



OPERATING MANUAL

2-Phase Stepping Motor PKP Series

Introduction

■ Before using the motor

Only qualified personnel should work with the product. Use the product correctly after thoroughly reading the "Safety precautions." The product described in this manual has been designed and manufactured to be incorporated in general industrial equipment. Do not use for any other purpose. Oriental Motor Co., Ltd. is not responsible for any damage caused through failure to observe this warning.

■ Hazardous substances

The products do not contain the substances exceeding the restriction values of RoHS Directive (2011/65/EU).

Safety precautions

The precautions described below are intended to prevent danger or injury to the user and other personnel through safe, correct use of the product. Use the product only after carefully reading and fully understanding these instructions.

Description of signs

	Warning	Handling the product without observing the instructions that accompany a "Warning" symbol may result in serious injury or death.
	Caution	Handling the product without observing the instructions that accompany a "Caution" symbol may result in injury or property damage.

Description of graphic symbols

	Indicates "prohibited" actions that must not be performed.
	Indicates "compulsory" actions that must be performed.

Warning	
	<ul style="list-style-type: none"> Do not use the product in explosive or corrosive environments, in the presence of flammable gases, locations subjected to splashing water, or near combustibles. This may cause fire or injury. Do not forcibly bend, pull or pinch the lead wire or cable. This may cause fire. Do not disassemble or modify the product. This may cause injury.
	<ul style="list-style-type: none"> Assign qualified personnel the task of installing, wiring, operating/controlling, inspecting and troubleshooting the product. Failure to do so may result in fire or injury. If this product is used in a vertical application, be sure to provide a measure for the position retention of moving parts. Failure to do so may result in injury or damage to equipment. Install the product in an enclosure. Failure to do so may result in injury. Connect the cables securely according to the wiring diagram. Failure to do so may result in fire. For the power supply, use a DC power supply with reinforced insulation on its primary and secondary sides. Failure to do so may cause electric shock.

Thank you for purchasing an Oriental Motor product. This Operating Manual describes product handling procedures and safety precautions.

- Please read it thoroughly to ensure safe operation.
- Always keep the manual where it is readily available.

Caution	
	<ul style="list-style-type: none"> Do not use the product beyond its specifications. This may cause injury or damage to equipment. Keep your fingers and objects out of the openings in the product. Failure to do so may result in fire or injury. Do not touch the product while operating or immediately after stopping. This may cause a skin burn(s). Do not carry the motor by holding the motor output shaft, lead wire or cable. Doing so may cause injury. Keep the area around the product free of combustible materials. Failure to do so may result in fire or a skin burn(s). Leave nothing around the product that would obstruct ventilation. Failure to do so may result in damage to equipment. Do not touch the rotating part (output shaft) while operating the motor. Doing so may result in injury.
	<ul style="list-style-type: none"> Provide a cover over the rotating part (output shaft) of the motor. Failure to do so may result in injury. Use a motor and driver only in the specified combination. Failure to do so may result in fire. Provide an emergency stop device or emergency stop circuit so that the entire equipment will operate safely in the event of a system failure or malfunction. Failure to do so may result in injury. When an abnormal condition has occurred, immediately stop operation and turn off the driver power. Failure to do so may result in fire or injury. To dispose of the product, disassemble it into parts and components as much as possible and dispose of individual parts/components as industrial waste.

Precautions for use

- **Conduct the insulation resistance test or dielectric strength test separately on the motor and the driver.**

Conducting the insulation resistance test or dielectric strength test with the motor and driver connected may result in damage to the product.

- **Do not apply a radial load and axial load in excess of the specified permissible limit**

Operating the motor under an excessive radial load or axial load may damage the motor bearings (ball bearings). Be sure to operate the motor within the specified permissible limit of radial load and axial load.

- **Use the motor in conditions where its surface temperature will not exceed 100 °C (212 °F).**

The surface temperature on the motor case may exceed 100 °C (212 °F) depending on operating conditions such as ambient temperature, operating speed, duty cycle and others. To prevent the motor bearings (ball bearings) from reaching its usable life quickly, use the motor in conditions where the surface temperature will not exceed 100 °C (212 °F).

- **Holding torque at standstill**

The motor holding torque is reduced by the current cutback function of the driver at motor standstill. When operating the motor, take account of the motor torque drop at the time of stopping.

