

5-Phase Stepping Motor and Driver Package PMC Series

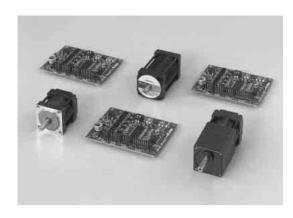
Additional Information

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General	Information ·······G	4

5-Phase Stepping Motor and Driver Package

PMC Series

The **PMC** Series combines a high torque miniature 5phase stepping motor with a board-level, credit card sized driver. Zero or low backlash gearheads are available.



Features

Miniature Motors & Gearmotors

Lightweight, compact motors are 1.10 in. sq. (28 mm sq.), and 0.22 lb. (0.1 kg: **PMC33** 3) or 0.38 lb. (0.17 kg: **PMC35** □ **3**) in weight.

Gearmotors also feature a mounting frame of only 1.10 in. sq. (28 mm sq.) Zero backlash harmonic gearmotors (HG) are available in gear ratios of 50:1 and 100:1. The harmonic gearmotors provide high output torque and high resolution. Low backlash spur gearmotors (MG) are also available in gear ratios of 3.6:1, 7.2:1, 10:1, 20:1, and 30:1. The low gear ratios mean that speed can be reduced without slowing the motor too much, thus enabling more precise resolution and more smooth rotation at a low speed.

High Output

Design advancements allow for high torque in a small package. In combination with the 0.35 A/phase output driver, the PMC's high torque capability extends well into the high speed range.

Superior Features

Features include enabling/disabling of the "Automatic Current Cutback" function via signal input and the "Excitation Timing" output, which is useful in setting the mechanical origin of your system.

Connectors

Independent connectors are supplied for the driver input/output signals and the motor output line.

Highly Reliable Photocoupler Input

Signal input/output sections use photocoupler inputs that provide protection from external noise. Requirement for a single 24 or 36 VDC power supply simplifies power supply design and reduces wiring work.

Selectable: Full Step/Half Step

Half step drive is selectable through a signal for driving at higher resolution with lower vibration.

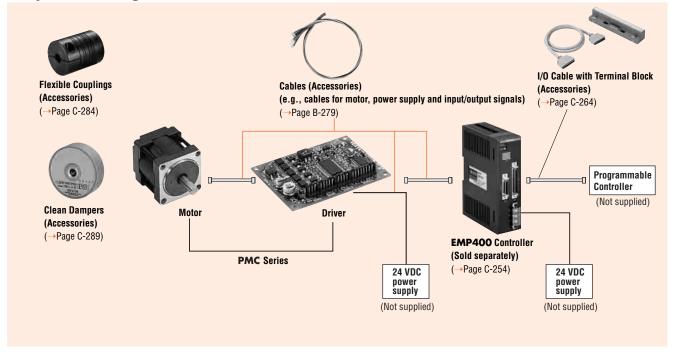
1-Pulse/2-Pulse Input Mode

A switch on the driver selects one-pulse or two-pulse input mode.

AS PLUS ASC

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System Configuration



An example of a single-axis system configuration with an **EPM400** series controller.

Product Number Code



Product Line

Туре	Power Supply Voltage	Maximum Holding Torque
Standard Type		4.6∼8.5 oz-in (0.033∼0.06 N·m)
MG Geared Type	24/36 VDC	11.3~72 oz-in (0.08~0.51 N·m)
HG Geared Type		210~280 oz-in (1.5~2 N⋅m)

Standard Type

Motor Frame Size: \square 1.10 in. (\square 28 mm)

Specifications

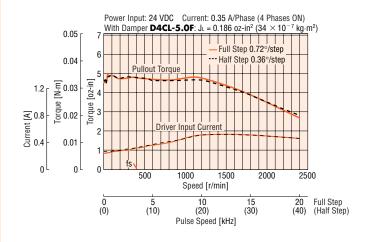
Model	Single Shaft	PMC33A3	PMC35A3		
Model	Double Shaft	РМС33В3	PMC35B3		
Maximum Holding Torque	oz-in (N·m)	4.6 (0.033)	8.5 (0.06)		
Rotor Inertia J	oz-in² (kg·m²)	0.049 (9×10 ⁻⁷)	0.098 (18×10 ⁻⁷)		
Rated Current	A/phase		0.35		
Basic Step Angle		0.72°			
Power Source		24 VDC±10% 0.7 A or 36 VDC±10% 0.7 A			
Excitation Mode		 Full Step (4 phase excitation): 0.72°/step Half Step (4-5 phase excitation): 0.36°/step 			
Weight	Motor lb. (kg)	0.22 (0.1)	0.37 (0.17)		
Weight	Driver lb. (kg)	0.055 (0.025)			
Dimension No.	Motor	1			
	Driver		4		

