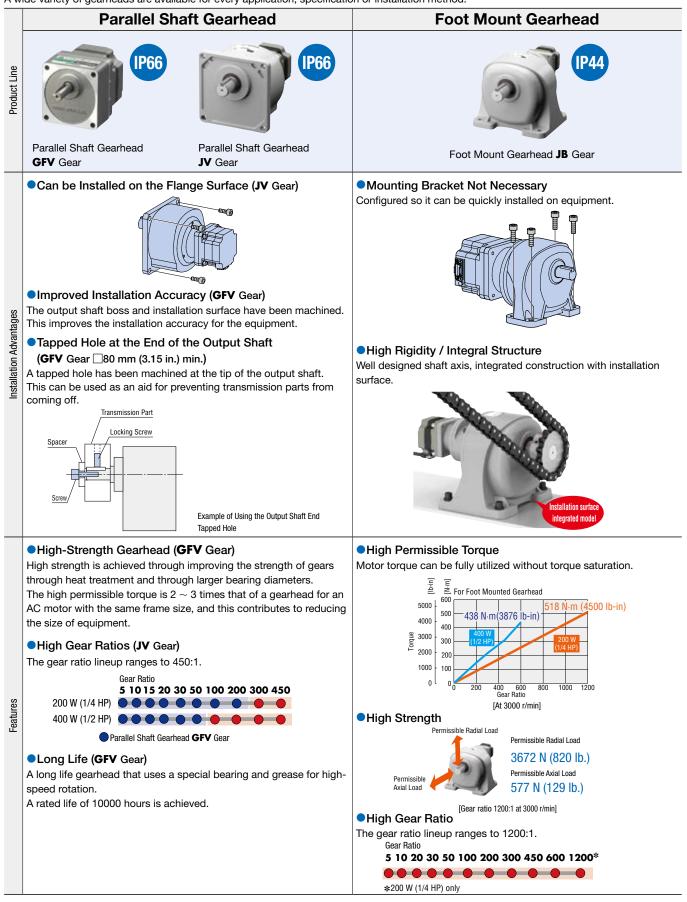
Classification			DC Input		Overview			
		24 VDC Input	24 VDC/4	24 VDC/48 VDC Input				
Series		BLH Series	BLV Standard Type	Series Standard Type+Control Module	AC Input BMU			
					AC Input BLE2 AC Input BXII			
Reference Page	2	▶ Page D-57	► Par	ge D-61				
Key Features		Compact Board Driver 24 VDC Input	High Power Network Compatible (RS-485 Communication)		DC Input BLH			
Power Supply Ir	nput	24 VDC	24 VD	C/48 VDC	DC Input BLV			
	□42 mm (□1.65 in.)	15 W (1/50 HP)		_	_			
	□60 mm (□2.36 in.)	30 W (1/25 HP)			_			
Output Power	□80 mm (□3.15 in.)	50 W (1/15 HP)		_	_			
	□90 mm (□3.54 in.)	100 W (1/8 HP)		_				
	□110 mm (□4.33 in.)	_	200 W (1/4 H	P)/400 W (1/2 HP)	_			
	[r/min]	100~3000 r/min	100~4000 r/min	80~4000 r/min	_			
Speed Control	4000							
Range	3000							
	2000			+				
Speed Ratio	0	30 : 1	40 : 1	50 : 1	_			
Speed Regulation	on (Load)	±0.5%	±0.5%	±0.2%				
	Potentiometer Setting	Internal/External Speed Potentiometer	Internal/External	_				
Speed Setting	Digital Setting	_	-	•				
Method	External DC Voltage Control Module	•	•	•				
	Support Software	-	_	•				
	Digital Speed Indicator	SDM496	SDM496	•				
	Instantaneous Stop	•	•	•				
	Acceleration and Deceleration Operation	•	•	•				
	Multistep Speed-Change Operation	2 Speeds (Internal/External Switching)	2 Speeds	8 Speeds				
Function	Load Holding/Gravitational Operation	_	Electromagnetic Brake Type	Electromagnetic Brake Type	_			
	Parallel-Motor Operation	•	•	•				
	Protective Function Sink/Source Connection	•	•	•	_			
	Compatibility	-	•	•				
	Max. Extension Length	2 m (6.6 ft.)	3.5 m (11.5 ft.)	3.5 m (11.5 ft.)	_			
	Other	-	Torque Limiting	Torque Limiting				
	Parallel Shaft Gearhead	•	•	•	_			
Gearheads	Hollow Shaft Flat Gearhead	(Excluding 15 W (1/50 HP))	•	•	_			
	Right-Angle Gearhead	-	-		_			
Safety Standard	Foot Mount Gearhead		CE	 CE	_			
Price Range		\$264.00~\$677.00	\$715.00~\$1,380.00	Standard Type + \$300.00*	_			
-	the control module.	φ20100 φ01100	φ. 10100 φ1,000100		_			