Specifications

Degree of protection		IP20
Operation environment	Ambient temperature	−10 to +50 °C (+14 to +122 °F) (non-freezing)
	Humidity	85% or less (non-condensing)
	Altitude	Up to 1,000 m (3,300 ft.) above sea level
	Surrounding atmosphere	No corrosive gas, dust, water or oil
Storage environment, Shipping environment	Ambient temperature	−20 to +60 °C (−4 to +140 °F) (non-freezing)
	Humidity	85% or less (non-condensing)
	Altitude	Up to 3,000 m (10,000 ft.) above sea level
	Surrounding atmosphere	No corrosive gas, dust, water or oil
Insulation resistance	100 MΩ or more when 500 VDC megger is applied between the case and motor windings.	
Dielectric strength	Sufficient to withstand the following conditions applied between the winding and the case for 1 minute: • PKP21, PKP22, PKP23, PKP24: 0.5 kVAC 50/60 Hz • PKP26: 1.0 kVAC 50/60 Hz • PKP29: 1.5 kVAC 50/60 Hz	

Preparation

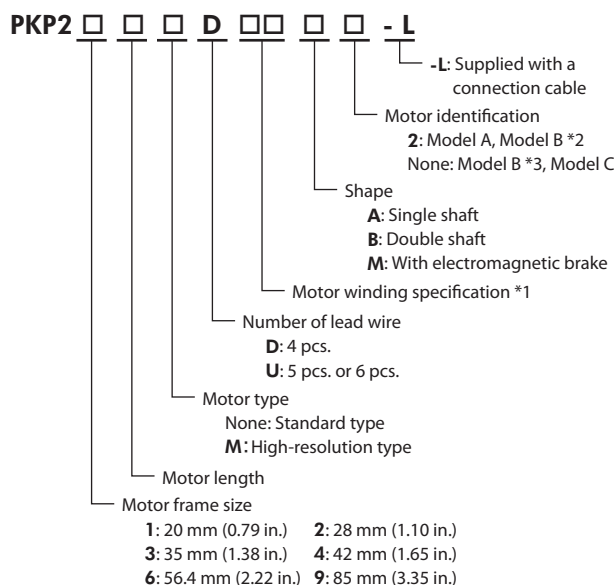
Checking the product

Verify that the items listed below are included. Report any missing or damaged items to the branch or sales office from which you purchased the product.

- Motor 1 unit
- Connection cable 1 pc. [0.6 m (2 ft.)] *
- OPERATING MANUAL 1 copy (this manual)

* Supplied with the **PKP2□-L** types and the connector coupled type motor and driver packages

How to identify the product model



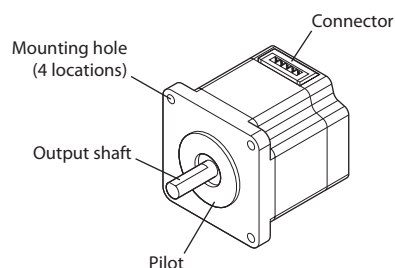
*1 Representative example **05:** Rated current 0.5 A/phase
28: Rated current 2.8 A/phase

*2 Motor frame size 28 mm (1.10 in.)

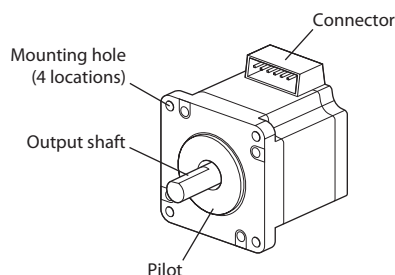
*3 Motor frame size 35 mm (1.38 in.), 42 mm (1.65 in.), 56.4 mm (2.22 in.)

Names of parts

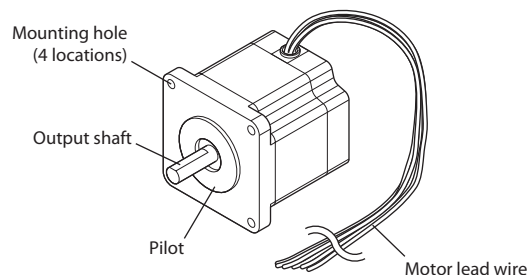
Motors of Model A



Motors of Model B



Motors of Model C



Installation

Location for installation

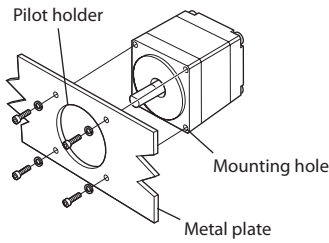
The motor is designed and manufactured for installation in equipment. Install it in a well-ventilated location that provides easy access for inspection. The location must also satisfy the following conditions:

- Inside an enclosure that is installed indoors (provide vent holes)
- Operating ambient temperature −10 to +50 °C (+14 to +122 °F) (non-freezing)
- Operating ambient humidity 85% or less (non-condensing)
- Area that is free of explosive atmosphere or toxic gas (such as sulfuric gas) or liquid
- Area not exposed to direct sun
- Area free of excessive amount of dust, iron particles or the like
- Area not subject to splashing water (rain, water droplets), oil (oil droplets) or other liquids
- Area free of excessive salt
- Area not subject to continuous vibration or excessive shocks
- Area free of excessive electromagnetic noise (from welders, power machinery, etc.)
- Area free of radioactive materials, magnetic fields or vacuum
- 1,000 m (3,300 ft.) or lower above sea level

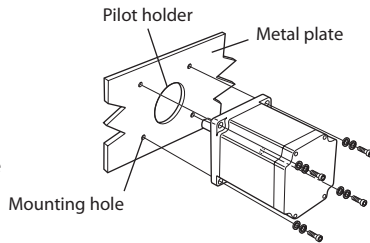
■ Installation method

Install the motor onto an appropriate flat metal plate having excellent vibration resistance and heat conductivity. When installing the motor, secure it with four bolts (not supplied) through the four mounting holes provided. Do not leave a gap between the motor and metal plate.

● Installation method 1



● Installation method 2



Motor type	Nominal size	Tightening torque [N·m (lb·in.)]	Effective depth of bolt [mm (in.)]	Installation method
PKP21	M2 P0.4	0.25 (2.2)	2.5 (0.1)	1
PKP22	M2.5 P0.45	0.5 (4.4)	2.5 (0.1)	
PKP23 PKP24	M3 P0.5	1 (8.8)	4.5 (0.18)	
PKP26	M4	2 (17.7)	—	2
PKP29	M5	3 (26.6)		

■ Installing a load

When connecting a load to the motor, align the centers of the motor output shaft and load shaft. Be careful not to damage the output shaft or bearings when installing a coupling or pulley to the motor output shaft.

■ Permissible radial load and permissible axial load

The radial load and axial load on the motor output shaft must be kept the permissible values listed in the table below.

● Motors of Model A

Motor type	Permissible radial load [N (lb.)]					Permissible axial load [N (lb.)]
	Distance from the tip of motor output shaft					
	0 mm (0 in.)	5 mm (0.20 in.)	10 mm (0.39 in.)	15 mm (0.59 in.)	20 mm (0.79 in.)	
PKP24	35 (7.8)	44 (9.9)	58 (13)	85 (19.1)	—	15 (3.3)
PKP26	90 (20)	100 (22)	130 (29)	180 (40)	270 (60)	30 (6.7)

● Motors of Model B and C

Motor type	Permissible radial load [N (lb.)]					Permissible axial load [N (lb.)]
	Distance from the tip of motor output shaft					
	0 mm (0 in.)	5 mm (0.20 in.)	10 mm (0.39 in.)	15 mm (0.59 in.)	20 mm (0.79 in.)	
PKP21	12 (2.7)	15 (3.3)	—	—	—	3 (0.67)
PKP22	25 (5.6)	34 (7.6)	52 (11.7)	—	—	5 (1.12)
PKP23 PKP24	20 (4.5)	25 (5.6)	34 (7.6)	52 (11.7)	—	10 (2.2)
PKP26 *1	49 (11)	60 (13.5)	79 (17.7)	110 (24)	—	20 (4.5)
PKP26 *2	61 (13.7)	73 (16.4)	90 (20)	110 (24)	160 (36)	
PKP29	260 (58)	290 (65)	340 (76)	390 (87)	480 (108)	60 (13.5)

*1 Output shaft diameter $\varnothing 6.35$ mm ($\varnothing 0.25$ in.)

*2 Output shaft diameter $\varnothing 8$ mm ($\varnothing 0.31$ in.)

Connection

■ Connector type motor

Connect while checking the connector pin numbers. The parentheses () in the wiring diagram are colors of the supplied or accessory connection cable. When you use an accessory connector set or provide a connector and lead wires by yourself, connect in accordance with the pin numbers in the wiring diagram.

Note

- Secure the cable at the connection part to prevent the connection part from receiving stress due to the flexing of the cable or the cable's own mass. Make the radius of curvature for the cable as large as possible.
- The connection cable for PKP23, PKP24 and PKP26 uses a connector with a lock mechanism. When removing the cable, release the connector lock first. Forcibly pulling out the connector without releasing the connector lock may damage the motor and connector.

memo

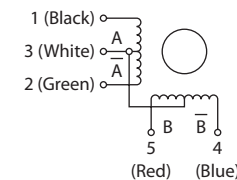
In the case of motors of the Model B, remove the connection cable in the direction of the output shaft horizontally.