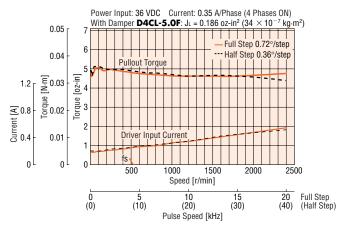
How to Read Specifications Table→Page C-9

■ Speed — Torque Characteristics How to Read Speed-Torque Characteristics→Page C-10

PMC33B3 24 VDC

PMC33B3 36 VDC

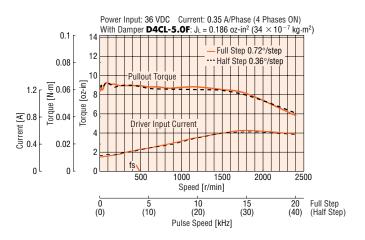




PMC35B3 24 VDC

With Damper **D4CL-5.0F**: $J_L = 0.186 \text{ oz-in}^2 (34 \times 10^{-7} \text{ kg·m}^2)$ 0.1 Full Step 0.72°/step Half Step 0.36°/step 0.08 ₩ 0.06 oz-in] Torque 0.04 **Driver Input Current** Current 0.4 0.02 1000 1500 2500 Speed [r/min] 0 (0) 10 (20) 15 (30) Full Step (Half Step) (10) (40) Pulse Speed [kHz]

PMC35B3 36 VDC



Note:

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MG Geared Type

Motor Frame Size: ☐ 1.10 in. (☐ 28 mm)

Specifications

Model	Single Shaft	PMC33A1-MG3.6	PMC33A1-MG7.2	PMC33A1-MG10	PMC33A1-MG20	PMC33A1-MG30		
Model	Double Shaft	PMC33B1-MG3.6	PMC33B1-MG7.2	PMC33B1-MG10	PMC33B1-MG20	PMC33B1-MG30		
Maximum Holding Torque	oz-in (N·m)	11.3 (0.08)	22 (0.16)	29 (0.21)	48 (0.34)	72 (0.51)		
Rotor Inertia J	oz-in² (kg·m²)			0.049 (9×10 ⁻⁷)				
Rated Current	A/phase			0.35				
Basic Step Angle		0.2°	0.1°	0.072°	0.036°	0.024°		
Gear Ratio		3.6:1	7.2:1	10:1	20:1	30:1		
Permissible Torque	oz-in (N·m)	11.3 (0.08)	22 (0.16)	29 (0.21)	48 (0.34)	72 (0.51)		
Permissible Speed Range (Gear Output Shaft Speed)	r/min	0~833	0~416	0~300	0~150	0~100		
Power Source			24 VDC±	10% 0.7 A or 36 VDC±1	10% 0.7 A			
Excitation Mode	Full Step	0.2°/step	0.1°/step	0.072°/step	0.036°/step	0.024°/step		
excitation wode	Half Step	0.1°/step	0.05°/step	0.036°/step	0.018°/step	0.012°/step		
Weight	Motor lb. (kg)	0.35 (0.16)						
weight	Driver lb. (kg)	0.055 (0.025)						
Dimension No.	Motor			2				
Difficitation No.	Driver			4				

How to Read Specifications Table→Page C-9

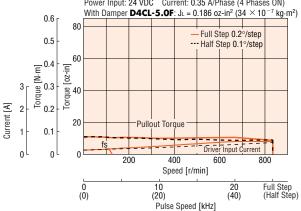
Note:

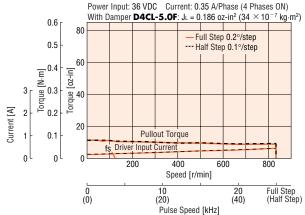
• Direction of rotation of the motor and that of the gear output shaft are the same for models with gear ratios of 3.6:1, 7.2:1, 20:1 and 30:1. It is opposite for 10:1 gear ratio.