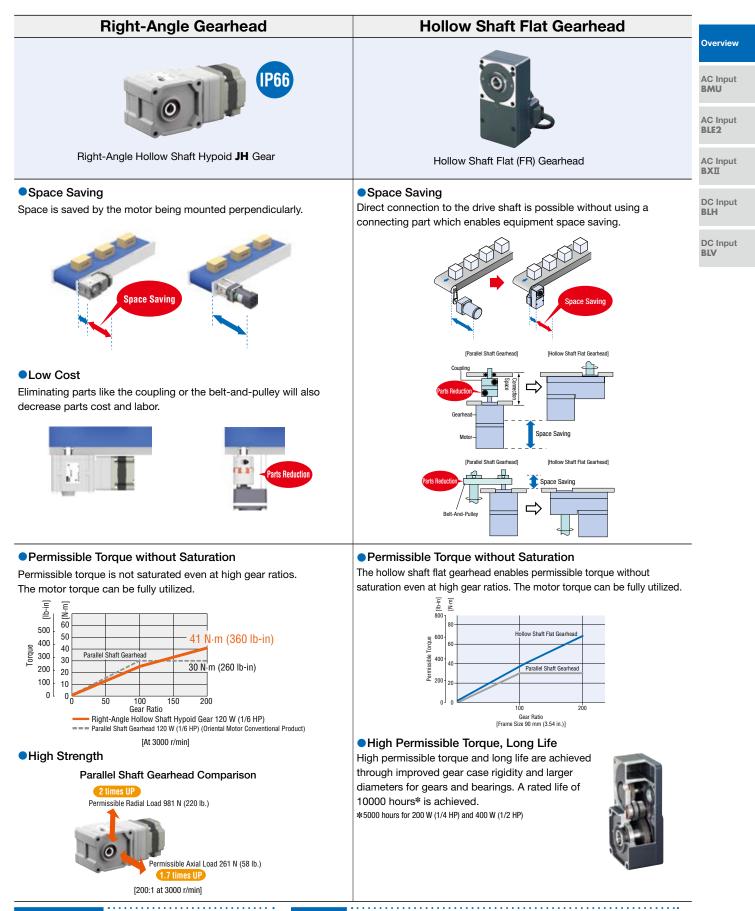
(SDM496) :Possible when a speed indicator (SDM496, accessory) is used.

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Types and Features of Gearheads

These are high-strength gearheads that are compatible with the high speed and high power of brushless motors. A wide variety of gearheads are available for every application, specification or installation method.





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Selection of Brushless Motors

The speed control range and performance of brushless motors vary depending on the model.

This section explains the main selection points to consider in order to select an optimal model based on the characteristics and functions required from the brushless motor in accordance with the purpose and application.

Selection by Speed Control Range and Speed Regulation

The speed control ranges and speed regulation shown below apply to the motor only. Gearheads are available for each model, enabling you to use them for speed reduction. For details, refer to the page where each product is listed.

Product Name		Reference	Speed Control Range (r/min)				Speed Ratio	Speed Regulation with Respect to the Load	
		Page	0 1000	2000	3000	4000	Speeu nalio		Conditions
	BMU Series	D-13	80~4000 r/min				50 : 1	±0.2%	
otors	BLE2 Series	D-31	80~4000 r/min				50 : 1	±0.2% (±0.5%) * 1	0 to Rated Torque at Rated Speed
Brushless Motors	BXII Series	D-49	2(30)*1~4000 r/min				2000 : 1 (133 : 1) * 1	±0.05%	
	BLH Series	D-57	100~3000 r/min				30 : 1	±0.5%	
	BLV Series	D-61	100(80)* ² ~4000 r/	min			40:1 (50:1)*2	±0.5% (±0.2%) ^{*2}	

*1 Specification value for analog setting.