● Motors of Model A

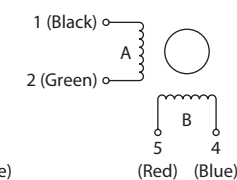
If the 4 lead wire type is used, pin no.3 is not required.

Wiring diagram

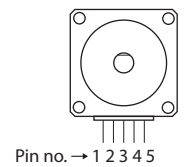
• 5 lead wire type



• 4 lead wire type



Pin assignments



Applicable connector/lead wire

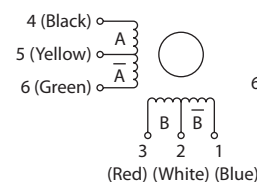
Type	Model
Connector housing	MDF97-5S-3.5C (HIROSE ELECTRIC CO., LTD.)
Contact	MDF97-22SC (HIROSE ELECTRIC CO., LTD.)
Designated crimping tool	HT801/MDF97-22S (HIROSE ELECTRIC CO., LTD.)
Applicable lead wire	AWG22 (0.3 mm ²) Outer sheath diameter: $\varnothing 1.2$ to 1.5 mm ($\varnothing 0.047$ to 0.059 in.) Strip length: 1.8 to 2.3 mm (0.071 to 0.091 in.)

● Motors of Model B

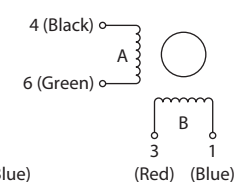
If the 4 lead wire type is used, pin nos.2 and 5 are not required.

Wiring diagram

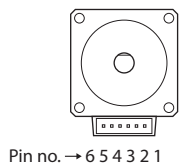
• 6 lead wire type



• 4 lead wire type



Pin assignments



Applicable connector/lead wire

Motor model	Type	Model
PKP22	Connector housing	51065-0600 (Molex)
	Contact	50212-8XXX (Molex)
	Designated crimping tool	57176-5000 (Molex)
	Applicable lead wire	<ul style="list-style-type: none"> When the current value is less than 1 A/phase: AWG28 to 24 (0.08 to 0.2 mm²) When the current value is 1 A/phase or more: AWG26 to 24 (0.14 to 0.2 mm²) When the current value is 1.5 A/phase or more: AWG24 (0.2 mm²) Outer sheath diameter: Ø0.8 to 1.4 mm (Ø0.031 to 0.055 in.) Strip length: 1.3 to 1.8 mm (0.051 to 0.071 in.)
PKP23 PKP24	Connector housing	51103-0600 (Molex)
	Contact	50351-8XXX (Molex)
	Designated crimping tool	57295-5000 (Molex)
	Applicable lead wire	<ul style="list-style-type: none"> When the current value is less than 1.5 A/phase: AWG28 to 22 (0.08 to 0.3 mm²) When the current value is 1.5 A/phase or more: AWG26 to 22 (0.14 to 0.3 mm²) When the current value is 2 A/phase or more: AWG24 to 22 (0.2 to 0.3 mm²) Outer sheath diameter: Ø1.15 to 1.8 mm (Ø0.045 to 0.071 in.) Strip length: 2.3 to 2.8 mm (0.091 to 0.11 in.)
PKP26	Connector housing	51067-0600 (Molex)
	Contact	50217-9XXX (Molex)
	Designated crimping tool	57189-5000, 57190-5000 (Molex)
	Applicable lead wire	AWG24 to 18 (0.2 to 0.75 mm ²) Outer sheath diameter: Ø1.4 to 3 mm (Ø0.055 to 0.118 in.) Strip length: 3 to 3.5 mm (0.118 to 0.138 in.)

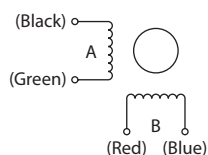
Lead wire type motor

Motors of Model C

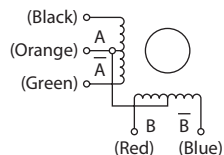
Connect the motor according to the wiring diagram. The parentheses () in the wiring diagram are colors of the motor lead wires.

Wiring diagram

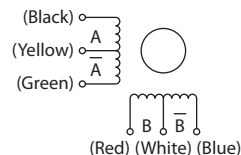
• 4 lead wire type



• 5 lead wire type



• 6 lead wire type



Inspection

It is recommended that periodic inspections are conducted for the items listed below after each operation of the motor. If an abnormal condition is noted, discontinue any use and contact your nearest Oriental Motor sales office.

During inspection

- Are any of motor mounting screws loose?
- Are there any abnormal noises in the motor bearings (ball bearings) or other moving parts?
- Are there any scratches, signs of stress or loose driver connection in the motor cable?
- Are the motor's output shaft and load shaft out of alignment?

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• Please contact your nearest Oriental Motor office for further information.

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