Speed — Torque Characteristics How to Read Speed-Torque Characteristics→Page C-10

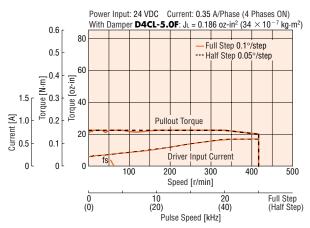
PMC33B1-MG3.6 24 VDC

> With Damper **D4CL-5.0F**: $J_L = 0.186 \text{ oz-in}^2 (34 \times 10^{-7} \text{ kg·m}^2)$ 80



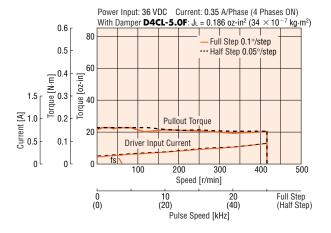


PMC33B1-MG7.2



PMC33B1-MG7.2

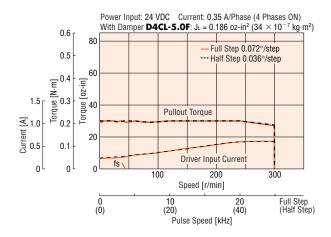
PMC33B1-MG3.6

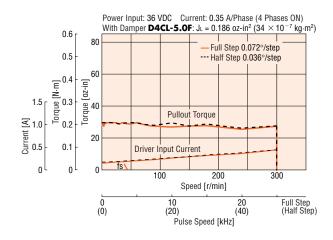


Note:

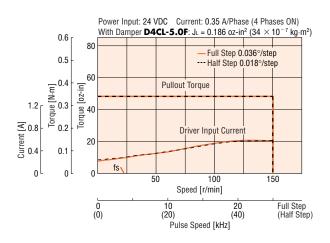
■ Speed - Torque Characteristics How to Read Speed Torque Characteristics→Page C-10

PMC33B1-MG10

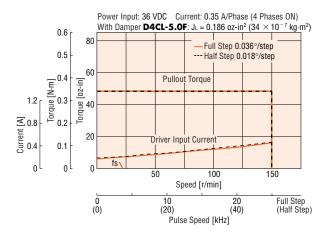




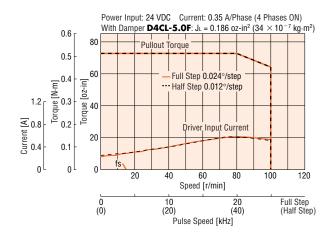
PMC33B1-MG20 24 VDC



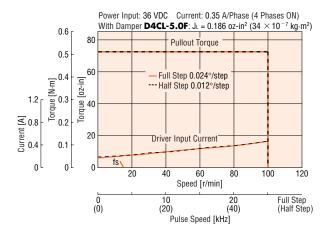
PMC33B1-MG20 36 VDC



PMC33B1-MG30 **24 VDC**



PMC33B1-MG30 **36 VDC**



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HG Geared Type

Motor Frame Size: ☐ 1.10 in. (☐ 28 mm)

Specifications

Model	Single Shaft	PMC33A1-HG50	PMC33A1-HG100			
Model	Double Shaft	PMC33B1-HG50	PMC33B1-HG100			
Maximum Holding Torque	oz-in (N·m)	210 (1.5)	280 (2)			
Rotor Inertia J	oz-in² (kg·m²)	0.066 (1	12×10 ⁻⁷)			
Rated Current	A/phase	0.	35			
Basic Step Angle		0.0144°	0.0072°			
Gear Ratio		50:1	100:1			
Permissible Torque	oz-in (N·m)	210 (1.5)	280 (2)			
Maximum Torque *	oz-in (N·m)	280 (2)	390 (2.8)			
Lost Motion (at Load Torque)	Arc min	Max. 3.0 (±8.5 oz-in)	Max. 3.0 (±11.3 oz-in)			
Permissible Speed Range (Gear Output Shaft Speed) r/min		0~70	0~35			
Power Source		24 VDC±10 % 0.7 A or 36 VDC±10 % 0.7 A				
Excitation Mode	Full Step	0.0144°step	0.0072°step			
Excitation wode	Half Step	0.0072°step	0.0036°step			
Weight	Motor lb. (kg)	0.46 (0.21)				
Weight	Driver lb. (kg)	0.055 (0.025)				
Dimension No.	Motor		3			
DITHERISION NO.	Driver	4				

How to Read Specifications Table→Page C-9

* The value of maximum torque is for the gear. Refer to the Speed-Torque Characteristics for the output torque of the geared motor.