*2 Specification value for digital setting.

Selection by Output Power and Frame Size

			Output Power							
Product Name		Reference Page	Frame Size 42 mm (1.65 in.)	Frame Size 60 mm (2.36 in.)	Frame Size 80 mm (3.15 in.)	Frame Size 90 mm (3.54 in.)	Frame Size 110 mm (4.33 in.)			
	BMU Series	D-13		30 W (1/25 HP) 60 W ^{≉1} (1/12 HP)	60 W ^{≉2} (1/12 HP)	120 W (1/6 HP) 200 W ^{≉1} (1/4 HP) 400 W ^{≉1} (1/2 HP)	200W ^{*2} (1/4 HP) 400W ^{*2} (1/2 HP)			
ors	BLE2 Series	D-31		30 W (1/25 HP) 60 W ^{≉1} (1/12 HP)	60 W ^{≉2} (1/12 HP)	120 W (1/6 HP) 200 W ^{≵1} (1/4 HP) 400 W ^{≵1} (1/2 HP)	200 W*2 (1/4 HP) 400 W*2 (1/2 HP)			
Brushless Motors	BXII Series	D-49		30 W (1/25 HP)	60 W (1/12 HP)	120 W (1/6 HP)	200 W ^{*3} (1/4 HP) 400 W ^{*3} (1/2 HP)			
	BLH Series	D-57	15 W (1/50 HP)	30 W (1/25 HP)	50 W (1/15 HP)	100 W (1/8 HP)				
	BLV Series	D-61					200 W ^{*3} (1/4 HP) 400 W ^{*3} (1/2 HP)			

*1 Round shaft type

*2 Combination type

*****3 Frame size of the round shaft type is 104mm (4.09 in.).

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Selection by Speed Setting Methods

			Speed Setting Method						
Product Name				Potentiome	ter Setting		Control Module		
		Reference	Digital Setting	Internal Speed Potentiometer Built-in Potentiometer	External Speed Potentiometer	External DC Voltage	Support Software	Overview	
		Page	Notice			External DC Power Supply (+) -	MEXE02	AC Input BMU	
	BMU Series	D-13	•	•				AC Input BLE2	
otors	BLE2 Series	D-31	•	•	•	•	•	AC Input BXII	
W SS	BXII Series	D-49	•	•	•	•	•		
Brushless Motors	BLH Series	D-57		•	•	•		DC Input BLH	
	BLV Series	D-61	•*	•	•	•	•	DC Input BLV	

*Possible when a control module (sold separately) is used.

Selection Based on Functions

Product Name			Function Comparison						
		Reference Page	For Displaying the Speed ↓ Digital Speed Indicator	For Stopping the Motor Quickly ↓ Instantaneous Stop	For Softening Shock during Starting and Stopping ↓ Acceleration and Deceleration Operation	For Operation at Multiple Speeds ↓ Multistep Speed- Change Operation	To Change Motor Speed in Vertical Operation ↓ Load Holding/ Gravitational Operation	To Use Alarm Output ↓ Alarm Output	
			Speed (r/min)		Low Speed	Here Street Here Street		× ALARM	
	BMU Series	D-13	•	•	•	4 Speeds		•	
	BLE2 Series	D-31	•	•	•	16 Speeds		•	
Brushless Motors	BXII Series	D-49	•	•	•	16 Speeds	Electromagnetic Brake Type	•	
Brush	BLH Series	D-57	•*1	•	•	2 Speeds (Internal/External switching)		•	
	BLV Series	D-61	* ^{1 *2}		•	2 Speeds (8 Speeds ^{*2})	Electromagnetic Brake Type	•	

*1 Possible when a speed indicator (SDM496, accessory) is used.

*2 Possible when a control module (sold separately) is used.



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