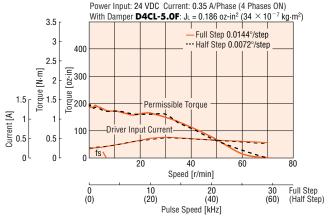
Note:

• The gear shaft rotates in the opposite direction from the motor shaft.

Speed — Torque Characteristics How to Read Speed-Torque Characteristics→Page C-10

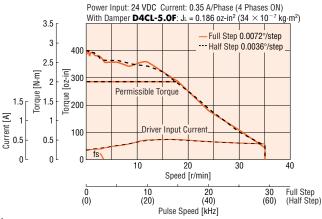
PMC33B1-HG50 24 VDC



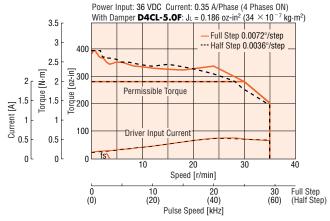




PMC33B1-HG100 24 VDC



PMC33B1-HG100 36 VDC



Note:

Common Specifications

	Input Signal Circuit	Photocoupler input, Input resistance 220 Ω , Input current 10 \sim 20 mA maximum Signal voltage Photocoupler ON: +4.5 \sim +5 V, Photocoupler OFF: 0 \sim +1 V (Voltage between terminals)		
	• Pulse Signal (CW Pulse Signal)	Step command pulse signal (CW step command signal at 2-pulse input mode) Pulse width: 5 µs minimum, Pulse rise/fall: 2 µs maximum Pulse duty: Max. 50% Motor moves when the photocoupler state changes from ON to OFF. Maximum input frequency: 100 kHz (When the pulse duty is 50%) Negative logic pulse input.		
Input Signals	 Rotation Direction Signal (CCW Pulse Signal) 	Rotation direction signal Photocoupler ON: CW, Photocoupler OFF: CCW CCW step command signal at 2-pulse input mode. Pulse width: 5 µs minimum, Pulse rise/fall: 2 µs maximum. Pulse duty: Max. 50% Motor moves when the photocoupler state changes from ON to OFF. Maximum input frequency: 100 kHz (When the pulse duty is 50%) Negative logic pulse input.		
	• Step Angle Signal Full Step (0.72°) at "photocoupler OFF" Half Step (0.36°) at "photocoupler ON"			
	All Windings Off Signal	When in the "photocoupler ON" state, the current to the motor is cut off and the motor shaft can be rotated manually. When in the "photocoupler OFF" state, the current is supplied to the motor.		
	Automatic Current Cutback Release Signal	When in the "photocoupler ON" state, the "Automatic Current Cutback" function at motor standstill is disabled. When in the "photocoupler OFF" state, the "Automatic Current Cutback" function at motor standstill is activated. (approximately 100 ms after motor stops).		
nals	Output Signal Circuit	Photocoupler, Open-Collector Output External use condition: 24 VDC maximum, 10 mA maximum		
Output Signals	Excitation Timing Signal	Signal is output every time the excitation sequence returns to the initial "0". (Photocoupler: ON) Full step: signal is output every 10 pulses, Half step: Signal is output every 20 pulses		
F	unctions	Automatic current cutback, Pulse input mode switch, Step angle switch		
	Oriver Cooling Method	Natural ventilation		

■ General Specifications

Specificati	ons	Motor	Driver	
Insulation Class		Class B [266°F (130°C)]	_	
Insulation Resistance		$100M\Omega$ minimum under normal temperature and humidity, when measured by a 500 VDC megger between the motor coils and the motor casing.	_	
Dielectric Strength		Sufficient to withstand 0.5 kV, 60 Hz applied between the motor coils and casing for one minute, under normal ambient temperature and humidity.	_	
	Ambient Temperature	$14^{\circ}F \sim 122^{\circ}F$ ($-10^{\circ}C \sim +50^{\circ}C$): Standard Type, MG Geared Type	32°F~ 104°F (0°C~40°C)	
Operating Environment	Ambient remperature	$32^{\circ}F \sim 104^{\circ}F$ ($0^{\circ}C \sim +40^{\circ}C$): HG Geared Type (nonfreezing)	(nonfreezing)	
Operating Environment	Ambient Humidity 85% or less (noncondensing)			
Atmosphere		No corrosive gases, dust, water or oil		
Temperature Rise		Temperature rise of the coil measured by the Change Resistance Method is 144°F (80°C) or less. (at standstill, five phases energized)	_	
Static Angle Error *1		±5 arc minutes (±0.084°)	_	
Shaft Runout		0.002 inch (0.05 mm) T.I.R at top of output shaft *4	_	
Radial Play *2		0.001 inch (0.025 mm) max. of 1.12 lb. (0.5 kg)	_	
Axial Play *3		0.003 inch (0.075 mm) max. of 2.2 lb. (1 kg)	_	
Concentricity		0.003 inch (0.075 mm) T.I.R *4	<u> </u>	
Perpendicularity		0.003 inch (0.075 mm) T.I.R *4	<u>-</u>	

- *1 This value is for full step under no load. (The value changes with size of the load.)
- *2 Radial Play: Refers to the displacement in shaft position in the radial direction, when a 1.12 lb. (5 N) load is applied in the vertical direction to the tip of the motor's shaft.
- *3 Axial Play: Refers to the displacement in shaft position in the axial direction, when a 2.2 lb. (10 N) load is applied to the motor's shaft in the axial direction.
- *4 T.I.R. (Total Indicator Reading): Refers to the total dial gauge reading when the measured section is rotated one revolution centered on a reference axis.

• Do not measure insulation resistance or perform the dielectric strength test while the motor and driver are connected.

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Permissible Overhung Load and Permissible Thrust Load

Unit = Upper values: Ib./Lower values: N

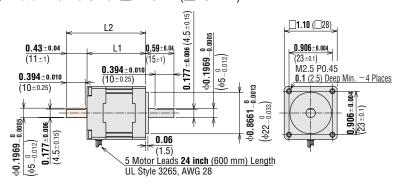
Model	Overh	ung Load Dis	tance from Sh	aft End [inch	(mm)]	Thrust Load
Model	0	0.2 (5)	0.39 (10)	0.59 (15)	0.79 (20)	TIII UST EVAU
PMC3□	5.6	7.6	11.7		— The permissible thrust load	The permissible thrust load [lb. (N)] shall be no greater than the motor mass.
PMC3_	25	34	52			The permissible tiliust load [ib. (N)] shall be no greater than the motor mass.
PMC33-MG□	2	2.5	3.3	4.9		2.2
PMC33-MG	9.2	11.4 15 21.9 —	10			
PMC33-HG□	31	36	45	54		22
-MC33-HU	140	160	200	240		100

Dimensions Scale 1/2, Unit = inch (mm)

Motor

Standard Type

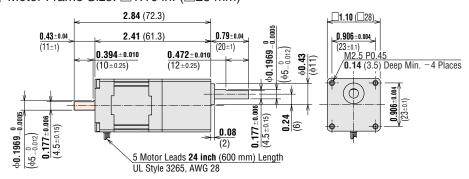
1 Motor Frame Size: □1.10 in. (□28 mm)



Model	Motor Model	L1 inch (mm)	L2 inch (mm)	Weight lb. (kg)	DXF
PMC33A3	PMM33A2	1.22 (31)	_	0.22 (0.1)	B077
РМС33В3	PMM33B2	1.22 (31)	1.65 (42)	0.22 (0.1)	0077
PMC35A3	PMM35A2	1 00 (50 5)	_	0.37 (0.17)	B078
PMC35B3	PMM35B2	1.99 (30.3)	2.42 (61.5)	0.37 (0.17)	DU/ 0

♦ MG Geared Type

2 Motor Frame Size: □1.10 in. (□28 mm)



Model	Motor Model	Weight lb. (kg)	DXF
PMC33A1-MG	PMM33A-MG□	0.35 (0.16)	B080
PMC33B1-MG	PMM33B-MG□	0.33 (0.16)	DUÖU

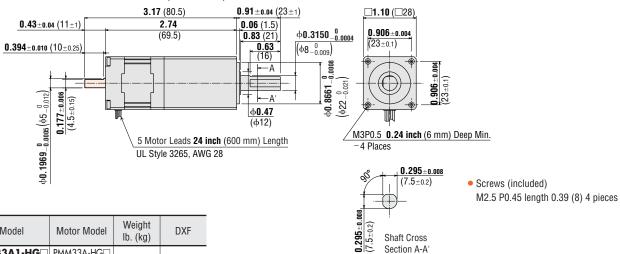
Enter the gear ratio in the box (□) within the model number.

Screws (included)
 M2.5 P0.45 length 0.39 (8) 4 pieces

[•] These dimensions are for double shaft models. For single shaft models, ignore the shaded areas.

▶ HG Geared Type

3 Motor Frame Size: □1.10 in. (□28 mm)



Model PMC33A1-HG PMM33A-HG 0.46 (0.21) B234 PMC33B1-HG PMM33B-HG

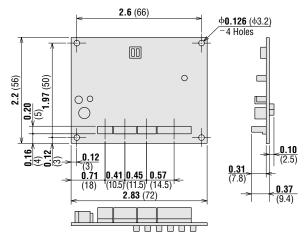
• This dimension is for double shaft model. For single shaft model, ignore the shaded area.

Driver

4 PMD03CA

Weight: 0.055 lb. (0.025 kg)

DXF B079



Connector Housings (included)

6-173977-3 (AMP): Power supply connector (CN2)

6-173977-4 (AMP): I/O signal connector (CN4)

6-173977-5 (AMP): Motor connector (CN3)

6-173977-8 (AMP): I/O signal connector (CN1)

Note:

Use the connector assembly tool

(AMP 911790-1) when assembling the connectors.

The connector tool is not provided with the package.

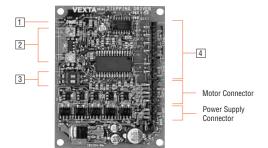
ullet Enter the gear ratio in the box (\square) within the model number.

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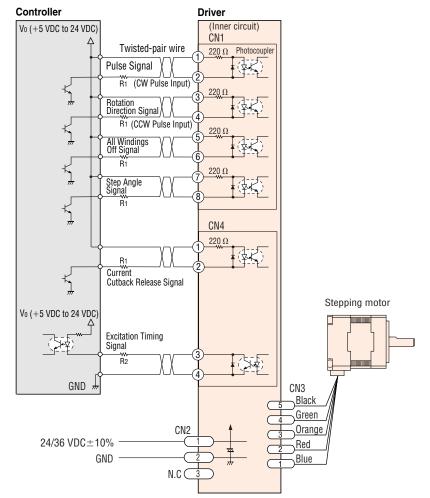
PK/PV

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Connection and Operation



Connection Diagrams



Signal Monitor Display

Indicator	Color	Function
POWER	Green	Power input display

2 Current Adjustment Potentiometers

Indicator	Name	Functions
RUN Motor run current		For adjusting the motor
NUN	potentiometer	running current
STOP	Motor stop current	For adjusting the motor
310P	potentiometer	current at standstill

3 Function Select Switches

	Indicator	Switch Name	Functions	
	F/H	Step angle select switch	Switches the motor's step angle.	
			F: Full step, H: Half step	
	2P/1P	Pulse input mode switch	Switches between 1-pulse input mode	
			and 2-pulse input mode	

4 Input/Output Signals

•				
Connector	Input/Output	Pin No.	Terminal Name	
CN1	Input signal	1	Pulse Signal (CW Pulse Signal)	
		2		
		3	D + 1' D' 1' O' 1 (00M D 1 O' 1)	
		4	Rotation Direction Signal (CCW Pulse Signal)	
		5	All Windians Off Cinnsl	
		6	All Windings Off Signal	
		7	Stop Angle Select Signel	
		8	Step Angle Select Signal	
CN4	Innut cianal	1	Current Cutback Release Signal	
	iliput signai	2		
	Output signal	3	Excitation Timing Signal	
		4		
	CN1	CN1 Input signal Input signal	Connector Input/Output Pin No. 1 2 3 4 5 6 7 8	

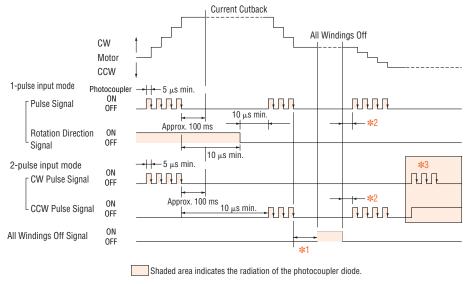
Notes:

- Keep the voltage Vo between 5 VDC and 24 VDC. When Vo is equal to 5 VDC, the external resistance R1 is not necessary. When Vo is above 5 VDC, connect R1 to keep the current between 10 mA and 20 mA, and connect R2 to keep the current below 10 mA.
- Use twisted-pair wire of AWG 28 or thicker and 6.6 feet (2 m) or less in length for the signal line.
- · Note that as the length of the pulse signal line increases, the maximum transmission frequency decreased. (→Technical Reference Page F-36)
- · Suitable wire size for the CN1, CN2, CN3 and CN4 connector is between AWG 28 and AWG26. Use AWG 26 for the power line. When assembling the connectors, use the hand-operated crimp tool for contact 911790-1(AMP). The crimp tool is not provided with the package.
- Signal lines should be kept at least 3.9 inches (10 cm) away from power lines (power supply lines and motor lines). Do not bind the signal line and power line together.
- If noise generated by the motor lead wire causes a problem, try shielding the motor lead wires with conductive tape or wire mesh.
- · Incorrect connection of DC power input can lead to driver damage. Make sure that the polarity is correct before turning power on.

♦ Power Supply

Keep the input power voltage to either 24 VDC $\pm\,10\%$ or 36 VDC $\pm 10\%$. Use a power supply that can supply sufficient input current.

Timing Chart



Note: 10 µs or more is the standard interval time for switching from CW to CCW. Note that the interval time varies greatly depending on the motor and load inertia.

- Wait a period of time to allow the motor oscillations to end before inputting the "All Windings Off" signal. This time varies with the load inertia, the load torque and the starting pulse rate. The signal input must be stopped before the motor stops.
 - Never input step pulse signals immediately after switching the "All Windings Off" input signal to the "photocoupler OFF" state, or the motor may lose synchronism. In general, a minimum interval of 100 ms is required. The motor will not operate properly when inputting a pulse signal while either the CW or CCW pulse is in the "photocoupler ON" state.

Description of Input/Output Signals

Pulse Input and Rotation Direction Signals

1-Pulse Input Mode

Pulse Input Signal

"Pulse" signal is input to the PLS/CW -terminal. When the photocoupler state changes from "ON" to "OFF", the motor rotates one step. The direction of rotation is determined by the rotation direction signal.

Rotation Direction Input Signal

The "Rotation Direction" signal is input to the DIR/CCW -terminal.

A "photocoupler ON" signal input commands a clockwise direction rotation. A "photocoupler OFF" signal input commands a counterclockwise direction rotation.

2-Pulse Input Mode

CW Pulse Input Signal

"Pulse" signal is input to the CW/P – terminal. When the photocoupler state changes from "ON" to "OFF", the motor rotates one step in the clockwise direction.

CCW Pulse Input Signal

"Pulse" signal is input to the CCW/D - terminal. When the photocoupler state changes from "ON" to "OFF", the motor rotates one step in the counterclockwise direction.

All Windings Off Input Signal

When the "All Windings Off" (A.W.OFF) signal is in the "photocoupler ON" state, the current to the motor is cut off and motor torque is reduced to zero. The motor output shaft can then be rotated freely by hand. This signal is used when moving the motor by external force or to manual home position.

Step Angle Select Input Signal

When the "Step Angle Select" (F/H) signal is in the "photocoupler ON" state, half step mode has been selected; When the F/H signal is in the "photocoupler OFF" state, full step mode has been selected. (When using this input to select the step angle, the step angle switch should be set to "F" position).

Current Cutback Release Input Signal

When the "Current Cutback Release" (C UP) signal is in the "photocoupler ON" state, the "Automatic Current Cutback" function is not activated.

Excitation Timing Output Signal

The excitation timing signal is output once each time the excitation sequence returns to step "0" in synchronization with input pulse. The excitation sequence is designed to complete one cycle as the motor shaft rotates 7.2°. A signal is output every 10 pulses in full step mode and every 20 pulses in half step mode. (When the "Excitation Timing" signal is output, the transistor turns ON.)

♦ How to Use Function Select Switches

Step Angle Select

When the step angle select switch is set to "F" position, the setting is for full step. When set to "H" position, the setting is for half step.

Note:

The step angle can be set with not only the step angle select switch but the step angle select signal input. The unused step angle selection method should be set to FULL STEP. When either of them is set to HALF STEP, the setting is for half step.

Pulse Input Mode

When the pulse input mode select switch is set to "2P" position, the 2-pulse input mode is set. When the pulse input mode select switch is set to "1P" position, the 1-pulse input mode is set.

AS PLUS

CFKI

SS

ZWC

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UI2120G

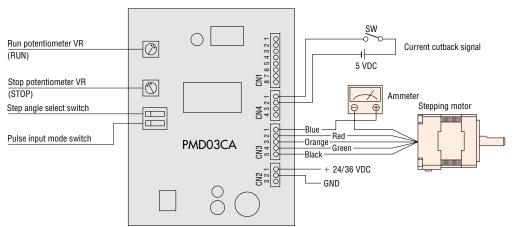
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Adjusting the Driver Output Current

The rated output current is set at the factory. If it is necessary to change the current setting, follow the procedures described below.

♦ Connecting an Ammeter

(1)Connect a DC ammeter between the motor and pin (1) of CN3 connector as shown below.



- 2) After connecting the DC ammeter to the motor, turn on the power. (The excitation status at this point is fixed: power on
- (3) When the power is turned on, the motor enters a 4 phase excitation state, and +directional current flows through the blue motor lead wire. (Even if 4-5 phase excitation has been selected, the motor enters a 4 phase excitation state when the power is turned on. Adjust the current in this
- (4)The value measured by the ammeter represents the total current in two phases. The current for one phase is equivalent to half of the ammeter value. (When setting the current to 0.3 A/phase, adjust the current level until the ammeter reads 0.6 A.)

Notes:

- Never input pulse signals.
- Select "photocoupler OFF" for "All Windings Off" signal. (Select "photocoupler OFF" when the switch is open.)
- . When the RUN current is adjusted, the current at motor standstill also changes.

♦ Adjusting the Motor Running Current

Set "Current Cutback Release" signal to the "photocoupler ON" state when adjusting the RUN current.

(1)Adjust the motor RUN current with the RUN potentiometer.

Adjusting range

PMD03CA: 0.07 A/phase to 0.35 A/phase

(2) The motor running current is set for rated current at the time of shipping, but it can be readjusted using the RUN potentiometer. The running current can be lowered to suppress temperature rise in the motor/driver, or lower running current in order to allow a margin for motor torque or to reduce vibration.

Note:

• The motor RUN current should be less than the motor rated current.

♦ Adjusting the Current at Motor Standstill

Set "Current Cutback Release" signal to the "photocoupler OFF" state when adjusting the current while the motor is stopped.

(1)Adjust the current at motor standstill with the STOP potentiometer.

Adjusting range

PMD03CA: 0.07 A/phase to 0.28 A/phase

(2)At the time of shipping, the current at motor standstill is set for half of rated current. The STOP potentiometer can be used to readjust the current at motor standstill to the current value required to produce enough holding torque.

Maximum Current at motor holding torque × standstill [A] [oz-in (N·m)] Holding torque [oz-in (N·m)] Motor rated current [A]

■ List of Motor and Driver Combinations

Туре	Model	Motor Model	Driver Model
Standard	PMC33□3	PMM33□2	
	PMC35□3	PMM35□2	
MG Geared	PMC33□1-MG3.6	PMM33□-MG3.6	
	PMC33□1-MG7.2	PMM33□-MG7.2	
	PMC33□1-MG10	PMM33□-MG10	PMD03CA
	PMC33□1-MG20	PMM33□-MG20	
	PMC33□1-MG30	PMM33□-MG30	
HG Geared	PMC33□1-HG50	PMM33□-HG50	
	PMC33□1-HG100	PMM33□-HG100	

 $[\]bullet$ Enter ${\bf A}$ (single shaft) or ${\bf B}$ (double shaft) in the box (\Box) within the model numbers